

Knoxville Utilities Board

Revised Composite Correction Plan

January 2009

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**Knoxville Utilities
Board**



*Revised
Composite Correction
Plan*

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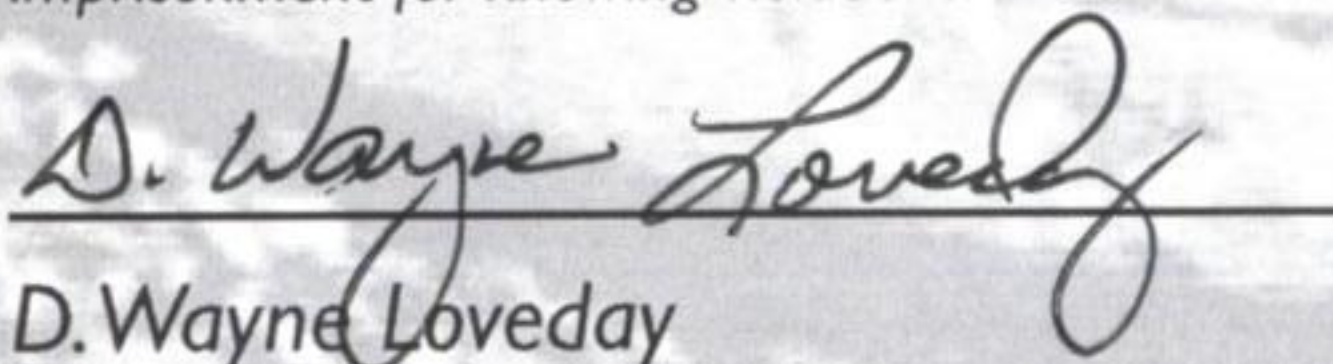
Composite Correction Plan

Submitted to EPA on January 5, 2009

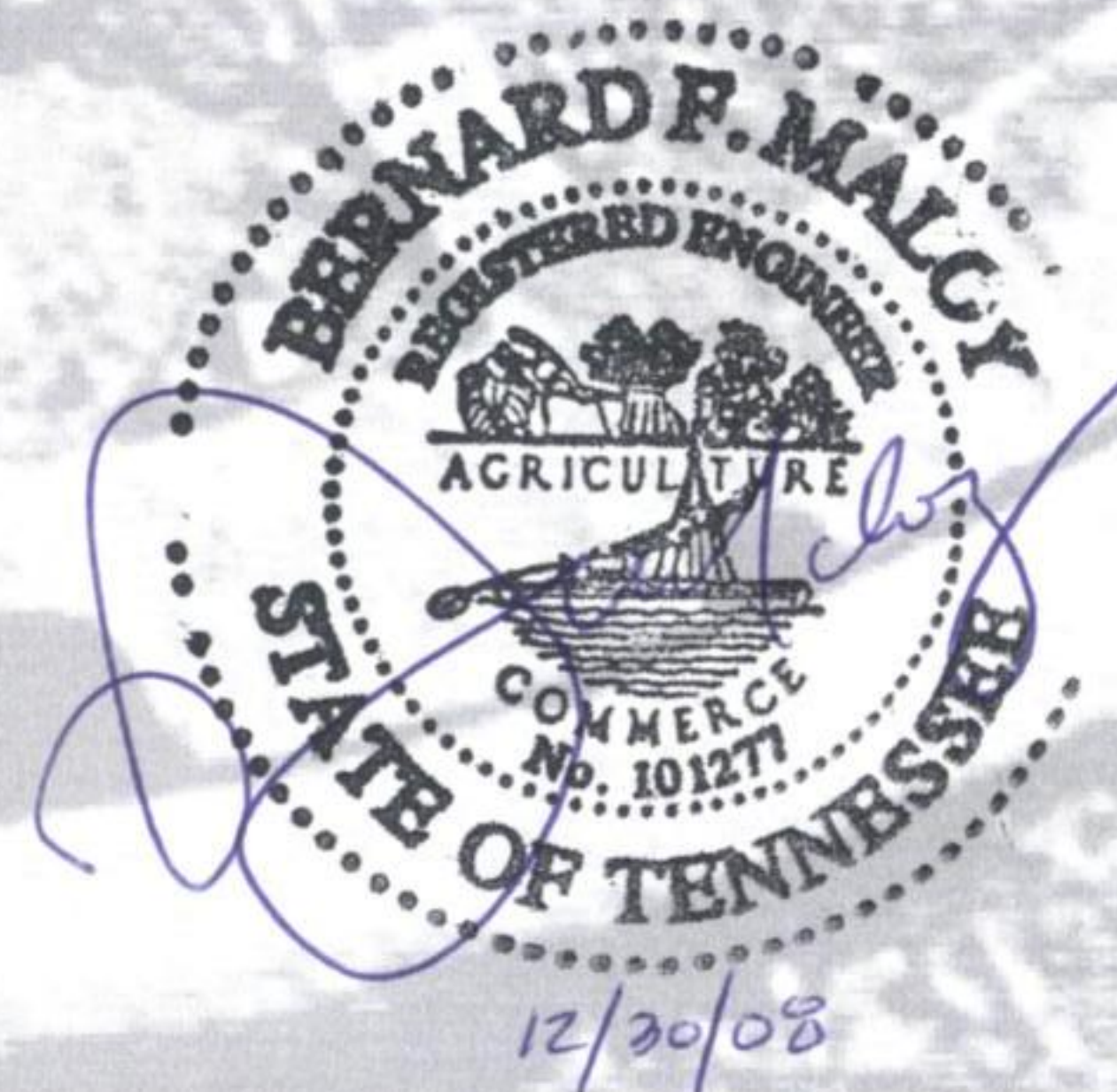


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D. Wayne Loveday

1.5.09
Date



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Section 1

Introduction

1.1 Overview

Section VII.D.1.(a)(v) of the Consent Decree (CD) requires KUB to complete a Composite Correction Plan (CCP) for the Kuwahee Wastewater Treatment Plant (KWWTP), Fourth Creek Wastewater Treatment Plant (FCWWTP) and the Loves Creek Wastewater Treatment Plant (LCWWTP). Pertinent CD language describing the CCP is provided below:

“The purpose of the CCP is to identify rehabilitation and/or upgrades to the Kuwahee, Fourth Creek and Loves Creek WWTPs to address the problems identified in the CPE. To the extent applicable, the CCP shall be consistent with the EPA publications Improving POTW Performance Using the Composite Correction Approach, EPA CERL, October 1984, and Retrofitting POTWs, EPA CERL, July 1989; and the Tennessee Design Criteria in accordance with Tenn. Comp. R. & Reg., ch. 1200-4-.03. The CCP shall: (A) address all factors which limit or which could limit a WWTP’s operating efficiency and/or the ability to achieve NPDES Permit compliance; (B) address the peak flow handling procedures and peak flow capacity of the WWTP; and (C) identify specific actions and schedules to correct each limiting factor, including capital improvements to the existing WWTP where appropriate. The CCP shall evaluate all appropriate alternatives and provide schedules for achieving compliance. KUB has represented that the Eastbridge WWTP is not designed for Diversions. KUB shall not cause any Diversions to occur at the Eastbridge WWTP. In the event that there are changes in the law or any NPDES Permit that require modifications to the CCP prior to or during implementation of the CCP, KUB shall submit such CCP modifications as a Deliverable subject to Review Level 1 within a reasonable time to be determined by KUB and EPA, after consultation with the TDEC. After approval, KUB shall implement the modified CCP.”

As described above, the CCP is the performance improvement plan that results from the Comprehensive Performance Evaluation (CPE), which was previously approved by EPA.

1.2 Related Consent Decree Programs

This CCP is consistent with other programs that have been developed and approved by EPA to comply with the CD, specifically the Comprehensive Performance Evaluation (CPE), the Process Control Program (PCP) and the Capacity Assurance Program (CAP). These programs are described below:

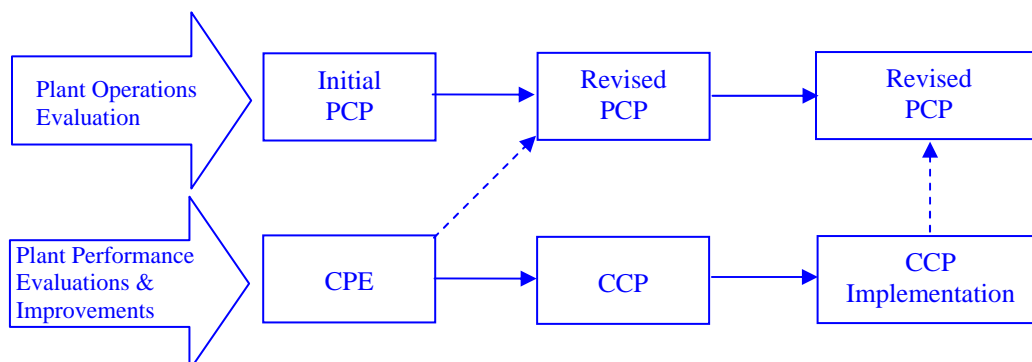
Comprehensive Performance Evaluation (CPE) - The CPE required an in-depth diagnostic evaluation of the capacity and operation of each of the identified WWTPs and their ability to meet all terms of the NPDES Permits. The CPE established a schedule and procedures that KUB will use to prepare a Composite Correction Plan (CCP) based on

the results of the CPE. The CPE employs flow modeling and other appropriate techniques to evaluate WWTP capacity and operation, taking into account the net (cumulative) increase or decrease to the existing volume of wastewater introduced to the WWTP as a result of KUB's actual and anticipated increases in flow from the authorization of new sewer service connections and/or from existing sewer service connections, and the reduction of I/I into the WCTS. The CPE identifies the flow at which each of the identified WWTPs is designed to operate without experiencing a SSO or a Diversion prohibited under the NPDES Permits.

Process Controls Program (PCP) – The Consent Decree (CD) requires development of a PCP for the Kuwahee, Fourth Creek, and Loves Creek wastewater treatment plants (WWTPs). The PCP consists of standard procedures for wet weather flow operating conditions, along with supporting documentation to optimize treatment of wastewater with existing facilities in order to achieve NPDES Permits compliance. The standard procedures consist of checklists and flow charts and have been developed to base operational decision-making on parameters including plant flow, mixed liquor suspended solids (MLSS), clarifier sludge blanket levels, and other operational conditions including, but not limited to, status of on-site storage basins. Specifically, the procedures address when to initiate and conclude Diversions in accordance with the requirements of the currently applicable NPDES Permits. [Ref. CD Section VII.D.2.(b)]

Capacity Assurance Program (CAP) – The CPE considers anticipated future changes in flows which are authorized under the CAP. This program requires KUB to certify that there is sufficient capacity (collection system, transmission system and treatment capacity) for all new building connections or increases in flow from existing connections, within the constraints defined in the CD. In the event capacity for additional flow cannot be certified, the additional flow can only be approved if KUB documents that a multiple of the new flow has been removed from the system. The CAP was developed concurrently with the CPE. The CPE established the treatment capacities and current flow and loading conditions to be included in the CAP. Current and future flow conditions were established by the Corrective Action Plan/Engineering Report (CAP/ER).

The CPE, the PCP, and the CAP have been approved by EPA. The graphic below illustrates the relationship between the CPE, PCP and CCP components of the CD.



The initial PCP will be revised as appropriate to reflect the capacities of all unit processes, and action levels will be confirmed or revised.

1.3 CPE Summary and Conclusions

1.3.1 CPE Summary

The EPA-approved CPE includes physical facilities evaluations, process performance evaluations, NPDES Permits compliance summaries, mass balances, flow analyses, hydraulic analyses, process modeling results, and an evaluation of KUB's administration, operations and maintenance practice. To summarize:

- the facilities are adequately operated and maintained by capable staff that are supported appropriately by KUB administration;
- the facilities are capable of consistent compliance with currently applicable NPDES Permits during dry weather conditions;
- implementation of the PCP will improve compliance by existing facilities with currently applicable NPDES Permits during wet weather conditions;
- additional hydraulic capacity and treatment capacity (or nearby storage) are required at KWWTP and FCWWTP for peak wet weather flows to avoid SSOs under a design storm condition and to eliminate Diversions prohibited under the NPDES Permits;
- the LCWWTP has adequate capacity to consistently meet all provisions of the currently applicable permits and therefore is not included in the CCP evaluation; and
- several process control and operational improvement opportunities have been identified and upon implementation will enhance process performance, reliability and permit compliance.

The CCP approach for each plant is determined by the CPE rating (Type 1, 2 or 3). The CPE ratings and CCP approach are summarized below:

KWWTP – Type 3: Several unit processes do not have adequate capacity for existing peak flows and capital improvements are needed, pending comprehensive evaluation of alternatives under the CCP. Potential performance limiting factors related to administration, operations, and maintenance will be addressed through implementation of and revisions to the PCP.

FCWWTP – Type 3: Several unit processes do not have adequate capacity for existing peak flows and capital improvements are needed, pending comprehensive evaluation of alternatives under the CCP. Potential performance limiting factors related to administration, operations, and maintenance will be addressed through implementation of and revisions to the PCP.

LCWWTP – Type 1: All unit processes have adequate capacity for current and planning term flows including peak wet weather flows, and are operated to comply with the currently applicable permit. Potential performance limiting factors related to administration, operations, and maintenance will be addressed through implementation of and revisions to the PCP. A CCP is not required for the LCWWTP as approved by the USEPA.

Primary performance limiting factors identified for the KWWTP and the FCWWTP relate to their ability to process peak wet weather flows, and to meet currently applicable NPDES Permits requirements under these conditions. These deficiencies will require significant capital improvements and will be the focus of the CCP. Other performance limiting factors associated with these plants will be addressed as ancillary improvements associated with major, minor and/or routine capital improvements, or as ongoing improvements in administration, operations, and maintenance, including continued refinement of the PCP.

1.3.2 CPE Conclusions

Conventional flow rating for WWTPs is based on average daily flow, which is the basis for monthly and weekly effluent limits (concentrations, mass loadings). The determination of this potential design flow capacity is dependent on BOD/CBOD and TSS loadings, and process performance characteristics (primary clarifier removal efficiency, SVI, sludge yield, etc.). However, process control issues can limit the ability of a plant to operate efficiently, especially at high flows. NPDES Permits have provisions that address SSOs; Diversions; and daily limits for BOD/CBOD, TSS, and SS including during peak flow conditions.

The determination of a single specific peak flow capacity for the KUB plants is difficult for several reasons:

1. The plants were originally designed and approved for Diversion of peak wet weather flows that exceed the capacity of biological treatment.
2. The capacity of biological treatment facilities is dependent on flows and loads, RAS rate, aeration basin operation, clarifier performance, and other related factors.
3. The KWWTP features 6.5 mg of in-plant storage that enables flows that exceed biological capacity to be stored and processed when peak flows decline.
4. Different peak flows can be accommodated for different durations; the higher the peak, the shorter the duration.
5. Out-of-service process units can result in reduced peak flow capacity.

Based on the analyses presented in the CPE, the following conclusions related to plant capacity and NPDES Permits compliance were identified:

KWWTP Capacity

- Based on current wastewater characteristics and plant performance, the annual average daily biological treatment capacity is estimated to be 50 mgd. Firm aeration capacity may not be sufficient for peak oxygen demands, however there is no indication this has been a problem.
- The firm hydraulic capacity is 113 mgd based on influent pumping (3 of 4 pumps operating at current low wetwell level). However, flows that exceed 113 mgd are occasionally pumped by operating at a higher wetwell level, and/or use of all four pumps. The firm capacity can be increased to 120 mgd by raising the wetwell operating level.
- The firm capacity of the intermediate pump station (4 of 5 pumps operating at low wetwell level that pumps flow to biological treatment) is 76 mgd. However, flows that exceed 76 mgd are occasionally pumped by operating at a higher wetwell level, and/or use of all five pumps.
- Flows through primary treatment are typically limited to 70 to 72 mgd because of hydraulic constraints. Additional flows to the primary clarifiers can be achieved when the Diversion gate is open; however there is no current benefit to this because diverted primary effluent can result in exceedances of TSS effluent limits.
- Based on recent operating experience and process modeling, peak flows of 80 to 90 mgd can be treated by the biological system for short durations (up to 3 to 4 hours).
- Process control problems related to distribution of flow to and removal of sludge from the final clarifiers impacts biological process performance during high flow conditions.
- There are several process control problems (flooded Parshall flumes) when influent pumping rate exceeds approximately 100 mgd.
- SSOs can be expected to occur occasionally based on a maximum influent pumping capacity of 120 mgd based on existing conditions; however they should not occur during a design storm event.
- Diversions occur occasionally with full implementation of the PCP based on current conditions. All Diversions have been in full compliance with the PCP.

Specific KWWTP performance issues identified in the CPE are summarized in **Table 1-1**.

Table 1-1
CCP Summary of WWTP Performance Issues - KWWTP

Process	Current Performance Issue	Potential Impact(s)	CPE Rating ⁽¹⁾	CCP Elements
Influent Pumping	Peak wet weather flow exceeds firm capacity.	Unpermitted Discharge.	B	Evaluate alternatives to increase capacity.
Screening	Peak wet weather flow may exceed firm capacity.	Unpermitted Discharge.	C	Evaluate alternatives to increase capacity if needed.
Grit Removal	Peak wet weather flow may exceed firm capacity.	Unpermitted Discharge.	C	Evaluate alternatives to increase capacity if needed.
Primary Clarifiers	Hydraulics limit peak wet weather flow to less than peak process capacity.	High CBOD/TSS loads to secondary treatment.	B	Evaluate alternatives to increase capacity.
	Poor effluent quality during wet weather flows.	Effluent limit violations during Diversion.	B	Evaluate alternatives to improve performance.
Biological Treatment	Capacity limited to 50 mgd (ADF) and 80 to 90 mgd peak flow (3 to 4 hours).	Washout; Diversion; effluent violations.	C	Evaluate alternatives to increase capacity.
	Flow distribution to final clarifiers results in variable sludge blanket levels.	Effluent violations.	B	Evaluate alternatives to improve flow distribution if necessary.
	RAS rate difficult to control.	Washout; effluent limit violations.	B	Evaluate alternatives to improve rate control.
Disinfection	Insufficient contact time at flows above 120 mgd.	Effluent violations (Fecal Coliforms).	C	Evaluate alternatives to increase capacity.
Outfall	Insufficient diffuser hydraulic capacity at peak flows.	Excess flow discharged through overflow pipe.	C	Evaluate alternatives to increase capacity.

(1) A = Major effect - long-term repetitive basis.

B - Mimum effect - routine basis, or major effect - periodic basis.

C = Minimum effect.

Table 1-1
CCP Summary of WWTP Performance Issues - KWWTP

Process	Current Performance Issue	Potential Impact(s)	CPE Rating ⁽¹⁾	CCP Elements
Solids Processing	Gravity thickener capacity is marginal for current operation; capacity is insufficient if chemical addition to primary clarifiers is implemented.	Reintroduction of solids to liquid wastestream.	B	Evaluate alternatives to increase capacity.
Misc. Process Monitoring & Control	Influent sampling location is downstream from several recycle streams.	Error in calculating percent removal efficiencies.	C	Evaluate alternatives to redirect recycle streams or relocate influent sampler.
	Diversion Parshall flume submerges under high flows.	Inaccurate flow measurement.	C	Evaluate alternatives to correct if necessary.
	Flow measurement to biological system is by effluent Parshall flume	Unknown flow to biological system due to detention time between pumping and flow measurement.	C	Evaluate benefits of installing flow meter.
	Discrepancy in solids balances.	Inadequate information for process control.	C	NA
	Some SOPs need revisions (i.e., wet weather operations)	Permit violation relative to Diversions.	C	Additional SOP revisions as appropriate.
	Influent /effluent flow measurement discrepancy.	Potential mass balance errors.	C	Evaluate alternate flow measurement.
	Flow, load and performance trending not used.	Changes in process efficiency.	C	NA

(1) A = Major effect - long-term repetitive basis.

B - Minimum effect - routine basis, or major effect - periodic basis.

C = Minimum effect.

FCWWTP Capacity

- Based on current wastewater characteristics and plant performance, the annual average daily biological treatment capacity is estimated to be 15 mgd. There is insufficient aeration capacity for recent maximum day and maximum week oxygen demands.
- The firm hydraulic capacity is 27 mgd based on influent pumping (3 of 4 pumps operating at low wetwell level). However, flows that exceed 27 mgd are occasionally pumped by operating at a higher wetwell level, and/or use of all four pumps.
- The firm capacity of the effluent pump station is only 21 mgd. However, flows that exceed 21 mgd are occasionally pumped by operating at a higher wetwell level, and/or use of all pumps.
- Based on recent operating experience and process modeling, peak flows of up to 18 mgd can be treated by the biological system for short durations (up to 3 to 4 hours).
- Process control problems are experienced when influent pumping rate exceeds approximately 15 mgd. The influent Parshall flume is submerged at flows above about 18 mgd.
- SSOs can be expected to occur occasionally based on a maximum influent pumping capacity of 30 mgd (not achievable with one pump out of service), based on existing conditions.
- Diversions occur occasionally with full implementation of the PCP based on current conditions. All Diversions have been in full compliance with the PCP.

Specific FCWWTP performance issues identified in the CPE are summarized in **Table 1-2**.

1.4 CCP Approach

KUB's approach to implementing the CCP for the KWWTP and the FCWWTP will be to assume that future NPDES Permits will continue to allow Diversion of peak wet weather flows if there are no feasible alternatives. Further, if no feasible alternative exists for one or both plants, it will be assumed that future permit(s) will be consistent with the recently released "Guidance on Peak Wet Weather Flow Diversions (October 27, 2005)" proposed by NACWA and NRDC, that is currently being considered by the White House Office of Management & Budget (OMB). Therefore, the CCP provides the framework for the "No Feasible Alternatives Analysis Process" through a utility analysis that will:

Table 1-2
CCP Summary of WWTP Performance Issues - FCWWTP

Process	Current Performance Issue	Potential Impact(s)	CPE Rating ⁽¹⁾	CCP Elements
Influent Pumping	Peak wet weather flow exceeds firm capacity.	Unpermitted Discharge.	B	Evaluate alternatives to increase capacity.
Screening	Peak wet weather flow exceeds firm capacity.	Unpermitted Discharge.	C	Evaluate alternatives to increase capacity.
Grit Removal	Peak wet weather flow exceeds firm capacity.	Unpermitted Discharge.	C	Evaluate alternatives to increase capacity.
Primary Clarifiers	Effluent weirs submerged at high flows.	Possible performance impact.	C	Evaluate hydraulic improvement alternatives.
Biological Treatment	Capacity limited to 15 mgd (ADF) and 18 mgd peak flow (3 to 4 hours).	Washout, Diversion, effluent violations.	C	Evaluate alternatives to increase capacity.
	RAS rate difficult to control.	Washout; effluent limit violations.	B	Evaluate alternatives to improve rate control.
	Insufficient aeration capacity.	Effluent violations, process upsets.	B	Evaluate alternatives to increase capacity.
	Clarifier distribution box overflows at peak flows.	Unpermitted Discharge.	B	NA
	Flow split to all aeration basins is not equal.	Decreased process performance efficiency.	B	Evaluate hydraulic improvement alternatives.
Disinfection	Hydraulic constraint between contact basins at high flows.	Error in effluent flow measured at high flows.	C	Evaluate alternatives to increase capacity.
	Insufficient contact time at flows above 24 mgd.	Effluent violations (Fecal Coliforms)	C	Evaluate alternatives to increase capacity.

(1) A = Major effect - long-term repetitive basis.

B - Minimum effect - routine basis, or major effect - periodic basis.

C = Minimum effect.

Table 1-2
CCP Summary of WWTP Performance Issues - FCWWTP

Process	Current Performance Issue	Potential Impact(s)	CPE Rating ⁽¹⁾	CCP Elements
Effluent Pumping	Peak wet weather flow exceeds capacity.	Unpermitted Discharge.	C	NA
Solids Processing	Gravity thickener capacity is marginal for current operation; capacity is insufficient if chemical addition to primary clarifiers is implemented.	Reintroduction of solids to liquid wastestream.	C	Evaluate alternatives to increase capacity.
Misc. Process Monitoring & Control	Influent Parshall flume floods at high flows.	Error in influent flow measured at high flows.	C	Evaluate alternatives to correct hydraulics.
	Some SOPs need revisions (i.e., wet weather operations)	Permit violation relative to Diversions.	C	Additional SOP revisions as appropriate.
	Discrepancy in measured and predicted flow (may be cause of "other" problem below).	Excess I/I; adverse process performance.	B	NA
	Flow, load and performance trending not used.	Changes in process efficiency.	C	NA
	Discrepancy in solids balances.	Inadequate information for process control.	C	NA
Other	Dilute influent TSS and BOD concentrations	Violation of minimum removal efficiencies	B	NA

(1) A = Major effect - long-term repetitive basis.

B - Minimum effect - routine basis, or major effect - periodic basis.

C = Minimum effect.

- a. Document current treatment plant design capacity for all treatment units, the maximum flow that can be processed through those units, and the feasibility of increasing such treatment capacity and related costs (essentially complete upon approval of CPE);
- b. Estimate the frequency, duration, and volume of current wet weather Diversions, and evaluate alternatives to reduce the frequency, duration, and volume of such occurrences and related costs;
- c. Estimate the potential for future peak wet weather Diversions based on information such as predicted weather patterns, population growth, and projected treatment plant and collection system changes (e.g., upgrades, extensions, deterioration) and evaluate options for reducing Diversions based on these variables;
- d. Assess existing storage within the collection system or on-site and options for enhanced utilization or expansion (taking into account physical and technological considerations) of that storage to reduce the frequency, duration, and volume of peak wet weather Diversions, and the related costs;
- e. Assess other ways to reduce peak wet weather flow volumes, such as limiting collection system extensions or slug loadings from indirect dischargers;
- f. Evaluate technologies – such as physical chemical treatment, ballasted flocculation, deep bed filtration, membrane technology, or supplemental biological treatment – that are or could be used to provide additional treatment to peak wet weather flows or peak wet weather Diversions and the costs of implementing those technologies;
- g. Evaluate the extent to which KUB is maximizing its ability to reduce I/I throughout the entire collection system (i.e., both operated by the utility and satellite), including the use of existing legal authorities, potential improvements in the timing or quality of such efforts, and options for obtaining or expanding legal authorities to reduce I/I from satellite collection systems;
- h. Evaluate peak flow reductions obtainable through implementation of existing Capacity, Management, Operations, and Maintenance (CMOM) programs and potential improvements in the timing or enhancement of those programs and the related costs;
- i. Propose a protocol for monitoring the recombined flow (if a non-biological process is proposed) at least once daily during Diversions for all parameters for which the WWTP has daily effluent limitations or other requirements (e.g., monitoring only requirements), the total Diversion volume, and the duration of the peak wet weather Diversion event; and

- j. Project the effluent improvements and other improvements in system performance that could be expected should the technologies, practices, and/or other measures discussed in the utility analysis be implemented.

All of these tasks are consistent with or actually included in current CD-mandated activities. Alternatives to be evaluated will include continued removal of rainfall dependent infiltration/inflow (RDI/I) and optimization of existing biological treatment facilities, in combination with one or more of the following:

- Storage facilities
- Physical/chemical peak flow treatment facilities
- Expansion of or modifications to biological treatment facilities

The CCP provides a proposed schedule for implementing the recommended alternative for each facility.

Section 2

RDI/I and Slug Flow Reduction Efforts

2.1 Introduction

The approved CCP approach includes an assessment of potential ways to reduce peak wet weather flow volumes and slug flow loadings from indirect dischargers that adversely impact WWTP operations and/or performance. These opportunities could include:

- reducing rainfall derived infiltration – inflow (RDI/I) throughout the system, including satellite systems
- limiting collection system extensions
- limiting or eliminating slug flow loadings from indirect dischargers during dry and/or wet weather conditions

2.2 KUB’s Integrated Approach to Capacity Enhancement and RDI/I Reduction

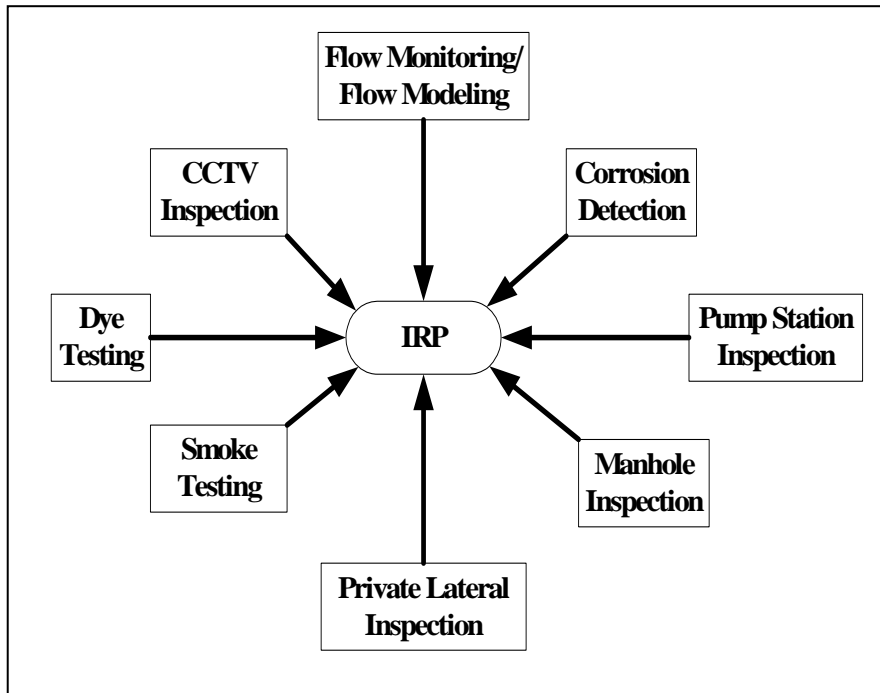
KUB has initiated implementation of several complementary programs, including the Phase I CAP/ER, to comply with the requirements of the CD, specifically to “address the conditions causing SSOs with the goal of eliminating the SSO locations on the Long-Term List.” KUB’s holistic or total basin solution for each sewershed is to:

1. Implement capacity enhancement projects consistent with the CAP/ER requirements including storage facilities, relief sewers, pump station upgrades, and comprehensive rehabilitation in targeted areas with documented rainfall dependent infiltration and inflow (RDI/I) problems, and
2. Achieve capacity recovery through RDI/I removal with other complementary maintenance programs that are part of the Infrastructure Rehabilitation Program (IRP).

KUB is in the process of implementing the EPA-approved Phase I CAP/ER program of capital projects. In many cases, projects are being designed with capacities that exceed the minimum criteria established in the CAP/ER (as summarized in Section 2.2.3).

2.2.1 Other Complementary Programs Related to CAP/ER

KUB’s other complementary programs that combine to comprise the Infrastructure Rehabilitation Program (IRP) are supported by the Continuing Sewer System Assessment Program (CSSAP), both of which have been previously approved by EPA. These programs address performance enhancement (removal of roots, debris, grease), asset management (condition assessment, repair and replacement) and RDI/I removal (removal of inflow, repair of defective pipes and manholes that are the source of



CSSAP Components Supporting the IRP

infiltration). Specifically, the smoke testing program addresses inflow elimination, and the lateral replacement program and sewer rehabilitation programs address infiltration reduction. It is important to note that the RDI/I reduction benefits of these programs in restoring system capacity have not been considered in developing the conceptual capacity of CAP/ER solutions. This provides an added factor of safety because the CAP/ER project facilities will be able to store and/or convey flows from increasingly larger storm events as RDI/I is removed through KUB's comprehensive

IRP, which has been approved and is being aggressively implemented. KUB is in the process of analyzing permanent and temporary flow monitoring data to quantify the effectiveness of these programs.

These integrated programs will not only address system SSOs, but will also impact WWTP flows.

2.2.2 Background and Purpose of CAP/ER

Providing a wastewater collection system that meets the needs of KUB customers while protecting the environment is the top priority of KUB's facility planning efforts. Since 1987, KUB has performed several studies and made many improvements in a majority of the service area basins. However, there are still areas requiring capital improvements, particularly in older areas of the system where RDI/I is problematic.

RDI/I entering the sanitary sewer system during wet-weather is a major consideration in this report. All combined sanitary and storm sewers have been eliminated from the wastewater service area. However, because of sewer system defects, unintentional or illegal cross connections with the storm sewer system, or other sources, extraneous storm water flows enter the sanitary sewer system during rainfall events as RDI/I. These RDI/I flows can overload the capacity of the sanitary sewer system and result in periodic SSOs from manholes and/or building back-ups.

The objective of the Phase I CAP/ER is to identify facility improvements required to address reported SSOs in accordance with the CD. These SSOs include building back-

ups. Some of these SSOs were caused by capacity issues and some were caused by non-capacity issues such as a pipe blockage caused by debris, grease, or roots.

Most capacity related SSOs were evaluated using a hydraulic modeling analysis. In keeping with KUB's goals, this hydraulic analysis consisted of first analyzing each basin using a hydraulic model and developing a total basin solution that would convey projected future flows and projected RDI/I from a representative planning storm event. The total basin solution for each basin takes into account the whole system including the effects of transporting this flow to the wastewater treatment plants. The total basin solution addresses future projected SSOs and surcharge conditions in addition to the SSOs listed in the Long-Term List.

2.2.3 CAP/ER Project Performance Criteria

The criteria used in evaluating wet-weather performance of the existing system and alternative capacity enhancement projects to address capacity related locations identified in the SSO Engineering Report (SSOER) are summarized below:

1. Future base flows projected to occur at or near build-out conditions (20 years for highly developed sewersheds and 40 years for developing sewersheds) were used to represent dry-weather flows, including diurnal variations.
2. Winter/spring R values (percentage of rainfall that enters the sewers as RDI/I) were developed on the basis of extensive temporary flow monitoring program data and used to develop RDI/I influent hydrographs. The data indicate that winter/spring R values typically exceed other seasonal R values by up to 100 percent.
3. Projects selected for inclusion in the CAP/ER result in surcharging of less than 2.0 feet above top of pipe and/or no surcharging to within 3.0 feet of the manhole rim at SSOER locations during base wet-weather conditions (described below).
4. Projects selected for inclusion in the CAP/ER include sufficient downstream improvements and/or upstream comprehensive rehabilitation so that they do not result in moving overflows to downstream locations during base wet-weather conditions (described below).
5. Base wet-weather conditions consist of a synthetic rainfall event derived from a representative 24 hour event of 2.96 inches. Additional information on the synthetic rainfall event is provided in a subsequent portion of this document.

The total basin solution consists of a number of individual projects including various sewer replacement projects, storage projects, and rehabilitation projects. For this Phase I CAP/ER, each of the individual projects in the total basin solution for each basin was analyzed to determine which are required to address the SSO locations on the Long-Term List. This included projects directly affecting the SSO location as well

as projects required to address predicted overflows downstream, which are predicted to occur as a result of upstream improvements. Projects that were not required to address these SSOs are not included in this report.

Some SSOs reported on the Long-Term List occurred on small collector pipes that were not included in the hydraulic model evaluation. These are also addressed by this Phase I CAP/ER by either collector sewer replacement projects or sewer rehabilitation projects. In addition, some SSOs reported on the Long-Term List were caused by non-capacity issues such as a pipe blockage caused by debris, grease, or roots. These SSOs have been addressed or are being addressed by KUB's CSSAP.

The primary function of the CSSAP is to provide decision-support information for implementation of the Infrastructure Rehabilitation Program (IRP), along with KUB's other capital improvements to restore and maintain system hydraulic capacity, restore and maintain structural integrity of system components and reduce corrective maintenance costs. The primary objectives of the IRP are to address RDI/I and other conditions causing SSOs through:

- Capacity restoration – this objective is aimed at keeping assets functioning at their full, original capacity. Examples include removing sediment or debris from a pipeline system, reducing infiltration and inflow (I/I) in a wastewater collection system, and/or repairing system defects that would limit flow capacity through a system. In some cases, it is cost effective and/or necessary due to growth to provide increased capacity or storage to attain desired system hydraulic capacity.
- Damage repair – this objective is aimed at repairing structural damage and failures in the system that are the result of wear, corrosion, age, and/or construction-related damage to extend the useful life of the component. This function reduces the risk of system failure which could cause interruption in service, could result in impacts to the community, and would increase costs as compared to scheduled maintenance and repairs.
- Maintenance reduction – this objective is aimed at repairing portions of the system that are subject to known, repeated maintenance problems that increase maintenance costs and keep crews from conducting more productive preventive maintenance. Examples in a wastewater collection system are the repair of conditions such as root intrusion, offset joints, pipe sags, improper service connections, and other system deficiencies that typically lead to recurring problems for system operators.

The Phase I CAP/ER was developed using CSSAP elements (e. g., flow monitoring, hydraulic model) and will be implemented using other CSSAP elements (e.g., dye testing/dyed water flooding, CCTV inspection, smoke testing). Therefore, for program administration purposes, KUB considers the CAP/ER and its implementation to be part of its IRP.

2.2.4 Evaluation of Alternatives

Improvement alternatives were developed that would convey projected future flows and projected RDI/I from the design storm event. These alternatives take into account the whole system including the effects of transporting this flow to the wastewater treatment plant. Typically, at least four alternatives were developed with cost estimates consisting of the following options:

- 1) Upsize pipes and pump stations as required to meet criteria and convey flows to the WWTP.
- 2) Add storage units upstream to eliminate downstream pipe improvements and decrease peak flows to the WWTP.
- 3) Perform sewer rehabilitation in subbasins that showed high RDI/I to eliminate downstream pipe improvements and decrease peak flows to the WWTP.
- 4) Various combinations of 1, 2, and 3.

2.2.5 Implementation Plan

The approved implementation plan summarizes the facility improvements required to address SSOs in accordance with the CD. The program is scheduled for completion in 2013. A Phase II CAP/ER program to address additional system improvements is anticipated to be completed by June 30, 2016.

2.3 Slug Flows and Loadings

Slug flows and loadings from indirect discharges to the WWTPs can potentially cause an adverse impact on wet weather treatment performance. The identified sources of these flows and/or loadings to the KWWTP and FCWWTP are described in the following paragraphs.

KWWTP Discharges

Following is a description of indirect slug flow loadings to the KWWTP. There are no satellite systems that discharge to the KWWTP system.

Hauled Wastes – Hauled wastes are discharged at a receiving facility at the west end of the KWWTP site. The wastes flow into the Neyland Drive trunk sewer and enter the headworks co-mingled with other wastewater flows. Hauled wastes include landfill leachate, grease, septage and other special wastes.

Industrial Discharges – Approximately 24 significant industrial discharges are served by the KWWTP. These discharges are rigorously monitored through KUB's industrial discharge program. Recent data indicate these flows average approximately 1.6 mgd.

Water Treatment Plant Residuals – Residuals including sedimentation basin underflow and filter backwash water are continuously discharged to the KWWTP. These flows average approximately 1.0 mgd.

Loves Creek WWTP Residuals – Residuals from the LCWWTP are discharged to the KWWTP. These flow average approximately 0.02 mgd.

Eastbridge WWTP Residuals – Residuals from this WWTP are trucked to the hauled waste receiving facilities.

Fourth Creek WWTP Residuals – Residuals from the FCWWTP are discharged continuously to the KWWTP. These flow average approximately 0.5 mgd.

With the exception of grease loadings from the hauled waste facility, none of these slug flow loadings has been identified as a problem during wet weather flow conditions. Recently, KUB has implemented a ban on receipt of hauled grease wastes from establishments outside of Knox County. It is anticipated that a total ban on hauled grease wastes will be implemented within the next two years.

FCWWTP Discharges

Following is a description of slug flow loadings and satellite system loadings to the FCWWTP.

Industrial Dischargers – Approximately 4 significant industrial dischargers are served by the FCWWTP. These dischargers are rigorously monitored through KUB's industrial pretreatment program. Recent data indicate that flows average approximately 142,000 gpd.

Satellite Systems – Satellite systems include the West Knox Utility District and First Utility District. Recent flow monitoring indicates the following flow conditions:

Utility District	Minibasin	Existing Utility District Flows			Projected
		ADWF (mgd)	Peak 1-Hour (mgd)	Peak 3-Hour (mgd)	ADWF (mgd)
West Knox Utility District	WKUD1	0.227	0.776	0.706	0.361
West Knox Utility District	WKUD2	0.053	0.123	0.118	0.069
West Knox Utility District	WKUD3*	NA	0.680	0.455	NA
First Utility District	FUD2	0.358	2.763	2.662	0.504

* KUB is in the process of eliminating this flow.

Recent site inspections in FUD2 identified several inflow sources that have been eliminated.

2.4 Summary

KUB's Phase I CAP/ER and the anticipated Phase II CAP/ER are expected to achieve wet weather collection and transmission system performance criteria which have been approved by EPA. Further wet weather flow reductions are expected to be achieved through implementation of KUB's EPA-approved CSSAP, IRP and other CMOM programs.

The impacts of further RDI/I reductions on peak wet weather flows requiring treatment at the WWTPs are further evaluated in Section 3 of this CCP. However, at this time, it is not possible to confirm the effectiveness of these additional RDI/I removal efforts comprising KUB's CSSAP, IRP and other CMOM programs. Flow monitoring is currently being used to assess the success of Phase I CAP/ER RDI/I removal efforts, which have not yet been quantified. Once the most significant sources of RDI/I have been eliminated upon completion of the Phase I CAP/ER, it will become more and more difficult to locate and remove significant RDI/I sources.

With the exception of hauled grease wastes, other slug flow loadings from indirect dischargers have not been determined to cause operational problems or NPDES Permits compliance problems during wet weather flow conditions at the WWTPs. KUB has taken steps to significantly reduce grease waste loadings and the impact of other slug flow loadings on wet weather WWTP performance will continue to be monitored.

Section 3

Capacity Exceedance and Diversion Frequency Analyses

This section presents the results of the wet weather conveyance capacity and Diversion analyses that are part of the Composite Correction Plan for the Kuwahee and Fourth Creek wastewater treatment plants in the KUB system. The purpose of this analysis is to estimate the frequency, duration, and volumes of excess flows immediately upstream of each WWTP resulting from insufficient WWTP capacity, and to evaluate alternative capacity enhancement projects that will enable the entire conveyance system up to each WWTP to be in compliance with the Capacity Assurance Program (CAP) surcharge criteria. In addition, the frequencies and volumes of wet weather Diversions are evaluated. The capacity of the biological treatment facilities at each WWTP is less than the influent pumping capacity. Therefore, a Diversion could occur within the plant, whether or not a CAP surcharge exceedance occurs upstream.

In addition to analyzing frequencies of CAP surcharge exceedances and Diversions, the provision of additional storage and/or the provision of increased collection system rehabilitation for greater RDI/I reduction are addressed as alternatives to increasing WWTP capacity to meet CAP and CAP/ER-established performance criteria. While there is sufficient space at the FCWWTP for a storage facility, there is limited space at the KWWTP for additional storage. Therefore, KWWTP options requiring additional storage will only be feasible if suitable nearby sites can be acquired or if space currently being utilized at the KWWTP can be converted to allow construction of additional on-site storage tankage.

3.1 Conveyance Capacity/Diversion Analysis Conditions

3.1.1 Base Condition Analyses

As a part of these analyses, three base conditions were considered with regard to the treatment facilities:

- Condition 1 – examines the existing system. No improvements currently in the planning stages pertaining to system rehabilitation or storage have been included in this condition. Storage units recently finished or under construction in 2006 have been included in this condition. Current wet weather flows projected using existing dry weather base flows and RDI/I predictions based on the analysis of flow monitoring data collected between 2003 and 2006 are used in this condition.
- Condition 2 – examines the system after all CAP/ER Phase I improvements and in-system storage facilities have been put into operation. This condition assumes all system rehabilitation included in the CAP/ER Phase I report has been successful in achieving predicted RDI/I reductions down to an R of 2% for the rehabilitated sewersheds. Future wet weather flows projected using buildout dry weather base

flows and the I/I over the 52-year historical rainfall record as predicted using the calibrated R values, or R values reduced by rehabilitation, are used in this condition.

- Condition 3 – examines the system after all long-term system improvements, assumed to be included in Phase II CAP/ER, are completed and put into operation. This includes all CAP/ER Phase I projects and in-system storage and rehabilitation not directly related to CAP/ER Phase I activities. Future wet weather flows projected using buildout dry weather base flows and the RDI/I over the 52-year historical rainfall record as predicted using the calibrated R values, or R values reduced by rehabilitation, are used in this condition. This condition assumes all system rehabilitation has been successful in achieving predicted RDI/I reductions down to an R of 2% in the rehabilitated sewersheds. Condition 3 only applies to Kuwahee because Fourth Creek will have all of its rehabilitation and storage completed under Condition 2.

A summary of Conditions 1, 2, and 3 is presented in **Table 3-1**. **Figure 3-1** provides an illustration of the minibasins rehabilitated under Conditions 2 and 3.

Table 3-1 Summary of Conditions 1 through 3 – Base Conditions				
	Baseflow	Trunk Sewer Projects	Collection Sewer Rehabilitation	Storage
Condition 1 (Existing Conditions)	Current	Existing System	Minibasins completed by end of 2006. R values reduced to 2%.	Completed / Construction 2006 <ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG
Condition 2 (Phase I CAP/ER)	Future Projected	KWWTP – Replace 61,280 LF FWWTP – Replace 11,646 LF	KWWTP – 0.6 million LF of pipe FWWTP – 0 LF of Pipe R reduced to 2%	CAP/ER Phase I <ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG • Third Creek - 4 MG
Condition 3 (Phase II CAP/ER)	Future Projected	KWWTP – Replace 111,497 LF FWWTP – Replace 47,632 LF	KWWTP – 0.6 million LF of pipe FWWTP – 44,000 LF of Pipe R reduced to 2%	Potential Future Improvements <ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG • Third Creek - 4 MG • Williams Creek – 1.7 MG

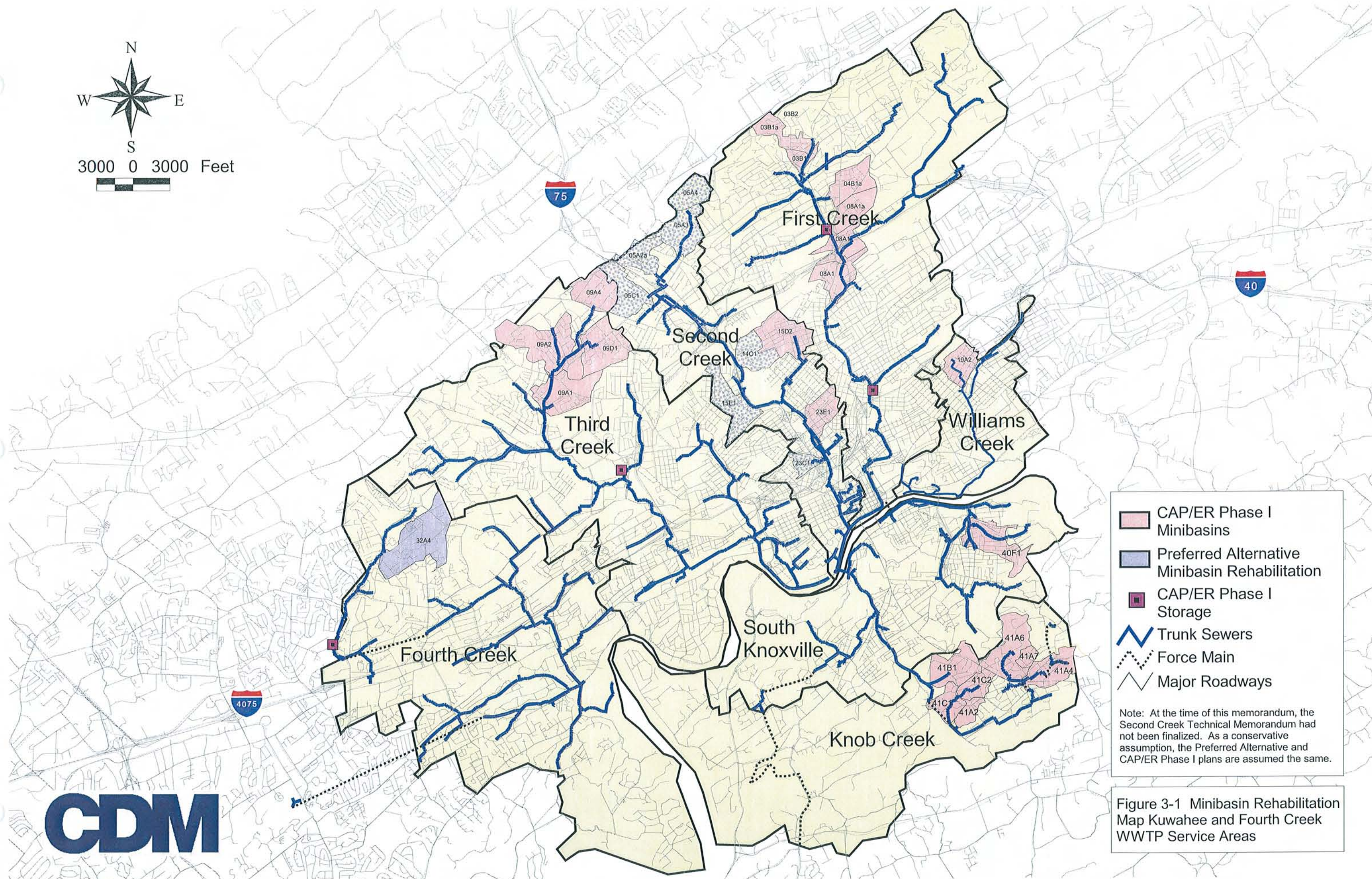
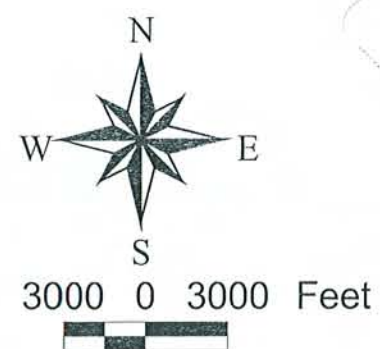


Figure 3-1 Minibasin Rehabilitation Map Kuwahee and Fourth Creek WWTP Service Areas

3.1.2 Additional RDI/I Reduction Analyses

The impacts of additional RDI/I reductions beyond Conditions 2 and 3 were evaluated to determine impacts on plant capacity-related excessive surcharge conditions and Diversions and to determine if increased RDI/I reduction (above the Phase II CAP/ER level) is feasible in lieu of additional WWTP wet weather treatment. Below are the criteria for these further analyses:

- Condition 4 – examines all minibasins that exceeded 40 gallons/linear foot in RDI/I based on final model calibrated R values. Minibasins that exceeded this threshold were examined with their R values reduced to 2%.
- Condition 5 – examines all minibasins that exceeded 40 gallons/linear foot in RDI/I based on final model calibrated R values. Condition 5 differs from 4 in that the rehabilitation efforts reduce R values by 51%. This reduction value is the median reduction documented during the 2006 Post-Rehabilitation Flow Monitoring Study.
- Condition 6 – examines how rehabilitation also affects baseflows. Condition 6 uses the terms of Condition 5 and further adds a 42% reduction in baseflow due to groundwater infiltration (GWI) reductions in previously studied rehabilitated minibasins. This 42% reduction is a result taken from the 2006 Post-Rehabilitation Flow Analysis Study. The median reduction of 42% in total baseflow due to groundwater infiltration was achieved in the minibasins examined under the study.

Table 3-2 summarizes Conditions 4 through 6. Storage facilities for Conditions 4, 5, and 6 consists of the CAP/ER Phase I facilities.

Table 3-2 Summary of Conditions - Additional RDI/I Reduction Scenarios			
	Baseflow	Rehabilitation	Storage
Condition 4	Future Projected	KWWTP – 1.7 million LF of pipe R=2% FWWTP – 0.1 million LF of pipe R=2%	<ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG • Third Creek - 4 MG
Condition 5	Future Projected	KWWTP – 1.7 million LF of pipe, R reduced by 51% FWWTP – 0.1 million LF of pipe, R reduced by 51%	<ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG • Third Creek - 4 MG
Condition 6	Rehabilitated Minibasin Baseflow GWI reduced 42%	KWWTP – 1.7 million LF of pipe, R reduced by 51% FWWTP – 0.1 million LF of pipe, R reduced by 51%	<ul style="list-style-type: none"> • Walker Springs - 3.25 MG • Upper First Creek - 9 MG • Lower First Creek - 5 MG • Third Creek - 4 MG

3.1.3 Summary of Hydraulic Model Conveyed Flows

As a part of the storage and Diversion analyses process, the hydraulic models for the Kuwahee service area (First Creek, Second Creek, Third Creek, South Knoxville/Knob Creek, and Williams Creek) and the Fourth Creek service area were reviewed. Flows conveyed to each treatment facility through the individual models are summarized in Table 3-3.

Table 3-3						
Summary of Modeled Flows to Kuwahee WWTP and Fourth Creek WWTP						
Sewershed	System Flows (mgd)					
	Condition 1		Condition 2 ⁽¹⁾		Condition 3 ⁽²⁾	
	Peak 1-hour	Peak 3-hour	Peak 1-hour	Peak 3-hour	Peak 1-hour	Peak 3-hour
First Creek	33.77	33.01	33.49	32.37	33.49	32.37
Second Creek	29.64	27.63	27.76	23.98	27.76	23.98
Third Creek	47.35	45.60	56.70	50.33	53.27	49.03
South Knoxville	20.26	19.17	27.25	26.28	27.25	26.28
Williams Creek	8.22	7.91	13.90	12.55	7.87	7.63
Total KWWTP	139.22	133.32	159.10	145.51	149.63	139.28
Fourth Creek WWTP	23.96	23.01	30.4	28.3	32.78	29.93

(1) Based on Phase I CAP/ER improvements.

(2) Based on anticipated Phase II CAP/ER improvements.

The peak 1-hour and peak 3-hour flows as recorded from the base of each basin model are presented in the table for the existing system condition, CAP/ER Phase I condition, and the anticipated CAP/ER Phase II condition. The increase in flow from the existing system condition to the CAP/ER Phase I condition is a result of increased pipe upsizing projects in the CAP/ER Phase I condition which helps to recapture flow lost in the existing conditions models. The increase in flow is tempered by storage in First Creek (9 MG and 5 MG), Third Creek (4 MG), and Fourth Creek (3.25 MG). In the Condition 3 models, additional pipe projects are undertaken and storage is added in Williams Creek (1.7 MG). Note that the main difference in flows between the CAP/ER Phase I system and the Condition 3 system for Third Creek is in the location of the tank itself.

These flows along with predicted peak instantaneous flows were used to establish influent pumping rates at the WWTPs for evaluation of CAP surcharge criteria, for use in continuous simulations described in the following sections and for selection of CCP WWTP wet weather treatment alternatives discussed in Section 4. The following influent pumping conditions were selected:

WWTP	Maximum Influent Pump Capacity, mgd	Comment
KWWTP	120	Existing Capacity
	160	Peak hourly flow – Condition 2
FCWWTP	28	Existing Capacity
	33	Peak hourly flow – Condition 3
	34	Peak instantaneous flow

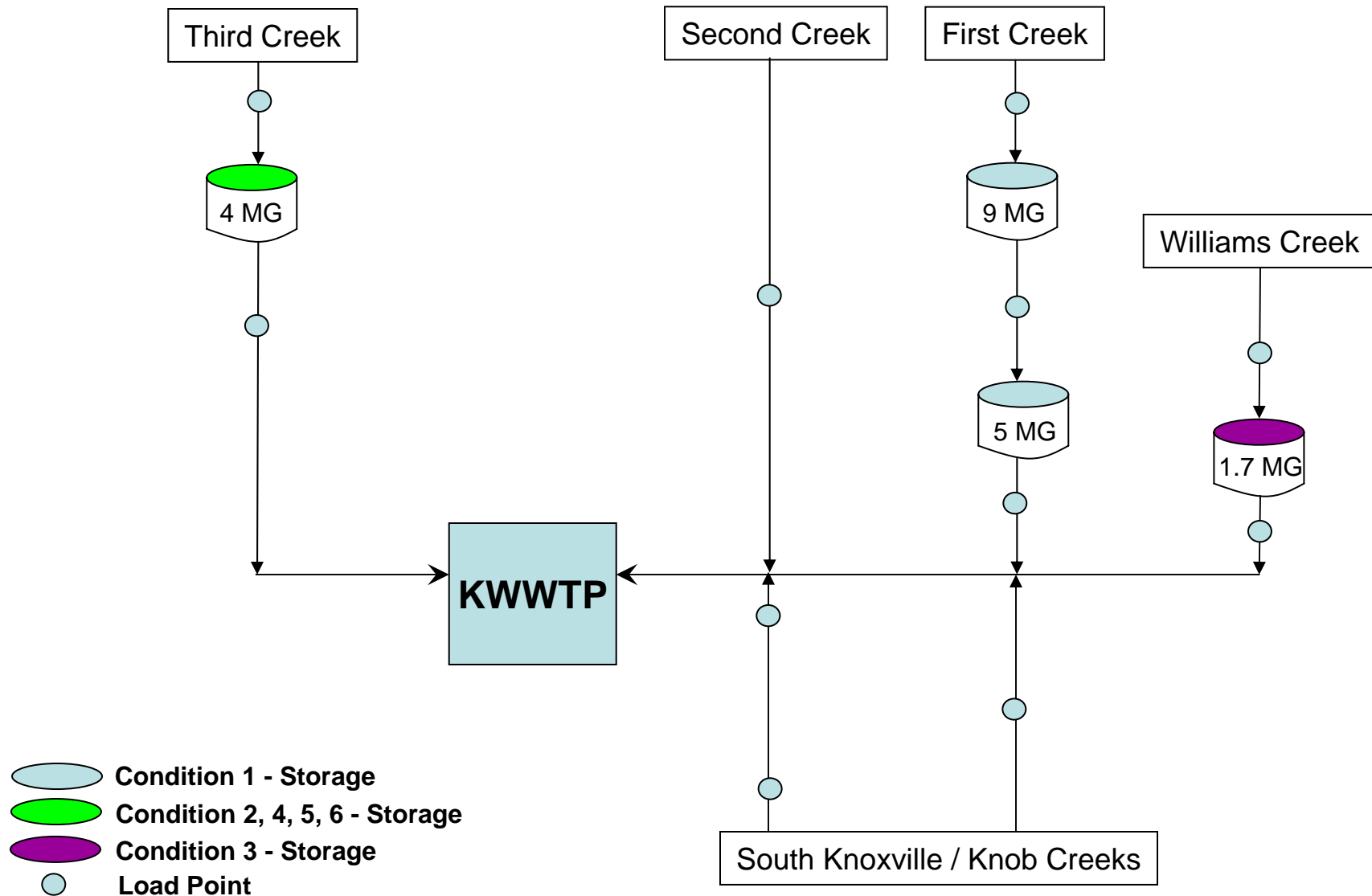
A peak instantaneous flow was not evaluated for the KWWTP because the Neyland Drive sewers provide some peak dampening, and the peak instantaneous flows from each sewershed do not occur at the same time. Based on these influent pumping capacity evaluations, the CCP WWTP improvement alternatives presented in Section 4 will be based on a peak treatment capacity without additional CCP storage of 160 mgd at KWWTP and 34 mgd at FCWWTP. WWTP improvement alternatives will also be analyzed based on a combined improvement approach of CCP storage and treatment improvements for a peak treatment capacity of 120 mgd at KWWTP and 27 mgd for FCWWTP. (The 27 mgd peak capacity was determined to be the maximum treatment capacity from process evaluations and is 1 mgd lower than the 28 mgd pumping capacity used for the hydraulic statistical analysis).

3.2 Analysis Methodology and Results

Excessive surcharge and Diversion analyses results are presented as a series of curves developed using wet weather modeling analyses. The curves represent potential annual system excessive surcharge and Diversion frequencies and volumes with regard to variable system storage and treatment capacities. The curves were prepared based on the results of the NetSTORM program, a storage, treatment, overflow, and runoff model, which was also used to evaluate the Phase I CAP/ER storage facilities. Prior flow monitoring and hydraulic model analyses in the KUB system provided the information necessary to characterize sewer basin wet weather responses. These characterizations are represented by unit hydrograph parameters of R, T, and K from individual portions of the KUB system (this hydrograph analysis procedure is fully explained in the Phase I CAP/ER).

The smaller sewershed areas previously used for EXTRAN analyses were compiled into larger service areas in the NetSTORM models to simplify model operations and allow for modeling over a 52-year period (1951-2003) of precipitation record. **Figures 3-2 and 3-3** are schematics representing the larger combined areas in the NetSTORM models. Each round node represents a point at the base of each combined area where wet and dry weather flows from that area are loaded into the model. Each storage unit on the figures is color coded to indicate to which modeling condition the storage unit belongs. Each storage condition assumes the lower numbered condition storage is also included. An example of this would be Condition 2 containing both the storage units indicated by Condition 2 and by Condition 1. Walker Springs storage in Fourth Creek is assumed to be in place for all FCWWTP modeling conditions.

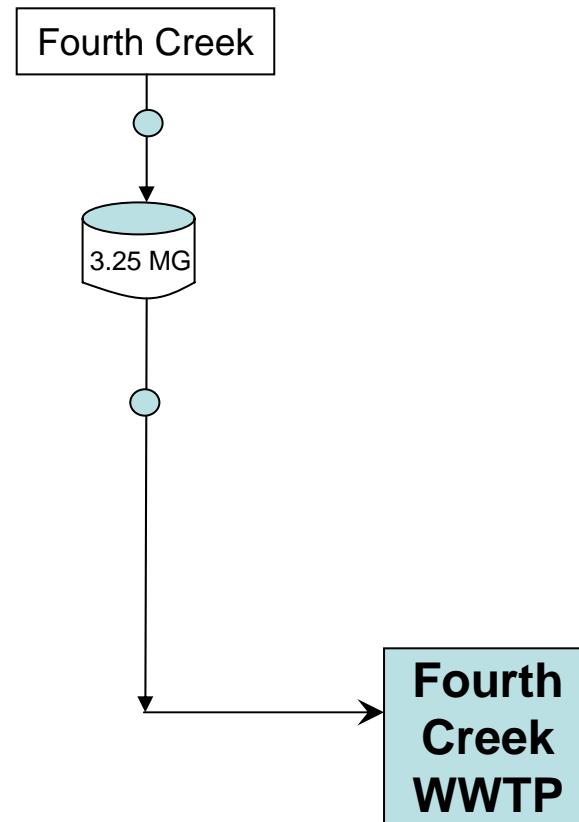
Kuwahee WWTP Service Area – Model Schematic



*Continuous Model with 52-years worth of Precipitation Data

Figure 3-2

Fourth Creek Service Area – Model Schematic



● Load Point

*Continuous Model with 52-years worth of Precipitation Data

Figure 3-3

The R value reduction assumptions to an R of 2% or by 51% in these analyses may be subject to change once additional post-flow monitoring studies are conducted and rehabilitation effectiveness is further evaluated. These analyses are also dependent on current and potential treatment rates for the individual treatment facilities.

All NetSTORM combined areas convey flow to the treatment facilities at a maximum flow rate such that CAP surcharge exceedance occurs no more than once every 2 years. This analysis is based on the 52-year historical precipitation record from the Knoxville airport rain gage applied to each area and is consistent with the approved Phase I CAP/ER.

3.2.1 Conveyance Capacity Analysis Results

Kuwahee WWTP

As discussed above, the existing and projected in-system storage was modeled as part of Conditions 1 through 6. Any storage indicated on the curves for the capacity analysis would be in addition to the in-system storage shown on Figures 3-2 and 3-3 and as described in the condition descriptions in Tables 3-1 and 3-2.

The conveyance capacity analysis results for KWWTP performing at 120 mgd are summarized on **Figure 3-4**. The existing system would require 70 million gallons (MG) of additional in-system storage to reduce surcharge exceedances at the plant to zero. Approximately 27 MG of additional storage would be required to reduce the surcharge criteria exceedance frequency to once every 2 years, or an average of 0.5 events per year. Upon completion of the Condition 2 assumptions, the storage volume would be cut in half to 35 MG for no surcharge exceedances and approximately 12 MG for 0.5 predicted surcharge exceedances per year. Condition 3 further reduces the storage need to approximately 30 MG for no predicted surcharge exceedances and 11.5 MG for 0.5 predicted surcharge exceedances per year.

Condition 4 would require less than 10 MG of additional storage at or near the plant to result in no predicted surcharge exceedances at the plant. Approximately 2.8 MG of additional storage would be required to reduce the predicted surcharge exceedance frequency to 0.5 per year. Under the Condition 5 assumptions, the storage volume would increase to 18 MG for no predicted surcharge exceedances and approximately 5 MG for 0.5 predicted surcharge exceedances per year. Condition 6 yields approximately 16 MG of storage for no predicted surcharge exceedances and 5 MG for 0.5 predicted surcharge exceedances per year. For comparative purposes, Figure 3-4 contains the results utilizing the 120 mgd treatment rate for all the conditions.

Surcharge Exceedance Frequency Analysis
Kuwahee WWTP
120 MGD Treatment Rate

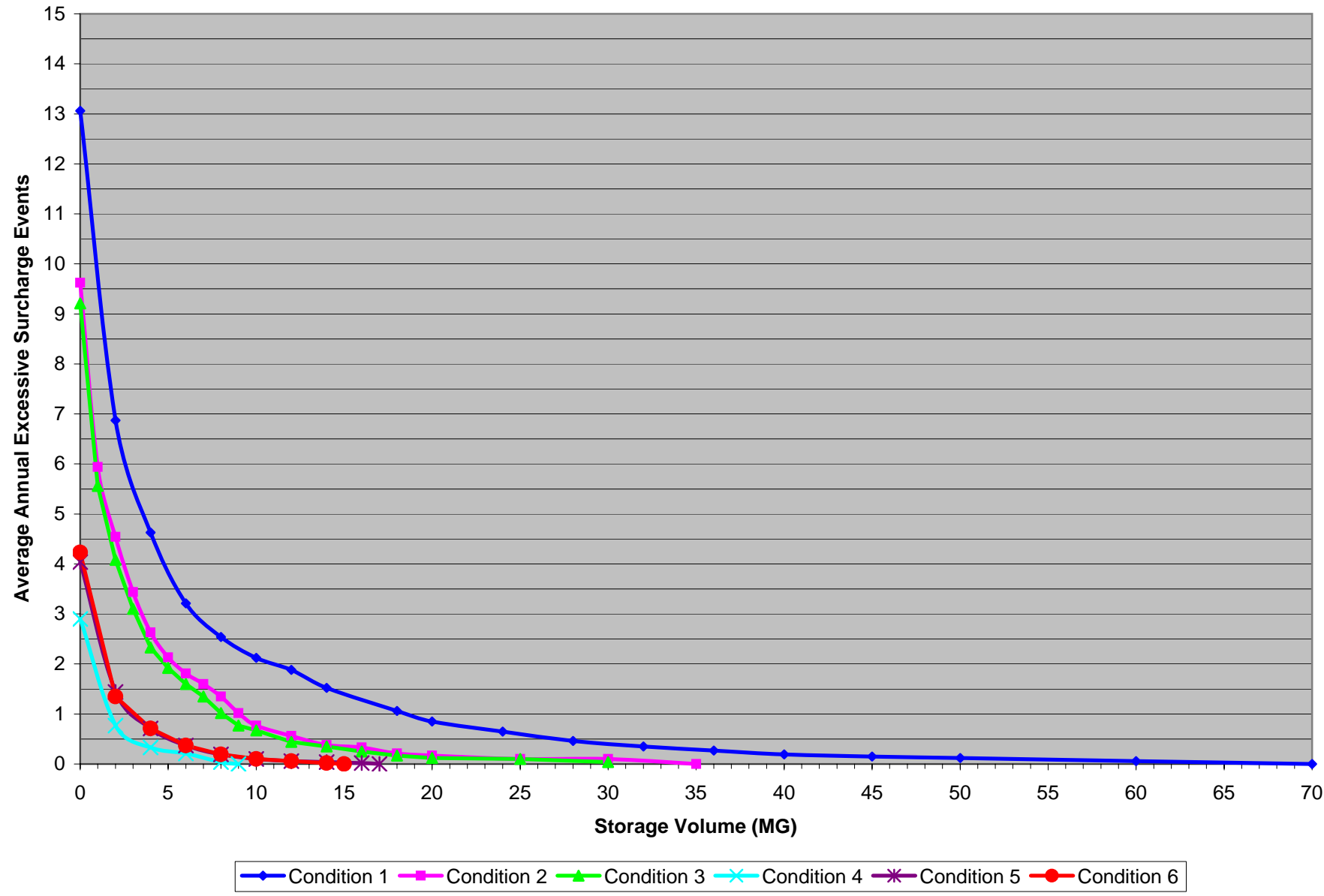


Figure 3-4

Table 3-4 provides a brief summary of each condition storage requirement for zero and 0.5 predicted surcharge exceedances per year (equivalent to 1 surcharge exceedance every two years) at the KWWTP.

Table 3-4 KWWTP Trunk Sewer Surcharge Criteria Exceedance Analysis Summary			
Modeling Condition	Treatment Rate (mgd)	Avg. Annual Excess Flow Events	Additional Storage Volume (MG)
Condition 1	120	0	70.0
		0.5	27.2
Condition 2	120	0	35.0
		0.5	12.7
Condition 3	120	0	30
		0.5	11.5
Condition 4	120	0	9.0
		0.5	3.0
Condition 5	120	0	17.0
		0.5	5.0
Condition 6	120	0	15.0
		0.5	5.0

Figure 3-4 shows a decrease in storage from Condition 1 to Conditions 2 and 3 for two reasons: 1) decreases in RDI/I flow from collection system rehabilitation is offsetting the increase in future base flows and 2) the Condition 1 and 2 assumptions do not include all pipe capacity improvements needed to convey all wet weather flows to the storage tanks and plant. These results can also be attributed to how NetSTORM routes system flows. Because it is a simplified model of the conveyance system, it does not account for individual pipe projects. The primary difference between Conditions 2 and 3 is due to pipe capacity improvements. Condition 4 continues the decrease in storage volume required due to an extension of rehabilitation in the KWWTP service area. Condition 4 represents the lowest storage volumes required in all the condition analyses. Like Condition 4, Conditions 5 and 6 assume the same service areas are being rehabilitated. However, unlike Condition 4, Conditions 5 and 6 assume that rehabilitation efforts do not fully reach an R of 2%, but rather reduce existing R values by 51%. As a result, an increase in storage volumes is required to avert predicted surcharge exceedances at the plant occurs. Reductions in groundwater infiltration are not enough to cause significant differences in the curves for Conditions 5 and 6. This illustrates that wet weather peaks are the main drivers for additional storage requirements in the KWWTP system to mitigate treatment capacity related surcharge exceedances.

Fourth Creek WWTP

Dry weather flows have a greater impact on results for the FCWWTP than in the KWWTP service area. For the FCWWTP operating at an influent pumping rate of 28 mgd, the Condition 1 system would require approximately 1.6 MG of storage to eliminate predicted surcharge exceedances at the plant and an estimated 0.25 MG for 0.5 predicted surcharge exceedances per year. This same treatment rate would require approximately 2.5 MG of storage for the Condition 2 system with no predicted surcharge exceedances and approximately 0.6 MG to achieve 0.5 predicted surcharge exceedances per year (**Figure 3-5**). For a 30 mgd treatment rate, the Condition 1 storage sizes decrease to an estimated 1.5 MG and 0.1 MG respectively. At 30 mgd, the Condition 2 estimated storage sizes would be 1.8 MG and 0.25 MG respectively (**Figure 3-6**). For the 34 mgd treatment rate, Condition 1 storage sizes further decreases to an estimated 1.1 MG and 0 MG respectively. At 34 mgd, the Condition 2 estimated storage sizes would be 1.6 MG and 0.02 MG respectively (**Figure 3-7**).

Figures 3-5, 3-6, and 3-7 show an increase in storage required for the Condition 2 modeling run. Unlike the Kuwahee system, all the proposed in-system storage is currently in place and operating in the Fourth Creek system. The increase in base flows from Condition 1 to 2 for Fourth Creek drives the Condition 2 curve beyond the Condition 1 curve. For Condition 3, even though it does contain some comprehensive rehabilitation, the location of the rehabilitation is upstream of the Walker Springs storage facility. As a result, the impact on peak wet weather flow has already been alleviated by the storage facility. Also, because NetSTORM is a simplified model of the conveyance system, it does not account for individual pipe projects. The primary difference between Conditions 2 and 3 is due to pipe capacity improvements. Because of this and the storage in both conditions, results for Condition 3 mimic those of Condition 2. The need for additional storage to prevent surcharge exceedances at FCWWTP becomes further reduced when Minibasins 42, 36A4, and 36A5 are added to rehabilitation efforts as they are in Conditions 4 through 6. R value reduction assumptions made under these conditions remove additional I/I from the Fourth Creek system further reducing predicted surcharge exceedances at the plant. **Table 3-5** provides a summary of key predicted surcharge exceedance frequency and storage volume points for each of the conditions for the FCWWTP.

**Surcharge Exceedance Frequency Analysis
Fourth Creek WWTP
28 MGD Treatment Rate**

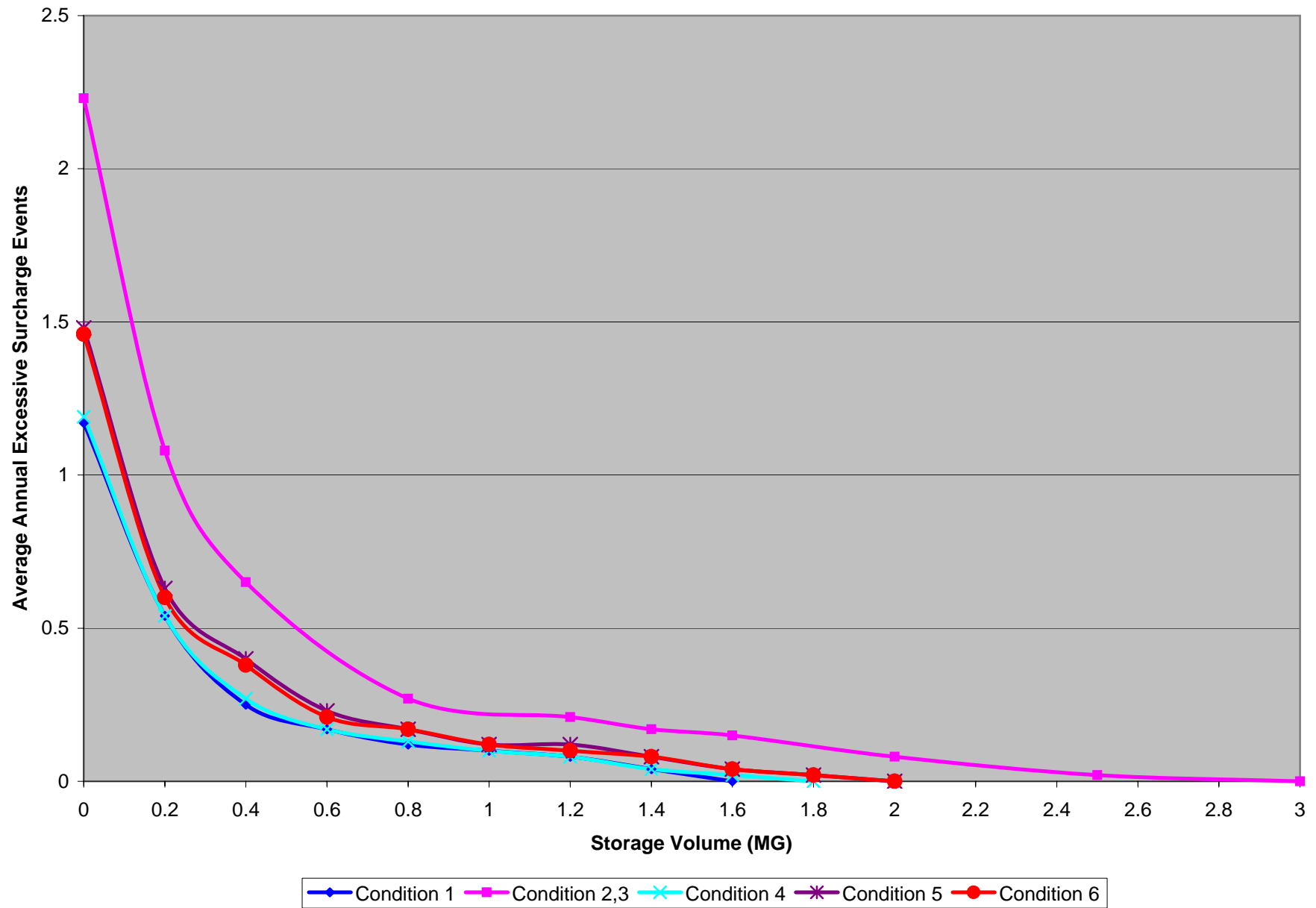


Figure 3-5

**Surcharge Exceedance Frequency Analysis
Fourth Creek WWTP
30 MGD Treatment Rate**

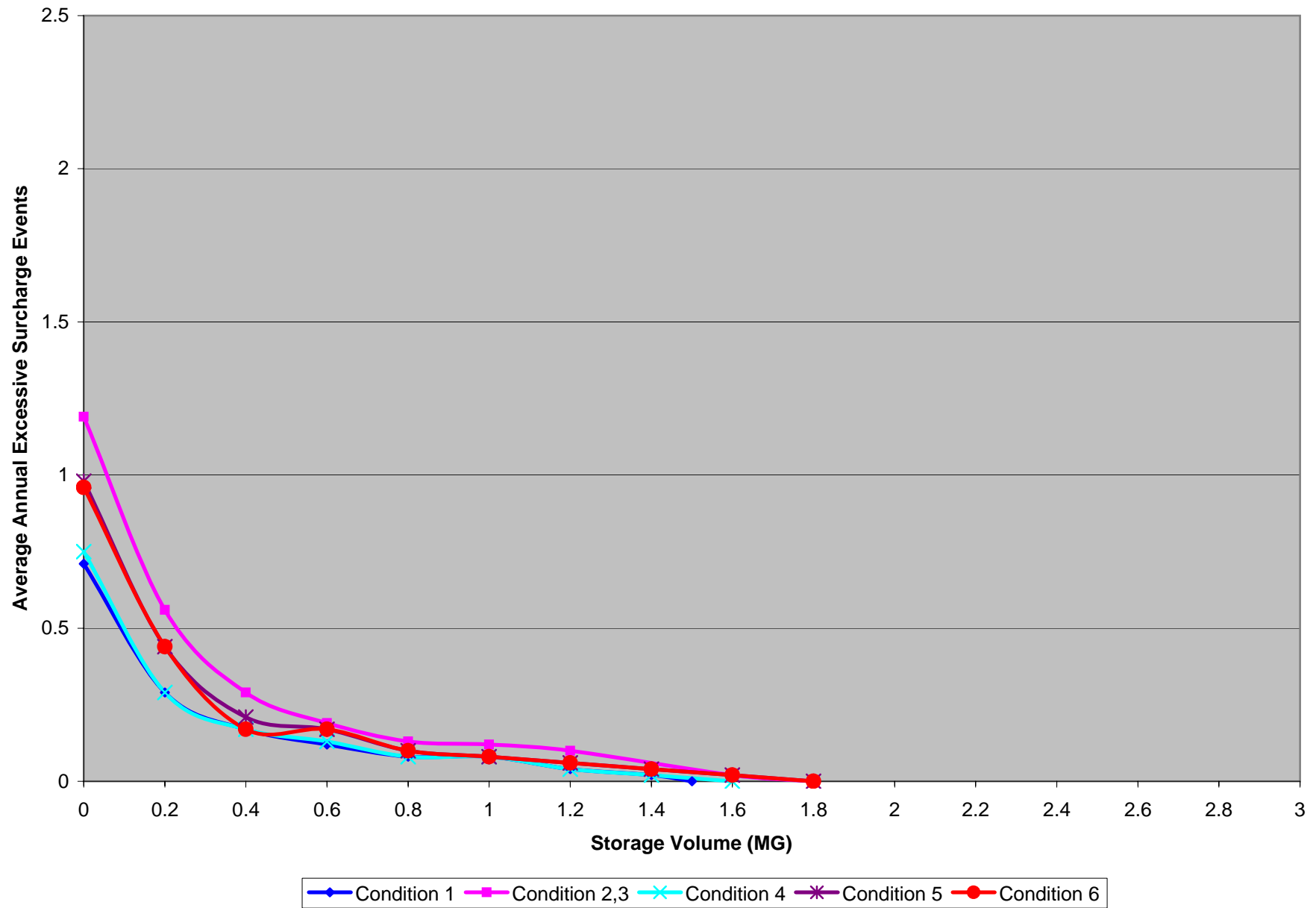


Figure 3-6

**Surcharge Exceedance Frequency Analysis
Fourth Creek WWTP
34 MGD Treatment Rate**

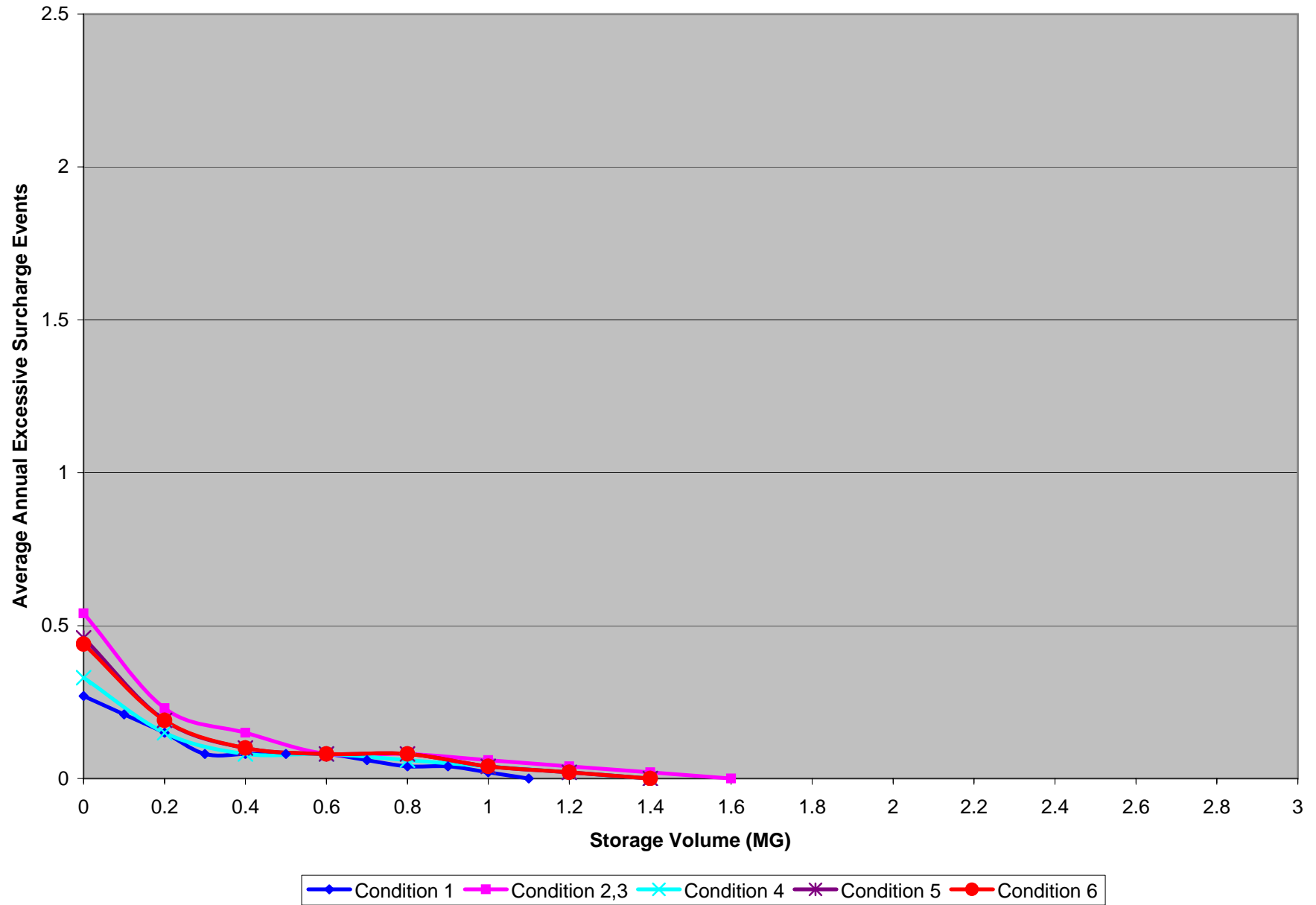


Figure 3-7

Table 3-5 FCWWTP Trunk Sewer Surge Criteria Exceedance Analysis Summary			
Modeling Condition	Treatment Rate (mgd)	Avg. Annual Excess Flow Events	Storage Volume (MG)
Condition 1	28	0	1.6
		0.5	0.25
Conditions 2, 3	28	0	2.5
		0.5	0.6
Condition 4	28	0	1.8
		0.5	0.2
Condition 5	28	0	2.0
		0.5	0.3
Condition 6	28	0	2.0
		0.5	0.3
Condition 1	30	0	1.5
		0.5	0.1
Conditions 2, 3	30	0	1.8
		0.5	0.25
Condition 4	30	0	1.6
		0.5	0.1
Condition 5	30	0	1.8
		0.5	0.2
Condition 6	30	0	1.8
		0.5	0.2
Condition 1	34	0	1.1
		0.5	0
Conditions 2, 3	34	0	1.6
		0.5	0.02
Condition 4	34	0	1.4
		0.5	0
Condition 5	34	0	1.4
		0.5	0
Condition 6	34	0	1.4
		0.5	0

3.2.2 Diversion Analysis Results

The surcharge criteria exceedance analysis evaluated storage volumes required at or upstream of the influent pump stations to prevent surcharge criteria exceedance events immediately upstream of each WWTP. As a further NetSTORM analysis, a study was done to determine the effects of flow routing and treatment rates at the

KWWTP and FCWWTP and the resulting Diversions that could occur after the influent pumping stations. **Figures 3-8 and 3-9** show simplified schematics of the KWWTP and FCWWTP operations respectively that are the basis of the analyses.

Currently 70 mgd of flow can be treated via primary and secondary treatment respectively at KWWTP. Flow exceeding the 70 mgd of primary treatment has the potential of being contained in storage of up to 6.5 MG (in existing unused process tanks) at KWWTP. Once storage capacity is met and flow exceeds the 70 mgd secondary treatment capacity, the excess flow (which receives primary treatment) is diverted and blended with secondary effluent prior to disinfection and eventual discharge. Analyses were performed to look at the KWWTP with and without the 6.5 MG of initial storage at the plant site using the maximum influent pumping rate of 120 mgd. Conditions 1 through 3 examine how the use of this storage affects overall predicted Diversions at the KWWTP. One additional analysis was performed to assess the impacts on treatment plant Diversions if the influent pumping rate is increased to 160 mgd (the peak hourly flow to the plant under Condition 2).

FCWWTP currently has an 18 mgd secondary treatment capacity. There is currently no additional plant storage available at FCWWTP and once the 18 mgd treatment rate is exceeded, excess primary effluent flow is diverted to disinfection where it is blended with secondary effluent. Analyses were performed at the FCWWTP with the plant's influent pump station operating at a maximum capacity of 28 mgd. An additional analysis was performed to evaluate Diversion impacts if the influent pumping rate is increased in capacity to 34 mgd (the peak instantaneous flow under Condition 3) and no surcharge exceedance abatement storage is provided.

Kuwahee WWTP

For KWWTP, this analysis develops estimated annual Diversion frequencies and volumes based on secondary treatment rates of 80 mgd, 70 mgd, and 60 mgd and based on a 120 mgd influent pumping rate. An additional analysis was performed with an influent pumping rate of 160 mgd (the peak hourly flow under Condition 2) and 70 mgd secondary treatment rate to assess the impacts of increasing influent pumping capacity. These analyses also consider the previous Condition 1 and Condition 2 criteria of existing system conditions and post-CAP/ER Phase I conditions respectively. Condition 3 criteria mimics the same results as Condition 2 for KWWTP for this secondary treatment rate operating range. The 1.7 MG of potential additional storage in Williams Creek is the only net difference between Condition 2 and Condition 3. The impact of this storage is felt mainly on the surcharge exceedance analysis and has negligible effects on Diversion frequencies or volumes. Note the additional 160 mgd influent pumping rate analysis was run only for Conditions 2 and 3.

Figures 3-10 through 3-18 present Diversion frequencies and volumes based on all Condition criterion for KWWTP. Figures 3-10 through 3-12 reflect an assumed 6.5 MG storage at the plant. Figures 3-13 through 3-15 reflect an initial condition of no storage

KWWTP Diversion Analysis

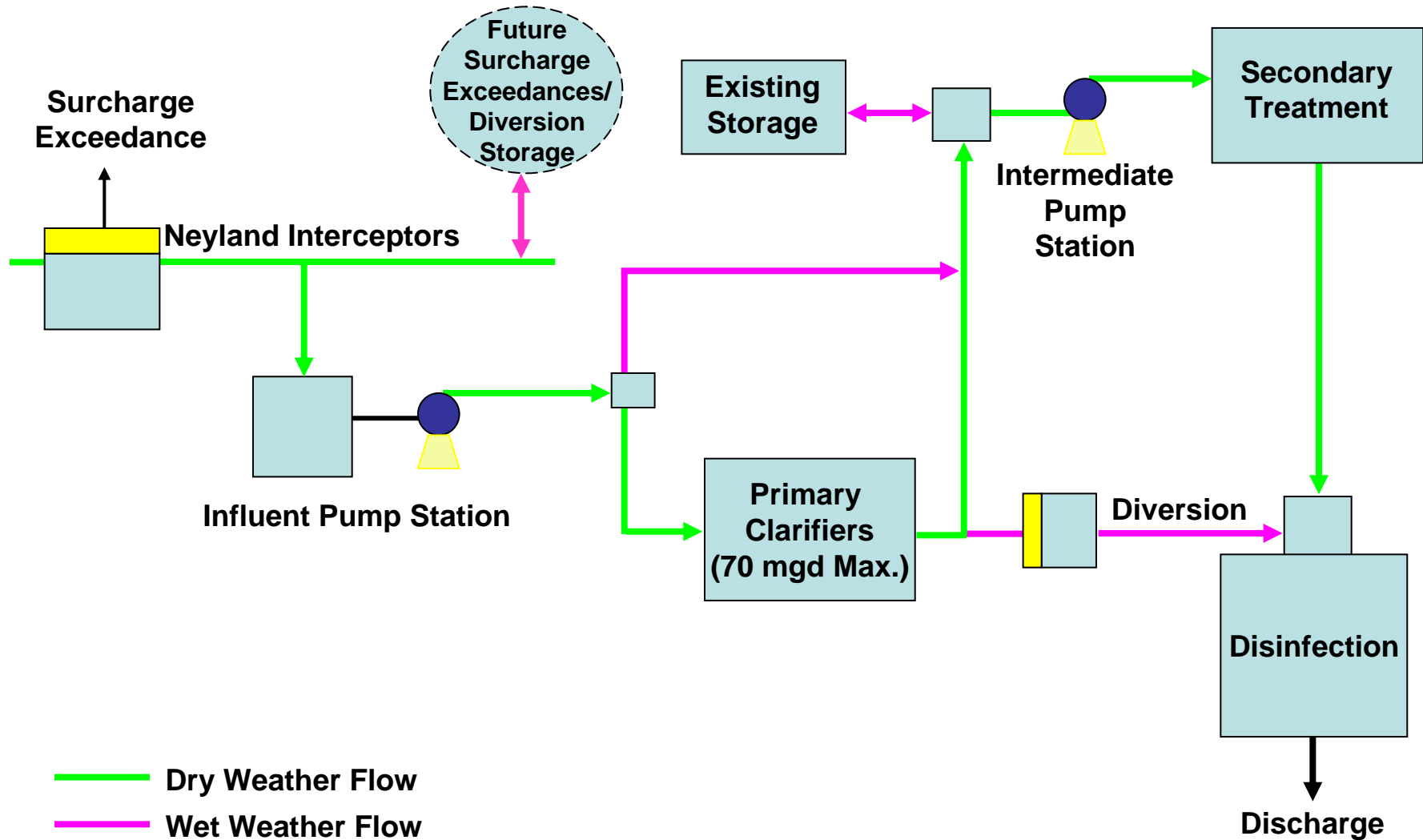


Figure 3-8

FCWWTP Diversion Analysis

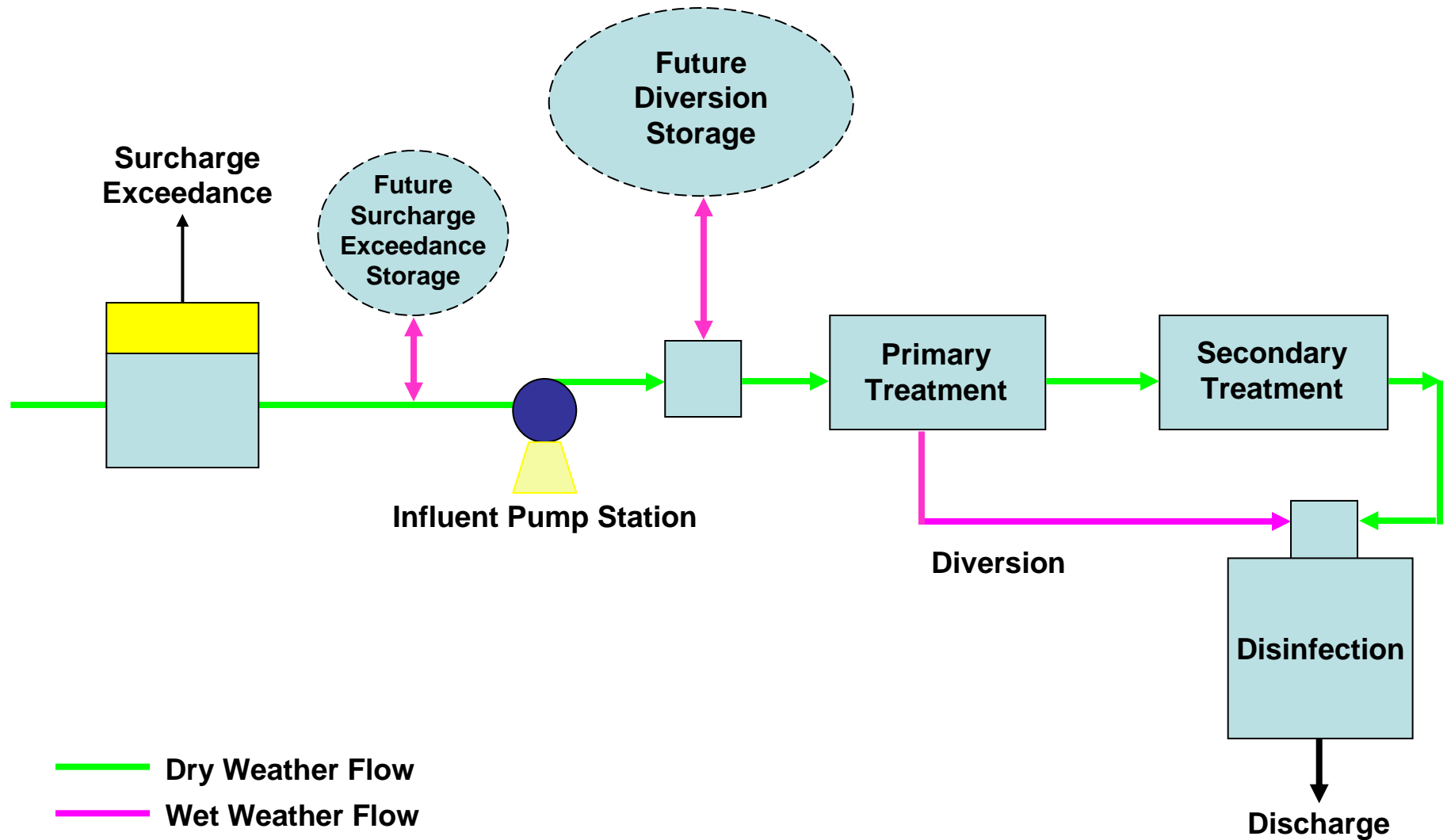


Figure 3-9

Kuwahee WWTP
Diversion Analysis Preliminary Results - 80 mgd Secondary Treatment
6.5 MG Plant Storage

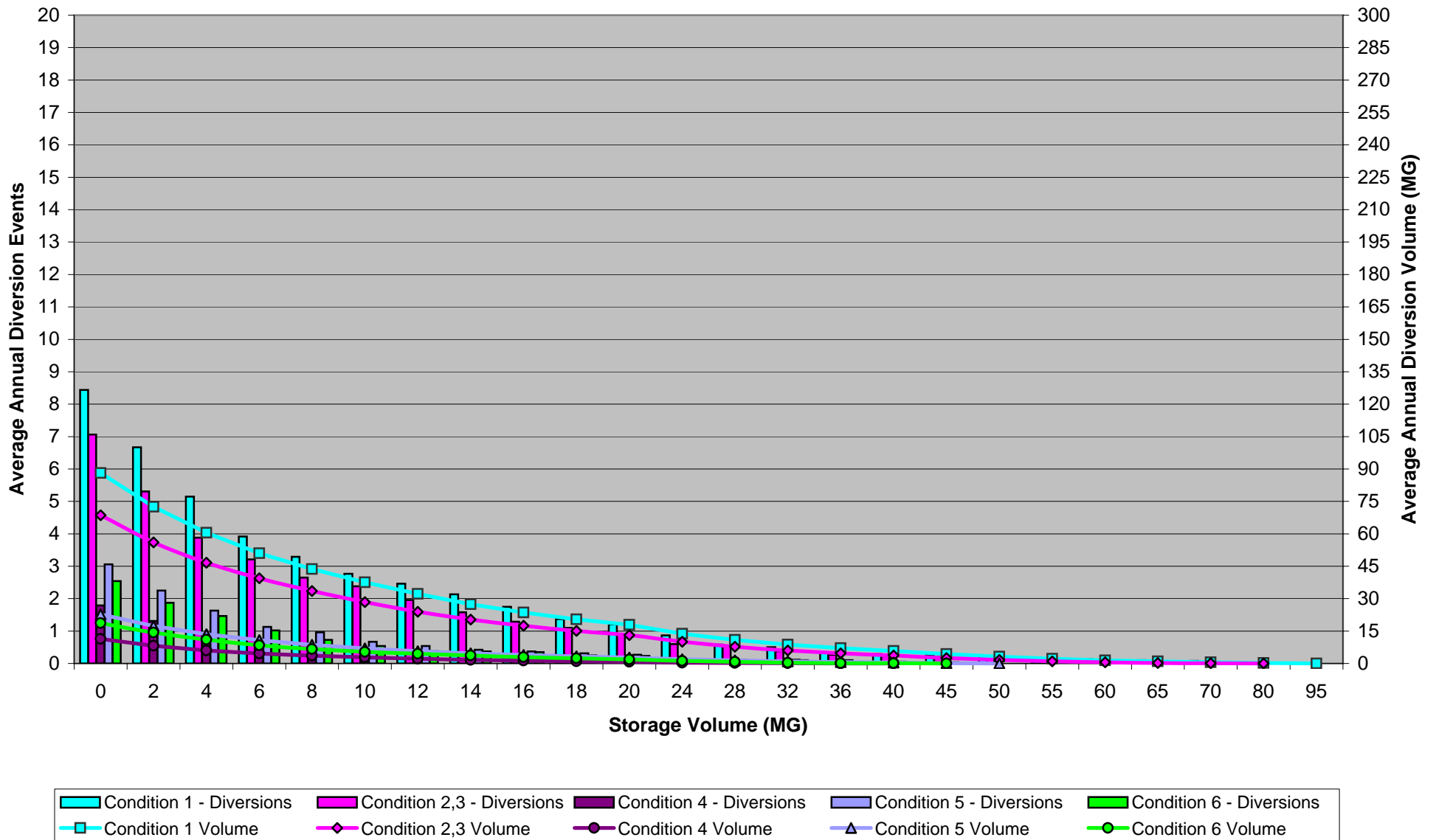


Figure 3-10

Kuwahee WWTP
Diversion Analysis Preliminary Results - 70 mgd Secondary Treatment
6.5 MG Plant Storage

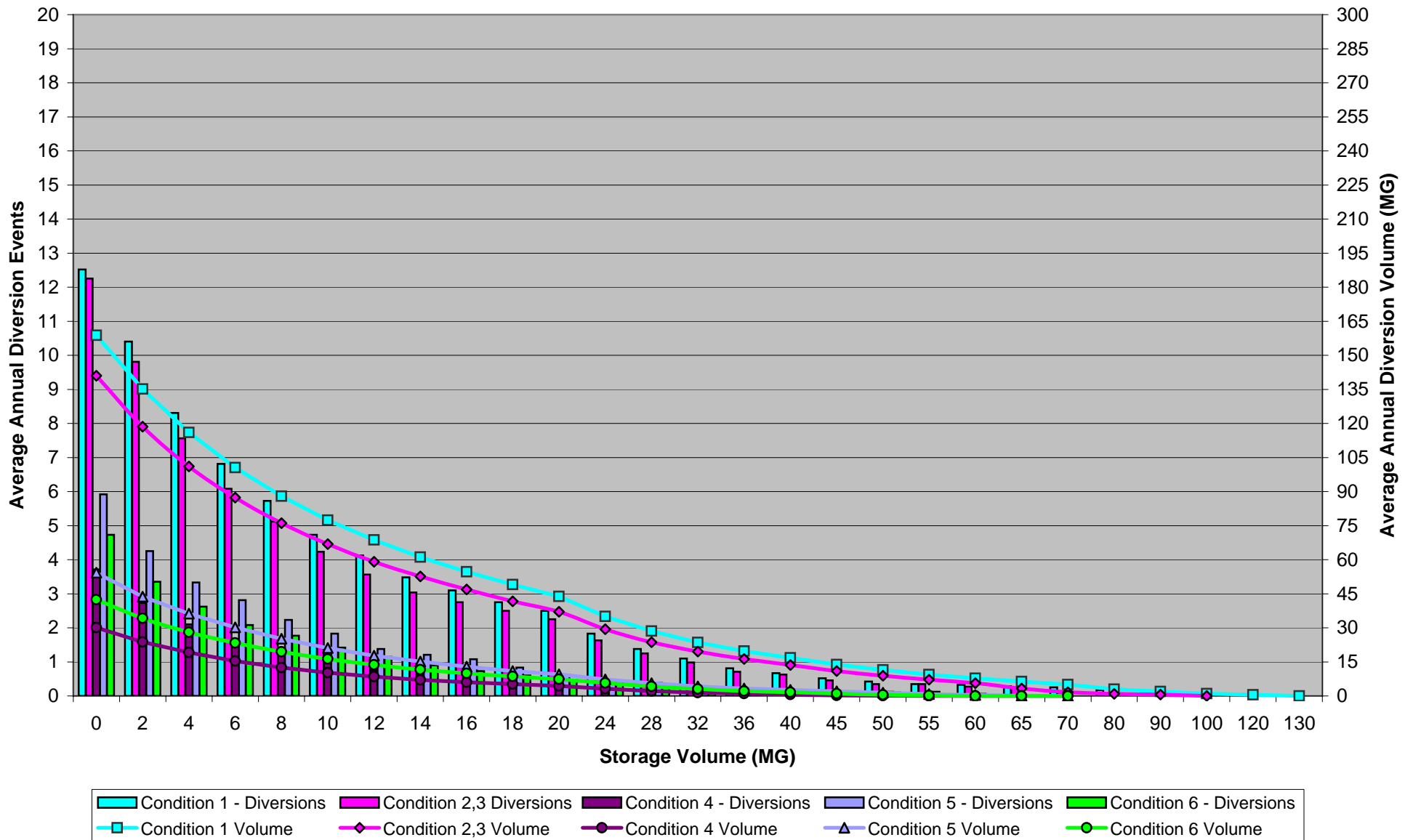


Figure 3-11

Kuwahee WWTP
Diversion Analysis Preliminary Results - 60 mgd Secondary Treatment
6.5 MG Plant Storage

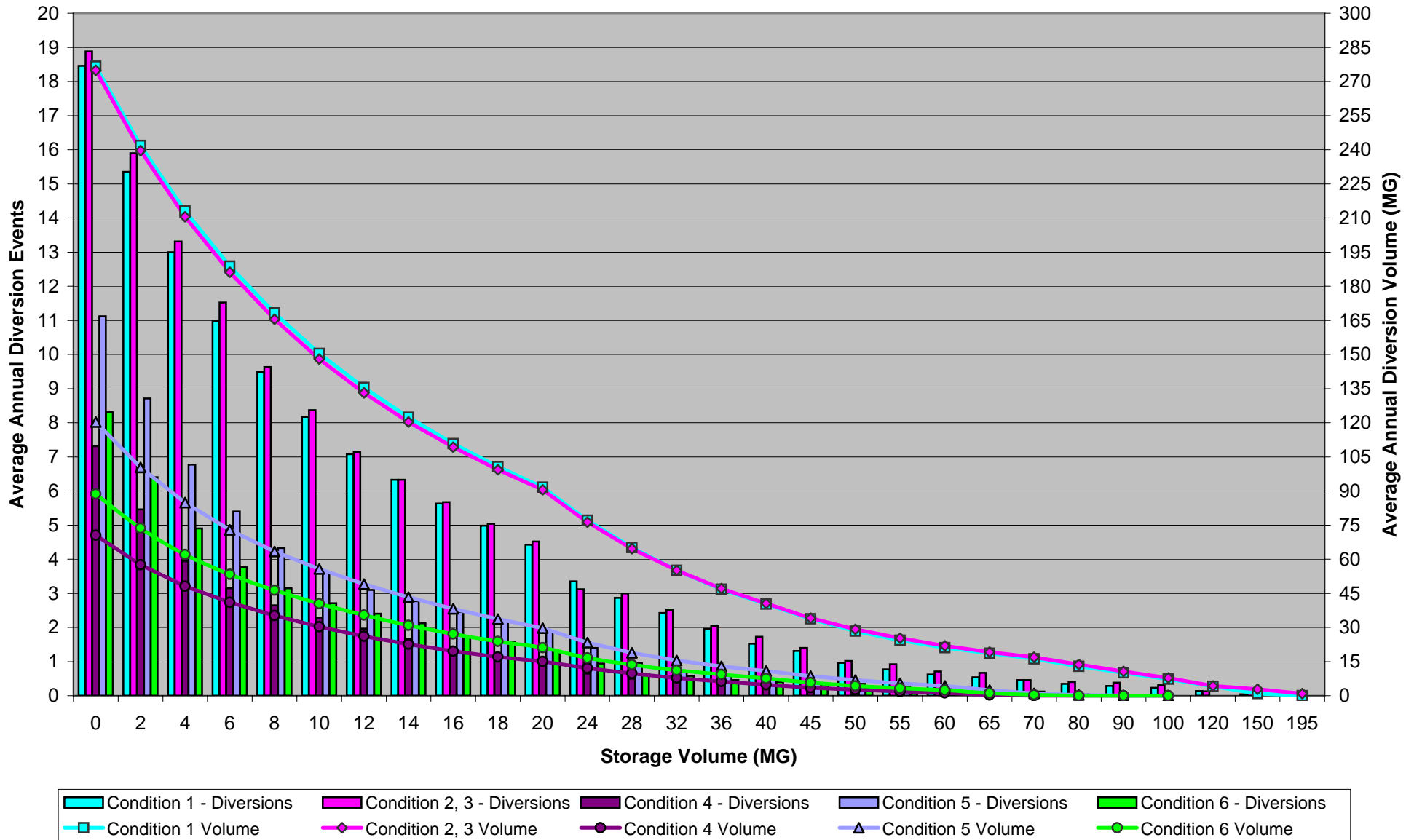


Figure 3-12

Kuwahee WWTP
Diversion Analysis Preliminary Results - 80 mgd Secondary Treatment
NO Existing Storage at Plant

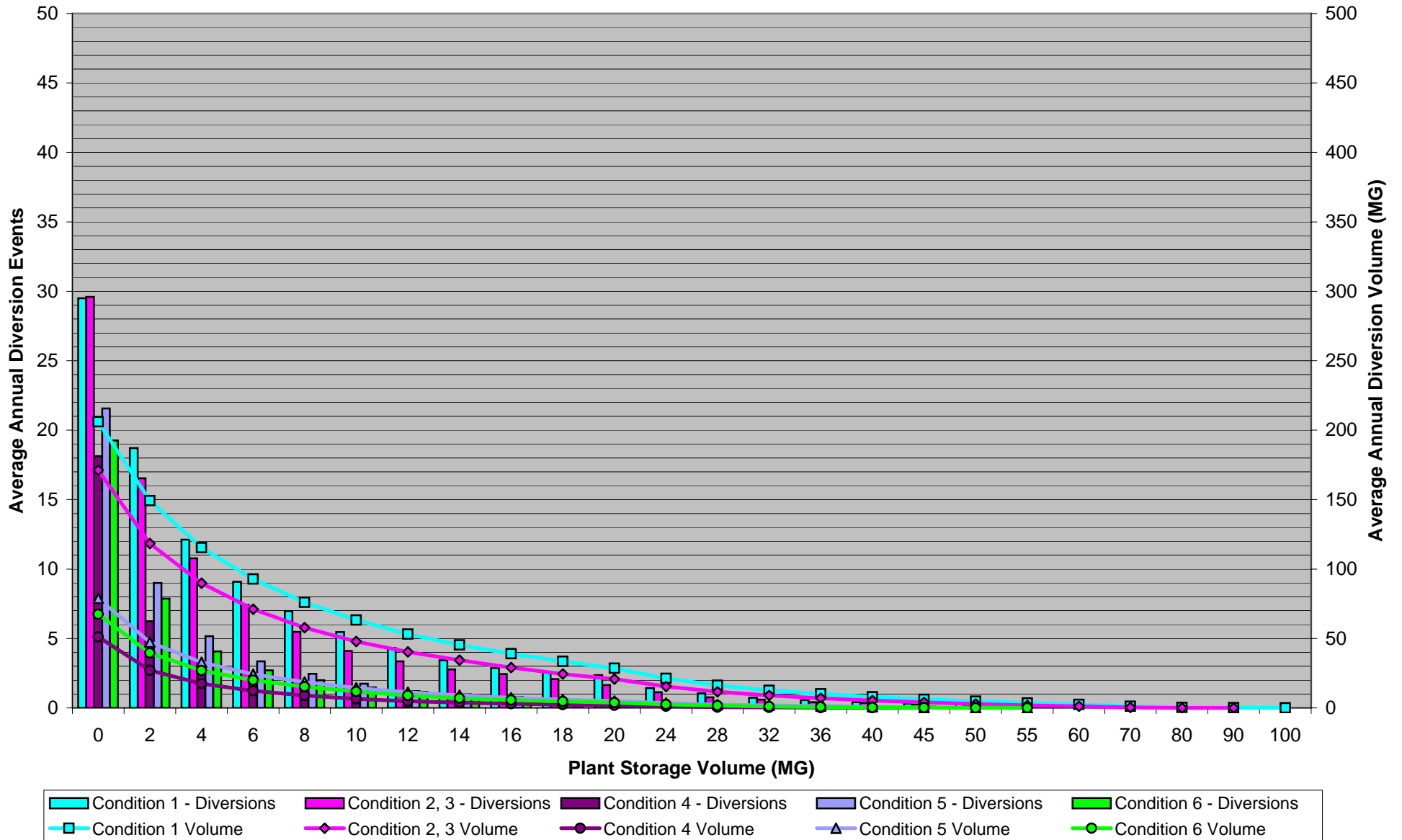
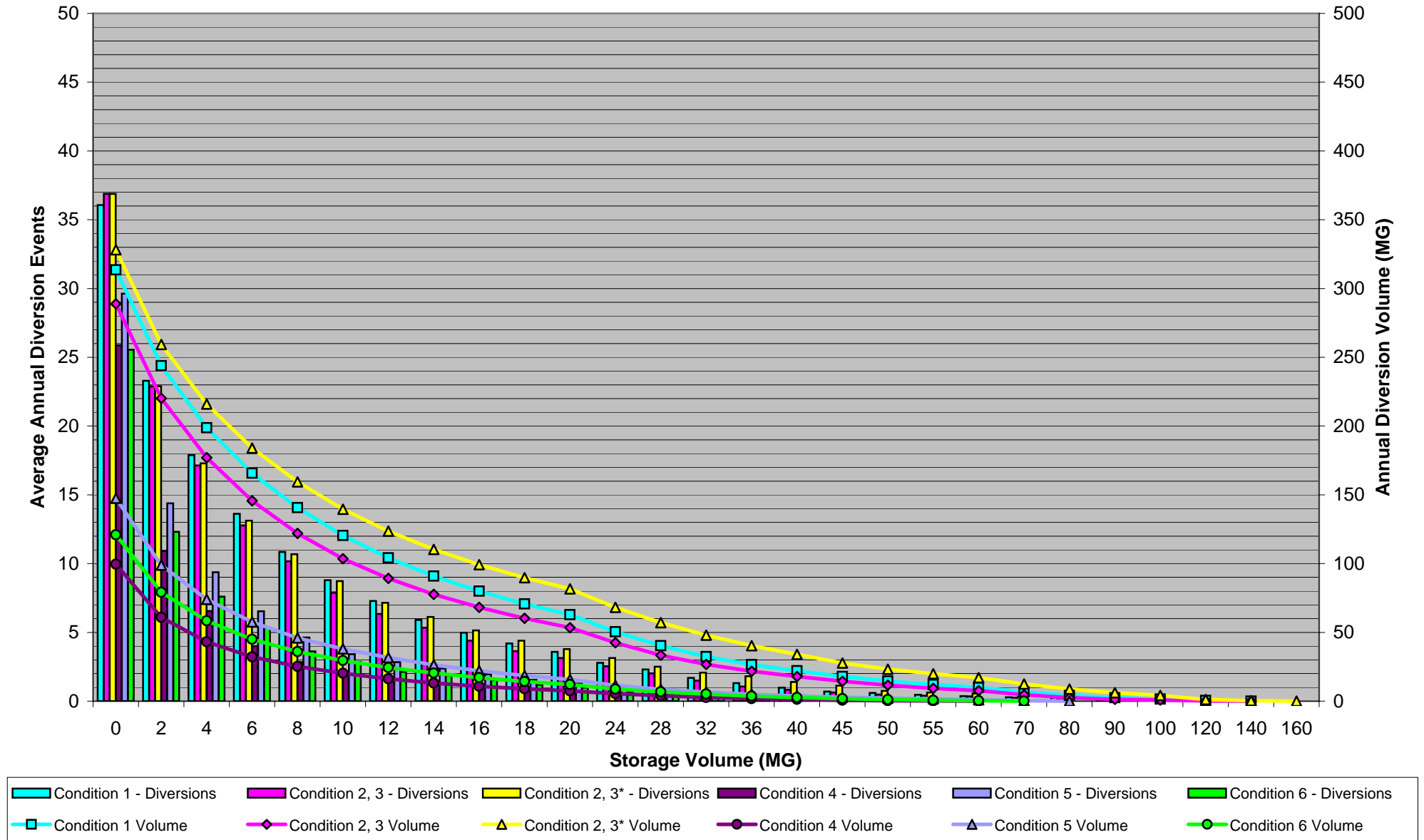


Figure 3-13

Kuwahee WWTP
Diversion Analysis Preliminary Results - 70 mgd Secondary Treatment
NO Existing Storage at Plant



*Note: These results reflect a change in the influent pumping rate from 120 mgd up to 160 mgd at KWWTP.

Figure 3-14

Kuwahee WWTP
Diversion Analysis Preliminary Results - 60 mgd Secondary Treatment
NO Existing Storage at Plant

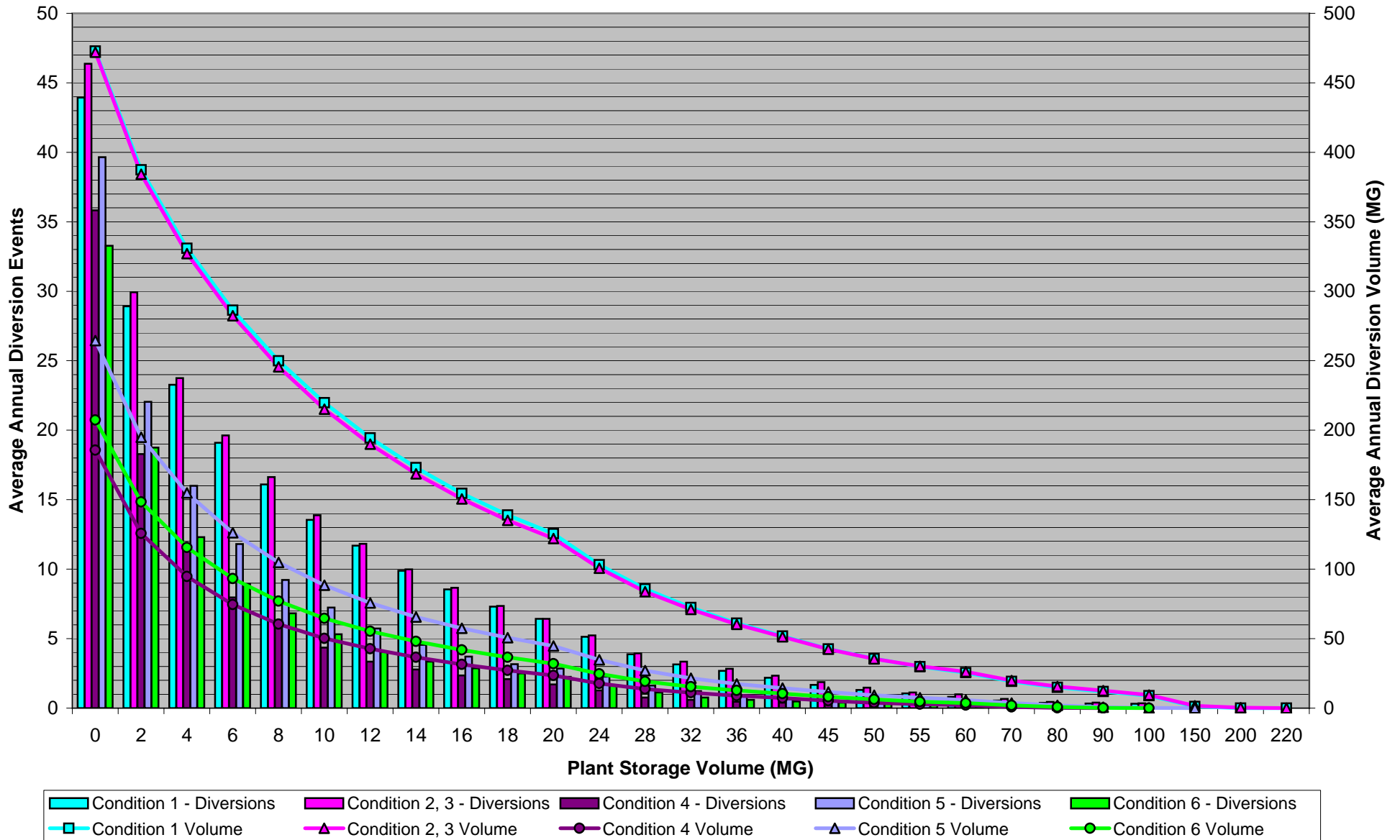


Figure 3-15

Kuwahee WWTP
Diversion Analysis Preliminary Results - 70 mgd Secondary Treatment
5.2 MG Plant Storage

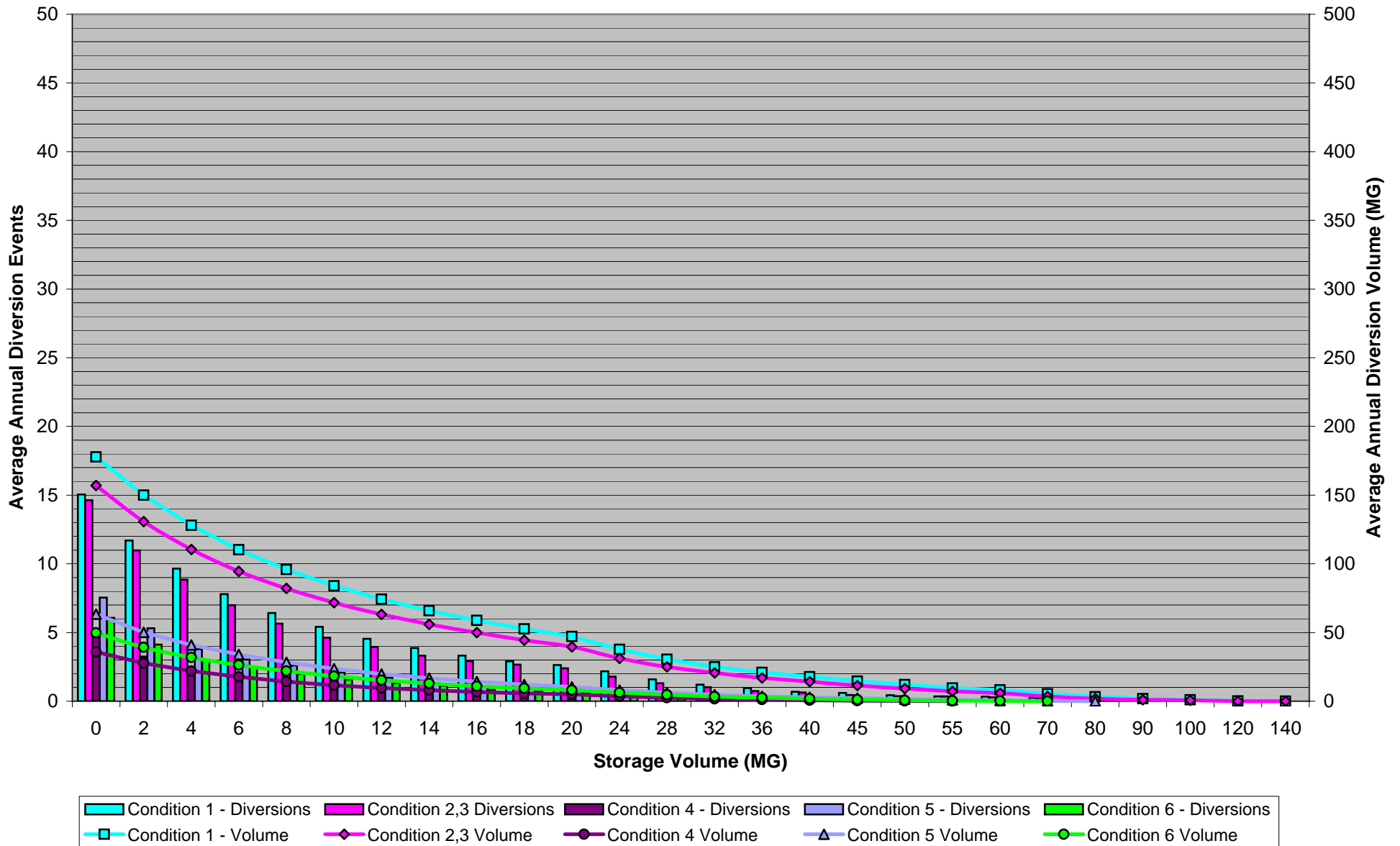


Figure 3-16

Kuwahee WWTP
Diversion Analysis Preliminary Results - 70 mgd Secondary Treatment
3.9 MG Plant Storage

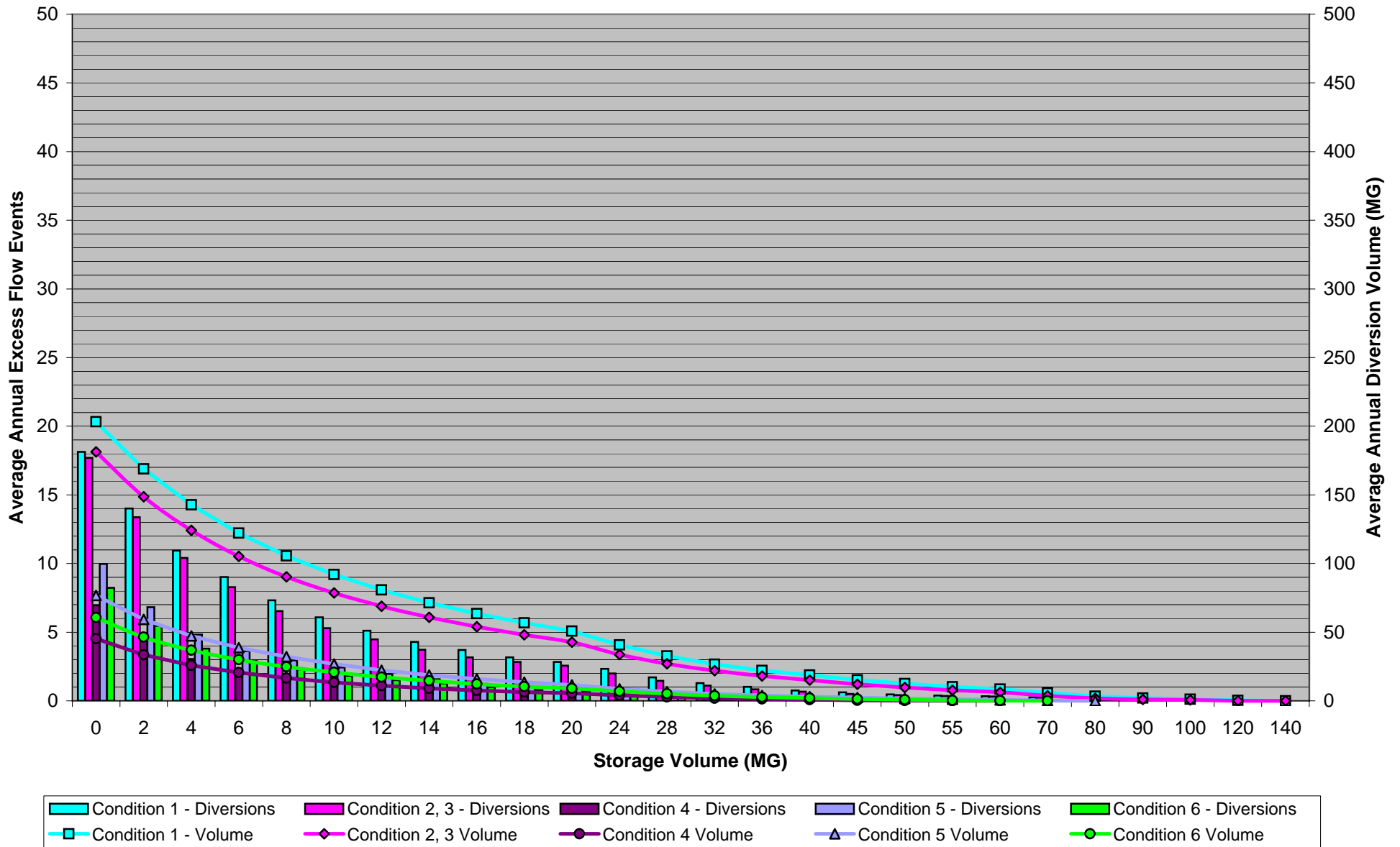


Figure 3-17

Kuwahee WWTP
Diversion Analysis Preliminary Results - 70 mgd Secondary Treatment
2.6 MG Plant Storage

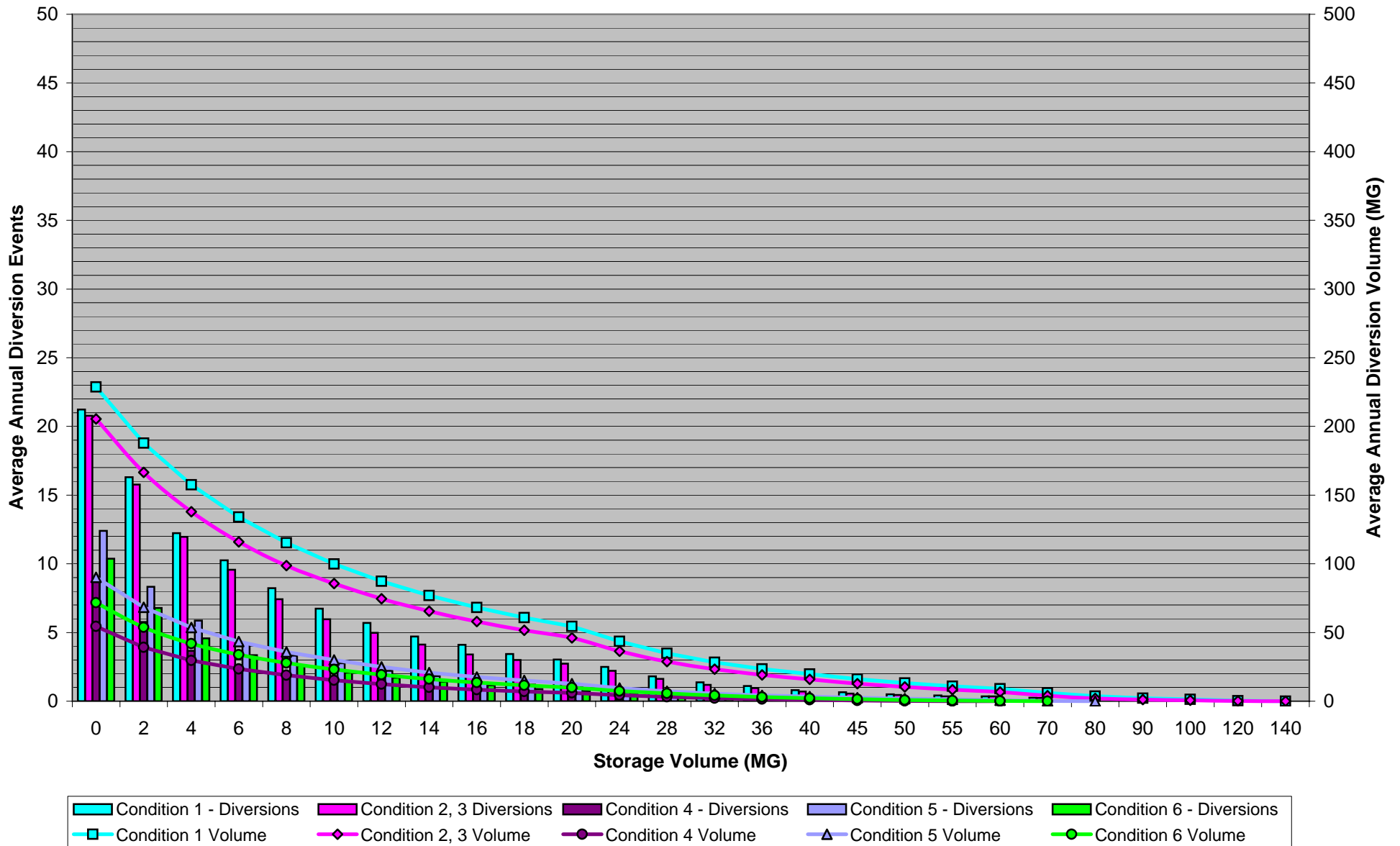


Figure 3-18

at KWWTP. Additionally, analyses were performed on several storage volumes utilizing portions of the in-plant 6.5 MG of storage. These analyses were performed with primary and secondary treatment rates set at 70 mgd. The results are illustrated in Figures 3-16 through 3-18.

Table 3-6 presents a summary for the Diversion analysis results for Conditions 1 and 2 for KWWTP with 120 mgd influent capacity. For comparison purposes only, the nearby plant storage values of 0 MG and 12 MG were chosen. The 12 MG reflects the amount of storage needed for surcharge exceedance abatement down to 0.5 predicted surcharge exceedances per year under the surcharge exceedance analysis. Variable on-site storage volumes were evaluated to correspond with various WWTP improvements discussed in Section 4 that utilize existing on-site storage tankage for wet weather treatment facilities. Use of the 12 MG surcharge exceedance abatement storage to minimize Diversions may impact surcharge exceedance frequency. For example, if KWWTP flow exceeds 70 mgd after the on-site storage is full and flow in excess of 70 mgd is diverted to one or both of the surcharge exceedance abatement tanks, storage volume may not be sufficient to avoid a surcharge exceedance if flow continues to rise and exceeds the 120 mgd influent pumping capacity. Therefore, it will be critical to establish appropriate standard operating procedures for use of this storage as part of the updated PCP for wet weather treatment plant operation.

Table 3-6												
KWWTP Diversion Analysis Summary – Base Conditions												
Modeling Condition	Treatment Rate (mgd)	Nearby Plant Storage (MG)	Average Annual Statistics									
			6.5 MG Storage at Plant		5.2 MG Storage at Plant		3.9 MG Storage at Plant		2.6 MG Storage at Plant		0 MG Storage at Plant	
			Diversion Frequency (per year)	Volume (MG)	Diversion Frequency (per year)	Volume (MG)	Diversion Frequency (per year)	Volume (MG)	Diversion Frequency (per year)	Volume (MG)	Diversion Frequency (per year)	Volume (MG)
Condition 1	80	0	8.4	88.2							29.5	205.9
		12	2.5	32.3							4.3	53.1
Condition 2	80	0	7.1	68.6							29.6	171.1
		12	2.0	23.9							3.4	40.4
Condition 1	70	0	12.5	158.9	15.0	177.8	18.1	203.3	21.2	228.8	36.1	313.5
		12	4.1	68.7	4.5	74.2	5.1	80.8	5.7	87.4	7.3	104.2
Condition 2	70	0	12.3	141.0	14.6	157.1	17.7	181.3	20.8	205.5	36.9	288.9
		12	3.6	59.1	4.0	63.2	4.5	68.9	5.0	74.6	6.3	89.3
Condition 1	60	0	18.5	276.6							43.9	472.8
		12	7.1	135.4							11.7	194.5
Condition 2	60	0	18.9	274.9							46.4	472.0
		12	7.2	133.1							11.8	190.0

For both Conditions 1 and 2 at the KWWTP, there is an increasing trend in both Diversion frequency and volume as treatment capacity is decreased from 80 mgd to 60 mgd. Condition 2 Diversion volumes are notably less than Condition 1 volumes for the 80 and 70 mgd treatment rates. Diversion volumes for the 60 mgd treatment rate show less notable differences between the flow conditions. As the treatment rate is reduced for secondary treatment, dry weather peak flow begins to have a larger effect on Diversion frequencies and volumes. Condition 2 has an average of approximately 5 mgd more dry weather flow than Condition 1 because of projected growth within the system. This growth in baseflow has more of an effect on Diversion rates as the secondary treatment rate is reduced. Under the increased WWTP influent pumping rate analysis (Conditions 2, 3* on Figure 3-14), an increase in the pumping rate to 160 mgd caused a shift in flows from potential surcharge exceedances in front of the plant to Diversions within the plant. Diversion frequency shows minor increases; however, the volumes diverted increase noticeably over Condition 2, 3 under the 120 mgd influent pumping rate.

Conditions 1 through 6 were also used to examine the impacts of 6.5 MG of unused plant process tanks currently available for storage. Reductions achieved in predicted Diversion volume and storage because of the application of the in-plant storage are almost equivalent to the predicted difference in storage volumes for 0.5 predicted Diversions per year for all the conditions. This means that no additional benefit of the 6.5 MG in-plant storage is gained on peak flows other than reducing the overall need for additional storage to avert Diversions by approximately 6.5 MG. An example of this is Condition 1 at 80 mgd. The difference in storage volumes for the analysis with 6.5 MG and without it is approximately 5.7 MG. Using this same example point and condition, the analysis for 0 MG storage at the plant produces a higher predicted Diversion volume of 9.2 MG. The analysis with 6.5 MG produces a predicted Diversion volume of 8.7 MG. If this 0.5 MG predicted Diversion volume difference is also taken in combination with the 5.7 MG predicted storage requirement, this equivocates to the 6.5 MG in-plant storage.

Figures 3-10 through 3-15 also present predicted Diversion frequencies and volumes based on Conditions 4, 5, and 6 criterion. Note for Conditions 4 through 6 there is an increasing trend in both Diversion frequency and volume as treatment capacity is decreased from 80 mgd to 70 mgd and downward to 60 mgd. Diversion frequencies and volumes are cut almost in half each time the treatment rate is raised 10 mgd. Condition 4 has the lowest Diversion frequencies and volumes followed by Condition 6, and finally Condition 5. This is to be expected since Condition 4 has the most stringent rehabilitation conditions of the three causing a larger reduction in peak flows to the plant. **Table 3-7** presents a Diversion analysis results summary for Conditions 4 through 6 for KWWTP at 120 mgd influent capacity.

Note that the storage volumes required to avert predicted Diversions differ from those for predicted surcharge exceedances in that they address those hydraulic peaks that come in between 120 mgd (the influent pump station maximum capacity) and the

secondary treatment maximum capacity (80, 70, and 60 mgd for the examples in Tables 3-6 and 3-7).

Table 3-7												
KWWTP Diversion Analysis Summary – Additional RDI/I Reductions (120 mgd)												
Modeling Condition	Treatment Rate (mgd)	Nearby Plant Storage (MG)	Average Annual Statistics									
			6.5 MG Storage at Plant		5.2 MG Storage at Plant		3.9 MG Storage at Plant		2.6 MG Storage at Plant		0 MG Storage at Plant	
			Diversion Frequency	Volume (MG)	Diversion Frequency	Volume (MG)	Diversion Frequency	Volume (MG)	Diversion Frequency	Volume (MG)	Diversion Frequency	Volume (MG)
Condition 4	80	0	1.8	11.4							18.1	51.2
		12	0.3	2.2							0.6	4.9
Condition 5	80	0	3.1	22.7							21.6	78.9
		12	0.5	5.7							1.2	11.4
Condition 6	80	0	2.5	18.7							19.3	67.5
		12	0.4	4.4							1.2	9.0
Condition 4	70	0	3.7	30.1	5.0	35.9	7.0	45.2	9.0	54.5	25.9	99.5
		12	0.8	8.5	0.9	9.6	1.1	11.0	1.3	12.4	1.8	16.2
Condition 5	70	0	5.9	54.2	7.5	63.3	10.0	76.7	12.4	90.1	29.6	147.5
		12	1.4	17.8	1.7	19.8	2.0	22.4	2.2	24.9	2.8	31.6
Condition 6	70	0	4.7	42.4	6.1	49.7	8.2	60.7	10.4	71.8	25.5	120.9
		12	1.2	13.7	1.3	15.3	1.5	17.3	1.7	19.3	2.1	24.4
Condition 4	60	0	7.3	70.6							35.8	185.7
		12	2.0	26.1							3.4	42.7
Condition 5	60	0	11.1	120.3							39.7	264.5
		12	3.1	49.1							5.7	75.6
Condition 6	60	0	8.3	88.7							33.3	207.4
		12	2.4	35.4							4.0	55.3

As indicated in Figure 3-14, the annual Diversion frequency with an influent capacity of 160 mgd and no available on-site storage (existing unused tankage is used for additional treatment capacity) is projected to be 37.

Fourth Creek WWTP

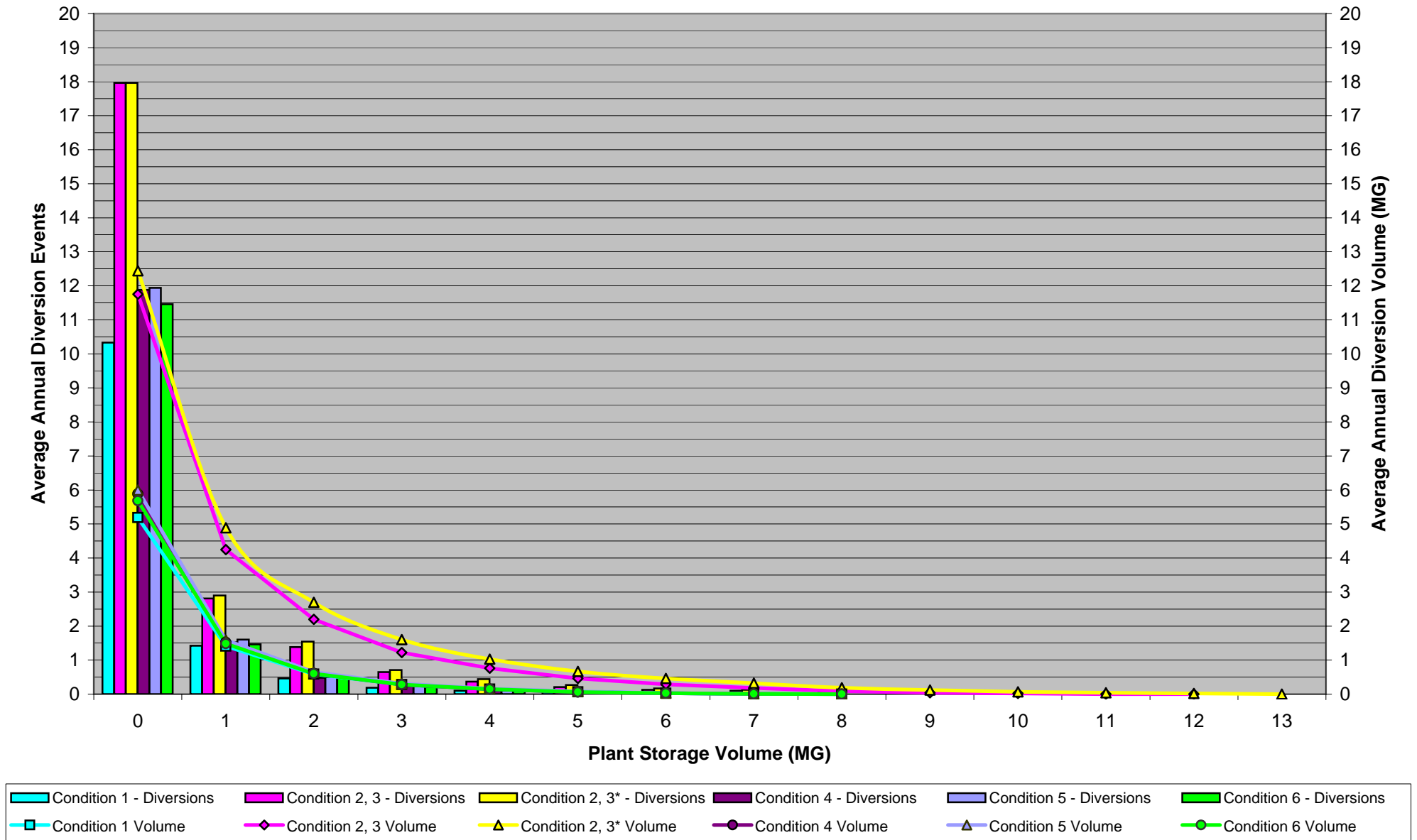
For FCWWTP, estimated annual Diversion frequencies and volumes were developed based on secondary treatment rates of 18 mgd and 16 mgd, and assuming 28 mgd influent pumping rate. One additional analysis was performed to evaluate the impacts on plant Diversions should the influent pumping rate be increased to 34 mgd to avoid capacity exceedance. Note the driving factor for the difference in Conditions 1 and 2 for FCWWTP is the increase in sewerage area and the increase in dry weather flow from Condition 1 to 2. Under Condition 1, the estimated sewerage service area is 9,724 acres. This sewerage service area is projected to increase to 10,855 acres in Condition 2 based on TAZ population growth trends for the FCWWTP service area. Projected dry weather flow increases from the existing average dry weather flow of 4.7 mgd for Condition 1 to a future projected average dry weather flow of 5.7 mgd for

Condition 2. These factors dominate the graph responses on **Figures 3-19 and 3-20** and are the main driver for the Condition 2 curves going beyond Condition 1. Diversion frequencies and volumes both increase with a decrease in secondary treatment to 16 mgd. Any storage recorded on the graphs implies additional needed storage for Diversion frequency and volume reduction.

Just as in the surcharge exceedance analysis for Condition 3, even though it does contain some comprehensive rehabilitation, the location of the rehabilitation is upstream of the Walker Springs storage facility. The impact on peak wet weather flow has already been alleviated by the storage facility. Because of this, Condition 3 Diversion response out of NetSTORM mimics Condition 2 responses for the Fourth Creek system.

Conditions 4 through 6 were also applied to the Fourth Creek system for Diversion analysis. Figures 3-19 and 3-20 reflect the graphical results of this analysis for the 18 mgd and 16 mgd secondary treatment rates. Note that for Conditions 4 through 6 for FCWWTP, there is little variance in Diversion frequencies and volumes. However, there is a notable initial reduction in Diversion frequency and volumes when compared to the CAP/ER Phase I (Condition 2) system. The curve results for Conditions 4 through 6 display minimal difference with the CAP/ER Phase I system curve as Diversion frequency is reduced to 0.5 events per year. This may be attributed to projected dry weather peak flows playing a greater role on the impact of secondary treatment more so than the peak wet weather flows within the Fourth Creek service area. Because of this, the cost of additional rehabilitation beyond CAP/ER Phase I in Fourth Creek may be more costly than the return gained at the treatment plant. Diversion frequencies and volumes both decrease with an increase in secondary treatment to 18 mgd. Under the additional pumping rate analysis (Conditions 2, 3* on Figure 3-19), increasing the pumping rate to 34 mgd causes a shift in flows from potential surcharge conditions in front of the plant to Diversions within the plant. Minor increases in both Diversion frequency and volumes occur. These minor changes reflect the limited amount of Diversion events and volumes that occur between 28 mgd and 34 mgd for the Condition 2, 3 responses in Fourth Creek. **Table 3-8** summarizes the Diversion analysis results for Conditions 1 through 6 for the FCWWTP at 28 mgd influent capacity.

Fourth Creek WWTP **Diversion Analysis Preliminary Results - 18 mgd Secondary Treatment**



*Note: These results reflect a change in the influent pumping rate from 28 mgd up to 34 mgd at FCWWTP.

Figure 3-19

Fourth Creek WWTP **Diversion Analysis Preliminary Results - 16 mgd Secondary Treatment**

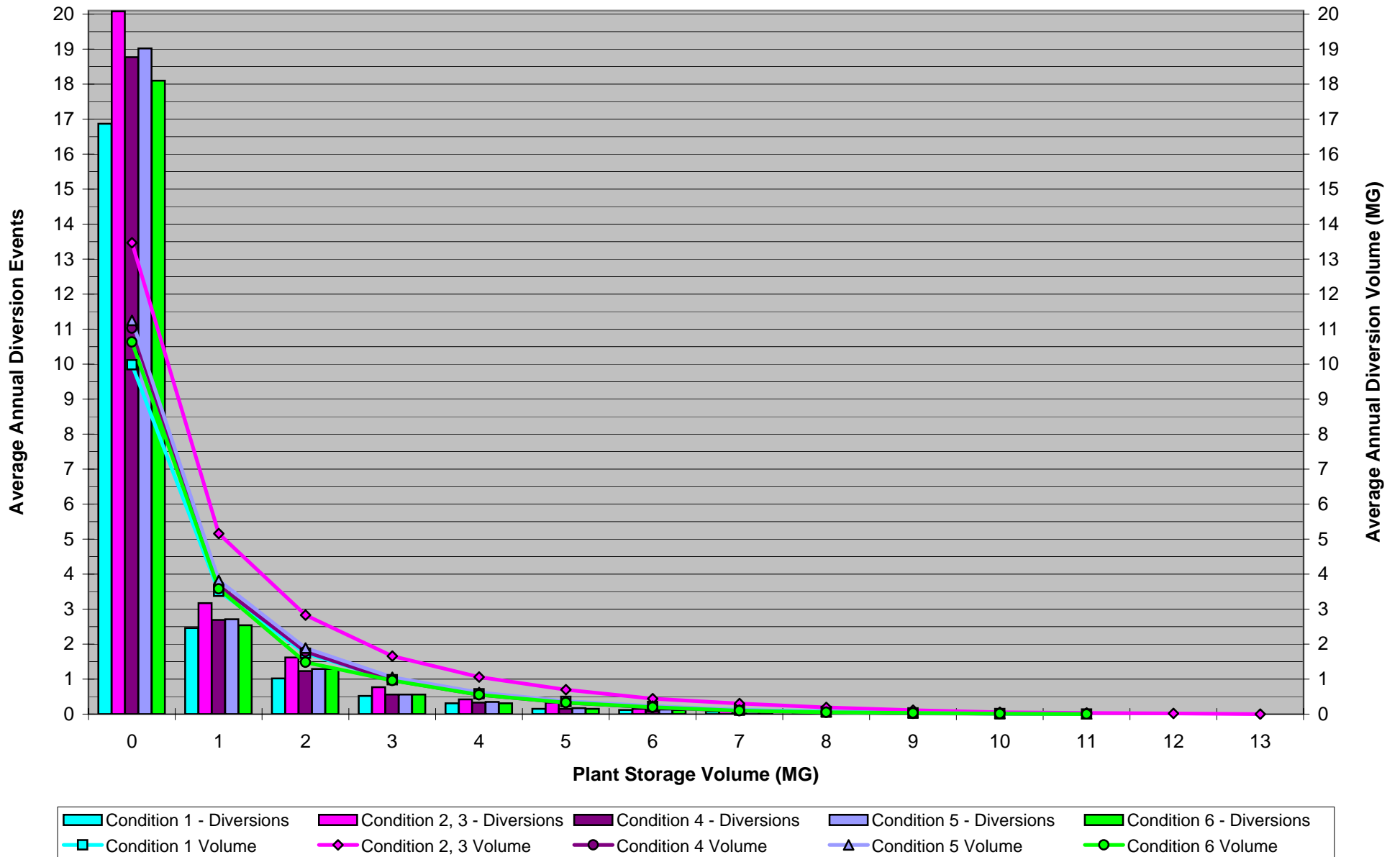


Figure 3-20

Table 3-8 FCWWTP Diversion Analysis Summary (28 mgd)				
Modeling Condition	Treatment Rate (mgd)	Nearby Plant Storage (MG)	Average Annual Statistics	
			Diversion Frequency	Volume (MG)
Condition 1	18	0	10.3	5.2
		1	1.4	1.4
Condition 2, 3	18	0	18.0	11.8
		1	2.8	4.3
Condition 4	18	0	11.9	5.9
		1	1.5	1.5
Condition 5	18	0	11.9	6.0
		1	1.6	1.6
Condition 6	18	0	11.5	5.7
		1	1.5	1.5
Condition 1	16	0	16.9	10.0
		1	2.5	3.5
Condition 2, 3	16	0	20.1	13.5
		1	3.2	5.2
Condition 4	16	0	18.8	11.0
		1	2.7	3.7
Condition 5	16	0	19.0	11.3
		1	2.7	3.8
Condition 6	16	0	18.1	10.6
		1	2.5	3.6

Note that for 28 mgd influent capacity, the 1 MG storage facility at the plant can also have a significant impact on Diversion frequency. However, use of this storage to avoid Diversions could result in an increased frequency of capacity exceedance conditions.

3.3 KWWTP Site-Specific Storage Analysis

As a further analysis of how storage affects upstream trunk sewer surcharge exceedances for KWWTP, site specific locations were evaluated for hydraulic impacts at the plant. Using the storage volume attained from the NetSTORM model with the site-specific hydraulics of the EXTRAN basin models, an EXTRAN analysis was performed on the approximately 12 MG storage volume required in NetSTORM to achieve an average of 0.5 predicted surcharge exceedance events per year based on Condition 2 – CAP/ER Phase I (Figure 3-4). The purpose of this analysis is to evaluate how potentially available sites chosen by KUB can be utilized to achieve desired peak flow reductions at the Kuwahee WWTP site. The analyzed locations provide opportunities to site needed storage volumes while reducing peak flow impacts within the Kuwahee service area.

Figure 3-21 shows the hydrographs produced from each EXTRAN basin model for CAP/ER Phase I flow conditions. Noted on the figure is the high peak response of the Second Creek and Third Creek models. Both basins have rainfall dependent inflow and infiltration (RDI/I) characterizations that initiate steeper peak flow responses to wet weather than the neighboring basins. These sharper peak flow responses to wet weather make both basins good candidates for peak flow reductions through storage. Figure 3-21 illustrates that less storage volume is required in both of these basins to achieve greater peak flow reductions to the KWWTP than in the other basins.

Peak flows illustrated in Figure 3-21 and summarized in Table 3-3 were used as guidance for limiting flow out of storage within the Second Creek and Third Creek EXTRAN models. Flows in excess of these limitations were diverted into each modeled storage location. Under CAP/ER Phase I conditions, total peak one hour flow going to the KWWTP amounts to approximately 159.1 mgd (Table 3-3). To be conservative, Second and Third Creek storage tanks were designed in the models to limit flows coming out of those basins to help reduce peak flows to just below 120 mgd (the current peak influent pumping capacity at KWWTP). The EXTRAN CAP/ER design storm basin models for Second and Third Creek were run several times readjusting the flow limitation from each storage location to achieve the desired peak flow reduction. Note that the basin models used convey all flows within Consent Decree surcharge standards (per the Capacity Assurance Plan). After the desired reductions were achieved, the resulting volume of flow diverted to storage was calculated for each location. CCP storage locations were modeled based on the most recent site investigations conducted for Gresham, Smith and Partners. In Third Creek, the CCP storage site most recently investigated is the west end of the Kuwahee WWTP currently utilized for maintenance Building A and reserved for future Digester No. 1. In Second Creek, the site most recently investigated is near the intersection of Cooper Street and Bernard Avenue.

In the case of the Bernard Avenue Second Creek site, approximately 3.2 MG of storage was used in EXTRAN. For Third Creek, approximately 4.2 MG of flow was diverted to storage in EXTRAN. Note that these resulting volumes are what would occupy the tank for a single design storm event with a maximum flow of 120 mgd going on to KWWTP.

If flow were restricted to occupy the full NetSTORM predicted 12 MG (approximately 5.5 MG at the Second Creek sites and 6.5 MG at Third Creek), the resulting peak 1-hour flow to KWWTP is approximately 116.5 mgd for the Second Creek site and Third Creek combination. The storage volumes given for the differing peak flows reveal that there is room for dynamic operations of the storage facility return flow rates. These values are preliminary and they do allow room for some shift in storage volume from one site to the other.

CAP/ER Phase I Flows to Kuwahee WWTP

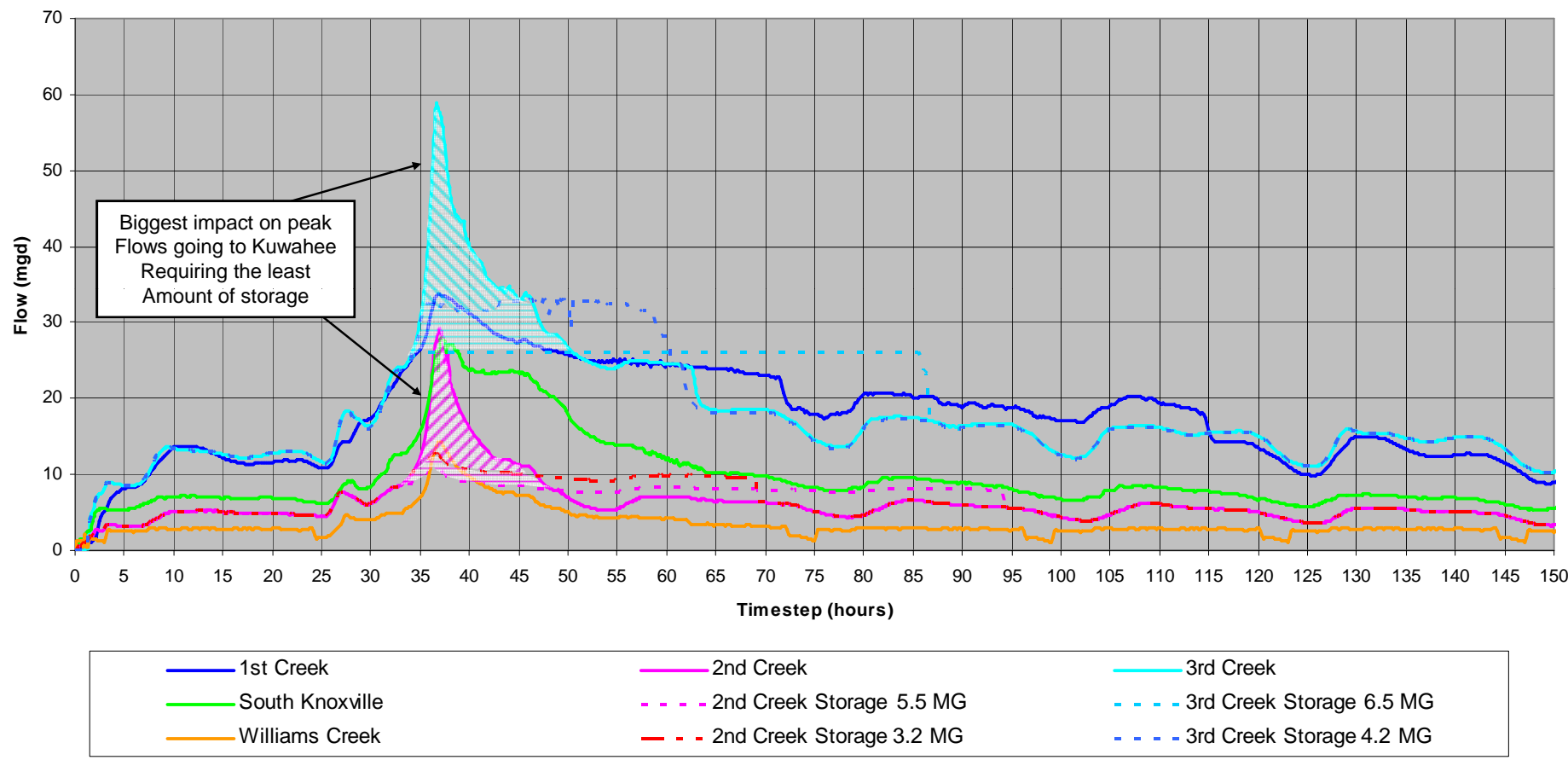


Figure 3-21

Using the 3.2 MG Second Creek and 4.2 MG Third Creek storage volumes, the River Interceptor model was used to test the system for the CAP/ER design storm condition. The resulting impacts to the river interceptors are shown on **Figures 3-22 through 3-24**. As illustrated, the river interceptors comply with CAP/ER design and CAP compliance standards.

3.4 Summary

The purpose of this analysis was to estimate the frequencies, durations, and volumes of wet weather CAP surcharge criteria exceedances and Diversions at the KWWTP and FCWWTP under various conditions and to evaluate alternatives to reduce these CAP surcharge criteria exceedances and Diversions. In so doing, the results could be used to help guide improvements which directly impact wet weather plant performance.

Results of the CAP surcharge criteria exceedance analysis for the KWWTP showed a decrease in required additional storage for each condition as the analysis progressed from assumptions made under Condition 1 up through Condition 4. The only deviation in this consecutively decreasing pattern occurs when R value reduction assumptions were changed for Conditions 5 and 6. Resulting additional volumes for no predicted surcharge exceedances ranged from 70 MG (Condition 1) down to 9 MG (Condition 4) for the 120 mgd influent pumping capacity. If the influent pumping rate is changed to 160 mgd, the resulting storage for no predicted surcharge exceedances decreases to 40 MG for Condition 1 and to 4 MG for Condition 4. Even though increasing the influent pumping rate from 120 to 160 mgd tends to decrease surcharge exceedance storage requirements, it would come at the expense of an increase in Diversion storage or frequency and amount of Diversions. With that noted, this should be taken into consideration before increasing influent pumping capacity from the current 120 mgd, unless additional treatment capacity is provided. Also as discussed further in Section 4 of this report, certain methods of providing additional wet weather treatment capacity, such as additional conventional activated sludge treatment, have practical, operational, and physical limitations.

Surcharge exceedance results from the FCWWTP analysis reacted differently than those for KWWTP. CAP/ER Phase I (Condition 2) caused an increase in the storage required to avert predicted capacity exceedance conditions. This increase is attributed to growth in future baseflows and the fact that CAP/ER Phase I in the proposed plan for Fourth Creek does not implement rehabilitation to remove wet weather flows. Instead it includes more trunk sewer relief projects. As a result, under Condition 2, surcharge exceedance storage reaches its maximum size of 2.5 MG for the 28 mgd influent pumping capacity and decreases to 1.4 MG for the 34 mgd influent pumping capacity for no surcharge exceedances. Because of the location of the Condition 3 rehabilitation upstream of the Walker Springs storage facility, wet weather impacts are felt at the storage unit and not at the FCWWTP. For this reason, the Condition 3 results mimic those of Condition 2 at the plant. The extra rehabilitation undertaken in the assumptions for Conditions 4 through 6 does not remove enough I/I to

SWMM EXTRAN, WATER LEVEL LINKS - 23-1-2008 RvrIntrcptr_CCP.prj

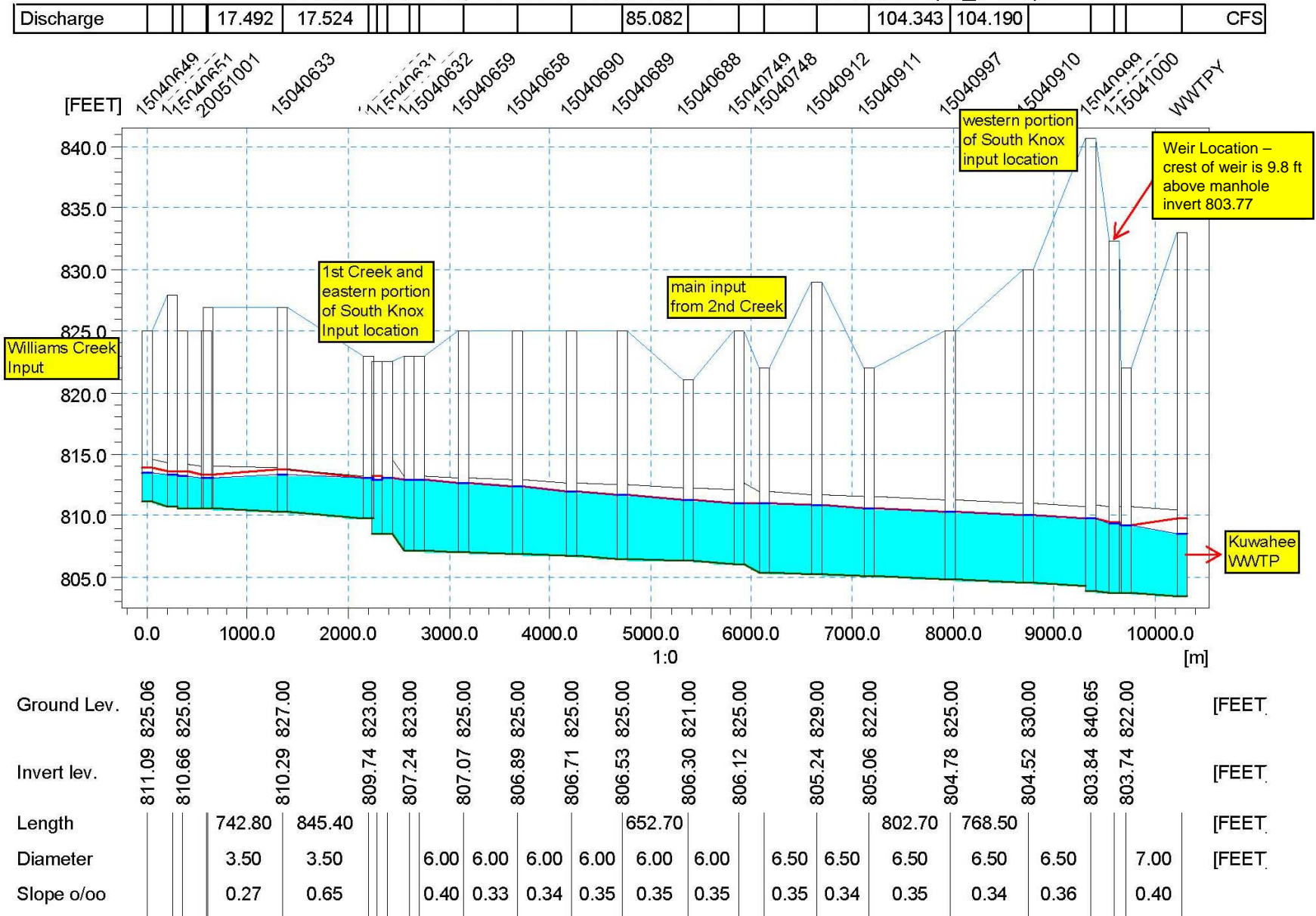
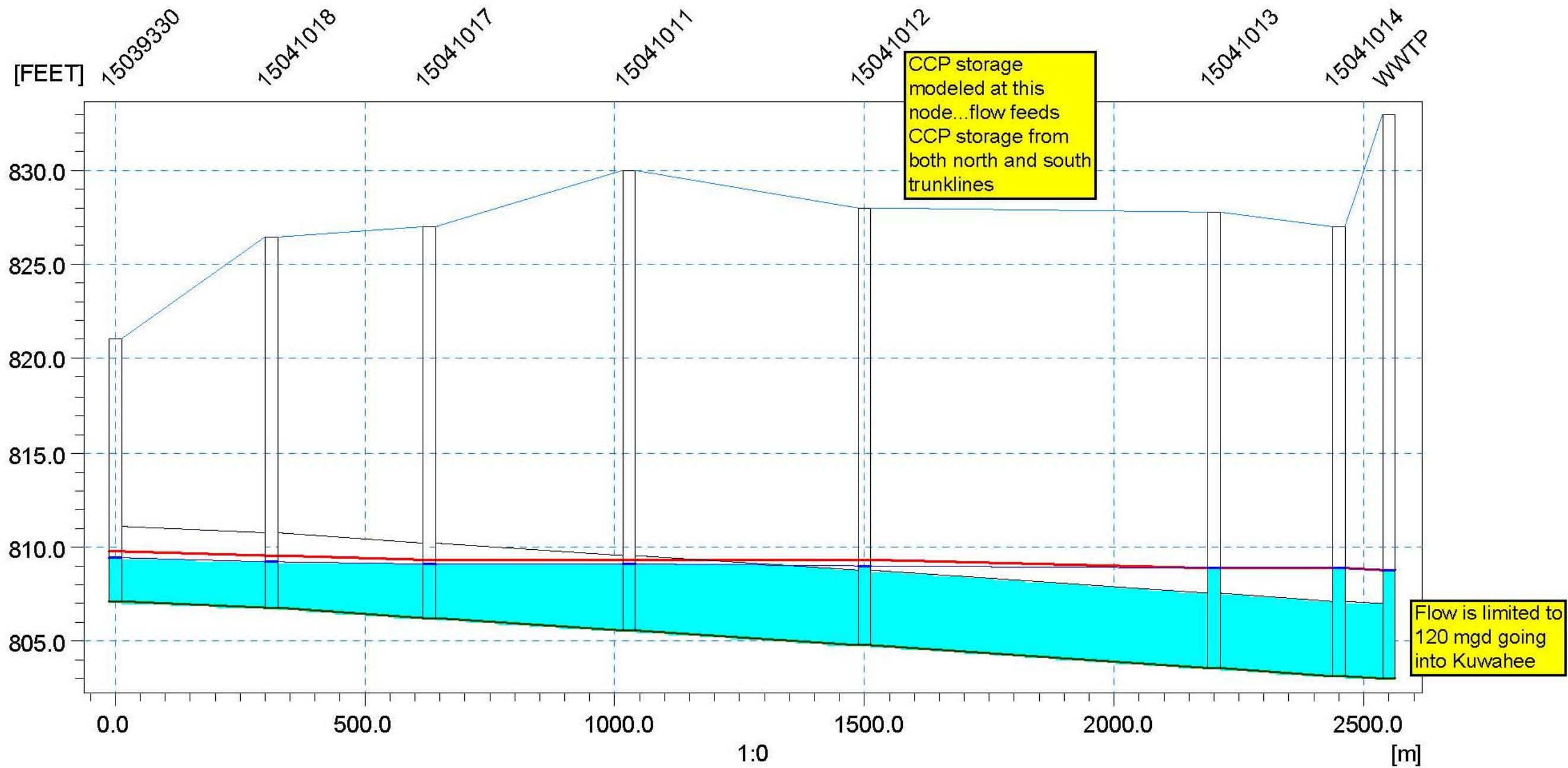


Figure 3-22
River Interceptor
East of Kuwahee WWTP

SWMM EXTRAN, WATER LEVEL LINKS - 23-1-2008 RvrIntrcptr_CCP.prj

Discharge	22.686	22.705	22.710	22.704	7.000	7.001		CFS
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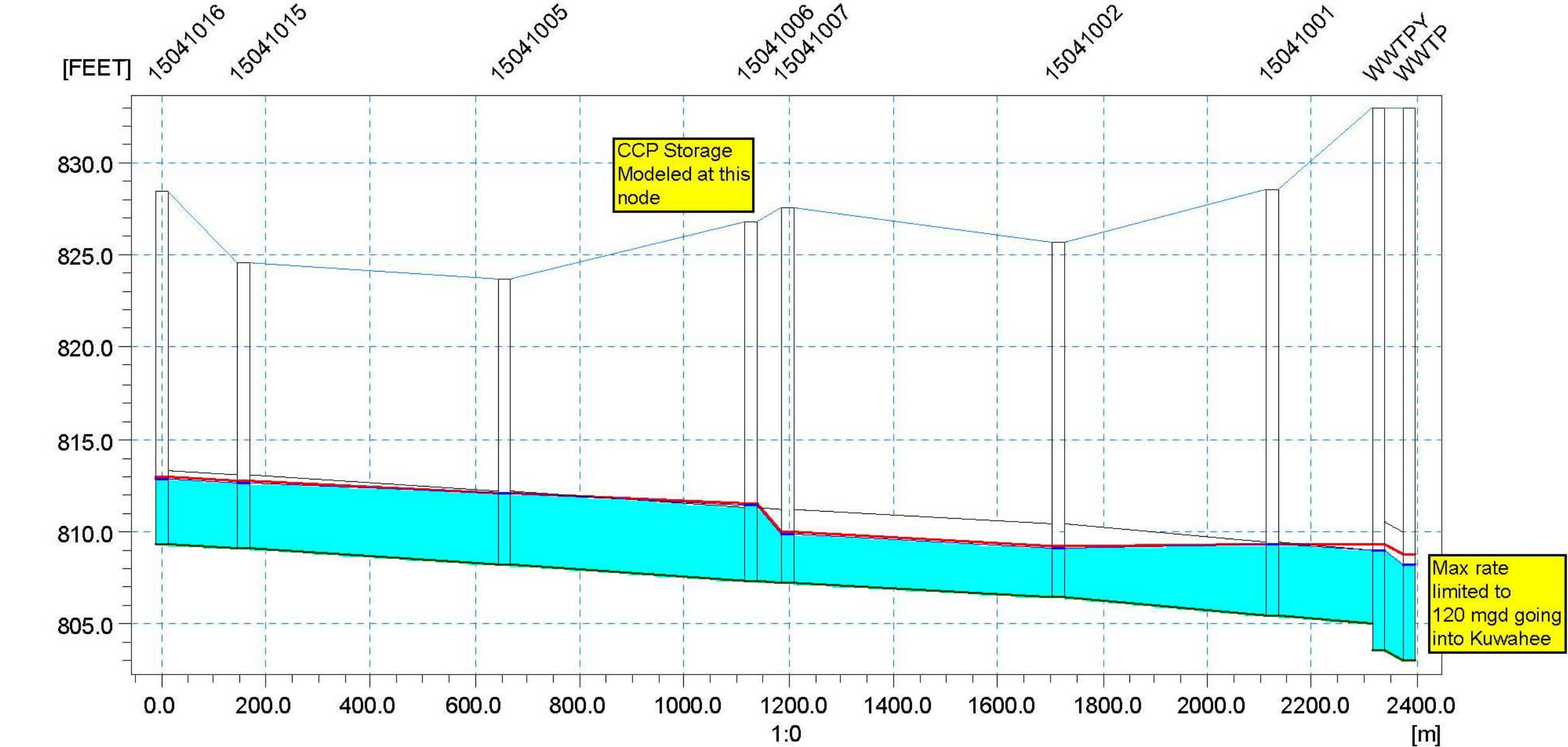


Ground Lev.	807.02	821.00	806.77	826.50	806.22	827.00	805.52	830.00	804.70	828.00	803.48	827.78	803.04	827.00	[FEET]
Invert lev.	807.02	821.00	806.77	826.50	806.22	827.00	805.52	830.00	804.70	828.00	803.48	827.78	803.04	827.00	[FEET]
Length	314.44	315.00	400.00	470.00	700.00	250.00									[FEET]
Diameter	4.00	4.00	4.00	4.00	4.00	4.00									[FEET]
Slope o/oo	0.80	1.75	1.75	1.74	1.74	1.76									

Figure 3-23
North line of River Interceptor
West of Kuwahee WWTP

SWMM EXTRAN, WATER LEVEL LINKS - 23-1-2008 RvrIntrcptr_CCP.prj

Discharge	55.695	55.821	55.906		40.508	44.311	52.079		CFS
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Ground Lev.	809.34	828.48	809.08	824.61	808.23	823.74	807.32	826.77	807.20	827.56	806.44	825.67	805.40	828.57	803.50	833.00	[FEET]
Invert lev.	809.34	828.48	809.08	824.61	808.23	823.74	807.32	826.77	807.20	827.56	806.44	825.67	805.40	828.57	803.50	833.00	[FEET]
Length	156.20	500.00		470.00		517.50		410.00	200.00								[FEET]
Diameter	4.00	4.00		4.00		4.00		4.00	4.00								[FEET]
Slope o/oo	1.66	1.70		1.94		1.47		2.54	2.00								

Figure 3-24
South line of River Interceptor
West of Kuwahee WWTP

completely eliminate surcharge exceedances. However, it does further reduce storage size and under the 34 mgd flow capacity eliminate the need for storage for 0.5 surcharge exceedances per year. The cost of additional rehabilitation in Fourth Creek may be worthwhile to avoid additional surcharge exceedance storage and at the same time add capacity in the collection system to offset future growth in baseflows.

General Diversion analysis results for the KWWTP show for every 10 mgd increase in secondary treatment capacity, storage required to avert predicted Diversions and reduce Diversion volumes reduces to the range of 40% to 50%. As the treatment rates decrease from 80 mgd down to 60 mgd, gains in more rehabilitation under CAP/ER Phase I (Condition 2) lose their impact over existing conditions due to growth in dry weather flows becoming more prominent at lower secondary treatment rates. Under the analysis with and without the existing 6.5 MG of storage in the intermediate clarifiers, the difference in predicted storage volumes for all the analyses is approximately that of the storage unit itself. Given the higher rate of decrease in predicted Diversion frequency and volume per increased secondary treatment rate, the 6.5 MG of storage at the plant may be better suited for use in increasing treatment capacity rather than being utilized as storage. As rehabilitation is increased under the assumptions in Conditions 4 through 6, further reductions in predicted storage requirements reduce greatly, however increased levels of RDI/I reduction can not achieve the target surcharge exceedance and Diversion levels without the additional construction of CCP storage or increases in WWTP wet weather treatment capacity.

Similar to the capacity exceedance analysis for the FCWWTP, the Diversion analysis shows an increase in predicted Diversion frequencies and volumes under CAP/ER Phase I (Condition 2). Again, this can be attributed to the growth in projected baseflows under Condition 2 without rehabilitation to offset the growth. Because of the geographical location of the Condition 3 rehabilitation upstream of the Walker Springs storage, the Diversion results mimic those of Condition 2. Conditions 4 through 6 assumptions produce Diversion results with minimal differences, thus attributing to projected dry weather peak flows playing a greater role on the impact of secondary treatment more so than the peak wet weather flows within the Fourth Creek service area.

Storage sites available within the KUB service area were tested in EXTRAN for hydraulic impacts at the KWWTP. Using the storage volume attained from the NetSTORM model with the site-specific hydraulics of the EXTRAN basin models, an EXTRAN analysis was performed on the approximately 12 MG storage volume achieved in NetSTORM for 0.5 predicted surcharge exceedance events per year based on Condition 2 – CAP/ER Phase I. Using the two preliminary sites chosen by KUB, one in lower Second Creek and the other in lower Third Creek, it was determined that approximately 12 MG of storage split over the two sites would deliver the desired impacts at the KWWTP, i.e., limiting the peak wet weather flow to 120 mgd.

KUB has begun site investigations to identify available sites suitable for construction of the recommended CCP storage tanks. As previously indicated, a potential storage location within the Third Creek basin has been identified at the west end of the Kuwahee WWTP. Within the Second Creek basin, a potential storage location has been identified at the intersections of Cooper Street and Bernard Avenue. The ultimate location of the Second Creek and Third Creek CCP storage will be a result of continuing site investigations and procurement activities. The final locations of the CCP storage will be consistent with the hydraulic operations presented herein.

3.5 Conclusions

The basis for evaluating WWTP improvements to mitigate capacity-related surcharge exceedances and address Diversions will be Condition 2 for KWWTP (Phase I CAP/ER completion) and Condition 3 for FCWWTP (Phase II CAP/ER completion). These represent worst case scenarios and will be reevaluated during preliminary design using ongoing flow monitoring results. These conditions reflect physical collection and transmission system improvements anticipated to be completed by June 2016, with performance based upon build-out dry weather flows. While it is expected that additional RDI/I removals will be achieved through implementation of KUB's MOM programs, it is not possible to determine at this time if Conditions 4, 5, or 6 are achievable within the CCP implementation schedule (June 2021).

Additional RDI/I removal above the Phase II CAP/ER levels (Conditions 4, 5, and 6 analyses) are not capable of meeting the target maximum WWTP capacity exceedance recurrence frequency of 0.5 occurrences per year without also implementing additional CCP storage and/or CCP WWTP peak wet weather treatment capacities. As increased RDI/I does not achieve the capacity exceedance target levels and would be cost prohibitive (i.e., comprehensive rehabilitation of approximately 1.2 million linear feet of collection sewer above the Phase II CAP/ER level), achieving the CCP project goals through increased system rehabilitation is considered to not be feasible.

Therefore, WWTP improvements will be evaluated based upon the flow and storage scenarios presented in Table 3-9.

Table 3-9 Flow and Storage Scenarios for WWTP Operating Conditions						
Plant	Peak Flow Conditions (mgd)	Additional Surcharge Exceedance Storage (MG) *	Average Annual Surcharge Exceedances	On-Site Diversion Storage (MG)	Existing Secondary Treatment Rate (MG)	Annual Diversion Frequency
KWWTP	120	12	0.5	0 to 6.5	70	4 - 12
	160	0	0.5	0	70	37
FCWWTP	28	1	0.5	0	18	3 - 18
	34	0	0.5	0	18	18

* Increased to nearest MG volume

The predicted annual Diversion frequencies assume that no additional secondary treatment capacity is provided. The predicted range of Diversion frequencies reflects the extent to which the surcharge exceedance storage facilities are used to avoid Diversion (i.e., the higher number in each range indicates they are not used for this purpose). CCP surcharge exceedance storage facilities exceed all approved CAP/ER design and CAP surcharge criteria. Surcharge exceedance storage has been evaluated based on future baseflow conditions and includes the probability of multiple consecutive rainfall events. In addition, in the storage evaluation no credit was given for ongoing RDII reductions resulting from IRP and CSSAP activities. Table 3-10 contains a summary of the storage requirements based on specific site locations within KUB's Kuwahee WWTP service area.

Table 3-10 CCP Surcharge Exceedance Storage Facilities (Kuwahee WWTP)			
CCP Tank Location	CAP/ER Required Volume (MG)	NetSTORM Analysis Volume (MG)	Proposed CCP Volume (MG)
Second Creek	3.2	5.5	5.5 (1.72xCAP/ER criteria)
Third Creek	4.2	6.5	6.5 (1.55x CAP/ER criteria)

Options to provide additional secondary treatment capacity are addressed in Section 4, as are options to continue Diversions while meeting NPDES Permits effluent limits with blended flows.

Section 4

WWTP Alternatives Analysis

4.1 Background

As discussed in Section 1, in order to comply with the requirements of the Consent Decree (CD), KUB conducted a Comprehensive Performance Evaluation (CPE) for the Kuwahee, Fourth Creek, and Loves Creek wastewater treatment plants. The CPE was conducted to identify flow and loading restrictions in the plants' treatment process units.

Two CD programs were developed in conjunction with the CPE. The first program is a Process Controls Program (PCP) consisting of standard procedures for wet weather flow operating conditions and documentation to optimize treatment in order to achieve NPDES Permits compliance. The PCP is discussed in a separate document.

The second program is the Composite Correction Plan (CCP). The CCP is a systematic approach to implementing administrative, operational, and maintenance improvements, as well as identifying rehabilitation and/or upgrades needed to address treatment capacity problems identified in the CPE.

The CPE identified hydraulic and biological capacity limitations at the Kuwahee and Fourth Creek wastewater treatment plants (WWTP) that occur during wet weather events. The CPE also confirmed that the Loves Creek WWTP has adequate capacity to meet current and planned flows including peak wet weather flows, and will therefore not be included in the CCP analysis. To address the high wet weather flows at Kuwahee and Fourth Creek WWTPs, currently a portion of the wet weather flow is diverted around secondary treatment and a portion of flow receives primary treatment only prior to chlorination. During this operating scenario, the primary and secondary treated flows are combined prior to disinfection and discharge. Occasionally, this solution results in both plants experiencing difficulty meeting maximum daily limits for biochemical oxygen demand (BOD) and total suspended solids (TSS) effluent concentrations.

KUB worked to identify various alternatives that would consistently meet BOD and TSS limits set in the NPDES Permits. In general, two types of alternatives were identified. Alternatives involve either:

1. Continuing to divert flow and blending of primary and secondary effluent with the provision of increased level of treatment in the Diversion flow and the reduction in frequency of Diversion events (i.e. Diversions as defined by NPDES Permits), or
2. Expanding treatment facilities to provide all flow with secondary treatment.

All treatment alternatives must be capable of producing a final effluent that meets NPDES Permits effluent limits. For a parallel process train to be considered secondary treatment, it must be capable of removing at least 85 percent of BOD and TSS on a

monthly average basis (i.e. this criteria is applied to each stream prior to blending of effluents from parallel treatment trains).

Nine alternatives were identified for each of the Kuwahee and Fourth Creek WWTPs. Each of these potential CCP improvement alternatives was first developed to a conceptual level. At the conceptual level, the alternatives were screened to rule out those that were considered by KUB not to be feasible due to operational, site, or treatment constraints. Also as part of the screening analysis, each alternative was evaluated in terms of costs and non-monetary factors to determine if the alternative should be considered further for analysis. Next, the screened alternatives were developed further to generate preliminary process flow diagrams, hydraulic profiles, plant layouts and preliminary cost estimates.

4.2 Summary of Existing WWTP Operations

4.2.1 KWWTP Process and Operation Criteria

The Kuwahee WWTP was originally constructed in the 1950's to serve residential, commercial, and industrial customers. The plant underwent a major expansion and upgrade in the late 1970's when the existing secondary and tertiary facilities, digesters, and dewatering system were constructed. The Kuwahee WWTP was designed to provide secondary treatment to an average daily flow of 40 mgd with a maximum daily flow of 70 mgd. Recent studies concluded that the average day flow capacity is at least 44 mgd at current loadings. The bar screens, raw sewage pumps/wet well, aerated grit chamber, and chlorination/dechlorination facilities are designed to handle a peak flow of 120 mgd. However, after the aerated grit chamber, flows greater than 70 mgd must be routed through the preaeration basin in order to fully utilize the wet weather treatment provisions originally designed, approved, and built into the plant.

During peak wet weather flow events, diverted flows serve to avoid overloading the primary clarifiers and the remainder of the biological treatment processes and to avoid a Washout of the aeration biological system. The effluent from the preaeration basin flows into the secondary aeration basins. All or part of the effluent from the primary clarifiers is also routed to the secondary aeration basins where it combines with the flow from preaeration, for a maximum flow of 70 mgd, to be treated by the existing secondary treatment processes. The remainder of peak wet weather flow greater than 70 mgd is treated by primary clarifiers and is combined with the secondary clarifier effluent where the combined flow is disinfected with chlorine, dechlorinated with sodium bisulfite, and discharged into the Tennessee River. A flow schematic of the Kuwahee WWTP is shown in **Figure 4-1**.

The wastewater treatment plant includes preliminary, primary, secondary, and disinfection treatment. Secondary treatment originally included a high purity oxygen activated sludge system (UNOX) with secondary aeration basins and clarifiers; however, the cryogenic oxygen generator and liquid oxygen facilities were no longer needed following the closure of a local paper mill with high BOD wastes and have been removed. An intermediate pump station pumps flows to secondary treatment

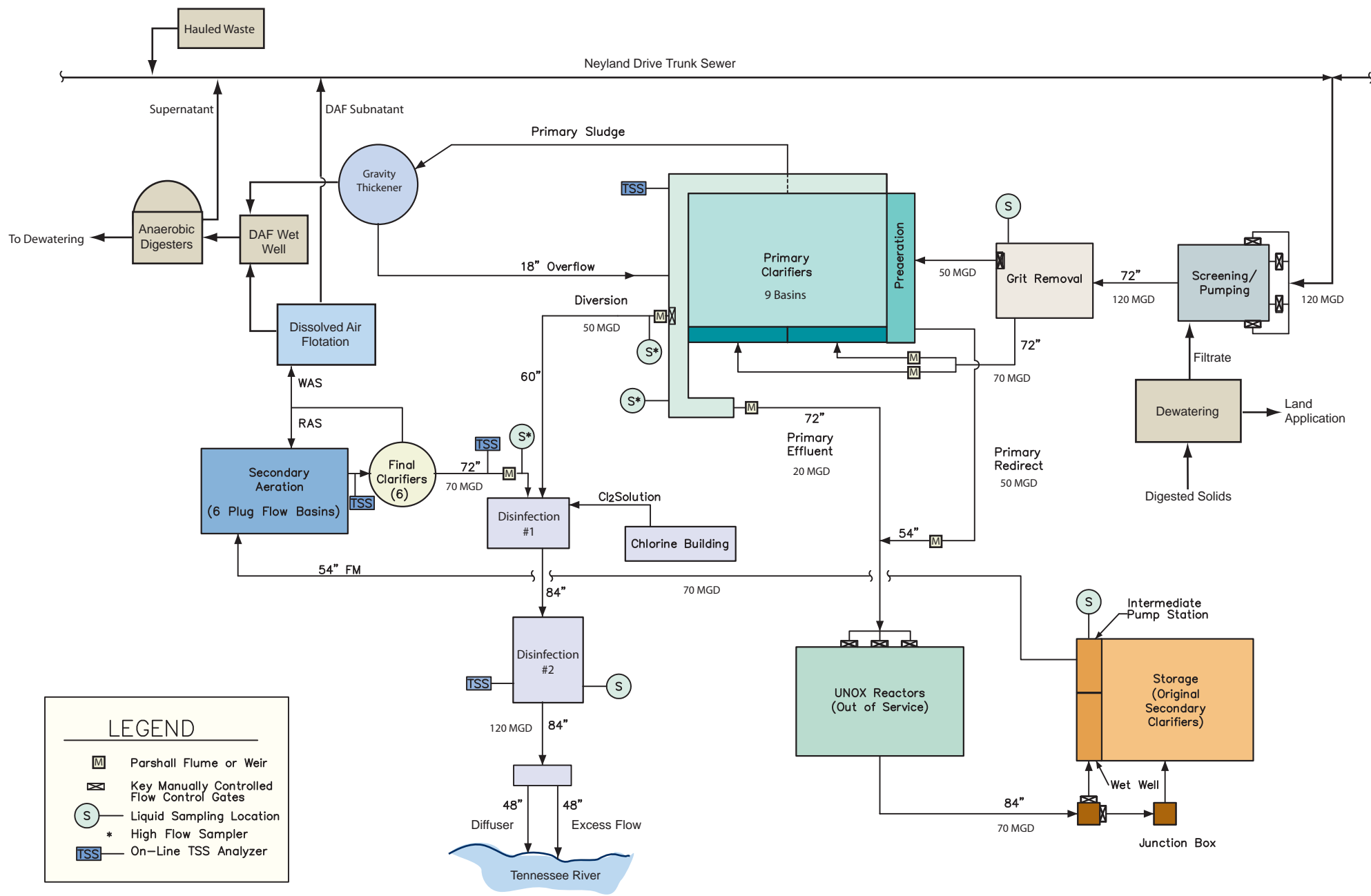


Figure 4-1
Existing Kuwahee WWTP Process Schematic

accomplished by an activated sludge nitrification system and final clarification. Effluent from the secondary facilities is disinfected in chlorine contact tanks and then dechlorinated by use of sodium bisulfite prior to discharge into the Tennessee River.

Solids processing is achieved through several different mechanisms. Sludge from primary treatment is thickened by a gravity sludge thickener, and sludges from secondary treatment are thickened by dissolved air flotation (DAF) units.

The thickened sludge from both sludge thickening processes is then digested using anaerobic sludge digesters. The digested sludge is dewatered by a centrifuge dewatering system. The dewatered sludge is currently land applied by a private contractor. Methane produced by sludge digestion is used to run the sludge heat exchanger boilers. Excess methane is flared.

4.2.2 KWWTP Wet Weather Treatment

At flows up to 70 mgd, all but 2 mgd receive primary treatment prior to secondary treatment. The plant features a preaeration basin that receives approximately 2 mgd which is routed around primary treatment, but receives full secondary treatment. The preaeration basin is kept full with 1 to 2 mgd flow at all times to avoid damaging the diffusers by routing high flows into an empty basin. Flows in excess of 70 mgd must pass through the preaeration basin to avoid overloading the primary clarifiers.

As influent flows increase above 70 mgd, flow to the preaeration basin increases to maintain a maximum flow of 70 mgd through primary clarification. Flows above 70 mgd through the primary clarifiers cause flooding of the effluent launders.

Primary and preaeration effluent cannot currently be routed around the original high purity oxygen process tanks. Primary effluent (up to 70 mgd) and preaeration effluent (up to 50 mgd) flows pass through the high purity oxygen aeration basins and enter the intermediate pump station for pumping to biological treatment. The original intermediate clarifiers provide up to approximately 6.5 MG of storage for flows that exceed the capacity of the intermediate pump station or reliable secondary treatment rate. Use of the intermediate clarifiers for storage results in operation of the intermediate pump station with a wet well level that is up to 5-feet higher than normal elevations. This higher wet well level results in a capacity of more than 70 mgd with all five pumps in service.

Although the original design provided for a Diversion to automatically occur whenever plant flows exceed 70 mgd, KUB has found that using the intermediate clarifiers for storage and performance monitoring results in minimizing Diversion volume and sometimes eliminates the need for Diversion, even at flows in excess of 70 mgd. Once the Diversion criteria as specified in the PCP is met, a portion of the primary clarifier effluent is diverted in order to protect the biological treatment process as previously described.

The biological system consists of six plug flow aeration basins with fine bubble ceramic diffusers that are designed to also be operated in the complete mix mode.

Effluent is distributed to the six final clarifiers through a channel with a weir to control flow to each clarifier. Sludge in each clarifier is collected by a rotating hydraulic removal system which discharges through an adjustable telescopic valve. All of the sludge flows by gravity to the sludge pump station where it is returned to the aeration basin influent stream or is wasted. An in-line total suspended solids meter in the aeration basin effluent channel continuously measures mixed liquor suspended solids (MLSS).

Process control of the biological system is influenced by the hydraulics of the clarifier feed channel which make it difficult to achieve uniform flow and solids loadings to each clarifier. As a result, the telescope valves must be set at different levels to maintain similar sludge blanket levels in each clarifier. This aspect of the system makes it difficult to adjust sludge removal rates as flows change, even though sludge blanket levels are checked frequently during high flow conditions and the telescopic valves are adjusted to maintain uniform low blanket levels. The difficulty in increasing the return sludge rate can result in a Washout under sustained high flow conditions.

The in-line TSS meter recently installed at the aeration basin effluent channel is used to monitor for a Washout condition. As is common for plug flow aeration basins, use of effluent MLSS to monitor for Washout conditions does not accurately reflect the solids levels within the tank. This is because of the variability of MLSS concentration from the influent to the effluent end of the basin. This variability in influent and effluent MLSS concentration has been accounted for in the PCP protocol.

The decision to divert flow at the head of treatment is dependent on measurements of the MLSS concentration in the aeration basin. The procedure for completing Diversion process preparation activities is included in the PCP, and is described as follows:

1. Establish pre-event MLSS concentration – this is the MLSS concentration that will be used to calculate the percentage of biomass lost from aeration.
2. The pre-Diversion approval threshold is the MLSS concentration at which supervisory approval is obtained for a possible Diversion. It is set at 10 percent of the pre-event MLSS value. (There is also a pre-Diversion approval threshold for storage tank level as described below).
3. The Diversion threshold is the MLSS concentration at which the Diversion gate is opened to avoid a Washout condition. It is set at 15 percent of the pre-event MLSS value.

The pre-event MLSS concentration is the average concentration determined by TSS meter readings for the 12 hours preceding the time the second influent pump comes on. The pre-Diversion approval and Diversion thresholds described above are used as guidelines to take the indicated actions. Due to the typically rapid changes in flows and process performance characteristic of wet weather operations and manual operation required to adjust gates, these actions may be taken when TSS measurements are within two percent of the action levels.

In addition to monitoring MLSS for Washout conditions, the operator must concurrently monitor the storage basin level to ensure maximum use of available plant storage while not exceeding the capacity of the junction box. When flows to the intermediate pump station exceed the biological treatment capacity of 70 mgd, the storage basins begin to fill. Once the storage basins are full and plant flows are at or exceeding biological system capacity, the Diversion gate must be opened if the additional wet weather design capacity of the plant is to be utilized. The pre-Diversion notification level (elevation) for the storage tanks is approximately 823 and the Diversion threshold is approximately 824. If the Diversion gate is open as a result of reaching the MLSS threshold, the operator must continue to monitor the storage basin level. If the level reaches approximately 823, it is necessary to adjust the influent gates.

4.2.3 KWWTP Effluent Discharge Limits

The KWWTP is currently permitted to treat an average daily flow of 44 mgd. The KWWTP is permitted to meet the maximum monthly average, maximum weekly average and daily maximum effluent requirements for an average annual flow of 40 mgd as imposed under NPDES Permit No. TN0023582 (issued on September 30, 1994). The plant was re-rated in 2001 at a flow of 44 mgd; however this rerating has not yet been reflected in a revised NPDES permit. The permit limits for conventional pollutants are shown in **Table 4-1**.

Table 4-1 NPDES Effluent Limits for the Kuwahee WWTP			
	Monthly Average	Weekly Average	Daily Maximum
Carbonaceous Biochemical Oxygen Demand (CBOD ₅) ¹	25 mg/L 9,174 lb/d	35 mg/L 12,844 lb/d	40 mg/L
Total Suspended Solids (TSS) ¹	30 mg/L 11,009 lb/d	40 mg/L 14,678 lb/d	45 mg/L
Ammonia, as Nitrogen (NH ₃ -N)			
- May 1 to October 31	5 mg/L 1,835 lb/d	7.5 mg/L 2,752 lb/d	10 mg/L
- November 1 to April 30	15 mg/L 5,504 lb/d	20 mg/L 7,339 lb/d	25 mg/L
Fecal Coliforms	200 colonies / 100 mL	--	1,000 colonies / 100 mL
Total Residual Chlorine	--	--	0.6 mg/L (instantaneous)
Settleable Solids	--	--	1.0 mg/L
Dissolved Oxygen	--	--	1.0 mg/L (instantaneous)

¹ 85% minimum monthly average removal and 40% minimum daily removal are also required.

Additionally, the daily effluent pH shall not be less than 6.0 or greater than 9.0 standard units. The existing permit also contains limits for numerous other chemical constituents.

4.2.4 FCWWTP Processes and Operation Criteria

The Fourth Creek WWTP is a secondary wastewater treatment plant that was originally constructed to serve residential and commercial customers. The Fourth Creek WWTP is designed to provide secondary treatment to an average daily flow of 10.8 mgd. The maximum daily design flow is not known but is estimated to be 24 mgd, based upon the size and slope of the influent piping, as noted in the CTI report of June, 2002 (Study of Improvements to Fourth Creek Wastewater Treatment Plant). The maximum daily average flow reported during the period evaluated was approximately 40 mgd (however this data is not correct since this exceeds influent pumping capacity and is likely due to flooding of the Parshall flume).

The plant underwent a major expansion and upgrade in the mid-1980's when the screening, grit removal, primary clarifiers, secondary activated sludge system, and disinfection facilities were expanded. In 1995, new chlorination and dechlorination facilities were constructed. The effluent from the Fourth Creek WWTP is discharged into the Tennessee River.

The wastewater treatment plant includes preliminary, primary, secondary, and disinfection treatment. Effluent from the secondary facilities is disinfected in chlorine contact tanks and then dechlorinated by use of sodium bisulfite prior to discharge into the Tennessee River.

Sludge from primary treatment and the activated sludge process is thickened in a gravity sludge thickener. The thickened sludge is then pumped from the sludge thickening processes to a gravity sewer that flows to the Kuwahee WWTP. A flow schematic of the Fourth Creek WWTP is shown in **Figure 4-2**.

4.2.5 FCWWTP Wet Weather Treatment

For flows up to 11 mgd, all flow receives full primary treatment with a portion of the primary clarifiers out of service, secondary treatment disinfection and dechlorination. As flow increases above 11 mgd, the empty primary clarifiers (typically 3 or 4 of the 8 clarifiers are in service) are put into service and flows up to approximately 27 mgd receive primary treatment; however the primary clarifier effluent launders flood at flows above 15 mgd. At this point, an on-line TSS meter in the aeration basin monitors effluent to detect loss of solids; loss of solids does not typically occur until flows through the biological process exceed 15 mgd.

Deciding to divert flow is related to the loss of MLSS in the aeration basin. The procedure for completing Diversion process preparation activities is included in the PCP and is described as follows:

1. Establish pre-event MLSS concentration – this is the MLSS concentration that will be used to calculate the percentage of biomass lost from aeration.

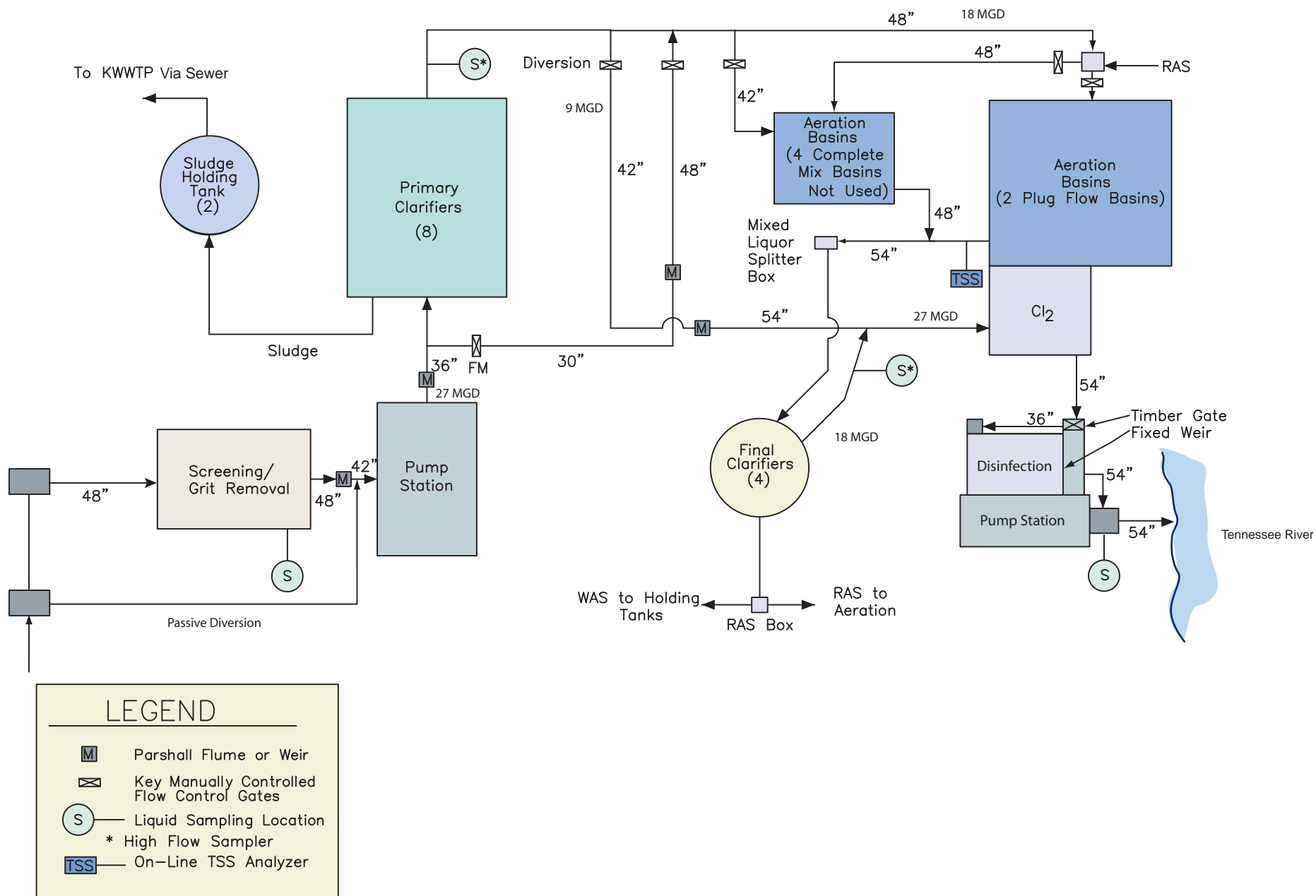


Figure 4-2
Existing Fourth Creek WWTTP Process Schematic

2. The pre-Diversion approval threshold is the MLSS concentration at which supervisory approval is obtained for a possible Diversion. It is set at 10% of the pre-event MLSS value.
3. The Diversion threshold is the MLSS concentration at which the Diversion gate is opened to avoid a Washout condition. It is set at 15% of the pre-event MLSS value.

The pre-event MLSS concentration is the average concentration as determined by TSS meter readings for the 12 hours preceding the time when influent flow reaches 8 mgd. The pre-Diversion approval and Diversion thresholds described above are used as guidelines to take the indicated actions. Due to the typically rapid changes in flows and process performance characteristic of wet weather operations, and manual operation required to adjust gates, these actions may be taken when TSS measurements are within 2% of the action levels.

It is up to the discretion of the operator to open the Diversion gate once the Diversion threshold is reached. If plant flows are decreasing or final clarifier performance is satisfactory (sludge blanket levels are controlled in all clarifiers and excessive solids are not being lost), the operator may decide not to open the Diversion gate.

4.2.6 FCWWTP Effluent Discharge Limits

The Fourth Creek WWTP was designed to treat an average daily flow of 10.8 mgd. The Fourth Creek WWTP is permitted to meet the maximum monthly average, maximum weekly average, and daily maximum effluent requirements for an average annual flow of 10.8 mgd as imposed under NPDES Permit No. TN0023574. **Table 4-2** shows the permit limits for conventional pollutants.

Table 4-2 NPDES Effluent Limits for the Fourth Creek WWTP			
	Monthly Average	Weekly Average	Daily Maximum
Biochemical Oxygen Demand (BOD ₅) ¹	30 mg/L 2,702 lb/d	40 mg/L 3,603 lb/d	45 mg/L
Total Suspended Solids (TSS) ¹	30 mg/L 2,702 lb/d	40 mg/L 3,603 lb/d	45 mg/L
Fecal Coliforms	200 colonies / 100 mL	--	1,000 colonies / 100 mL
Total Residual Chlorine	--	--	1.0 mg/L (instantaneous)
Settleable Solids	--	--	1.0 mg/L
Dissolved Oxygen	--	--	1.0 mg/L Minimum (instantaneous)

¹ 85% minimum monthly average removal and 40% minimum daily removal are also required.

Additionally, the daily effluent pH shall not be less than 6.0 or greater than 9.0 standard units. The existing permit also contains limits for numerous other chemical constituents.

4.3 Wet Weather Treatment Options Process Descriptions

In compliance with the CD requirements for the CCP analysis, nine treatment options were identified to address the hydraulic and process limitations identified for KWWTP and FCWWTP as part of the CPE. The treatment options would provide hydraulic and process treatment capacity required during current and future wet weather events. Options that were identified considered combinations of the following conditions:

- additional system storage would be provided (on-site or off-site storage) to minimize peak treatment rates (as described in Section 3),
- no additional system storage would be provided,
- processes to provide treatment meeting secondary treatment standards (non-Diversion conditions), and
- processes to improve the level of treatment on the Diversion flow stream but not meeting secondary treatment standards (Diversion conditions).

For purposes of the CCP, it is assumed that compliance with NPDES effluent limits for Diversion and non-Diversion options will be based upon sampling of the combined effluent stream. However, non-Diversion options will be capable of meeting the 85 percent minimum monthly removal criteria for BOD and TSS.

To improve WWTP reliability during dry and wet weather conditions, all options for both WWTPs include the addition of an emergency generator(s). The emergency generators will be sized to meet the requirements of all liquid treatment processes.

Tables 4-3 and 4-4 summarize the options that were considered at the Kuwahee and Fourth Creek WWTPs, respectively. A discussion of each treatment process and preliminary screening of the options follows.

Table 4-3 Kuwahee WWTP Summary of CCP Improvement Options									
Options	Treatment Process	Total Influent Flow (mgd)	System Storage Required (MG)	Existing Primary Capacity (mgd)	Existing Biological Capacity (mgd)	Additional Treatment Process Capacity (mgd)	Additional Headworks Capacity (mgd)	Additional Conventional Biological Treatment Capacity (mgd)	Remarks
1	CEPT	120	12	70	70	--	--	--	Diversion
2	HRC	120	12	70	70	50	--	--	Diversion
3	BEHRC	120	12	70	70	50	--	--	Non-Diversion
4	Deep Bed Filters	120	12	70	70	50	--	--	Non-Diversion
5	Full Biological	120	12	70	70	--	--	50	Non-Diversion
6	HRC	160	--	70	70	90	40	--	Diversion
7	BEHRC	160	--	70	70	90	40	--	Non-Diversion
8	Deep Bed Filters	160	--	70	70	90	40	--	Non-Diversion
9	Full Biological	160	--	70	70	--	40	90	Non-Diversion

CEPT – Chemically Enhanced Primary Treatment; HRC – Ballasted Flocculation / High Rate Clarification; BEHRC – Biologically Enhanced Ballasted Flocculation / High Rate Clarification

Table 4-4 Fourth Creek WWTP Summary of CCP Improvement Options									
Option	Treatment Process	Total Influent Flow (mgd)	System Storage Required (MG)	Existing Primary Capacity (mgd)	Existing Biological Capacity (mgd)	Additional Treatment Process Capacity (mgd)	Additional Headworks Capacity (mgd)	Additional Conventional Biological Treatment Capacity (mgd)	Remarks
1	CEPT	27	1	27	18	--	--	--	Diversion
2	HRC	27	1	27	18	9	--	--	Diversion
3	BEHRC	27	1	27	18	9	--	--	Non-Diversion
4	Deep Bed Filters	27	1	27	18	9	--	--	Non-Diversion
5	Full Biological	27	1	27	18	--	--	9	Non-Diversion
6	HRC	34	--	27	18	16	7	--	Diversion
7	BEHRC	34	--	27	18	16	7	--	Non-Diversion
8	Deep Bed Filters	34	--	27	18	16	7	--	Non-Diversion
9	Full Biological	34	--	27	18	--	7	16	Non-Diversion

CEPT – Chemically Enhanced Primary Treatment; HRC – Ballasted Flocculation / High Rate Clarification; BEHRC – Biologically Enhanced Ballasted Flocculation / High Rate Clarification

4.3.1 Chemically Enhanced Primary Treatment (CEPT)

Under current wet weather operating guidelines, as defined in the PCP for each WWTP, portions of the wastewater flow are diverted around the secondary treatment process to avoid a Washout condition. The diverted portion of flow receives treatment through the screening and grit removal processes, the primary clarifiers, and the disinfection contact basins. While this Diversion is necessary under peak flow conditions, recent sampling data indicates that some of the wet weather effluent total suspended solids (TSS) violations were related to higher concentration of TSS in the diverted flow and not from the higher flows passing through biological treatment.

Chemically enhanced primary treatment (CEPT) is one proposed option for improving the TSS removal efficiency and decreasing the concentration of TSS in the primary clarifier effluent. Chemically enhanced primary clarification involves adding a chemical coagulant to the influent of the primary clarifiers during wet weather events. The coagulant promotes the conglomeration of particles in the wastewater into larger particles. The larger particles are more readily separated from the wastewater in the primary clarifiers. **Table 4-5** summarizes typical primary clarification performance levels for plants that use standard primary clarification and those that utilize CEPT.

Table 4-5		
Chemically Enhanced Primary Treatment Performance¹		
Parameter	No Coagulant Added	CEPT
Total Solids Removal	40% - 70%	60% - 90%
BOD ₅ Removal	25% - 40%	40% - 70%

¹ Performance values from Design of Municipal Wastewater Treatment Plants, WEF MOP-8

The benefits of CEPT are that it allows for higher overflow rates in the primary clarifiers, provides greater TSS and BOD removal, and provides more consistent performance during wet weather conditions. Disadvantages are that enhanced primary treatment will result in an increase in the mass of primary solids generated, and there will be an increase in operations and maintenance (O&M) costs from the chemical addition and increased solids handling.

Chemically enhanced primary treatment is effective at removal of TSS and particulate biochemical oxygen demand (BOD). However, it is not considered equal to full secondary treatment because it does not remove soluble BOD. Consequently, chemically enhanced primary treatment would still be considered a 'Diversion' option. CEPT was considered as a stand alone improvement alternative as well as combined with the other improvement alternatives.

Examples of chemical coagulants that can be used include ferric chloride, alum, or coagulant polymer. KUB is currently in the process of collecting full-scale pilot testing

data for the use of a polymer coagulant during wet weather primary treatment operations.

4.3.2 High Rate Clarification

High rate clarification (HRC) has applications in drinking water, stormwater, and wet weather wastewater treatment. HRC employs physical/chemical treatment and utilizes special flocculation and sedimentation systems to achieve rapid settling. **Figure 4-3** presents a system schematic for the HRC system.

For wet weather treatment, high rate clarification includes preliminary treatment of the wastewater by fine screening and the addition of a chemical coagulant. Ballast is then added to the wastewater to promote the formation of particulate flocs with a dense center. This process is also commonly referred to as ballasted flocculation. Typically the ballast is microsand, but other materials such as powdered activated carbon or chemical sludge may be used.

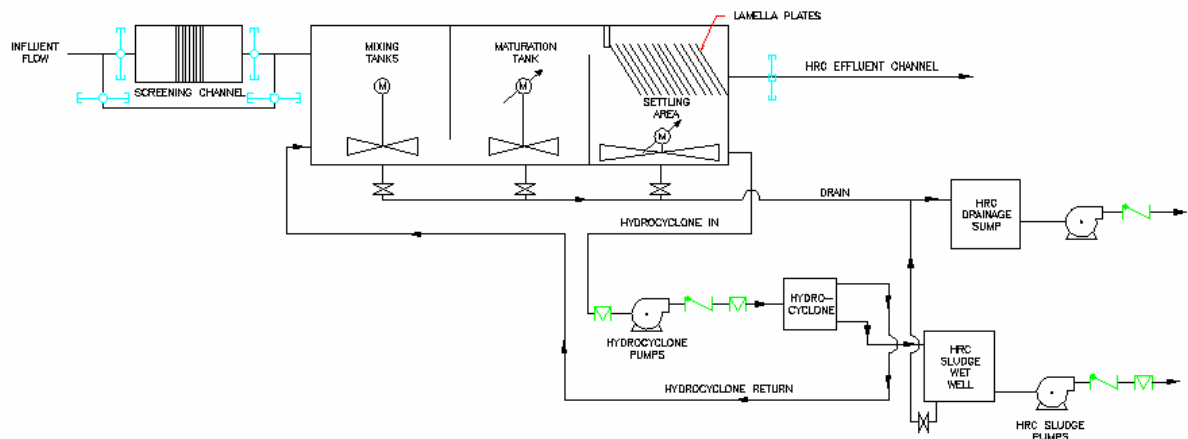


Figure 4-3
General Process Schematic of HRC System

The coagulated solids are removed in a clarification basin, typically with the use of tube or plate settlers. Tube settlers use multiple tubular channels sloped at an angle of 60 ° and adjacent to each other, which combine to form an increased effective settling area. This provides for a particle settling depth that is significantly less than the settling depth of a conventional clarifier, reducing settling times. In HRC applications, microsand adds weight to the floc, thus increasing its settling velocity and allowing for tube or plate settlers to operate at high overflow rates.

The treated wastewater effluent may then proceed to the next downstream process or be blended with other treatment process effluents depending on the application. Solids handling for ballasted flocculation vary by manufacturer; however, most manufacturers either recycle a portion of the chemical sludge or separate the microsand from the waste solids using a hydrocyclone. The microsand or recycle chemical sludge is reintroduced in the coagulation contact chamber and recycled

through the process. The waste solids are collected and combined with the other WWTP waste solids for processing and ultimate disposal.

High rate clarification can provide an increased level of TSS and particulate BOD removal in a smaller footprint when compared to chemically enhanced primary clarification. HRC offers advantages including compact units, rapid start-up time (usually less than 30 minutes) to achieve peak efficiency, and a highly clarified effluent produced for treating wet weather flows at less cost than conventional biological treatment systems.

High rate clarification systems are currently used at several wastewater treatment plants throughout the U.S. as a treatment technology for excess wet weather flows. Treated effluent from these facilities is often blended with secondary or tertiary treated wastewater prior to discharge, and the combined effluents typically meet the plant's permitted discharge limits. The HRC systems have proven very effective in removing total suspended solids (TSS) and moderately effective in biochemical oxygen demand (BOD) reduction. Typically, HRC systems are capable of achieving in excess of 90% TSS removal and 60 to 65% BOD removal. The BOD removed is all in particulate form. Therefore the HRC option is also not considered secondary treatment because it does not remove soluble BOD. Consequently, high rate clarification is considered as a 'Diversion' option.

An example of the high rate clarification process is Actiflo® by Kruger, Inc.

4.3.3 Biologically Enhanced High Rate Clarification

While traditional high rate clarification is not secondary treatment, the addition of a biological solids contactor will introduce return activated sludge (RAS) to the treatment train and can enhance the performance of the high rate clarifier through the removal of soluble BOD.

Biologically enhanced high rate clarification (BEHRC) is a relatively new wet weather secondary treatment option. BEHRC has been demonstrated during pilot testing at another treatment facility to be capable of achieving secondary treatment limits.

Figure 4-4 presents a system schematic for the BEHRC system.

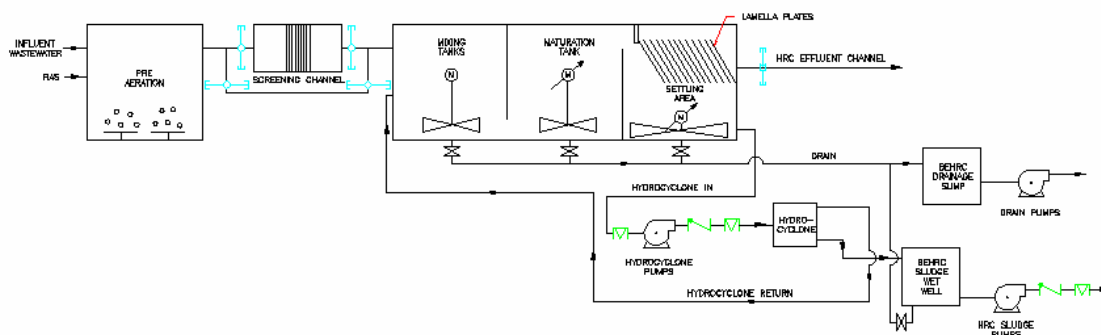


Figure 4-4
General Process Schematic of BEHRC System

The process is similar to high rate clarification with the exception that biologically active solids (typically return activated sludge) are added prior to the ballasted flocculation process. Approximately 10-15 minutes of contact time allows soluble BOD to be absorbed into the biologically activate solids. Similar to HRC, fine screening of the BEHRC flow is required in order to prevent plugging of downstream solids separation and handling equipment. The chemical coagulant and ballast, typically microsand, are then added in a manner similar to the traditional high rate clarification.

A hydrocyclone is used to separate the ballast from the waste sludge. The ballast is recycled and the waste sludge is returned to the influent of the aeration basins. Unlike standard HRC where waste sludge may be sent directly to the WWTP solids handling facilities, the waste sludge from the BEHRC process must be given the contact time in the aeration process to degrade the soluble BOD absorbed by the wet weather treatment process solids.

CDM has pilot tested BEHRC at the P Street WWTP in Fort Smith, Arkansas. During the pilot testing analysis the impacts of treatment variables were studied including the concentration of biologically active solids added to the ballasted flocculation process and the effective contact time of the biologically active solids with the influent treatment flow. The predicted BOD and TSS removal rates from the P Street BEHRC pilot testing is presented in **Table 4-6**.

Table 4-6 Predicted Overall BOD and TSS Removal in BEHRC Process based on the Fort Smith Pilot Testing	
Influent Total BOD ₅ (mg/L)	90
Influent Dissolved BOD ₅ (mg/L)	27
Influent Particulate BOD ₅ (mg/L)	63
Particulate BOD % Removal	98%
Dissolved BOD ₅ Removal (mg/L) ¹	24
Effluent Total BOD ₅ (mg/L)	9
Particulate BOD ₅ after BEHRC (mg/L)	2
Dissolved BOD ₅ after BEHRC (mg/L) ¹	3
BOD ₅ Attributable to TSS after BEHRC (mg/L)	4
Total BOD ₅ Removal through BEHRC	90%
Total TSS Removal through BEHRC	95-99%

¹ Removal rate is based on MLSS concentration of 400 mg/L.

Although the operation and effectiveness of BEHRC will be effected by the nature of the wastewater being treated, it is anticipated that performance results similar to the P Street WWTP pilot study can be achieved at the KWWTP and FCWWTP. Prior to the design and implementation of BEHRC at either KUB facility, pilot testing would be conducted to identify optimal design and operating conditions for the predicted wastewater conditions at each WWTP. Predicted BEHRC performance at each WWTP

would be refined following the pilot testing study based on the most effective demonstrated biologically active solids concentration and contact time.

At present, Kruger, Inc. is working on a patent for a biologically enhanced high rate clarification process utilizing the Actiflo® process.

4.3.4 Full Biological Treatment

Under normal operating conditions, biological treatment is provided to all of the wastewater flow in the aeration basins. The capacity of the biological treatment system at both Kuwahee WWTP and Fourth Creek WWTP is limited, as are all biological systems. During peak wet weather events, a portion of the wastewater is diverted around the secondary treatment process to avoid a Washout. Provision of additional aeration basin volume and final clarifier volume was considered for conventional biological treatment for peak wet weather flows. However, maintenance of a larger biological system creates many other operational problems during normal dry weather flow conditions associated with maintaining a healthy biomass with low food:biomass ratios. Operation and maintenance considerations for maintenance of the larger biological system during normal operating conditions and slower system reaction time under wet weather treatment conditions categorized full conventional biological treatment as not feasible. In addition, costs increase significantly when considering the limited time these traditional facilities are used.

4.3.5 Deep Bed Filtration

Filtration of particles from water and wastewater is a proven process for high efficiency solids and turbidity removal. By encouraging and managing biological growth within its media, filters are capable of removing soluble compounds such as soluble BOD and soluble nitrate.

Deep bed filters are typically greater than 10-feet deep with a sand media. The media is placed into a filter box that rests on an underdrain suitable for collection of filtered water as well as for the distribution of backwash air and backwash water.

Typical design filter velocities for wastewater filters treating secondary effluent are 5-10 gpm/ft². If the filters are used for denitrifying secondary effluent, the design filter velocity is typically 2.5 gpm/ft².

The use of biologically active filters for treating peak wet weather flows has limited operating experience. However, for the purpose of this analysis, a 5 gpm/ft² filter loading was assumed. This filter loading is well within the reported operating range of a similar wet weather deep bed filter application.

An example of a deep bed filter is TetraFilters by Severn Trent.

4.3.6 Preliminary Screening of Options

The nine options for each plant were narrowed during a feasibility screening analysis that identified five alternatives per plant for further alternatives development. Preliminary screening involved using matrix scoring to rank options based on nine

screening criteria. Each of the criteria were given equal weight, and the options were ranked from 1 (least desirable) to 5 (most desirable). The highest scoring options at each plant were selected for more detailed analysis.

Preliminary feasibility screening included evaluating:

- Conceptual level, relative capital cost,
- Conceptual level, relative estimates of plant O&M costs,
- Ease of operation,
- The availability of on-site space required for each option,
- Facility start-up time,
- Dry weather sustainability,
- Equivalency to secondary treatment limits,
- Whether the option was a proven technology, and
- The ability to upgrade for future biological nutrient removal (BNR).

Preliminary Screening of Kuwahee WWTP Options

Table 4-7 presents the results of the Kuwahee WWTP screening analysis. These options are considered more desirable and were further developed as part of this CCP.

Table 4-7 Kuwahee WWTP Wet Weather Treatment Options Evaluation Matrix										
Option	Capital Cost	Whole Plant O&M Cost	Ease Of Operation	On-Site Space Required	Facility Start-up Time	Dry Weather Sustainability	Equivalency To Secondary Treatment	Proven Technology	Ability To Upgrade To BNR	Total
1	5	5	5	5	5	5	1	5	5	41
2	4	4	4	4.5	4.5	5	1	4.5	4	35.5
3	3.5	3.5	3.5	4	4.5	5	5	3	4	36
4	3	3	4	3	5	4	4	3	4.5	33.5
5	2.5	2.5	2	2	5	1	5	3	2	25
6	2	3.5	4	2	4.5	4.5	1	4.5	3.5	29.5
7	1	2	3.5	2	4.5	4.5	5	3	3.5	29
8	1	1.5	4	1.5	5	3	5	3	4	28
9	1	1	1	1	5	1	5	2.5	1	18.5

Options 1 (CEPT), 2 (HRC with storage), and 6 (HRC without storage) were selected for further evaluation as 'Diversion' options. Options 3 (BEHRC with storage), 4 (deep bed filtration), and 7 (BEHRC without storage) were selected as 'non-Diversion' options.

Early into the detailed analysis, it was determined that Option 4, deep bed filtration, would not be feasible due to site constraints and impacts from filter backwash disposal at the Kuwahee plant. Option 4 was eliminated from consideration at this point.

Preliminary Screening of Fourth Creek WWTP Options

Table 4-8 summarizes the results of the Fourth Creek WWTP screening analysis. The highlighted options were ranked the highest and were further developed as part of the CCP.

Table 4-8 Fourth Creek WWTP Wet Weather Treatment Options Evaluation Matrix										
Option	Capital Cost	Whole Plant O&M Cost	Ease Of Operation	On-Site Space Required	Facility Start-up Time	Dry Weather Sustainability	Equivalency To Secondary Treatment	Proven Technology	Ability To Upgrade To BNR	Total
1	5	5	5	4.5	5	5	1	5	4	39.5
2	3.5	4	4	4	4.5	5	1	4.5	3	33.5
3	3	3.5	3.5	3.5	4.5	5	5	3	3	34
4	2.5	3	4	3	5	4	4	3	3.5	32
5	2	2	2	2	5	1	5	3	1.5	23.5
6	3.5	4	4	5	4.5	4.5	1	4.5	5	36
7	2.5	3.5	3.5	4.5	4.5	4.5	5	3	4.5	35.5
8	2.5	2	4	2	5	3	5	3	4	30.5
9	1	1	1	1	5	1	5	2.5	1	18.5

For the Fourth Creek WWTP, Options 1 (CEPT), 2 (HRC with storage), and 6 (HRC with storage) were selected for further evaluation as ‘Diversion’ options and Options 3 (BEHRC with storage) and 7 (BEHRC without storage) were selected for further evaluation as ‘non-Diversion’ options.

Deep bed filtration and full biological treatment options (Options 4, 5, 8, and 9) were determined as infeasible due to the reasons discussed for KWWTP above.

Due to the low screening analysis ratings and the operational challenges associated with dry weather operation and maintenance of a larger biological system, full-biological treatment (Options 5 and 9) was determined to be technically infeasible.

4.4 Kuwahee WWTP Wet Weather Treatment Options Evaluation

As detailed in Section 4.3, the Kuwahee WWTP options were screened to identify the alternatives that would be feasible to construct and operate. After preliminary screening, five of the nine options were determined to be feasible and were developed further.

Each option included a combination of process improvements. **Table 4-9** summarizes the process components included with each option.

Table 4-9					
Kuwahee WWTP Wet Weather Treatment Option Process Components					
Process	Option				
	1	2	3	6	7
Off-site CCP WWTP Storage	★	★	★		
Emergency Stand-by Power	★	★	★	★	★
Wet Weather Pump Station				★	★
Primary Redirect		★	★	★	★
Chemically Enhanced Primary Treatment	★	★	★	★	★
RAS Pump Station			★		★
Gravity Thickener	★	★	★	★	★
UNOX Bypass	★	★	★	★	★
Existing On-site Storage Improvements	★	★			
Biologically Enhanced High Rate Clarification			★		★
Chlorine Supply Pipeline		★	★	★	★
High Rate Clarification Effluent		★	★		
Existing Chlorine Contact Basin Modifications		★	★		
New Chlorine Contact Tank				★	★
Dechlorination				★	★
Existing Outfall Modifications				★	★

Each process component, as it relates to each improvement alternative, is discussed within the description of each option below. Process schematics, site plans, process flow diagrams, and hydraulic profiles for each option have been developed. For ease of reading, all oversized figures are included at the end of this section. **Figure 4-5** presents a legend of symbols and list of abbreviations used in the improvement alternative figures.

The process treatment for each option is described in the following sections. The description of flows is based on the peak wet weather flow anticipated for that alternative. For operations below the peak wet weather flow, it is anticipated that the existing secondary treatment train is operated at its highest reliable treatment rate and the new process train would be operated to meet the treatment needs above the 70 mgd estimated biological treatment capacity. Preliminary design calculations have been conducted for the analysis of improvement alternatives and for the purpose of estimating construction capital costs. It is noted that the preliminary sizing and details for the final implemented solution will be refined during pilot testing, preliminary design, and final design.

Process modeling using the BioWin model was performed to assess the performance of each option and its ability to meet current effluent limits. A summary of this analysis is provided in Appendix A.

4.4.1 Option 1: CEPT

Option 1 consists of modifications to enhance primary treatment of influent flows that are to be diverted around secondary treatment during wet weather conditions (or combined with pre-aeration basin flows up to a combined flow of 70 mgd). The improvements will involve constructing:

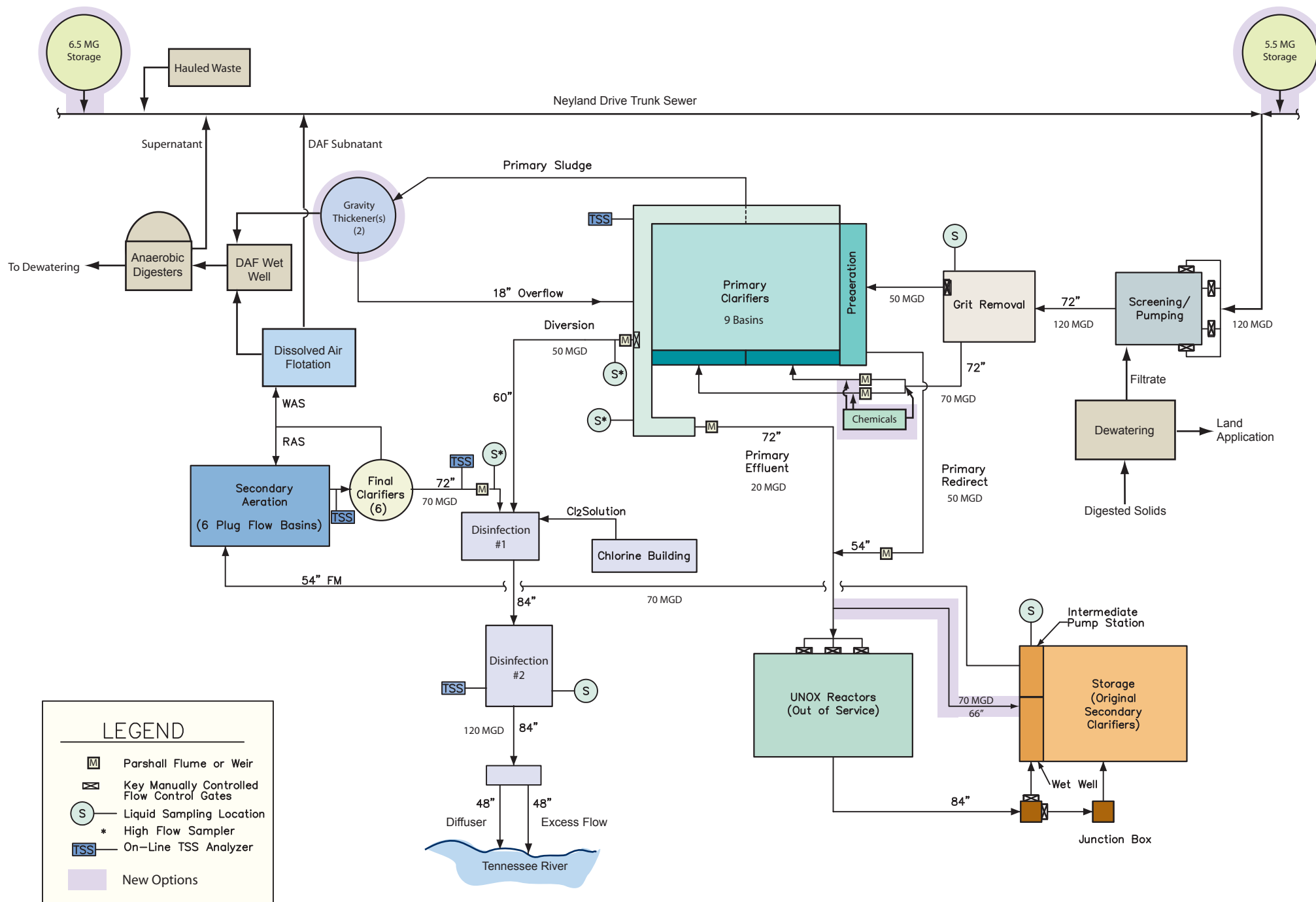
- Off-site CCP WWTP storage,
- Emergency stand-by power,
- Chemical storage and feed system for primary treatment,
- A UNOX bypass line,
- Upgrade existing gravity thickener and provide a new gravity thickener, and
- Modify the existing secondary settling basins to optimize on-site wet weather storage.

Figure 4-6 is a process schematic of Option 1. **Figure 4-7** presents a process flow diagram of Option 1 improvements. **Figure 4-8** shows the proposed layout for Option 1, and **Figure 4-9** shows the preliminary hydraulic profile for the Option 1 improvements.

With the construction of the Phase I CAP/ER collection system improvements and off-site CCP storage, the anticipated future peak wet weather flow is 120 mgd. The existing headworks at the Kuwahee WWTP, including screening, influent pumping, and grit removal, are designed to treat and pump the peak influent flow of 120 mgd.

At a flow of 120 mgd, approximately 70 mgd would receive chemical addition for enhanced primary treatment and the remaining 50 mgd would be diverted around primary treatment through the pre-aeration basin. The 50 mgd of wastewater flow diverted through the pre-aeration basin would be combined with 20 mgd of primary clarifier effluent. This total flow of 70 mgd would be routed around the out of service UNOX reactors into the intermediate pump station. From the intermediate pump station, 70 mgd would be pumped for secondary treatment by the aeration basins and final clarifiers.

Following secondary treatment, 70 mgd of flow is recombined with the 50 mgd that received enhanced primary clarification and was diverted around the secondary treatment system. The full combined flow (120 mgd) is disinfected using chlorine and existing Contact Basins 1 and 2 before dechlorination and discharge into the Tennessee River.



In addition, Option 1 also includes the modification of the intermediate clarifiers on the south side of Neyland Drive to optimize on-site flow equalization storage. Modification of the tanks would include removal of unnecessary equipment and mid-basin structures, structural modifications to improve drainage and cleaning, addition of a return/drain pump station, and improved cleaning capabilities.

To summarize, the required facilities to implement Option 1 include off-site CCP storage, chemical storage and feed system for the chemical coagulant, upgrade of the existing gravity thickener, addition of a new gravity thickener, conversion of the intermediate clarifiers to optimize on-site flow equalization tanks, and installation of a UNOX basin bypass.

The preliminary design details of each process improvement, as they relate to Option 1, are described below in more detail.

Chemical Addition for Enhanced Primary Clarification

Process analysis of the KWWTP indicates that CEPT will improve overall process performance for each of the proposed improvements. The following description of CEPT facilities applies to all potential KWWTP CCP improvements options.

The CEPT system will require an area to store coagulant, a pumping/metering system and chemical feed lines. Coagulant will be introduced into the wet weather flow at three locations in the primary clarifier flow splitter area. Coagulant will be stored and pumped near the primary clarifier flow splitter, in the sludge dewatering building.

Coagulant Storage and Pumping

Chemical coagulants that can be used for enhanced primary treatment include ferric chloride, alum, or polymer. KUB is conducting full-scale pilot tests of polymer coagulant during wet weather operations to determine the optimal coagulant dosing and document performance results. For the proposed layout and cost comparison, polymer coagulant is assumed.

It was assumed that most wet weather events would have a duration of no more than three days. As a result, a three day supply of coagulant will be stored on-site. Coagulant storage will be located in the south-west quadrant of the existing sludge dewatering building as shown in Figure 4-8. An abandoned ferric chloride tank is currently located in this area. If ferric chloride is used for the coagulant, this tank will need significant rehabilitation. If not, the tank will need to be removed.

A three day polymer supply will require storing approximately four totes on site. Because emulsion polymer can separate if unused, a small ½-hp mixer will be provided for each tote. The sludge dewatering facility has two pull through garages located directly east of the coagulant storage area. The west-most garage can be used for coagulant supply load in.

Metering pumps will be installed in the coagulant storage area. Three metering pumps will be required for this option. Installing two service pumps will allow

independent polymer dosing to each of the two primary clarifier influent flumes. The third pump will be reserved as a standby.

Coagulant Supply Lines and Chemical Induction

Three parallel 1-inch PVC lines will be routed from the chemical storage area to the primary clarifier flow splitter box as shown in Figure 4-8. The chemical feed lines will cross the existing driveway and enter the primary clarifier metering and splitter box. A three line layout will allow maximum operational flexibility. The polymer induction can occur either at the discharges of the parshall flumes or via a submersible chemical induction system installed upstream of the flow split.

Chemical metering pump operation will be controlled by VFDs and will be able to dose a coagulant solution at a rate of up to 15 gpm per pump. Controls for the units will be located in the coagulant storage area and will also be connected to the plant's PLC.

Utilities Considerations

If polymer is used as a coagulant, the raw polymer will require dilution water. The metering pumps will require a connection to either the plant water or potable water system. Plant water piping is located approximately 20-feet from the proposed metering pumps, so minimal plumbing improvements will be needed to operate the polymer system.

O&M Considerations

The coagulant system will have fairly low maintenance requirements. The pumps and chemical inductor would have motors that are smaller than 2 hp. All equipment will be installed for easy removal for maintenance.

Gravity Thickener

Process analysis of the KWWTP indicates that increased solids loadings as a result of chemically enhanced primary treatment (and HRC for some alternatives) will require additional gravity thickening capacity. It is recommended that the existing mechanical equipment be replaced in the existing thickener and a second thickener be added under all improvement scenarios. The following description of gravity thickener improvements applies to all potential KWWTP CCP improvement options.

A new gravity thickener will be installed to thicken solids collected in the primary clarifiers. The solids removal in the clarifiers is expected to increase due to chemical addition in greater percent removal rates for TSS. Solids collected in the primary clarifiers will be pumped to either the new or the upgraded existing gravity thickener during normal and wet weather operation.

The new gravity thickener will be 70-feet in diameter (similar to the existing gravity thickener) and will be installed in a new circular concrete tank. The new gravity thickener will be located west of the Leinard Lane between the final clarifiers and the existing gravity thickener as shown in Figure 4-8. Primary sludge will be pumped to the new gravity thickener through an 8-inch ductile iron primary sludge pipeline.

The gravity thickener employs gravity thickening by feeding sludge to a center feed well. Solids are allowed to settle and compact in the quiescent environment. Thickened sludge is withdrawn from the conical tank bottom and pumped to one of the anaerobic digesters.

Dilution water is used in the existing gravity thickener to keep the primary sludge fresh. The new gravity thickener will employ the same design. Primary clarifier effluent will be used as dilution water. Primary effluent will be conveyed from the primary clarifier effluent channel to a booster pump station that includes two booster pumps (one duty, one standby) for pumping the dilution water to the new gravity thickener.

Thickened sludge will be pumped from the new thickener. Progressive cavity pumps (one duty, one standby) installed in the dry pit of the thickened sludge pumping station will then be used to pump sludge to the digesters. The dry pit will have a footprint of 10-feet by 12-feet. A 15-foot by 20-foot control building will be constructed on the top of the sludge pumping station.

An 8-inch overflow effluent line will be installed for the new gravity thickener. Overflow from the new thickener will flow by gravity through the effluent line into a drain that ties into the main influent sewer for the Kuwahee WWTP. The alignment of this drain line is shown in Figure 4-8.

Thickening improvements for Option 1 also include upgrade of the existing gravity thickener mechanism by replacing the flush valves, drive unit and worm gear assembly, rotating arms, scum skimmer assembly and trough, scum scraper assembly, scum baffles and controls.

A process analysis of gravity thickening requirements is provided in Appendix B.

UNOX Bypass

For all options, it is recommended that the out-of-service UNOX basin be removed from the process flow. All flow to the intermediate pump station and biological system must first flow through the abandoned basin. To improve system performance and eliminate the potential for solids deposition in the basin, a new pipe routed directly to the intermediate pump station is recommended.

The proposed UNOX bypass consists of a 66-inch diameter PCCP pipeline that diverts the primary treatment flows upstream of the existing secondary aeration basin (UNOX system) to the wet well of the intermediate pump station. The UNOX bypass has a hydraulic capacity of over 70 mgd. The UNOX bypass includes replacement of the existing UNOX influent chamber with a new structure that diverts the incoming flows to the intermediate pump station. The new structure receives flows from the north through the existing crossing of Neyland Drive and discharges flow to the east through the pipeline proposed to be located along the north exterior wall of the secondary aeration basin, immediately south of Neyland Drive. The pipeline then turns south and passes between the secondary aeration basin and the sludge pump

station building. Upon passing the sludge pump station building, the pipeline proceeds east where it discharges to the wet well of the intermediate pump station.

On-Site Equalization Storage

The proposed equalization storage will be located in the existing secondary settling tanks located south of Neyland Drive, immediately adjacent to the intermediate pump station. The existing secondary settling tanks are unused, except that during excess flow events, the intermediate pump station can back-up flow into the tanks as needed. Modifying the existing secondary storage tanks into formal equalization storage during wet weather will include structural modifications to the existing basins; removal of mechanical components; removal of adjacent piping; installation of weirs to allow the intermediate pump station to overflow into successive basins as needed; installation of a drain line and drain pump station; and installation of water cannons to wash down the facilities after use.

For Option 1, the proposed equalization storage will utilize all five existing basins, and approximately 6.5 MG of excess flow will be capable of being stored. During filling, the water surface elevation in the intermediate pump station will rise to an elevation of 826-feet, and will then overflow a 20-foot long weir located in the SE corner of the intermediate pump station. As long as the water surface elevation in the intermediate pump station remains above 826, successive settling tanks will begin to fill through similar 20-foot long weirs installed between each basin. During small events it may be possible to limit storage to the first few basins, minimizing the amount of washdown required after wet weather events. During large events, all five basins would be utilized.

In order to facilitate drainage and cleaning of the basins after use, a center channel will be added to the center of the existing tanks, running from north to south. The east-west axis of each tank will be grouted to facilitate drainage toward the center channel. All tanks are emptied through a 16-inch automated sluice gate located on the south wall of each tank. A drain line collects flow from each basin and delivers it to a pump station containing two-3 mgd submersible pumps and a sump pump. Each of the pumps operates independently through separate forcemains that discharge into the intermediate pump station wet well.

After each use, water cannons mounted on the north end of each tank and at the one-third points located between tanks can be used to wash down the basins to prevent solids accumulation and associated odors. At the conclusion of the washdown cycle, the sump pump located in the drain pump station will empty the remaining contents of the wet well into the intermediate pump station.

4.4.2 Option 2: HRC with Storage

Option 2 consists of constructing new high rate clarifiers, wet weather storage, and related facilities for the current peak influent flow capacity of 120 mgd. Specific components of the option include constructing:

- Off-site CCP WWTP storage,

- Emergency stand-by power,
- Chemical storage and feed systems for primary treatment,
- A UNOX bypass line,
- Upgrade existing gravity thickener and provide a new gravity thickener,
- A primary redirect line to the HRC,
- Modifying the existing secondary settling basin for HRC systems,
- Modifying the existing chlorine contact basins, and
- Modifying the existing secondary settling basins to optimize on-site wet weather storage.

Figure 4-10 shows a process schematic of Option 2. Process flow diagrams for Option 2 are shown in **Figures 4-11 and 4-12**. **Figures 4-13 and 4-14** present preliminary layouts of Option 2, and **Figures 4-15 through 4-17** present the preliminary hydraulic profile of the improvements.

With the construction of the Phase I CAP/ER collection system improvements and the off-site CCP storage referenced above, the anticipated future peak wet weather flow is 120 mgd. The existing headworks at the Kuwahee WWTP, including screening, influent pumping, and grit removal, are designed to treat and pump the peak influent flow of 120 mgd.

At a flow of 120 mgd, approximately 70 mgd of flow (65 mgd wastewater flow and up to 5 mgd HRC solids) is treated using the existing primary clarifiers, aeration basins and final clarifiers. Flow through the primary clarifiers would be dosed with a chemical coagulant for chemically enhanced primary clarification.

Up to 55 mgd in excess peak wet weather flow is treated in a parallel high rate clarification treatment train. After fine screening and the addition of the chemical coagulant and ballast, the solids are collected in the high rate clarifier. The solids collected in the high rate clarification process (approximately 5 mgd at peak capacity) are returned to the influent of the primary clarifiers. The treated wastewater from the high rate clarification process (approximately 50 mgd) is combined with the effluent from the final clarifiers for disinfection, dechlorination, and discharge into the Tennessee River.

In addition, Option 2 includes modification of the intermediate clarifiers not used to house the HRC process for use as dedicated, on-site flow equalization tanks. Modification of the tanks would include removal of unnecessary equipment and mid-basin structures and the addition of a return/drain pump station and improved cleaning capabilities.

The required facilities to implement Option 2 include off-site system storage, fine screens and high rate clarification equipment to be located in the intermediate

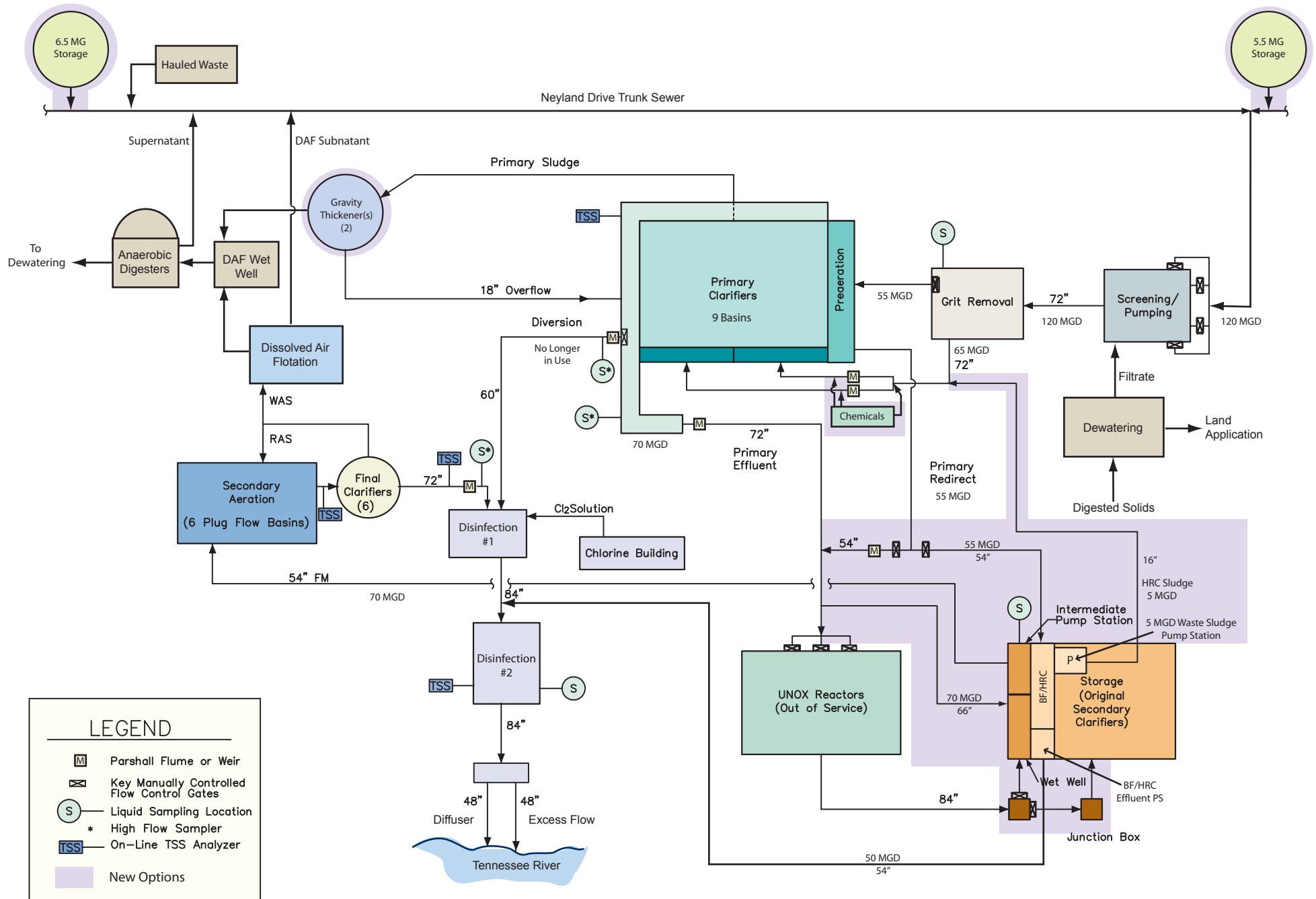


Figure 4-10

Kuwahee WWTP Option 2: HRC With Storage Process Schematic

clarifiers, chemical coagulant feed equipment, high rate clarifier solids pumping, upgrade of the gravity thickener and addition of a second gravity thickener, and conversion of the remaining intermediate clarifiers to on-site flow equalization tanks.

CEPT

Chemically enhanced primary treatment will be included in Option 2 as is detailed for Option 1 in Section 4.4.2.

Primary Redirect Line

Existing wet weather flows that exceed approximately 65 mgd (i.e., 70 mgd less the HRC solids flow) are routed from pre-aeration to the existing clarifiers. The proposed primary redirect would intercept up to 55 mgd in the existing 54-inch diameter pipeline between the existing pre-aeration basin and the proposed UNOX bypass. The intercepted flows would be conveyed through a 54-inch diameter pipe to the influent of the proposed high rate clarifiers located in the original secondary clarifiers.

Under this option, a junction structure would be constructed on the existing 54-inch diameter pipeline, and a new 54-inch diameter line would connect the junction structure to the original secondary clarifiers through a 54-inch diameter steel carrier pipe within a 66-inch diameter casing crossing Neyland Drive. The new junction structure would have automated gates on both outlets of the structure, allowing flow to be delivered to the UNOX bypass during normal operation and to the high rate clarifiers during wet weather events.

Gravity Thickener

The thickening improvement for Option 2 will be identical to the one proposed for Option 1.

UNOX Bypass

The proposed UNOX bypass for Option 2 will be identical to the one proposed for Option 1.

HRC

The HRC system in Option 2 has a peak capacity of 55 mgd and consists of fine screening, HRC influent pumping, influent channel, HRC unit, sludge and microsand pumping, chemical addition, and effluent channel. The HRC influent pump station takes suction after fine screening and discharges to the influent channel which conveys the flow via gravity to the HRC unit. The HRC unit discharges to an effluent channel that conveys flow to the HRC effluent pipeline. The process will be installed within one of the existing intermediate clarifiers.

HRC Fine Screening

Fine screening is needed to prevent plugging of downstream solids separation and handling equipment. Wastewater flows up to 55 mgd enter the HRC screening channel through the 54-inch primary redirect pipe and an influent channel. The HRC screening area, with an 800-ft footprint, will house a fine screen, a screening conveyor,

and a screenings compactor. The mechanically cleaned fine screen will have ¼-inch or smaller openings. Screenings are conveyed and dewatered through a screw conveyor and a screenings compactor and are then deposited into a covered roll off dumpster. A covered roll off dumpster is located on the north side of the existing original secondary clarifiers.

The influent channel for screens is divided into two channels within the HRC screening building. One channel will be designed for a mechanically cleaned bar screen and the other as an emergency bypass. Each channel will be 7-feet wide and 12-feet deep.

HRC Influent Pumping

The new HRC influent pump station takes suction from the fine screening effluent channel and discharges to the HRC influent channel. The new pump station will include 5 (4 duty, 1 standby) submersible, low lift propeller pumps with variable-speed drives to meet projected system demand. Each pump will have a capacity of 9,550 gpm.

The HRC influent pumping wet well is sized for a minimum 15 min cycle time (4 starts per hour) at a peak flow of 55 mgd. The footprint of the proposed wet well will be 21-feet by 25-feet, and the wet well will be 22-feet deep. The bottom of the wet well will be at elevation 807.0 allowing operating range of 17.5-feet with a high water level at elevation 824.5-feet.

After fine screening and HRC influent pumping, 55 mgd flow is treated in one of two parallel HRC trains. Each HRC treatment train consists of four subsystems: HRC influent channel and static mixer, HRC basins, chemical feed system, and sludge and microsand pumping. Figure 4-14 presents a plan view of the HRC system.

HRC Influent Channel and Static Mixer

The influent channel (65-feet long, 8-feet wide and 16-feet deep) distributes flow to the parallel high rate clarifier basins through 5-foot x 5-foot slide gates. There will be three baffled static mixers providing mixing of coagulant with wastewater in the influent channel. The baffled static mixers will be approximately 6-feet long by 1-foot wide by 12-feet deep and have 3-foot spacing between each baffle wall. Coagulant (alum) will be dosed inline approximately 2-feet before the baffled static mixers and approximately 40-feet before the coagulation mixers in the HRC basins.

HRC Basins

Two parallel HRC trains are located immediately downstream of the HRC pumping station and HRC influent channel, and each HRC train has a footprint approximately 56-feet long by 23-feet wide. Each HRC train includes multiple coagulation/flocculation tanks and a clarification tank. The HRC described below is the Actiflo® Process by Kruger, Inc. This process is recommended over other HRC processes based on the ability to upgrade to a biological process as described later in this text and the use of a micro-sand floc.

The first tank in each HRC train is called the coagulation tank. The coagulation tank receives coagulated wastewater from the HRC influent channel and provides more contact time for the coagulation process. Flow from the coagulation tank will then be directed to a mixing tank where microsand and polymer are injected to maximize the efficiency of flocculation and enhance settling of suspended solids. The polymer acts as a bonding agent for adhering the destabilized solids to the microsand. In the third tank, the maturation tank, the particles agglomerate and grow into high-density flocs known as microsand ballasted flocs, which settle quickly to the bottom of the settling tank. A top-mounted mixer will be provided in each coagulation/flocculation tank. The mixer in the maturation tank will be controlled by VFD operation to provide the range of mixing intensity.

The coagulation tank will have a total volume of 2,760 cubic feet and will be about 12.3-feet long and 11.2-feet wide with a side water depth of 20-feet. The mixing tank has the same dimension as the coagulation tank. The maturation tank will have a footprint of approximately 17.8-feet by 23.3-feet and a side water depth of 20-feet, resulting in a total volume of 8,300 cubic feet.

Flow from the maturation tank will exit over a weir and be directed to a clarification tank. In the clarification tank, solids are allowed to settle to the bottom. The clarification tank will have a total volume of 10,860 cubic feet and will be about 23.3-feet long and 23.3-feet wide with a side water depth of 20-feet. The clarification tank uses polystyrene lamella tube settlers. The total settling area of the tube settlers is 324-ft² with a rise rate at the design capacity is 60 gpm/ft². Clarified wastewater will be collected into six 13.9-feet long and 1.75-feet wide fiberglass reinforced plastic (FRP) effluent troughs and transported to the HRC effluent channel (65-feet long, 8-feet wide and 16-feet deep).

Scrapers located along the bottom of clarification tank direct the settled solids to the sludge sump located near the center of the conical bottom tank.

HRC Sludge and Microsand Pumping

The solids collected at the bottom of the clarification tank flow to the sludge recirculation pump station, which is located south of the HRC trains. The sludge recirculation pump station (25-feet long by 10-feet wide) includes two duty pumps, plus one standby for each HRC train. Settled solids are pumped to the hydrocyclones where the more dense microsand is separated from the less dense sludge by centrifugal force. Each HRC train will have 2 hydrocyclones and the hydrocyclones will be located above the mixing tank so the recovered microsand is recycled by gravity into the mixing tank.

The remaining solids discharge from the hydrocyclone to the sludge pump station to be pumped to the influent of the primary clarifiers. The sludge pump station includes 3 (2 duty, 1 standby) submersible, centrifugal pumps. The sludge pump station will be located directly to the west of the sludge recirculation pump station. The wet well for the sludge pump station will have a footprint of approximately 16-feet x 16-feet and a depth of 16-feet. The bottom of the wet well will be at elevation 810.0.

HRC Chemical Feed System

The HRC process relies on chemical coagulation and flocculation aids with proper mixing to create particles that flocculate with the ballast prior to settling. The most common chemical coagulants used are ferric chloride and alum; however, other coagulants such as polyaluminum chloride and ferric sulfate can also be used. Kruger, Inc. recommends using anionic polymer added with the microsand as a flocculation aid. The system layout proposed in this report is based on alum as a coagulant and anionic dry polymer as a flocculation aid.

The alum storage and feed system includes one new 8,500 gal high density cross-linked polyethylene (HDXLPE) tank and three (two duty and one standby) diaphragm metering pumps rated for 300 gal/hr. The 8,500 gal HDXLPE tank will be 10-foot diameter x 16.75-foot height. The design criteria established for alum includes providing a minimum 3 days bulk storage for an average alum dose of 70 mg/L and average daily flow of 19 mgd through the high rate clarifiers (assumes 84 mgd average daily flow influent at Kuwahee WWTP with 65 mgd through primary treatment). The expected alum concentration is 4.0 lbs/gal. The design criteria established for the metering pumps is a maximum alum dose of 125 mg/L at a flow of 55 mgd.

For the alum solution, diaphragm metering pumps (2 duty and 1 standby) and carrier water system are required. The solution will flow through a 2-inch PVC pipe from the metering pumps to the HRC mixing tanks. The pipeline will be aligned from the chemical building across the intermediate pump station to the HRC mixing tanks as shown in Figure 4-14.

The recommended polymer preparation system includes a dry polymer hopper, a volumetric screw feeder to meter dry polymer into a wetting chamber, a wetting chamber, and two mix/age/feed tanks. In general, the polymer preparation system will automatically batch polymer and dilution water into one of the mix/age/feed tanks. At the same time the drain from the second tank is connected to the suction of a chemical metering pump for dosing polymer. Once the polymer in the feed tank reaches a low level, a valve will automatically switch so that the batch of polymer that has been aging becomes the feed tank. The cycle is repeated continuously. Typically 30 minutes is recommended for polymer aging, so the tanks are typically sized to create a 1 percent polymer solution with the 45 – 60 minute detention time. These polymer preparation systems are packaged together by manufacturers and are available in a variety of sizes.

The polymer metering system should be sized to dose an average of 1 mg/L polymer and a maximum of 2 mg/L polymer. Assuming the maximum flows through the HRC is 55 mgd, the polymer feed system should be capable of adding 38 lb/hr.

Dry polymer is recommended for long term storage between wet weather events. It is recommended that polymer be stored in bags or buckets in a cool, dry place. Storage of 2,750 lbs polymer is recommended in anticipation of wet weather.

For the polymer solution, diaphragm metering pumps (2 duty and 2 standby) and carrier water system are required. The solution will flow through a 1.5-inch PVC pipe from the metering pumps to the HRC mixing tanks. The pipeline will be aligned from the chemical building across the intermediate pump station to the HRC mixing tanks as shown in Figure 4-14.

A 30-foot x 30-foot new chemical building will be constructed to house the dry polymer preparation system, dry polymer storage, alum and polymer metering pumps, and the HDXLPE alum storage tank. The new chemical building will be located west of the intermediate pump station between the cryogenic building and the sludge pumping station as shown in Figure 4-14.

The dilution water assembly and post dilution system for dry polymer require a connection to either plant water or potable water, which is located approximately 30-feet from the proposed dry polymer system.

The dry polymer and alum coagulant systems will have fairly low maintenance requirements. The pumps and tank mixers would have motors that are smaller than 5 hp. All equipment will be installed for easy removal for maintenance.

HRC Effluent

The proposed 54-inch diameter PCCP HRC effluent pipeline conveys the effluent flow from the HRCs to Chlorine Contact Basin #2 immediately north of the wall separating the basin from the dechlorination basin.

Chlorine Supply Pipeline

The currently proposed HRC chlorine supply pipeline is a 6-inch diameter PVC pipeline that begins in the existing chlorine room located immediately south of the north chlorine contact Basin. The line extends easterly along the north side of the existing railroad spur, before turning south and crossing Neyland Drive in the vicinity of the existing intermediate pump station forcemain. The pipeline continues south between the existing sludge pump station and the intermediate pump station and discharges chlorine solution into the HRC effluent line located near the southwest corner of the intermediate pump station.

Existing Chlorine Contact Basin Modifications

The existing chlorine contact tanks provide sufficient contact time for a total capacity of 120 mgd. However, to accommodate treated flow from the HRC units south of Neyland Drive, chlorine contact basin #2 must be reconfigured to provide adequate detention time for the biological treatment train (contact basin #1 and a portion of basin #2) and for the HRC treatment train (portion of basin #2).

To provide adequate chlorine contact time for both the conventional treatment process train and the HRC process train, Option 2 includes modifications to the existing chlorine contact tank #2 to proportion the amount of chlorine contact time. The modifications include a new pipe penetration in the northern portion of the tank near the southwest corner of the UNOX basin. This penetration is for the HRC

effluent pipe and allows for the additional chlorine contact time needed for the wet weather treatment train. The modifications also include removing portions of existing baffle walls, adding new baffle walls and installation of two new motor operated 6-foot x 6-foot sluice gates in order to divide the existing tank into the required contact time for each process train during peak flow conditions. The motor operated sluice gates may be used to utilize the majority of the chlorine contact tank #2 contact time during normal operating conditions or during small wet weather events where the HRC unit(s) are not activated. During wet weather flows when the HRC system is activated, the contact tank will be operated to utilize the contact channels to provide the required contact time for each treatment train effluent. Disinfected flows from each set of chlorine contact channels will be combined as flows enter the southern portion of the tank for dechlorination, as currently operated.

Equalization Storage

The proposed equalization storage for Option 2 is similar to the storage concept presented in Option 1, except that the existing settling basin immediately adjacent to the intermediate pump station contains the HRC equipment, and the remaining four basins are used for storage.

The proposed equalization storage will utilize the four easterly existing basins and will be capable of providing approximately 4.8 MG of excess flow storage.

4.4.3 Option 3: BEHRC with Storage

Option 3 is considered to be secondary treatment and consists of constructing new biologically enhanced high rate clarifiers, wet weather storage and related facilities for the current peak influent flow capacity of 120 mgd. Specific components of the option include constructing:

- Off-site CCP WWTP storage,
- Emergency stand-by power,
- Chemical storage and feed systems for primary treatment,
- A UNOX bypass line,
- Upgrade existing gravity thickener and provide a new gravity thickener,
- A RAS pump station to the BEHRC,
- A primary redirect line to the BEHRC, and
- Modifications to the existing chlorine contact basin.

Figure 4-18 presents a process schematic for Option 3. A process flow diagram was developed and is presented as **Figures 4-19 and 4-20**. **Figures 4-21 and 4-22** show a plan layout for Option 3, and **Figures 4-23 through 4-25** present the preliminary hydraulic profile of the proposed improvements.

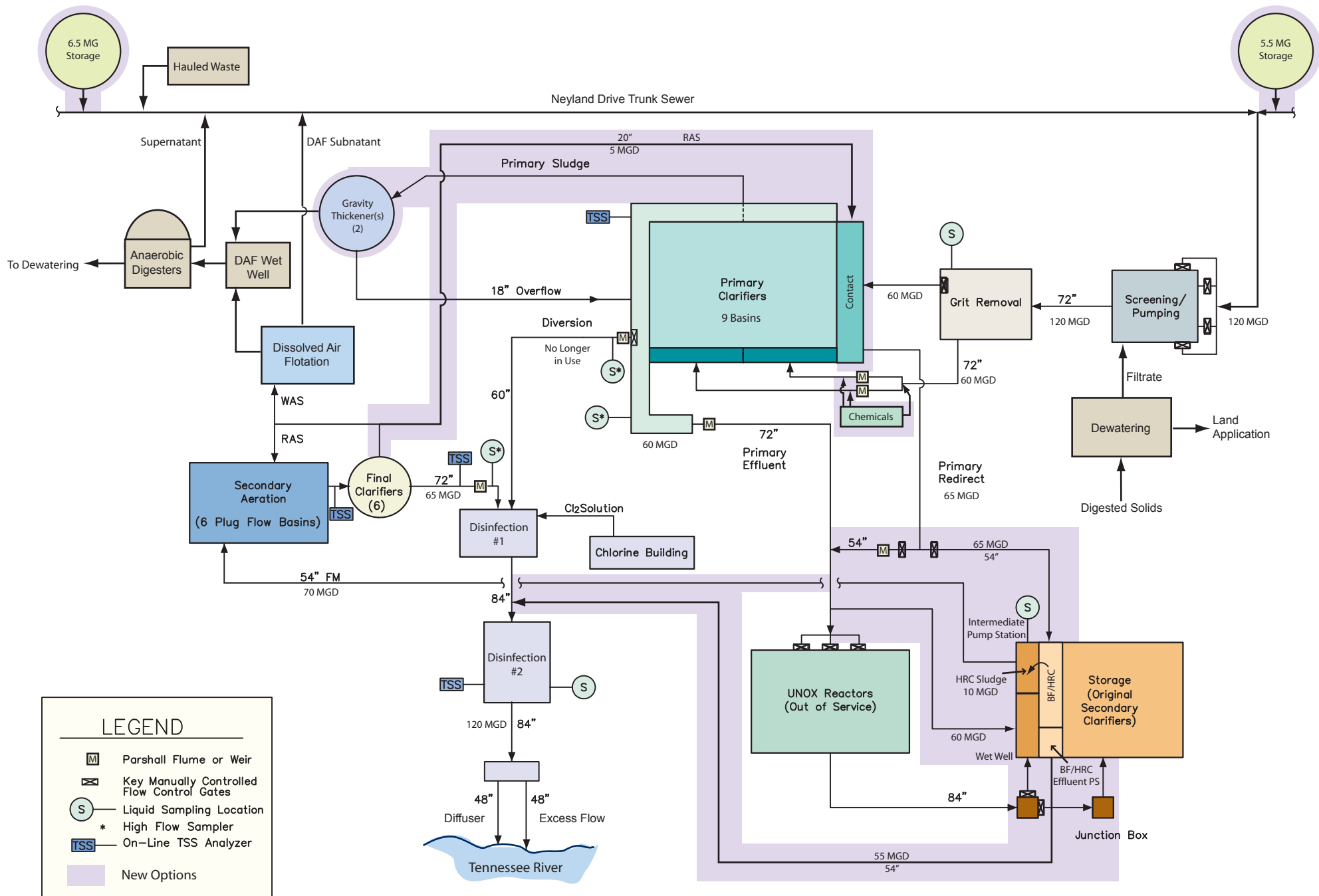


Figure 4-18
Kuwahee WWTP Option 3: BEHRC
With Storage Process Schematic

With the construction of the Phase I CAP/ER collection system improvements and the off-site CCP storage, the anticipated future peak wet weather flow is 120 mgd. The existing headworks at the Kuwahee WWTP, including screening, influent pumping, and grit removal, are designed to treat and pump the peak influent flow of 120 mgd.

Under this option, at a flow of 120 mgd, approximately 60 mgd of influent flow is treated in the primary clarifiers and is then combined with up to 10 mgd of BEHRC solids for secondary treatment using the aeration basins and final clarifiers. As with the other improvement alternatives under consideration, flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

Based on the BioWin process model analysis summarized in Appendix A, supplemental nutrients are required for adequate biological treatment under the KWWTP BEHRC options. In order to provide sufficient nutrients for biological degradation of the BOD loadings under peak wet weather conditions, a methanol feed facility will be provided with this improvement option.

The remaining 60 mgd of influent flow not receiving CEPT and conventional biological treatment is treated in a parallel biologically enhanced high rate clarification (BEHRC) process. Adding the biological enhanced treatment to the HRC process, return activated sludge from the final clarifiers (up to 5 mgd) is combined with the wet weather treatment train flow (up to 60 mgd) at the existing pre-aeration basin. Approximately 10 minutes of contact time is provided in the pre-aeration basin allowing soluble BOD uptake by the activated biomass. After fine screening and the addition of the chemical coagulant and ballast, the solids are collected in the high rate clarifier.

The solids collected from the high rate clarification process are returned to the intermediate pump station for pumping to the influent of the aeration basins. The treated effluent from the high rate clarification process (up to 55 mgd) is then combined with the effluent from the final clarifiers (65 mgd) for disinfection, dechlorination, and discharge into the Tennessee River. The required facilities to implement Option 3 are discussed in more detail below.

CEPT

Chemically enhanced primary treatment will be included in Option 3 as is detailed for Option 1 in Section 4.4.2.

Primary Redirect Piping

The proposed primary redirect pipe for Option 3 is identical to that described in Option 2. Existing wet weather flows that exceed 60 mgd are routed from pre-aeration to the existing original secondary clarifiers. The proposed primary redirect would intercept up to 65 mgd in the existing 54-inch diameter pipeline between the existing pre-aeration basin and the proposed UNOX bypass. The intercepted flows would be conveyed through a 54-inch diameter pipe to become the influent of the proposed BEHRCs located in the original secondary clarifiers.

Under this option, a junction structure would be constructed on the existing 54-inch diameter pipeline, and a new 54-inch diameter line would connect the junction structure to the original secondary clarifiers through a 54-inch diameter steel carrier pipe within a 66-inch diameter casing crossing Neyland Drive. The new junction structure would have automated gates on both outlets of the structure, allowing flow to be delivered to the UNOX bypass during normal operation and to the BEHRCs during wet weather events.

RAS Pump Station

Biological treatment in the BEHRC will be aided by RAS feed from the final clarifiers. The RAS pump station will divert a portion of the RAS flow into the pre-aeration basin where it will be mixed with influent flow. The mixed flow will then be conveyed to the BEHRC.

RAS Pump Station Influent Line

RAS for the BEHRC will be drawn off of the existing RAS line located between the final clarifiers. The existing RAS line allows RAS to flow to the RAS pump station located to the west in the nitrification pump and blower building. The elbow located near Final Clarifier #5 will be replaced with a tee, a motor operated plug valve and a gravity line aligned from the final clarifiers to the new RAS pump station. The plug valve will be able to be opened to allow flow into the RAS pump station.

The gravity line to the new RAS pump station will need to be aligned to the west of the existing maintenance path located east of Final Clarifier #6. Several utilities and smaller process pipes are located to the west of this path. The gravity line will be an 18-inch ductile iron line. The line will be sloped to about 1.3% to convey 5 mgd of flow to the RAS pump station.

RAS Pump Station

The RAS pump station will be located directly to the northeast of final clarifier #6. The wet well will have a footprint of approximately 14-feet x 14-feet and a depth of 30-feet. The low water level of the wet well will be around 814-feet, which is the same as the low water level of the existing RAS wet well in the nitrification pumping building. A similar low water level will allow both lift stations to operate during wet weather conditions.

Three submersible, centrifugal pumps will be installed in the RAS pump station. Each pump will have a capacity of 1,740 gpm and will have VFD control to pace RAS return rate with the BEHRC process influent flow rate. With two pumps in service and one pump as standby, the RAS pump station will have a firm capacity of 5 mgd. A 20-inch ductile iron forcemain will convey flow from the RAS pump station to the pre-aeration basin located east of the primary clarifiers.

O&M Considerations

The motorized plug valve located on the influent line to the RAS pump station can be closed to isolate the line when the BEHRCs are not in use. A flushing connection will be provided on the gravity line to clean the line and prevent odors when not in use.

A sump pump will be installed in the wet well to empty the sump when not in use. Access hatches and guide rails will be provided over each pump for maintenance. The hatches can also be used for wash down of the pump station. Access hatches will also be provided over the discharge valves in the valve vault.

Gravity Thickener

The thickening improvements for Option 3 will be identical to those proposed for Option 1.

UNOX Bypass

The proposed UNOX bypass will be as described in Option 1.

BEHRC

The BEHRC system in Option 3 has a capacity of 65 mgd, and consists of pre-aeration, fine screening, BEHRC influent pumping, an influent channel, BEHRC unit, sludge and microsand pumping, chemical addition and an effluent channel. The BEHRC influent pump station takes suction after fine screening and discharges to the influent channel which conveys the flow via gravity to the BEHRC unit. The BEHRC unit discharges to an effluent channel that conveys flow to the BEHRC effluent pipeline.

Pre-aeration

Approximately 10-15 minutes contact time is required in the pre-aeration basin. **Table 4-10** lists the detention times in the existing pre-aeration basin, primary redirect pipe, and BEHRC influent pumping wet well. As shown in the table, the total detention time in the existing pre-aeration basin, primary redirect pipe, and BEHRC influent pumping wet well is 11 minutes; thereby no contact basin is provided in addition to the existing pre-aeration basin.

Table 4-10 Pre-aeration Design Criteria	
Design Criteria	Value
Wastewater Character	
Wet weather flow, mgd	65
MLSS, mgd/L	900
Existing Pre-aeration Basin Dimensions	
Length, ft	160
Width, ft	22
Side water depth per basin, ft	15.5
Volume, ft ³	54,600
Primary Redirect Pipe Dimensions	
Pipe diameter, inch	54
Pipe length, ft	180
Volume, ft ³	2,900
HRC Influent Pumping Wet Well	
Length, ft	24
Width, ft	25

Table 4-10 Pre-aeration Design Criteria	
Design Criteria	Value
Side water depth, ft ³	16
Volume, ft ³	9,600
Hydraulic Retention Time	
Existing pre-aeration basin, min	9
Primary redirect pipe, min	0.5
HRC influent pumping wet well, min	1.6
Total, min	11

Fine Screening

The BEHRC fine screening for Option 3 will be identical to the one proposed for Option 2 and will have a screening capacity of 65 mgd.

BEHRC Influent Pumping

The new BEHRC influent pump station for Option 3 will be similar to the one proposed for Option 2. The footprint of proposed wet well will be 24-feet by 25-feet, and the depth will be 22-feet. Five (4 duty and 1 standby) submersible, low lift propeller pumps will be installed in the wet well. Each pump will have a capacity of 11,300 gpm giving a firm capacity of 65 mgd.

BEHRC

After fine screening and BEHRC influent pumping, 65 mgd flow is treated in four parallel BEHRC trains. The BEHRC system consists of four subsystems: BEHRC influent channel and static mixer, BEHRC basins, chemical feed system, and sludge and microsand pumping. Figure 4-22 presents plan view of the BEHRC system.

BEHRC Influent Channel and Static Mixer

The BEHRC influent channel and static mixer for Option 3 will be similar to the one proposed for Option 2 except that the BEHRC influent channel will be 100-feet long.

BEHRC Basins

The BEHRC basins for Option 3 will be similar to the one proposed for Option 2 except that four parallel BEHRC trains are required for this option to treat a flow of 65 mgd. The basins will have a footprint approximately 51-feet long by 81-feet wide.

Sludge and Microsand Pumping

The microsand recirculation pumping structure for Option 3 will be similar to the one proposed for Option 2. No sludge pumping station is required for this option. Waste sludge from the hydrocyclones will flow by gravity via 16-inch PVC lines to the adjacent intermediate pump station.

Chemical Feed System

The chemical feed system for Option 3 will be similar to the one proposed for Option 2 except that one new 12,250 gal HDXLPE tank will be required for alum storage and storage of 3,250 lbs of dry polymer is required.

BEHRC Effluent

The proposed BEHRC effluent pipeline for Option 3 is identical to that described in Option 2.

Chlorine Supply Pipeline

The proposed chlorine supply pipeline for Option 3 is identical to the line described in Option 2.

Existing Chlorine Contact Basin Modifications

The proposed modifications to the existing chlorine contact basin #2 are identical to that described in Option 2.

4.4.4 Option 6: HRC without Storage

Option 6 consists of constructing new high rate clarifiers and related facilities for a peak influent flow of 160 mgd. Specific components of the option include constructing:

- A new headworks wet weather pump station,
- Emergency stand-by power,
- Chemical storage and feed systems for primary treatment,
- A UNOX bypass line,
- Upgrade existing gravity thickener and provide a new gravity thickener,
- A primary redirect line to the HRC,
- Modifying the existing secondary settling basin for HRC systems,
- New chlorine contact basin and sodium bisulfite contact basin,
- A new dechlorination effluent pipe, and
- Modifications to the existing effluent outfall.

A process schematic for Option 6 is shown in **Figure 4-26**. **Figures 4-27 and 4-28** show process flow diagrams. The proposed layout for Option 6 is shown in **Figures 4-29 and 4-30**, and the preliminary hydraulic profile for this option is shown in **Figures 4-31 through 4-34**.

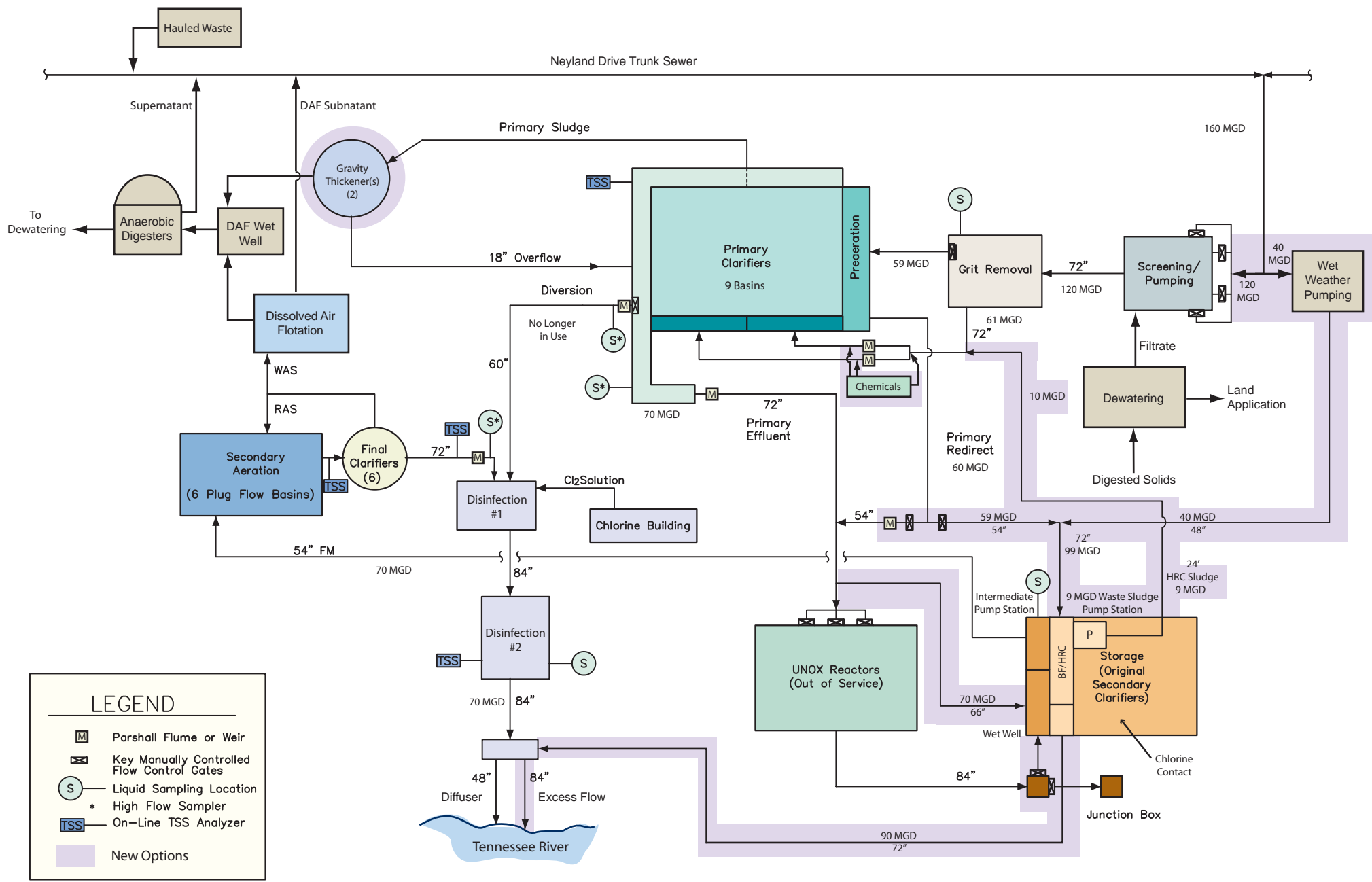


Figure 4-26
Kuwahee WWTP Option 6: HRC Without Process Schematic

The process flow for flows up to 120 mgd is similar to the process flow described in Option 2 with 70 mgd (61 mgd wastewater flow and 9 mgd HRC solids) receiving treatment through the primary clarifiers, aeration basins, and final clarifiers. Flows greater than 61 mgd and less than 120 mgd will be routed through the pre-aeration basin to HRC. For influent flows from 120 mgd to 160 mgd, the additional 40 mgd is routed through a new wet weather preliminary treatment facility and pump station. Excess peak flows from the pre-aeration basin and wet weather pump station combine prior to being routed to the HRC process. The combined flow of 99 mgd receives fine screening and is treated in the high rate clarification system. Waste sludge from the HRC (9 mgd) is returned to the primary clarifier influent for removal and solids handling in the existing solids treatment train (with new additional gravity thickener). Flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

A new chlorination system, chlorine contact basin, and dechlorination system is required for 90 mgd of HRC treated effluent. Finally, the HRC 90 mgd treatment train is combined with 70 mgd effluent from the existing secondary treatment and final clarifier treatment train and is discharged through the existing diffuser and a new overflow outfall into the Tennessee River.

Each process required for Option 6 implementation is discussed in more detail below.

CEPT

Chemically enhanced primary treatment will be included in Option 6 as detailed for Option 1.

Wet Weather Pump Station Diversion Structure

Wet weather flow exceeding 120 mgd will be screened at the existing headworks and will be diverted from the existing wet well to a new wet weather pump station located near the headworks building.

The existing headworks wet well has a normal operating level of 806-feet. During wet weather flows, two lag pumps will operate in conjunction with the lead pump allowing for 120 mgd to pass through the headworks. Flows exceeding 120 mgd will flow over a weir at the existing pump station wet well and into the wet weather pump station.

A 19-foot long Diversion weir will be installed at the new wet weather pump station and set at an elevation of 808-feet; this will allow 1-foot for each of the headworks lag pumps to operate before a Diversion. Flow will be conveyed to the Diversion weir by a 30-inch ductile iron line. This line would be located in the parking lot to the east of the existing headworks structure. Once flow passes over the weir it will be pumped by the wet weather pump station.

Wet Weather Pump Station

The wet weather pump station will be located to the north-east of the existing headworks. The existing, abandoned administration building is located on the proposed site and would need to be demolished before construction.

The wet well will have a footprint of approximately 30-feet by 30-feet and a depth of 35-feet. The high water level is at 807.5, which is 6 in. below the Diversion weir elevation.

Five submersible, centrifugal pumps will be installed in the wet weather pump station. Four pumps will be in service and one will be a standby. Each pump will have a capacity of 6,940 gpm, and the pump station will have a firm capacity of 40 mgd. The pumps will be VFD controlled to match influent flow rates.

Wet Weather Pump Station Forcemain

A 48-inch PCCP forcemain will convey flow from the wet weather pump station to a junction box with the primary redirect line. From there, flows will be conveyed to the high rate clarifiers similar to Option 2.

O&M Considerations

The 30-inch ductile iron line connecting the existing headworks wet well and the Diversion structure will be sloped towards the existing headworks wet well at 2%. This will help to drain the pipe back into the headworks wet well when wet weather flows recede. The 30-inch line will also have sluice gates which will allow staff to isolate the Diversion structure and wet weather pump station when they are not in use.

The Diversion structure will have two access hatches for wash down and for access to maintain the weirs. The wet weather pump station will have access hatches and guide rails installed above each pump. Hatches will also be installed above the check and plug valves in the valve vault. A sump will be installed in the wet weather pump station to empty the sump when not in use.

Primary Redirect Line

The proposed primary redirect line for Option 6 is similar to that described in Options 2 and 3, except that it conveys additional flows from the new wet weather pump station. Existing wet weather flows that exceed 61 mgd are routed from pre-aeration to the existing original secondary clarifiers. The proposed primary redirect would intercept up to 59 mgd in the existing 54-inch diameter pipeline between the existing pre-aeration basin and the proposed UNOX bypass and combine this flow with up to 40 mgd of additional flow that is conveyed to a common junction structure by the wet weather pump station forcemain. Once combined, the 99 mgd total intercepted flows would be conveyed through a 72-inch pipe to become the influent for the proposed high rate clarifiers located in the original secondary clarifiers.

Under this option, a junction structure would be constructed on the existing 54-inch pipeline, and a new 60-inch line would connect the junction structure to another

junction structure that receives flow from the wet weather pump station. The combined flows are then conveyed to the original secondary clarifiers through a 72-inch steel carrier pipe within an 84-inch casing crossing Neyland Drive. The new junction structure would have automated gates on both outlets of the structure, allowing flow to be delivered to the intermediate pump station during normal operation and to the HRCs during wet weather events. An additional gate would be included to isolate flows from the wet weather pump station when the station is not in use.

Gravity Thickener

The thickening improvement for Option 6 will be identical to the one proposed for Option 1.

UNOX Bypass

The proposed UNOX bypass is as described for Option 1.

High Rate Clarification

The HRC system in Option 6 will be similar as the system described for Option 2 and will have a peak design capacity of 99 mgd.

Fine Screening

The HRC fine screening for Option 6 will be similar to the one proposed for Option 2 except that the influent channel for screens will be divided into three channels with two channels for fine screens and the third channel for an emergency bypass to treat a wastewater flow up to 99 mgd. The HRC screening area will have a 1,120 sf footprint. An interconnection channel will be located after the bar screens, and slide gates will be installed in the interconnection channel to allow operational flexibility between the screen channels.

HRC Influent Pumping

The new HRC influent pump station for Option 6 will be similar to the one proposed for Option 2. The footprint of the proposed wet well will be 34-feet by 30-feet, and the wet well will be 22-feet deep. Five (4 duty and 1 standby) submersible, low lift propeller pumps will be installed in the wet well. Each pump will have a capacity of 17,200 gpm giving a rated capacity of 99 mgd for the pump station.

HRC

After fine screening and HRC influent pumping, up to 99 mgd of flow will be treated in four parallel HRC trains. The HRC system consists of four subsystems: HRC influent channel and static mixer, HRC basins, chemical feed system, and sludge and microsand pumping. Figure 4-30 presents the plan view of the HRC system.

HRC Influent Channel and Static Mixer

The HRC influent channel for Option 6 will be similar to the one proposed for Option 2 except that the HRC influent channel will be 100-feet long. The HRC influent static mixer for Option 6 will be as proposed for Option 2.

HRC Basins

The HRC basins for Option 6 will be similar to the one proposed for Option 2 except that four parallel HRC trains are required to treat a flow of 99 mgd. Each basin will have a footprint approximately 56-feet long by 22-feet – 4-inches wide.

Sludge and Microsand Pumping

The microsand recirculation pumping structure for Option 6 will be similar to the one proposed for Option 2 except that the pumping structure will be located directly to the south of the HRC basins.

The sludge pumping station for Option 6 will be identical to the one proposed for Option 2 and will route HRC system sludge back to the primary clarifier influent.

Chemical Feed System

The chemical feed system for Option 6 will be similar to the one proposed for Option 2 except that two HDXLPE tanks (one 14,950 gal, the other one 8,500 gal) will be required for alum storage and storage of 5,000 lbs of dry polymer is required.

HRC Effluent

The 72-inch HRC effluent receives flow discharged by the HRCs and conveys it to a new chlorine contact basin located in the existing secondary clarifier adjacent to the HRC units.

New Disinfection System

Because peak flows for this option are in excess of the existing 120 mgd chlorine contact basin capacity, supplemental disinfection facilities are required.

Disinfection system improvements will include construction of a chlorine contact basin, sodium bisulfite contact basin, chemical mixing and storage equipment to be located in the existing chlorination equipment room, and chemical pumping and distribution from the existing chlorination equipment room to the new chlorine contact basin. For the new disinfection system design, it is assumed that chlorination is accomplished by injecting chlorine gas solution at the influent end of the new chlorine contact basin and that dechlorination is accomplished by the injection of sodium bisulfite solution into the effluent of the new chlorine contact basin.

New Chlorine Contact Basin and Sodium Bisulfite Contact Basin

HRC effluent flows to the new chlorine contact basin influent box through an 84-inch PCCP pipe. The influent box will have a footprint of 22-feet x 13-feet. Two 7-foot x 7-foot sluice gates will be installed in the influent box to divert the flow to the new chlorine contact basin or the 84-inch chlorine contact basin bypass pipe, located directly to the west of and parallel to the new chlorine contact basin. The bypass pipe discharges flow to the dechlorination effluent chamber.

The new chlorine contact basin and new sodium bisulfite contact basin are sized for a peak design flow of 90 mgd and a hydraulic retention time of 15 minutes for chlorination (in accordance with TDEC disinfection requirement) and 2 minutes for

dechlorination. The chlorine contact basin will have a footprint of 68-feet by 110-feet with a side water depth of 17-feet and will be located in the fourth and fifth existing secondary settling basins. Four baffle walls (85-feet long by 1-foot wide by 19-feet deep) will be constructed in the chlorine contact basin to form plug flow contact chambers. Flow from the chlorine contact basin will be directed to the sodium bisulfite contact basin through a 5-foot x 5-foot opening. The sodium bisulfite contact basin will have a footprint of 63-feet by 14-feet with a side water depth of 17-feet and will have two baffle walls (12-feet long by 1-foot wide by 19-feet deep) constructed in the basin. Effluent from the sodium bisulfite contact basin flows over a 14-foot broad crested weir to the effluent chamber (22-feet by 12-feet). A chlorine meter will be installed in the effluent chamber to measure the chlorine residual in the effluent. Figure 4-30 presents the layout of the new chlorine contact basin and the new sodium bisulfite contact basin.

New Chlorination Equipment

The new chlorination equipment is to provide an additional 10,000 lbs/day chlorination capacity. Design criteria established for the new chlorination equipment is a peak flow of 90 mgd, chlorine dose of 12 mg/L, and 100% chlorine concentration. Based on these criteria, 2 sets of new chlorination equipment will be required including chlorinator, chlorine liquid vaporizer, pressure relief valve assembly, and 6-ton cylinder manifold system to be located in the existing chlorine equipment room. Relocation of the sink and the lab counter in the middle of the chlorine equipment room may be required if the new chlorinators can't fit on the existing chlorinator equipment pad.

Chemical Storage

The chemical storage system is to provide bulk storage of chlorine gas and sodium bisulfite. Design criteria established for the storage of liquefied chlorine gas is minimum of 3 days, average chlorine dose, and 100% chlorine concentration. Based on the preceding criteria, fifteen new 1-ton cylinders and two chlorine tank scales will be required for storing chlorine gas in the existing chlorine equipment room.

Design criteria established for the storage of bisulfite is minimum of 3 days, average bisulfite dose of 6 mg/L, and 38% concentration. Based on these criteria, one 5,500 gal new tank will be required for storing bisulfite outside of the new dechlorination contact basin. The tank will be constructed of FRP and outfitted with fittings and access ways meeting requirements for the chemical delivery system, storage, and maintenance.

At temperatures below 45°F, bisulfite solution will freeze and solution salts will crystallize. Crystals can plug pumps, valves, and piping. Pipe heat tracing will be provided and the 5,500 gal FRP tank will be equipment with heat tracing to maintain a constant temperature of 60-70 °F, reducing the likelihood of freezing the solution.

Chemical Pumping, Distribution, and Mixing

A 6-inch PVC line will distribute chlorine gas solution from the existing chlorine equipment room to the chlorine contact basin.

The sodium bisulfite solution delivery system includes 3 metering pumps (2 operation and 1 standby). Each pump is rated 70 gph (with the needed 20:1 turndown) premounted and prepiped on a skid with required pumping system accessories. Pump will be variable speed control in operation. Sodium bisulfite solution will be pumped from the sodium bisulfite storage tank to the mixing equipment.

Induction type mechanical mixers will be used to disperse the chlorine solution and sodium bisulfite solution in the new chlorine contact basin and new sodium bisulfite contact basin. Induction mixers can inject and disperse liquid/chemicals into the primary effluent without the need for additional mixing water. Both induction mixers will be operated by 10 hp motors. The induction mechanical mixers will be mounted on the walls of the influent channel of the chlorine contact basin and the sodium bisulfite contact basin.

Dechlorination Effluent

The dechlorination effluent chamber discharges effluent to the southwest through the 72-inch PCCP pipeline as shown in Figure 4-29. Demolition of existing pipelines south of the existing secondary aeration basin and secondary settling basins is required to install this 72-inch dechlorination effluent pipeline. In addition, protection of the existing 6-inch water line in the area is required.

Retrofit of Existing Effluent Outfall

Retrofit of the existing outfall consists of construction of a new effluent maintenance structure, expansion of the existing outfall structure, installation of a new 96-inch PCCP outfall structure influent pipe, removal of existing 48-inch PCCP overflow pipe, and installation of a new 84-inch PCCP overflow pipe.

The new effluent maintenance structure receives effluent from the existing chlorine contact basin and existing sodium bisulfite contact basin #2 from the west through an existing 84-inch PCCP pipe, while effluent from the new chlorine contact basin and new sodium bisulfite contact basin flows into the structure from the east via the new 72-inch PCCP pipe. The new effluent maintenance structure will be 12-feet long by 12-feet wide, and will be located due east of the existing effluent chamber of the existing chlorine contact basin and existing sodium bisulfite contact basin #2 as shown in Figure 4-29.

Flow from the new effluent maintenance structure will be directed to the existing outfall structure through a new 96-inch PCCP pipe. The existing outfall structure will be expanded to have a footprint of 12-feet by 12-feet to accommodate the total peak flow of 160 mgd. Flow from the outfall structure will be discharged by gravity flow through the existing 48-inch effluent diffuser into the Tennessee River. The existing 48-inch PCCP overflow pipe, which discharges directly to the Tennessee River, will be replaced with a new 84-inch PCCP overflow pipe for use during peak wet weather conditions.

4.4.5 Option 7: BEHRC without Storage

Option 7 is considered secondary treatment and consists of constructing new biologically enhanced high rate clarifiers and related facilities for a peak influent flow of 160 mgd. Specific components of the option include constructing:

- A new wet weather pump station at the headworks,
- Emergency stand-by power,
- Chemical storage and feed systems for primary treatment,
- A UNOX bypass line,
- Upgrade existing gravity thickener and provide a new gravity thickener,
- A RAS pump station to the BEHRC,
- A primary redirect line to the BEHRC,
- Modifying the existing secondary settling basin for BEHRC systems,
- New chlorine contact basin and sodium bisulfite contact basin,
- A new dechlorination effluent pipe, and
- Modifications to the existing effluent outfall.

Figure 4-35 shows a process schematic for Option 7. Process flow diagrams are shown on **Figures 4-36 and 4-37**. The proposed layout for Option 7 is shown in **Figures 4-38 and 4-39**, and the preliminary hydraulic profile for the Option 7 improvements are shown in **Figure 4-40 through 4-43**.

The process flow for flows up to 120 mgd is similar to the process flow described in Option 3 with 53 mgd wastewater flow passing through primary clarifiers and 70 mgd (53 mgd primary treated influent wastewater flow and 17 mgd HRC solids) treated in the aeration basins and final clarifiers. Flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

Based on the BioWin process model analysis summarized in Appendix A, supplemental nutrients are required for adequate biological treatment under the KWWTP BEHRC options. In order to provide sufficient nutrients for biological degradation of the BOD loadings under peak wet weather conditions, a methanol feed facility will be provided with this improvement option.

Return activated sludge (7 mgd) is combined with a portion of the screened influent flow (67 mgd) at the pre-aeration basins to form the primary redirect flow. The primary redirect flow (74 mgd) and peak wet weather flow in excess of 120 mgd is routed through the wet weather preliminary treatment facility and pump station (40 mgd) are combined near the influent to the BEHRC process. The combined flow (114 mgd) receives fine screening and is treated in the biologically enhanced high rate

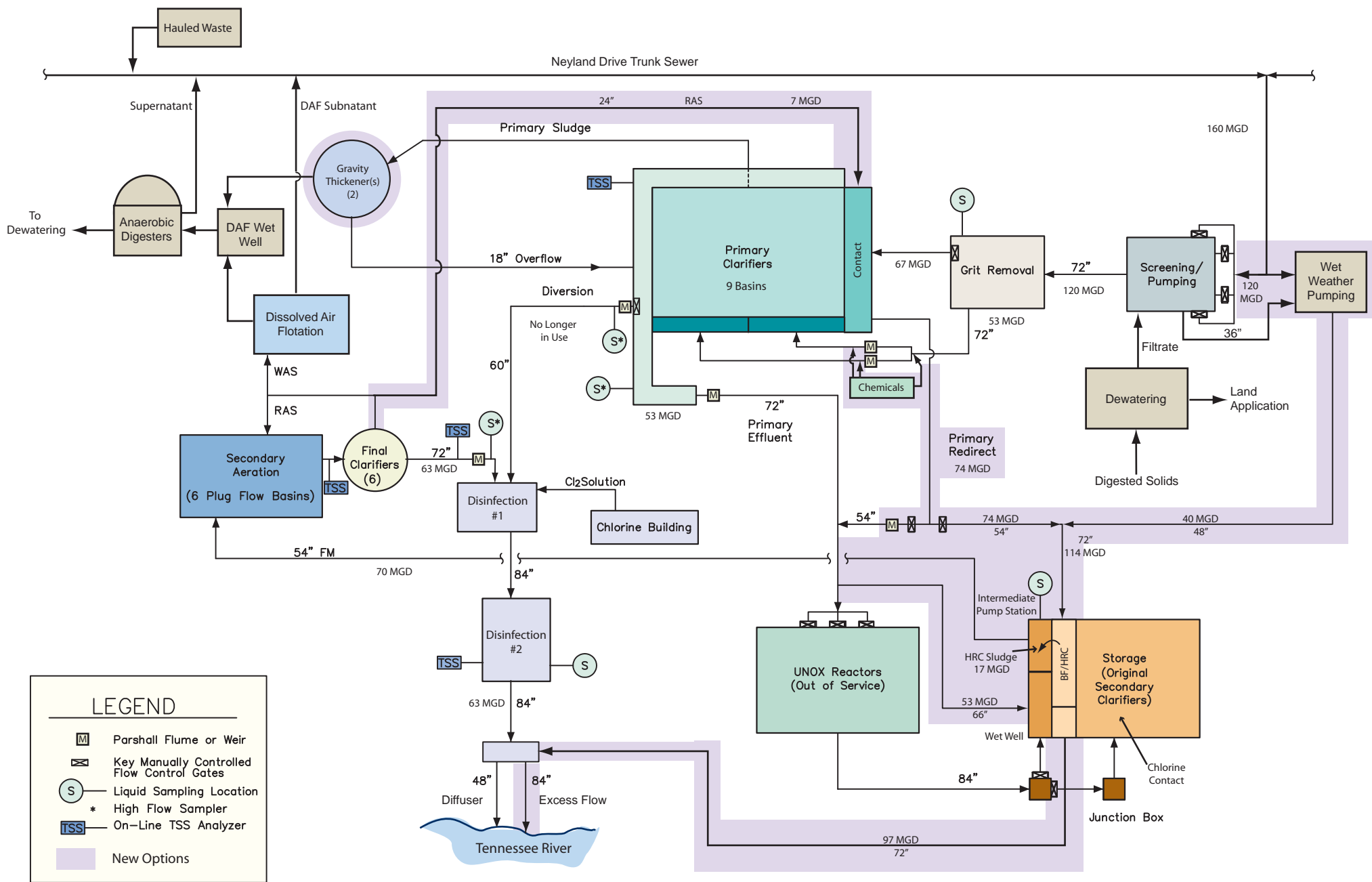


Figure 4-35
Kuwahee WWTP Option 7: BEHRC Without
Storage Process Schematic

clarification system. Similar to Option 3, waste sludge from the BEHRC process (17 mgd) is returned to the existing intermediate pump station for transfer to and further treatment in the aeration basins.

A new chlorination system, chlorine contact basin, and dechlorination system similar to Option 6 is required for treatment capacity of 97 mgd. Finally, the 97 mgd from the BEHRC treatment train is combined with 63 mgd effluent from the existing secondary treatment and final clarifier treatment train and is discharged through a new outfall into the Tennessee River.

Each treatment process included in Option 7 is discussed in further detail below.

CEPT

Chemically enhanced primary treatment will be included in Option 7 as detailed for Option 1.

Wet Weather Pump Station

The wet weather pump station for Option 7 is similar to the one proposed for Option 6. The line from the existing headworks to the diversion structure will be 30-inch ductile iron pipe. The wet well will have a 30-foot by 30-foot footprint and will be 35-feet deep. Five 6,940 gpm pumps will be installed in the wet well, for a firm rated capacity of 40 mgd. The effluent forcemain will be 48-inch PCCP and will be aligned from the wet weather pump station to the primary redirect junction box.

Primary Redirect Line

The proposed primary redirect line for Option 7 is as described in Option 6. Existing wet weather flows that exceed 53 mgd are routed from pre-aeration to the existing original secondary clarifiers. The proposed primary redirect would intercept up to 74 mgd in the existing 54-inch diameter pipeline between the existing pre-aeration basin and the proposed UNOX bypass and combine this flow with up to 40 mgd of additional flow that is conveyed to a common junction structure by the wet weather pump station forcemain. Once combined, the 114 mgd total intercepted flows would be conveyed through a 72-inch diameter pipe to the influent of the proposed BEHRCs located in the original secondary clarifiers.

Under this option, a junction structure would be constructed on the existing 54-inch diameter pipeline, and a new 54-inch diameter pipe would connect the junction structure to another junction structure that receives flow from the wet weather pump station. The combined flows are then conveyed to the original secondary clarifiers through a 72-inch diameter steel carrier pipe within an 84-inch diameter casing crossing Neyland Drive. The new junction structure would have automated gates on both outlets of the structure, allowing flow to be delivered to the intermediate pump station during normal operation and to the HRCs during wet weather events. An additional gate would be included to isolate flows from the wet weather pump station when the station is not in use.

RAS Pump Station Influent Line

The RAS pump station influent line would be designed and operated similar to Option 3. The gravity pipe from the final clarifier underdrain header to the RAS pump station will be a 20-inch ductile iron pipe with a slope of approximately 1.5% to convey 7 mgd.

RAS Pump Station

The RAS pump station will have a footprint of 14-feet by 14-feet and will be 30-feet deep, the same size as Option 3. The three submersible, centrifugal pumps will have a capacity of 2,430 each, for a firm pump station capacity of 7 mgd.

RAS Forcemain to Pre-aeration

The RAS forcemain will be aligned and operated the same as Option 3. The forcemain will be a 24-inch ductile iron pipe to convey 7 mgd during peak wet weather events.

O&M Considerations

Operations and maintenance of the RAS pump station will be identical to Option 3.

Gravity Thickener

The thickening improvement for Option 7 will be as proposed for Option 1.

UNOX Bypass

The proposed UNOX bypass for Option 7 will be as proposed for Option 1.

BEHRC

The BEHRC system in Option 7 has a capacity of 114 mgd and consists of pre-aeration, fine screening, BEHRC influent pumping, an influent channel, BEHRC unit, sludge and microsand pumping, chemical addition and an effluent channel. The BEHRC influent pump station takes suction after fine screening and discharges to the influent channel which conveys the flow via gravity to the BEHRC unit. The BEHRC unit discharges to an effluent channel that conveys flow to the BEHRC effluent pipeline.

Pre-aeration

For the peak capacity of the BEHRC system, additional contact time is required for the RAS and wet weather treatment train influent than that available from the existing pre-aeration basin. For Option 7, new contact basins are provided on the south side of Neyland Drive.

74 mgd of screened wastewater from the existing plant headworks combined with 40 mgd raw wastewater flows to a new contact basin splitter structure. The influent splitter structure is sized for a peak flow of 114 mgd. Three 10-foot broad crested weirs will be installed to serve the new contact basins.

The BEHRC pre-aeration basin is designed to absorb soluble BOD to the biological solids in RAS and store it as food. The absorption rate is based on the concentration of

RAS and the amount of time the RAS is allowed to contact the wastewater. Typically, 10-15 minutes contact time is required. The amount of biological solids allowed to contact the primary effluent is also directly proportional with the amount of BOD that is absorbed.

The BEHRC contact tanks consist of three basins, each basin is 80-feet long and 45-feet wide with a side water depth of 14.7-feet. Each basin will have a total volume of 53,000 cubic feet, which provides a hydraulic retention time of 15 min for the peak flow of 38 mgd (114 mgd for total of three basins).

Aeration systems are used in the contact basins to keep the biological solids aerobic and uniformly mixed within the wastewater. Diffused aeration has been selected for the contact tank design. Diffused aeration is accomplished by blowing compressed air through pipes and diffusers at the bottom of contact basins. A total of three blowers will be provided, one for each basin, plus a spare unit maintained on-site for redundancy. Each blower would require a nominal capacity of 2,200 scfm and a horsepower of 150 hp to satisfy a maximum oxygen demand of 1,200 lbs/hr. Ninety-six coarse bubble diffusers will be installed in each basin to supply air.

Fine Screening

The BEHRC fine screening for Option 7 will be similar to the one proposed for Option 2 except that the influent channel for screens will be divided into three channels with two channels for fine screens and the third one for an emergency bypass with a manually cleaned rack. The 114 mgd capacity BEHRC screening building will have an 1,120 sf footprint. An interconnection channel will be located after the bar screens and slide gates will be installed in the interconnection channel to allow operational flexibility between the screens.

BEHRC Influent Pumping

The new BEHRC influent pump station for Option 7 will be similar to the one proposed for Option 2. The footprint of the proposed wet well will be 34-feet by 30-feet, and the wet well will be 22-feet deep. Five (4 duty, 1 standby) submersible, low lift propeller pumps will be installed in the wet well. Each pump will have a capacity of 20,000 gpm giving a firm rated capacity of 114 mgd.

BEHRC

After fine screening and BEHRC influent pumping, 114 mgd flow is treated in six parallel BEHRC trains. The BEHRC system consists of four subsystems: BEHRC influent channel and static mixer, BEHRC basins, chemical feed system, and sludge and microsand pumping. Figure 4-39 presents plan view of the BEHRC system.

BEHRC Influent Channel and Static Mixer

The BEHRC influent channel for Option 7 will be similar to the one proposed for Option 2 except that the BEHRC influent channel will be 135-feet long. The BEHRC influent static mixer for Option 7 will also be similar to the one proposed for Option 2.

BEHRC Basins

The BEHRC basins for Option 7 will be similar to the one proposed for Option 2 except that six parallel BEHRC trains are required for this option to treat a flow of 114 mgd and each basin will have a footprint approximately 53-feet long by 22-feet – 3-inches wide.

Sludge and Microsand Pumping

The microsand recirculation pumping structure for Option 7 will be similar to the one proposed for Option 2 except that the pumping structure will be located directly to the south of the BEHRC basins. No sludge pumping station is required for this option. Waste sludge from the hydrocyclones will flow by gravity via 16-inch PVC lines to the adjacent intermediate pump station.

Chemical Feed System

The chemical feed system for Option 7 will be similar to the one proposed for Option 2 except that two 14,950 gal HDXLPE tanks will be required for alum storage and storage of 5,700 lbs of dry polymer is required.

BEHRC Effluent

The proposed BEHRC effluent pipeline for Option 7 is identical to that presented in Option 6.

New Disinfection System

New disinfection system improvements for Option 7 will be identical to the one proposed for Option 6.

Dechlorination Effluent

The dechlorination effluent pipeline for Option 7 will be identical to the one proposed for Option 6.

Retrofit of Existing Effluent Outfall

Retrofit of the existing effluent outfall for Option 7 will be identical to the one proposed for Option 6.

4.5 Fourth Creek WWTP Wet Weather Treatment Options Analysis

The Fourth Creek WWTP options were screened to identify the alternatives that would be feasible to construct and operate. After preliminary screening, five of the nine options were determined to be feasible and were developed further.

Each option included a combination of process improvements. **Table 4-11** summarizes the process components included with each option.

Table 4-11 Fourth Creek WWTP Wet Weather Treatment Option Process Components					
Process	Option				
	1	2	3	6	7
Storage	☒	☒	☒		
Emergency Stand-by Power	☒	☒	☒	☒	☒
Wet Weather Pump Station		☒	☒	☒	☒
Chemically Enhanced Primary Treatment	☒	☒	☒	☒	☒
RAS Pump Station			☒		☒
High Rate Clarification		☒		☒	
Biologically Enhanced High Rate Clarification			☒		☒
Existing Chlorine Contact Basin Modifications				☒	☒

Each process component, as it relates to each improvement alternative, is discussed within the description of each option below. Process schematics, site plans, process flow diagrams, and hydraulic profiles for each option have been developed. For ease of reading, all oversized figures are included at the end of this section.

The process treatment for each option is described in the following sections. The description of flows is based on the peak wet weather flow anticipated for that alternative. For operations below the peak wet weather flow, it is anticipated that the existing secondary treatment train is operated at its highest reliable treatment rate and the new process train would be operated to meet the treatment needs above the 18 mgd estimated biological treatment capacity. Preliminary level design calculations have been conducted for the analysis of improvement alternatives and for the purpose of estimating construction capital costs. It is noted that the preliminary sizing and details for the final implemented solution will be refined during pilot testing and final design.

Process modeling using the BioWin model was performed to assess the performance of each option and its ability to meet current effluent limits. A summary of this analysis is provided in Appendix A.

4.5.1 Option 1: CEPT

Option 1 includes 1 MG of wet weather storage at the Fourth Creek WWTP, CEPT, and emergency stand-by power. **Figure 4-44** is a schematic representation of the Fourth Creek WWTP with on-site storage and chemically enhanced primary treatment (CEPT) for a wet weather, peak flow of 27 mgd. **Figure 4-45** presents a process flow diagram for this Option. **Figure 4-46** shows the layout of major

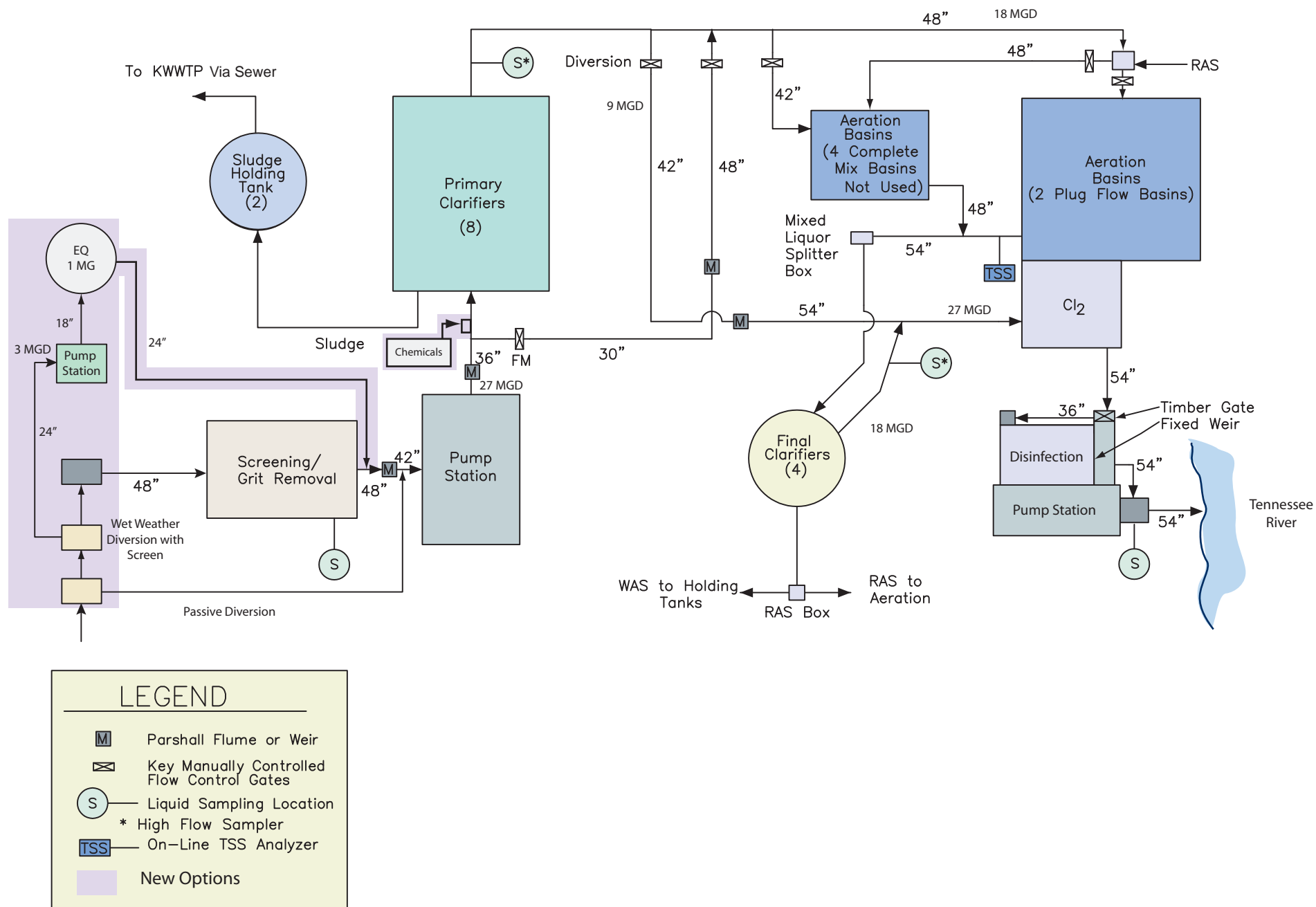


Figure 4-44
Fourth Creek WWTP Option 1: CEPT Process Schematic

equipment and process lines, and **Figures 4-47 and 4-48** presents the preliminary hydraulic grade line for the improvements.

For Option 1, an additional 1 MG of on-site storage of wastewater flow is required to minimize peak wet weather flows. After completion of the Phase I CAP/ER collection system improvements and the additional on-site storage, the anticipated future peak wet weather flow at the Fourth Creek WWTP is 27 mgd.

The existing headworks at the Fourth Creek WWTP, including screening, grit removal and influent pumping currently have a design capacity to treat and pump the peak influent flow of 27 mgd.

At a flow of 27 mgd, all flow passes through the existing primary treatment. Flow through the primary clarifiers would be dosed with a chemical coagulant for CEPT.

Preliminary level design details for Option 1 are discussed next.

Wet Weather Storage

In order to properly contain and treat future, peak wet weather flows at the Fourth Creek WWTP, on-site flow equalization has been considered for several of the CCP improvement options. The flow equalization system will consist of an excess flow diversion structure, an equalization pump station, and 1-MG wet weather equalization storage tank. Excess flow will be transferred for storage by the equalization pump station, stored during the period of peak flow, and then drained by gravity after the peak wet weather flows subside.

Wet Weather Diversion Box

A new wet weather diversion box will be constructed between existing Diversion Box 'E' and Diversion Box 'A'. Flows in excess of the existing headworks facility, estimated to be 27 mgd, will be diverted through a horizontal, fine screen along the overflow weir. Screenings will remain in the primary flow path and be conveyed to the existing bar screen building for removal. Screened flow, up to a peak flow of 10 mgd, will flow over the weir and into a 24-inch ductile iron gravity sewer. The sewer will route excess flows to the equalization pump station.

Equalization Pump Station

Excess peak flows will be conveyed to the new equalization pump station wet well by the 24-inch gravity sewer. The wet weather pump station will consist of a 22 feet x 15 feet x 19 feet deep wet well, a valve vault and a control/electrical building. The wet well will contain three submersible, centrifugal pumps, each with a capacity of 2,500 gpm with variable frequency control drives. The pumps will consist of two duty and one stand-by pumps.

A dewatering pump will also be located in the wet well to drain the pump station and equalization tank fill piping when the flow equalization system is not in service. The drain pump will discharge into Diversion Box 'A', located immediately upstream of the headworks.

Equalization Storage Tank

From the flow equalization pump station flow is pumped from the wet well and into the 1-MG equalization storage tank. The storage tank may be constructed as a prestressed concrete tank (e.g. Crom style tank) or a welded steel tank. For consistency with existing KUB storage facilities, the preliminary design and cost estimate is based on a Crom tank approximately 75-feet in diameter and 35-feet tall.

The bottom slab of the storage tank will be sloped to a center collection well and discharge pipe to reduce grit deposits. After peak wet weather flows subside, stored flow will be returned to the plant by a 24-inch ductile iron, gravity pipe. Flow will be reintroduced to plant flow downstream of the grit chambers and upstream of the parshall flume.

O&M Considerations

The equalization storage system will be designed to minimize the amount of maintenance that is required. The diversion box to the wet well will include a mechanically cleaned screen and a high level overflow weir that will prevent screenings and excess grit from entering the equalization pump station and storage tank.

A drain pump will be installed in the wet well to empty the pump station and equalization storage tank influent piping when not in use. Access hatches and guide rails will be provided over each pump for maintenance and wash down of the pump station. Access hatches will also be provided over the discharge valves in the valve vault.

The storage tank will have access ports located near ground level. The ports will allow for an easy confined space entry while maintenance workers are accessing the tanks for inspection or wash down. Vents will be cast into the top of the tank to prevent hazardous gas accumulation. The vents will be filtered to prevent odor. The storage tank will also be equipped with a plant water wash down system with water cannons for tank clean-up following a wet weather event.

Chemical Addition System

The CEPT system will require a structure to be constructed to store coagulant and a pumping/metering system. Coagulant will be introduced into influent flow by an in-line chemical inductor located in the influent line to the primary clarifiers.

Coagulant Storage and Pumping

Coagulant will be stored in a garage constructed to the north of the existing grit building, as shown in Figure 4-46. KUB is conducting full-scale pilot tests to determine whether ferric chloride or polymer will be used for the enhanced primary treatment. For this option's layout and cost estimate, it will be assumed that polymer is used. Minor changes to storage area and metering pump size may be needed if ferric chloride is used.

The garage will be approximately 350 ft²; large enough to store three days of coagulant and two metering pumps. One metering pump will serve as the duty pump and the second will be a standby. Coagulant load in will be through a roll up door located at the west of the garage, and the garage will be near a road for access.

A three day supply of polymer will require two totes to be stored on site. A ½-hp, drop-in mixer will be provided for each tote to prevent polymer separation when stored.

Coagulant Supply Lines and Chemical Induction

A 1-inch PVC coagulant supply lines will be aligned from the storage garage and into the influent line upstream of the primary clarifiers. Plant influent flow is currently pumped from a wet well in the main building, through a 36-inch PCCP forcemain and into the primary clarifiers. The forcemain will be modified to include a parallel pipe with chemical injectors.

During wet weather flows, gate valves will be throttled to direct flow through the parallel influent pipe. Coagulant will be injected into the parallel influent pipe by an in-line chemical inductor similar to a Water Champ in-line induction unit. The unit's speed will be controlled by VFD and it will be able to dose a coagulant solution at a rate of up to 30 gpm. Controls for the chemical inductor will be installed in the supply garage and also be connected to the plant's PLC.

Utilities Considerations

If polymer is used as a coagulant, the raw polymer will require dilution water. Metering/dilution pumps will require a connection to either plant water or potable water. Plant water and potable water lines are located below ground and approximately 20 feet east of the proposed storage garage. Minimal plumbing improvements will be needed for the polymer dilution system.

O&M Considerations

The coagulant system will have fairly low maintenance requirements. The roll up door in the storage garage will allow easy access to the metering pumps. The chemical induction system will also have fairly low maintenance requirements. A parallel pipe will be added to the primary clarifier influent forcemain. This parallel influent pipe will allow the chemical induction pipe to be taken out of service for maintenance but still allow flow to reach the primary clarifiers.

4.5.2 Option 2: HRC with Storage

Option 2 consists of constructing new HRC, wet weather storage and related facilities for a peak influent capacity of 27 mgd. Specific components of the option include constructing:

- A new chemical treatment system,
- Emergency stand-by power,

- A 1 MG wet weather storage tank,
- A wet weather pump station,
- Modifying the existing aeration tank for the HRC system, and
- Modifying the existing line from clarifier effluent to chlorine contact.

Figures 4-49 is a schematic representation of the Fourth WWTP Option 2 with HRC wet weather treatment for a peak flow of 27 mgd. **Figure 4-50** presents a process flow diagram. **Figure 4-51** presents a preliminary layout of Option 2, and **Figures 4-52 through 4-54** present the preliminary hydraulic profile for Option 2.

For Option 2, an additional 1 MG on-site storage of wastewater flow is required. After completion of the Phase I CAP/ER collection system improvements and the additional on-site storage, the anticipated future peak wet weather flow is 27 mgd.

The existing headworks at the Fourth Creek WWTP, including screening, influent pumping, and grit removal, currently have a design capacity to treat and pump the peak influent flow of 27 mgd.

At peak wet weather flow conditions, up to 10 mgd is diverted prior to the primary clarifiers and sent to the HRC. The remaining flow (17 mgd wastewater flow and up to 1 mgd high rate clarifier solids) receives treatment through the existing primary clarifiers, aeration basins, and final clarifiers. Flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

The diverted flow receives fine screening and is treated in the parallel high rate clarifiers with the aid of a chemical coagulant and ballast. After the ballast is removed, solids collected in the high rate clarifiers are returned to the primary clarifier influent.

Treated effluent from the high rate clarifiers is combined with effluent from the final clarifiers before disinfection, dechlorination, and final discharge into the Tennessee River.

Preliminary level design details for Option 2 are discussed next.

Wet Weather Storage

The wet weather storage system, including screening/diversion box, wet well and storage tank are identical to the system presented for Option 1 (Section 4.5.1).

CEPT

Chemically Enhanced Primary Treatment will be included in Option 2 as is detailed for Option 1, except that it will be sized for a peak primary treatment rate of 18 mgd.

Wet Weather Pump Station

To route excess wet weather flow to the HRC process, Option 2 includes the construction of a new wet weather pump station, located immediately south of the

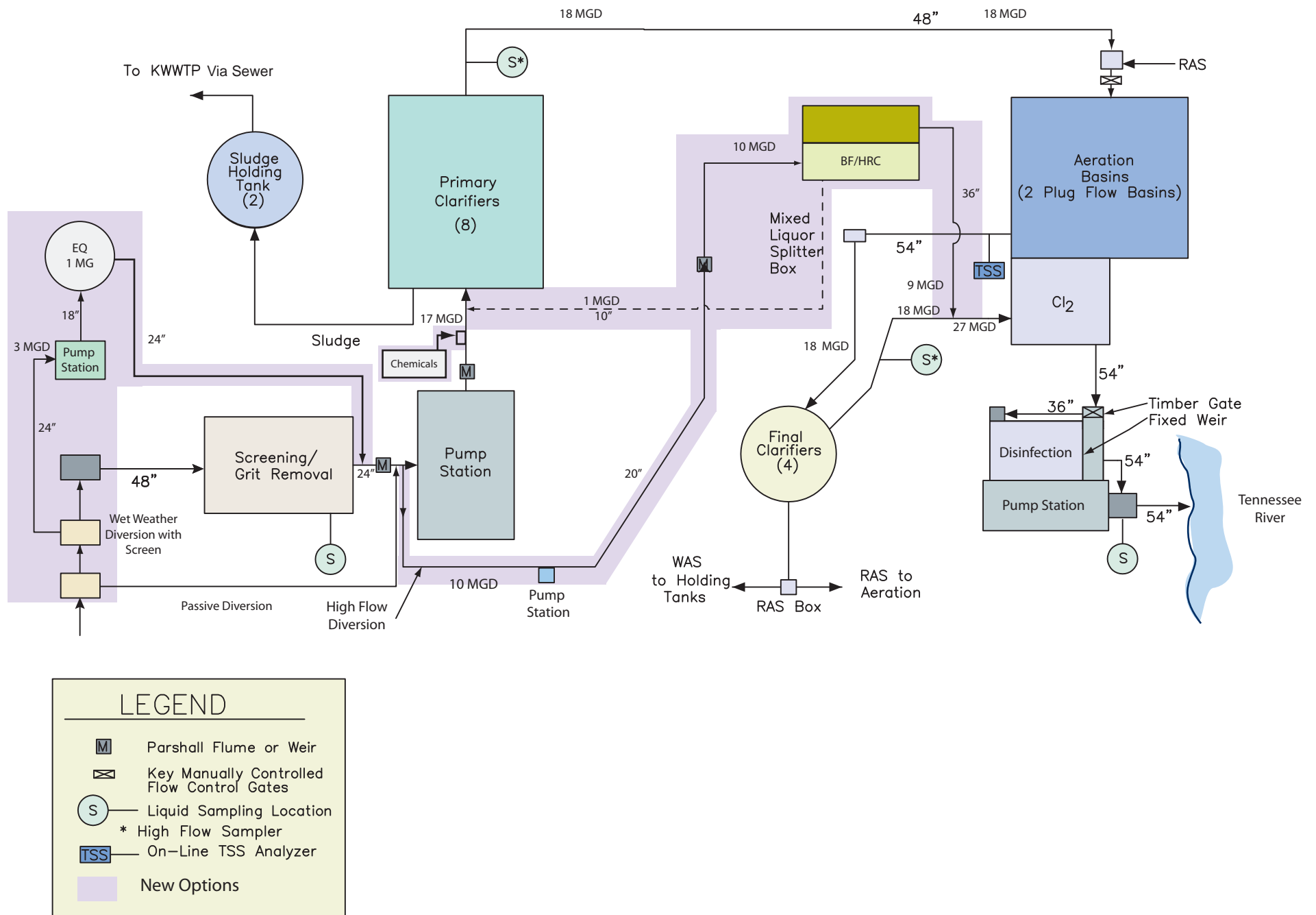


Figure 4-49
Fourth Creek WWTTP Option 2: HRC With Storage Process Schematic

entrance to the Main Building parking lot. The wet weather pump station would have a capacity of 10 mgd. Wastewater enters the pump station through a diversion structure constructed on the influent line, immediately southwest of the main building. Wastewater flows exceeding 17 mgd in the influent line pass over weirs and continue on to the wet well of the pump station. The pump station then pumps all flow to the HRC unit located in the existing aeration tank through a 20-inch diameter forcemain with metering vault.

The diversion structure consists of two side weirs located in a structure on the existing 42-inch diameter influent line. As influent flows begin to approach 17 mgd, excess flow begins to be diverted into the wet weather pump station, up to a total of 10 mgd. These flows spill over the weirs into a lower chamber with an outlet pipe that drains to the wet weather pump station wet well. A motorized sluice gate isolates the diversion structure from the wet weather pump station wet well when not in use.

The wet weather pump station wet well houses four 45 hp submersible pumps, three are duty pumps and one is a standby pump, with a firm pumping capacity of 10 mgd. A sump pump is also included to drain the pump station fully after each use. The sump pump discharges to a manhole located on the influent line, immediately west of the existing influent pump station.

HRC

The HRC system in Option 2 has a capacity of 10 mgd and consists of an influent channel, fine screening, HRC unit, sludge and microsand pumping, chemical addition and an effluent channel.

Fine Screening

The wet weather pump station discharges to the influent channel which conveys the flow via gravity to fine screening prior to the HRC unit. Fine screening is needed to prevent plugging of downstream solids separation and handling equipment. Wastewater flows up to 10 mgd enter the HRC screening building through the influent channel. The 600 ft² HRC screening building will house a fine screen, a screening conveyor, and a screenings compactor. The mechanically cleaned fine screen will have 1/4 in. or smaller openings. Screenings are conveyed and dewatered through a screw conveyor and screenings compactor and are then deposited into a covered roll off dumpster located on the north side of the existing aeration tank. The influent channel for screens is divided into two channels within the HRC screening building. One channel will be designed for a mechanically cleaned fine screen and the other as an emergency bypass.

HRC

After fine screening, the 10 mgd influent flow is treated in a single HRC train. The HRC system consists of four subsystems: HRC influent channel and static mixer, HRC basins, chemical feed system, and sludge and microsand pumping. The influent channel conveys flow to the HRC basin and includes a baffled static mixer for coagulant added to the wastewater in the influent channel. Coagulant (alum) will be fed in a pipe diffuser. After alum addition, the wastewater enters the HRC unit, which

includes a coagulation/flocculation tank, mixing tank, maturation tank and a clarification tank. The HRC described below is the Actiflo Process by Kruger Inc.

The first tank is the coagulation tank, which receives coagulated wastewater from the HRC influent channel and provides more contact time for the coagulation process. Flow from the coagulation tank will then be directed to a mixing tank where microsand and polymer (2 mg/L) are injected to maximize the efficiency of flocculation and enhance settling of suspended solids. The polymer acts as a bonding agent to adhere the destabilized solids to the microsand. In the third tank, the maturation tank, the particles agglomerate and grow into high-density flocs known as microsand ballasted flocs, which settle quickly to the bottom of the settling tank. A top-mounted mixer will be provided in each coagulation/flocculation tank. The mixer in the maturation tank will be controlled by VFD operation to provide the range of mixing intensity required for this operation.

The coagulation tank will have a total volume of 990 ft³ and will be about 10.2 feet long and 6.9 feet wide with a side water depth of 14 feet. The mixing tank has the same dimension as the coagulation tank. The maturation tank will have a footprint of approximately 14.3 feet by 14.8 feet and a side water depth of 14 feet, resulting in a total volume of 3,000 ft³.

Flow from the maturation tanks will exit over a weir and be directed to a clarification tank. The clarification tank will have a total volume of 3,100 ft³ and will be about 14.8 feet long and 14.8 feet wide. In the clarification tank, solids are allowed to settle to the bottom. The clarification tank uses polystyrene lamella tube settlers. The total settling area of the tube settlers is 115 ft² and has a rise rate at the design capacity of 60 gpm/ft². Clarified wastewater will be collected into four fiberglass reinforced plastic (FRP) effluent troughs and transported to the HRC effluent channel.

Scrapers located along the bottom of the clarification tank will push the collected sludge/microsand mixture to the sludge sump located near the center of the tank.

Sludge Pumping

The solids collected at the bottom of the clarification tank are piped to the sludge recirculation pump station. The sludge recirculation pump station includes two duty pumps, plus one standby for the single HRC train. Settled solids are pumped to the hydrocyclones, where the sludge is separated from the microsand by the centrifugal force of the vortex action. The single HRC train will have 2 duty hydrocyclones located above the mixing tank so the recovered microsand is recycled by gravity into the mixing tank.

The separated sludge discharges to the sludge pump station, and is returned to the influent of the Primary Settling Tanks. The sludge pump station includes one duty and one standby submersible, centrifugal pump with a firm pumping capacity of 1 mgd.

Chemical Feed System

A new 625 ft² chemical building will be constructed to house the HRC screening and pump controls; dry polymer preparation system; dry polymer storage, alum and polymer metering pumps; and the high density cross-linked polyethylene (HDXLPE) alum storage tank. The new chemical building will be located immediately north of the aeration tank. Siting of the building will involve demolition of the existing division box 'D' which is located immediately north of the aeration tank, and will no longer be needed.

The alum storage and feed system includes one new 5,000 gal HDXLPE tank. For the alum solution, diaphragm metering pumps (2 duty and 1 standby) and carrier water system are required. The solution will flow through a 2-inch PVC pipe from the metering pumps to the HRC mixing tanks.

The recommended polymer preparation system includes a dry polymer hopper, a volumetric screw feeder to meter dry polymer into a wetting chamber, a wetting chamber, and two mix/age/feed tanks. In general, the polymer preparation system will automatically batch polymer and dilution water into one of the mix/age/feed tanks. At the same time the drain from the second tank is connected to the suction of a chemical metering pump for dosing polymer. Once the polymer in the feed tank reaches a low level, a valve will automatically switch so that the batch of polymer that has been aging becomes the feed tank. The cycle is repeated continuously until the wet weather event is over. Typically 30 minutes is recommended for polymer aging, so the tanks are typically sized to create a 1% polymer solution with a 45–60 minute detention time. These polymer preparation systems are packaged together by manufacturers and are available in a variety of sizes.

The dry polymer metering system should be sized to dose an average of 1 mg/L polymer and a maximum of 2 mg/L polymer. Assuming the maximum flows through the HRC is 10 mgd, the polymer system should be capable of adding 7 lbs/hr.

Dry polymer is recommended for long term storage between wet weather events. It is recommended that polymer be stored in bags or buckets in a cool, dry place. Storage of 500 lbs polymer is recommended in anticipation of wet weather.

For the polymer solution, diaphragm metering pumps (1 duty and 1 standby) and carrier water system are required. The solution will flow through a 1.5-inch PVC pipe from the metering pumps to the HRC mixing tanks.

4.5.3 Option 3: BEHRC with Storage

Option 3 is considered secondary treatment and consists of constructing new biologically enhanced high rate clarifiers (BEHRC), wet weather storage and related facilities for a peak influent flow of 27 mgd. Specific components of the option include constructing:

- New chemical enhancement systems,
- Emergency stand-by power,

- A 1 MG wet weather storage tank,
- A wet weather pump station,
- Modifying the existing aeration tank for BEHRC systems, and
- Modifying the existing clarifier effluent to chlorine contact.

Figures 4-55 is a schematic representation of Option 3 at the Fourth WWTP. **Figures 4-56 and 4-57** present a process flow diagram and preliminary layout of Option 3, respectively. **Figures 4-58 through 4-60** show the preliminary hydraulic profile for the improvements.

For Option 3, an additional 1 MG on-site storage of wastewater flow is required. After completion of the Phase I CAP/ER collection system improvements and the additional on-site storage, the anticipated future peak wet weather flow is 27 mgd.

The existing headworks at the Fourth Creek WWTP, including screening, influent pumping, and grit removal, have a design capacity to treat and pump the peak influent flow of 27 mgd.

At peak wet weather flow conditions, up to 11 mgd is diverted prior to the primary clarifiers and sent to the biologically enhanced high rate clarifiers. The remaining flow (16 mgd wastewater flow and 2 mgd return solids) receives treatment through the existing primary clarifiers, aeration basins, and final clarifiers. Flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

The diverted flow is fine screened and treated in the biologically enhanced high rate clarifiers with the aid of return activated sludge (2 mgd), chemical coagulant, and ballast. A 10-15 minute (minimum) contact time is provided for the return activated sludge before the addition of chemical coagulant and ballast. Settled solids are collected in the high rate clarifiers and are returned to the aeration basin influent.

Treated effluent from the high rate clarifiers is combined with effluent from the final clarifiers before disinfection, dechlorination, and final discharge into the Tennessee River.

Preliminary level design details for Option 3 are discussed next.

CEPT

Chemically Enhanced Primary Treatment will be included in Option 3 as is detailed in Option 1 and will have a design peak capacity of 18 mgd.

Wet Weather Storage

The wet weather storage system, including screening/diversion box, wet well and storage tank are identical to the system presented for Option 1.

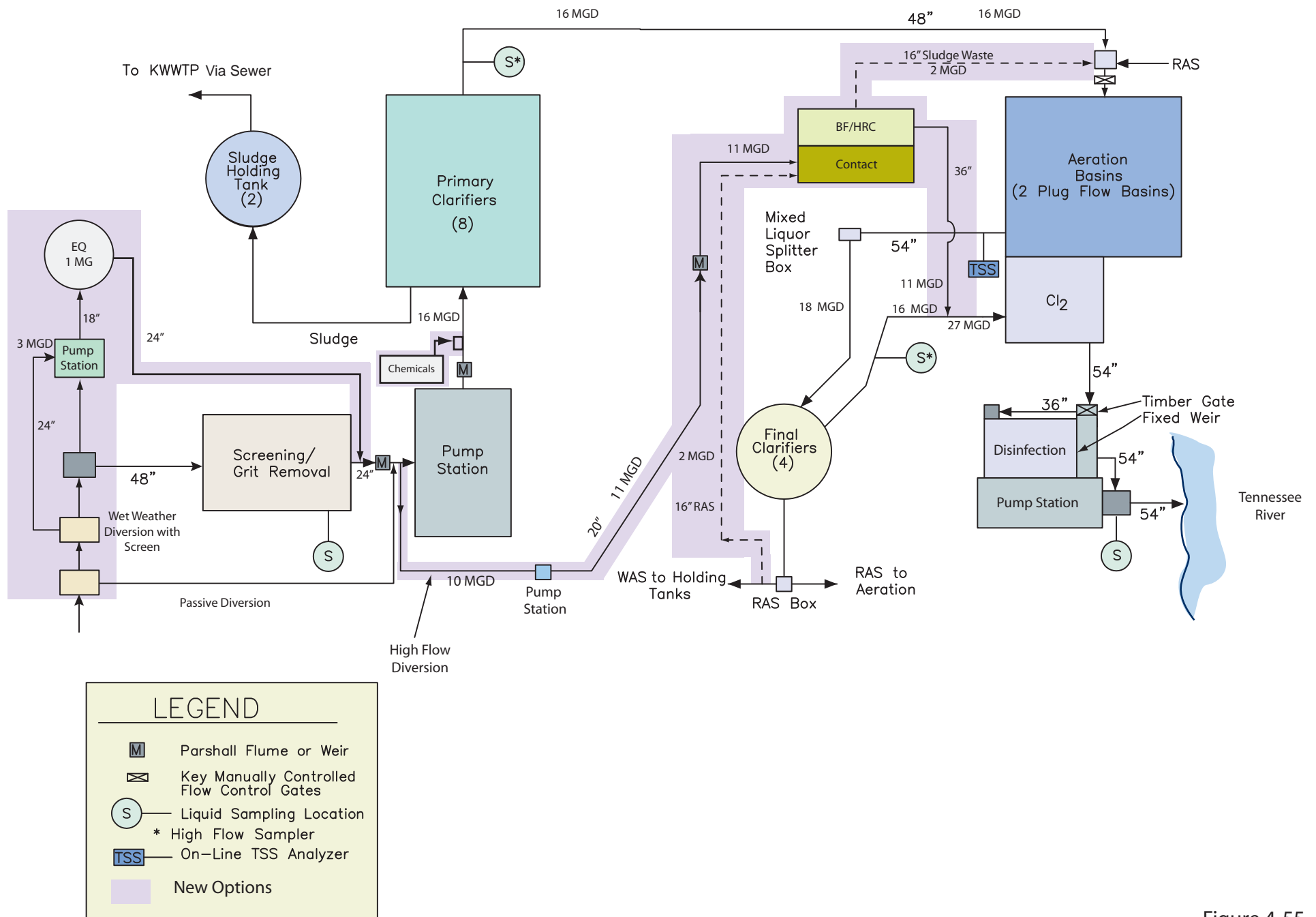


Figure 4-55
Fourth Creek WWTP Option 3: BEHRC With
Storage Process Schematic

Wet Weather Pump Station

The Wet Weather Pump Station for Option 3 is similar to that presented in Option 2, except that the firm pump station capacity is 11 mgd.

RAS Pump Station

Biological treatment in the BEHRC will be aided by the addition of RAS. A portion of the discharge from the return pumps will be sent to a new RAS wet well. The RAS will then be conveyed to the BEHRC aeration basin.

RAS Pump Station Influent Line

RAS from the final clarifiers and drainage flow from the aeration basins are currently conveyed by gravity to return pumps located in the effluent building. RAS is then pumped to division box 'C' located north of the new aeration basins.

Option 3 will require a RAS flow of up to 2 mgd to the BEHRC. The 2 mgd of RAS will be drawn from the return pump discharge line at a location directly east of the effluent building. A tee will be installed on the 24-inch discharge line and a portion of the RAS flow will be diverted to a new RAS wet well, controlled by a motorized plug valve.

RAS Pump Station

The BEHRC RAS pump station will be located to the east of Final Clarifier #4 and south of the existing access path to the effluent building. The wet well will have a footprint of approximately 12 feet by 12 feet and a depth of 12 feet.

The wet well will have two submersible, centrifugal pumps. One pump will be used as the duty pump and one will be standby. Each pump will have a capacity of 1,388 gpm, which will give the station a firm 2 mgd capacity. The pumps will be speed controlled by VFD. A 14-inch ductile iron forcemain will convey flow from the new RAS pump station to the BEHRC contact basin which will be located in the plant's out of service aeration basin.

O&M Considerations

The motorized plug valve located on the influent line to the RAS pump station can be closed to isolate the line when the BEHRCs are not in use.

A sump pump will be installed in the wet well to empty the sump when not in use. Access hatches and guide rails will be provided over each pump for maintenance. The hatches can also be used for wash down of the pump station. Access hatches will also be provided over the discharge valves in the valve vault.

BEHRC

The BEHRC system in Option 3 has a capacity of 13 mgd and consists of an influent channel, pre-aeration basin, fine screening, BEHRC unit, sludge and microsand pumping, chemical addition and an effluent channel. The wet weather pump station discharges to the influent channel which conveys the flow via gravity to fine

screening prior to the BEHRC unit. The BEHRC unit discharges to an effluent channel that conveys flow to the BEHRC effluent pipeline.

Contact Basin

The BEHRC contact basin is designed to absorb soluble BOD to the biological solids in RAS and store it as a food from the treated wastewater. The absorption rate is based on the amount of time the RAS is allowed to contact the wastewater. Typically, 10-15 minutes of contact time is required. The amount of biological solids allowed to contact the primary effluent is also directly proportional with the amount of BOD that is absorbed.

The BEHRC pre-aeration system consists of one basin, 55 feet long and 20 feet wide with a side water depth of 23 feet and a total volume of 27,000 cubic feet, which provides a hydraulic retention time of 15 min for the peak flow of 12 mgd.

Aeration systems are used in the pre-aeration basins to keep the biological solids uniformly mixed within the wastewater. Diffused aeration has been selected for the contact basin design. Diffused aeration is accomplished by blowing compressed air through pipes and diffusers at the bottom of pre-aeration basins. One duty blower will be provided, plus a spare unit maintained on-site for redundancy. Ninety-six coarse bubble diffusers will be installed in the basin to supply air.

Fine Screening

The BEHRC fine screening for Option 3 will be similar to the one proposed for Option 2 to treat a wastewater flow of 13 mgd.

BEHRC

After fine screening, the 13 mgd influent flow is treated in a single BEHRC train. The BEHRC system consists of four subsystems: BEHRC influent channel and static mixer, BEHRC basins, chemical feed system, and sludge and microsand pumping.

The BEHRC basins for Option 3 will be similar to the one proposed for Option 2 except that the basins will have a total footprint approximately 18.5 feet long by 48.5 feet wide and a side water depth of 16 feet.

Sludge Pumping

The sludge pumping for Option 3 will be similar to the one proposed for Option 2 except that approximately 2 mgd of sludge is discharged from the sludge pump station to the east through a 14-inch diameter ductile iron forcemain that discharges to division box "C" at the influent to the new aeration basins.

Chemical Feed System

The chemical feed system for Option 3 will be similar to the one proposed for Option 2.

4.5.4 Option 6: HRC without Storage

Option 6 includes constructing new HRCs and related facilities for a peak influent flow of 34 mgd. Specific components of the option include constructing:

- Wet weather headworks and Diversion channel,
- Emergency stand-by power,
- New chemical enhancement systems,
- A wet weather pump station,
- Modifying the existing aeration tank for HRC systems,
- Modifying the line from the existing clarifier to the chlorine contact basin, and
- Modifying the existing chlorine contact basin.

Figure 4-61 is a schematic representation of the Fourth WWTP with HRC wet weather treatment for a peak flow of 34 mgd. **Figure 4-62** presents a process flow diagram, and **Figure 4-63** presents a preliminary layout of Option 6. **Figures 4-64 and 4-65** present the preliminary hydraulic profile for the proposed improvements.

With Option 6, no additional collection system storage or flow equalization is provided. After the completion of the Phase I CAP/ER collection system improvements, the anticipated future peak wet weather flow is 34 mgd.

Under this option, modifications to the headworks at the Fourth Creek WWTP are required to handle the additional peak influent flow. These modifications include conversion of the existing manual screenings bypass channel to an automatic peak flow channel with the addition of automated screening and flow measurement in the channel.

Treatment under this Option is provided in two parallel HRC trains. Flows up to 18 mgd (17 mgd wastewater flow and 1 mgd HRC solids) are treated through the existing primary clarifiers, aeration basins, and final clarifiers. Flow through the primary clarifier would be dosed with a chemical coagulant for chemically enhanced primary clarification.

Up to 17 mgd of peak wet weather flow is diverted around the conventional primary and secondary treatment, is finely screened, and is treated in the high rate clarification process. After the ballast is removed, solids from the high rate clarification process are returned to the primary clarifier influent.

The combined effluent from the final clarifiers and the high rate clarifier is disinfected and dechlorinated before discharge into the Tennessee River. Improvements to the effluent pump station wet well are required under this option.

Preliminary level design details for Option 6 are discussed below.

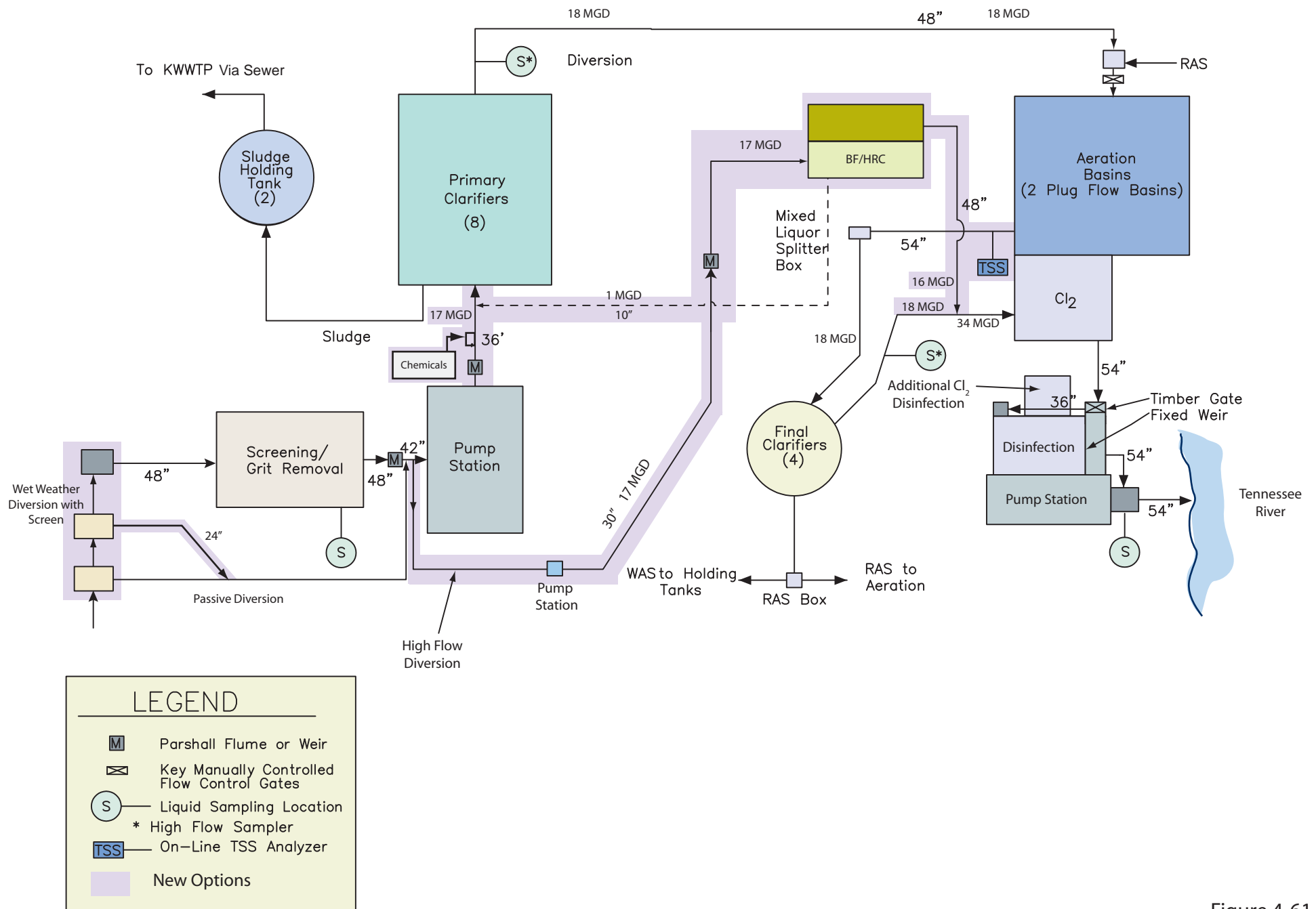


Figure 4-61
Fourth Creek WWTP Option 6: HRC Without
Storage Process Schematic

CEPT

Chemically Enhanced Primary Treatment will be included in Option 6 as is detailed for Option 1.

Wet Weather Diversion Box

A new wet weather Diversion box will be constructed between existing Diversion Box 'E' and Diversion Box 'A'. Flows in excess of the existing headworks facility, estimated to be 27 mgd, will be diverted through a horizontal, fine screen along the overflow weir. Screenings will remain in the primary flow path and be conveyed to the existing bar screen building for removal. Screened flow, up to a peak flow of 10 mgd, will flow over the weir and into a 24-inch ductile iron gravity sewer.

Wet Weather Pump Station

The wet weather pump station for Option 6 is similar to that presented in Option 2, except that the firm pump station capacity is increased to 17 mgd. In addition, the size of the forcemain is increased to a 30-inch diameter ductile iron pipe.

HRC

The HRC system in Option 6 has a capacity of 17 mgd, and consists of an influent channel, fine screening, splitter box, two HRC units, sludge and microsand pumping, chemical addition and an effluent channel. The wet weather pump station discharges to the influent channel which conveys the flow via gravity to fine screening prior to the HRC units. The HRC units discharge to an effluent channel that conveys flow to the HRC effluent pipeline.

Fine Screening

The HRC fine screening for Option 6 will be similar to the one proposed for Option 2 and will be sized to treat a wastewater flow of 17 mgd.

HRC

After fine screening, the 17 mgd influent flow is treated in two parallel HRC trains. The HRC system consists of four subsystems: HRC influent channel and static mixer, HRC basins, chemical feed system, and sludge and microsand pumping.

The HRC influent channel and the HRC influent static mixer for Option 6 will be similar to the one proposed for Option 2. The HRC basins for Option 6 will be similar to the one proposed for Option 2 except that two parallel HRC trains are required for this option to treat a flow of 17 mgd. The basins will have a total footprint of approximately 28 feet long by 40 feet wide and a side water depth of 13 feet.

Sludge Pumping

The sludge pumping for Option 6 will be similar to the one proposed for Option 2 and will have a firm pumping capacity of 1 mgd.

Chemical Feed System

The chemical feed system for Option 6 will be similar to the one proposed for Option 2.

HRC Effluent

The HRC effluent line in Option 6 is similar to those presented in Options 2 and 3, except that the effluent pipe has been increased to 48-inch diameter and the corresponding isolation gate has also been increased to 48-inch diameter.

Existing Chlorine Contact Basin Modifications

In order to provide adequate chlorine disinfection at the increased wet weather peak flows, Option 6 includes modifications to the existing chlorine contact tank #2 to increase the amount of existing chlorine contact time. An expansion of chlorine contact tank #2 would be constructed along the north side of the existing tank. Flows from chlorine contact tank #1 would be routed through the new basin extension, before entering the existing chlorine contact #2 basin channels. Additional modifications include removing existing redwood baffles, removing an existing gate, installing a new motor operated gate, and relocation of the existing 24-inch scum drain that is presently located in the area of the proposed chlorine contact tank #2 expansion.

4.5.5 Option 7: BEHRC without Storage

Option 7 is considered secondary treatment and includes constructing new biologically enhanced high rate clarifiers and related facilities for a peak influent flow of 34 mgd. Specific components of the option include constructing:

- Wet weather headworks and diversion channel,
- Emergency stand-by power,
- New chemical enhancement systems,
- A wet weather pump station,
- Modifying the existing aeration tank for BEHRC systems,
- Modifying the existing clarifier effluent to chlorine contact, and
- Modifying the existing chlorine contact tank.

Figures 4-66 is a schematic representation of the Fourth WWTP with BEHRC wet weather treatment for a peak flow of 34 mgd. **Figures 4-67 and 4-68** present a process flow diagram and preliminary layouts of Option 7, respectively. **Figures 4-69 through 4-70** present the preliminary hydraulic profile for the Option 7 improvements.

With Option 7, no additional collection system storage or flow equalization is provided. After the completion of the Phase I CAP/ER collection system improvements, the anticipated future peak wet weather flow is 30 mgd.

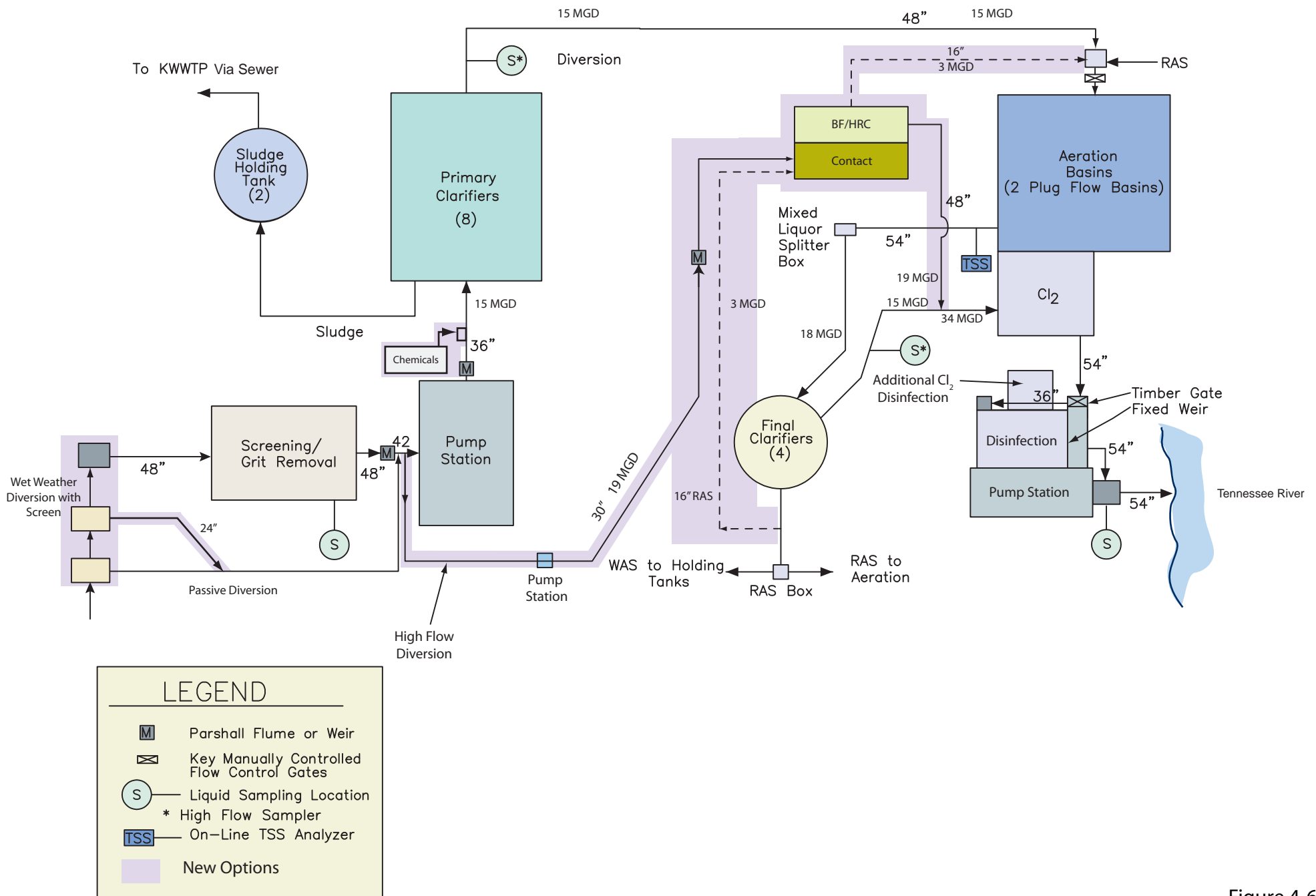


Figure 4-66
Fourth Creek WWTP Option 7: BEHRC Without
Storage Process Schematic

Under this option, modifications to the headworks at the Fourth Creek WWTP are required to handle the influent flow. These modifications include conversion of the existing manual diversion channel to an automatic peak flow channel with the addition of automated screening and flow measurement in the channel, similar to that described for Option 6.

Treatment under this option is provided in two parallel trains. Flows up to 15 mgd are treated through the primary clarifiers and flows up to 18 mgd (15 mgd primary effluent and 3 mgd high rate clarifier solids) are treated in the aeration basins and final clarifiers. Flow through the primary clarifier would be dosed with a chemical coagulant for CEPT.

The second treatment train for up to 19 mgd of peak wet weather flow is diverted away from the conventional primary and secondary treatment, receives fine screening, and is treated in the biologically enhanced high rate clarification process. At peak influent flow conditions, approximately 3 mgd of returned activated sludge is added to the influent for the high rate clarification process. After a 10-15 minute contact time, the chemical coagulant and ballast are also added. After settling the solids and removing the ballast, solids are returned to the aeration basin influent. The combined effluent from the final clarifiers and the high rate clarifier is disinfected and dechlorinated before discharge into the Tennessee River. Improvements to the chlorine contact basin and effluent pump station wet well are required under this option.

Preliminary level design details for Option 7 are discussed below.

CEPT

Chemically Enhanced Primary Treatment will be included in Option 7 as is detailed for Option 1.

Wet Weather Diversion Box

A new wet weather diversion box will be constructed between existing Diversion Box 'E' and Diversion Box 'A', identical to that presented in Option 6.

Wet Weather Pump Station

The wet weather pump station for Option 7 is similar to the one presented in Option 6, except that the firm pump station capacity is increased to 19 mgd.

RAS Pump Station

RAS Pump Station Influent Line

The RAS pump station influent line will be similar to the influent line for Option 3. A 24-inch discharge line will tee off of the existing return pump discharge line and convey a RAS flow of up to 3 mgd to the new RAS pump station. Flow rate to the RAS pump station will be controlled by a motorized plug valve.

RAS Pump Station

The BEHRC RAS pump station will be located to the east of Final Clarifier #4 and south of the existing access path to the effluent building. The wet well will have a footprint of approximately 12 feet by 12 feet and a depth of 15 feet.

The wet well will have two submersible, centrifugal pumps. One pump will be used as the duty pump and one will be standby. Each pump will have a capacity of 2,083 gpm, which will give the station a 3 mgd firm capacity. The pumps will be speed controlled by VFD.

RAS Forcemain to Pre-aeration

A 16-inch ductile iron forcemain will convey flow from the new RAS pump station to the BEHRC pre-aeration basin located in the plant's out of service aeration basin. The RAS forcemain will be aligned identical to the alignment presented for Option 3.

O&M Considerations

The motorized plug valve located on the influent line to the RAS pump station can be closed to isolate the line when the BEHRCs are not in use.

A sump pump will be installed in the wet well to empty the sump when not in use. Access hatches and guide rails will be provided over each pump for maintenance. The hatches can also be used for wash down of the pump station. Access hatches will also be provided over the discharge valves in the valve vault.

BEHRC

The BEHRC system in Option 7 has a capacity of 22 mgd, and consists of an influent channel, pre-aeration basin, fine screening, BEHRC unit, sludge and microsand pumping, chemical addition and an effluent channel. The wet weather pump station discharges to the influent channel which conveys the flow via gravity to fine screening prior to the BEHRC unit. The BEHRC unit discharges to an effluent channel that conveys flow to the BEHRC effluent pipeline.

Pre-aeration

The BEHRC pre-aeration basin for Option 7 will be similar to the one proposed for Option 3 except that the basin will treat a wastewater flow of 22 mgd.

Fine Screening

The BEHRC fine screening for Option 7 will be similar to the one proposed for Option 2 and will be capable of treating a peak wastewater flow of 22 mgd.

BEHRC

After fine screening, the 22 mgd influent flow is treated in a single BEHRC train. The BEHRC system consists of four subsystems: BEHRC influent channel and static mixer, BEHRC basins, chemical feed system, and sludge and microsand pumping.

The BEHRC influent channel and the BEHRC influent static mixer for Option 7 will be similar to the one proposed for Option 3. The BEHRC basins for Option 7 will be

similar to the one proposed for Option 3 except that the basins will have a total footprint approximately 22.5 feet long by 55.5 feet wide and a side water depth of 19 feet.

Sludge Pumping

The sludge pumping for Option 7 will be similar to the one proposed for Option 3 except that the flow of sludge increases to 3 mgd.

Chemical Feed System

The chemical feed system for Option 7 will be similar to the one proposed for Option 2.

Existing Chlorine Contact Basin Modifications

Modifications to the existing chlorine contact basins are similar to Option 6 improvements.

4.6 Resolution of Identified CPE Performance Issues

As defined in the CD, one of the functions of the CCP is to address performance issues identified during the CPE. The CCP improvement alternatives have been developed to address the CPE identified performance issues for the Kuwahee WWTP and the Fourth Creek WWTP. **Tables 4-12 and 4-13** present the CPE identified performance issues and how the proposed CCP improvements address these issues for the Kuwahee WWTP and Fourth Creek WWTP, respectively.

Table 4-12 Summary CCP Address of CPE WWTP Performance Issues - KWWTP		
Process	Current Performance Issue Identified by CPE	CCP Elements
Influent Pumping	Peak wet weather flow exceeds firm capacity.	All CCP options limit peak wet weather flows to the existing 120 mgd pumping capacity or provide supplemental wet weather pumping.
Screening	Peak wet weather flow may exceed firm capacity.	All CCP options limit peak wet weather flows to the existing screening capacity of 120 mgd.
Grit Removal	Peak wet weather flow may exceed firm capacity.	All CCP options limit peak wet weather flows to the existing grit removal capacity of 120 mgd.
Primary Clarifiers	Hydraulics limit peak wet weather flow to less than peak process capacity.	All CCP options provide means to limit peak wet weather flows to the primary clarifiers at 70 mgd or less.
	Poor effluent quality during wet weather flows.	All CCP options include CEPT to improve primary clarification performance.

Table 4-12
Summary CCP Address of CPE WWTP Performance Issues - KWWTP

Process	Current Performance Issue Identified by CPE	CCP Elements
Biological Treatment	Capacity limited to 50 mgd (ADF) and 80 to 90 mgd peak flow (3 to 4 hours).	All CCP options provide means to limit sustained, peak wet weather flows to the biological treatment system at 70 mgd. Anticipated biological treatment performance was confirmed with BioWins process modeling.
	Flow distribution to final clarifiers results in variable sludge blanket levels.	Existing flow distribution is determined to be sufficient for wet weather treatment.
	RAS rate difficult to control.	RAS rate method of control is determined to be sufficient for wet weather treatment.
Disinfection	Insufficient contact time at flows above 120 mgd.	All CCP options limit peak wet weather flow to the chlorine contact tanks to 120 mgd or provide supplemental chlorine contact time.
Outfall	Insufficient diffuser hydraulic capacity at peak flows.	All CCP options utilize the existing effluent diffuser and provides supplemental high flow discharge pipe capacity if needed.
Solids Processing	Gravity thickener capacity is marginal for current operation; capacity is insufficient if chemical addition to primary clarifiers is implemented.	All CCP options include upgrade of the existing gravity thickener mechanisms and addition of a second gravity thickener.
Misc. Process Monitoring & Control	Influent sampling location is downstream from several recycle streams.	Sidestream characterization work is currently being conducted to determine if recycle streams have a significant impact to the influent sampling. KUB is coordinating sampling of the recycle streams with TDEC.
	Diversion Parshall flume submerges under high flows.	Primary effluent diversions to the chlorine contact basin are no longer active for all CCP Options, except Option 1.
	Flow measurement to biological system is by effluent Parshall flume	Biological system flow measurement by effluent Parshall flume is determined to be sufficient for wet weather treatment.
	Discrepancy in solids balances.	Revised solids mass balances were performed for the recommended CCP Options.
	Some SOPs need revisions (i.e., wet weather operations)	PCP guidelines have been updated for current operations and will be revised following CCP improvement implementation.
	Influent /effluent flow measurement discrepancy.	Revised flow measurement will be investigated as part of the CCP improvements.
	Flow, load and performance trending not used.	Methods for operations data control and storage have been improved.

Table 4-13 Summary CCP Address of CPE WWTP Performance Issues - FCWWTP		
Process	Current Performance Issue Identified by CPE	CCP Elements
Influent Pumping	Peak wet weather flow exceeds firm capacity.	All CCP options limit peak wet weather flows to the existing 27 mgd pumping capacity or provide supplemental wet weather pumping.
Screening	Peak wet weather flow exceeds firm capacity.	All CCP options limit peak wet weather flows to the existing 27 mgd screening capacity or provide supplemental screening.
Grit Removal	Peak wet weather flow exceeds firm capacity.	All CCP options limit peak wet weather flows to the existing grit removal capacity of 27 mgd.
Primary Clarifiers	Effluent weirs submerged at high flows.	CCP Options 2, 3, 6, and 7 reduce the peak wet weather flows to the primary clarifiers to 18 mgd or less (i.e. weirs will no longer be submerged).
Biological Treatment	Capacity limited to 15 mgd (ADF) and 18 mgd peak flow (3 to 4 hours).	All CCP options provide means to limit sustained, peak wet weather flows to the biological treatment system at 18 mgd. Anticipated biological treatment performance was confirmed with BioWins process modeling.
	RAS rate difficult to control.	RAS rate method of control is determined to be sufficient for wet weather treatment.
	Insufficient aeration capacity.	Supplemental aeration capacity must be provided in the new aeration basin to meet maximum day aeration demands.
	Clarifier distribution box overflows at peak flows.	CCP Options 2, 3, 6, and 7 reduce the peak wet weather flows to the secondary clarifiers to 18 mgd or less (i.e. distribution box overflows will no occur).
	Flow split to all aeration basins is not equal.	Hydraulic improvement will be made to improve flow distribution capabilities during CCP improvement implementation.
Disinfection	Hydraulic constraint between contact basins at high flows.	All CCP Options will remove hydraulic constraints between chlorine contact basins 1 and 2.
	Insufficient contact time at flows above 24 mgd.	CCP Options will provide adequate contact time for anticipated peak wet weather flows.
Effluent Pumping	Peak wet weather flow exceeds capacity.	All CCP Options include effluent pump station modifications to provide full pumping capacity for anticipated peak wet weather flows.

Table 4-13 Summary CCP Address of CPE WWTP Performance Issues - FCWWTP		
Process	Current Performance Issue Identified by CPE	CCP Elements
Solids Processing	Gravity thickener capacity is marginal for current operation; capacity is insufficient if chemical addition to primary clarifiers is implemented.	Further process analysis of the gravity thickeners has confirmed that the existing thickeners are sufficient for all CCP options provided that solids processing for the FCWWTP solids remain at the KWWTP, as intended.
Misc. Process Monitoring & Control	Influent Parshall flume floods at high flows.	All CCP Options include alternate means of influent flow measurement at high flows.
	Some SOPs need revisions (i.e., wet weather operations)	PCP guidelines have been updated for current operations and will be revised following CCP improvement implementation.
	Discrepancy in measured and predicted flow (may be cause of "other" problem below).	NA. All CCP Options have been developed to meet the anticipated, future peak wet weather flows.
	Flow, load and performance trending not used.	Methods for operations data control and storage have been improved.
	Discrepancy in solids balances.	Revised solids mass balances were performed for the recommended CCP Options.

4.7 Cost Estimates

For each wastewater improvement alternative passing the initial screening evaluation for the Kuwahee and Fourth Creek WWTPs, construction cost estimates were developed for further comparison of the alternatives and for use in the financial analysis. The American Association of Cost Engineers (AACE) recommends four levels of accuracy for construction cost estimating categories. The four major categories and expected accuracy are as follows:

Category 1 - Conceptual Estimate	Accuracy = +50% to -30%
Category 2 - Study Estimate	Accuracy = +30% to -20%
Category 3 - Preliminary Estimate	Accuracy = +20% to -10%
Category 4 - Detailed Estimate	Accuracy = +15% to -5%

Based on the level of detail conducted in the development of improvement alternatives, the cost estimates prepared for this report are considered equivalent to Category 2 estimates, study level estimates with an accuracy of +30% to -20%. Preliminary process flows and loadings were determined through a combination of collection system hydraulic statistical analyses, BioWin process simulations, and

previous process analyses conducted as part of the CPE. The preliminary process flows and loadings were used to calculate preliminary sizing of pumps, piping, and process equipment. Equipment vendors were contacted for budgetary quotes for major equipment needed for each option.

In preparation of the site plans and construction cost estimates, the existing record drawings for each plant were reviewed for preliminary siting and routing of proposed pipes, structures, and buildings in locations that did not conflict with known existing pipes and utilities. This level of detail allowed estimators to determine demolition, excavation, concrete, piping, and general site restoration quantities.

Each cost estimate includes industry standard mark-ups for project indirect expenses, contractor overhead and profit, project engineering and implementation costs, and construction contingencies. Based on the level of detail in the analysis and the relative difficulties associated with construction at the existing WWTP sites, a 35 percent contingency was used for the Kuwahee WWTP construction cost estimates, and a 25 percent contingency was used for the Fourth Creek WWTP construction cost estimates.

The detailed estimate of probable construction cost for the on-site WWTP improvements for each CCP improvement option is included in Appendix C of this report.

Preliminary capital costs in June 2007 dollars are tabulated **Table 4-14** for the Kuwahee WWTP improvement alternatives. Costs estimates for Kuwahee WWTP Options 1, 2 and 3 include the cost to construct off-site CCP system storage.

Table 4-14 Study Level Construction Costs for the Kuwahee WWTP				
Option	Description	Peak Plant Flow (mgd)	Includes Diversions	Capital Cost Estimate (Millions)
1	CEPT with Storage	120	Yes	\$48.6
2	CEPT, HRC with Storage	120	Yes	\$71.7
3	CEPT, BEHRC with Storage	120	No	\$80.9
6	CEPT, HRC without Storage	160	Yes	\$60.9
7	CEPT, BEHRC without Storage	160	No	\$77.7

Preliminary capital costs in June 2007 dollars are tabulated **Table 4-15** for the Fourth Creek WWTP improvement alternatives.

Table 4-15 Study Level Construction Costs for the Fourth Creek WWTP				
Option	Description	Peak Plant Flow (mgd)	Includes Diversions	Capital Cost Estimate (Millions)
1	CEPT with Storage	27	Yes	\$5.8
2	CEPT, HRC with Storage	27	Yes	\$17.5
3	CEPT, BEHRC with Storage	27	No	\$22.8
6	CEPT, HRC without Storage	34	Yes	\$14.3
7	CEPT, BEHRC without Storage	34	No	\$19.0

Based on the process performance analysis, neither WWTP will be capable of consistently meeting NPDES Permits effluent limits during wet weather flow conditions with Option 1 alone. Effluent limits should be met with all other options, based on the assumptions used in the BioWin process modeling (Appendix A).

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LEGEND AND ABBREVIATIONS

FIG 4-5

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ABBREVIATIONS

PROCESS SCHEMATIC:	
BFV	BUTTERFLY VALVE
BEHRC	BIOLOGICALLY ENHANCED HIGH RATE CLARIFIER
BV	BALL VALVE
CEPT	CHEMICALLY ENHANCED PRIMARY TREATMENT
CL2	CHLORINE
CP	CONTROL PANEL
DIA	DIAMETER
DI/DIP	DUCTICLE IRON PIPE
FIT	FLOW INDICATING TRANSMITTER
FRP	FIBERGLASS REINFORECED PIPE
GV	GATE VALVE
HWL	HIGH WATER LEVEL
HRC	HIGH RATE CLARIFIER
IE	INVERT ELEVATION
INF	INFLUENT
INT	INTERMEDIATE
INV	INVERT
LAH	HIGH WATER LEVEL ALARM
LE	LEVEL ELECTRODE, LEVEL ELEMENT
LIT	LEVEL INDICATING TRANSMITTER
LWL	LOW WATER LEVEL
M	METER
MFG	MANUFACTURER
MGD	MILLION GALLONS PER DAY
MH	MANHOLE
MX	MIXER
NTS	NOT TO SCALE
OH	OVERHEAD
PCCP	PRESTRESSED CONCRETE CYLINDER PIPE
PSLUDGE	PRIMARY CLARIFIER SLUDGE
PVC	POLYVINYL CHLORIDE
RAS	RETURN ACTIVATED SLUDGE
SCH	SCEHDULE
SL	SLOPE
STOR	STORAGE
TYP	TYPICAL
VFD	VARIABLE FREQUENCY DRIVE
WW	WASTEWATER







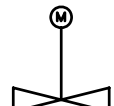
VALVE AND FITTING NOMENCLATURE:

ARV	AIR RELEASE VALVE
BF	BUTTERFLY VALVE
CV	CHECK VALVE
ER	ECCENTRIC REDUCER
GV	GATE VALVE
K	KNIFE VALVE
PV	PLUG VALVE



VALVE / GATE SYMBOLS

SYMBOL	FEATURE
	BALL VALVE, DIAPHRAGM VALVE
	WEIGHT AND LEVER CHECK VALVE
	GATE VALVE
	HYDRAULIC OPERATOR
	MOTORIZED VALVE
	ECCENTRIC PLUG VALVE
	SLUCE GATE
	WEIR GATE

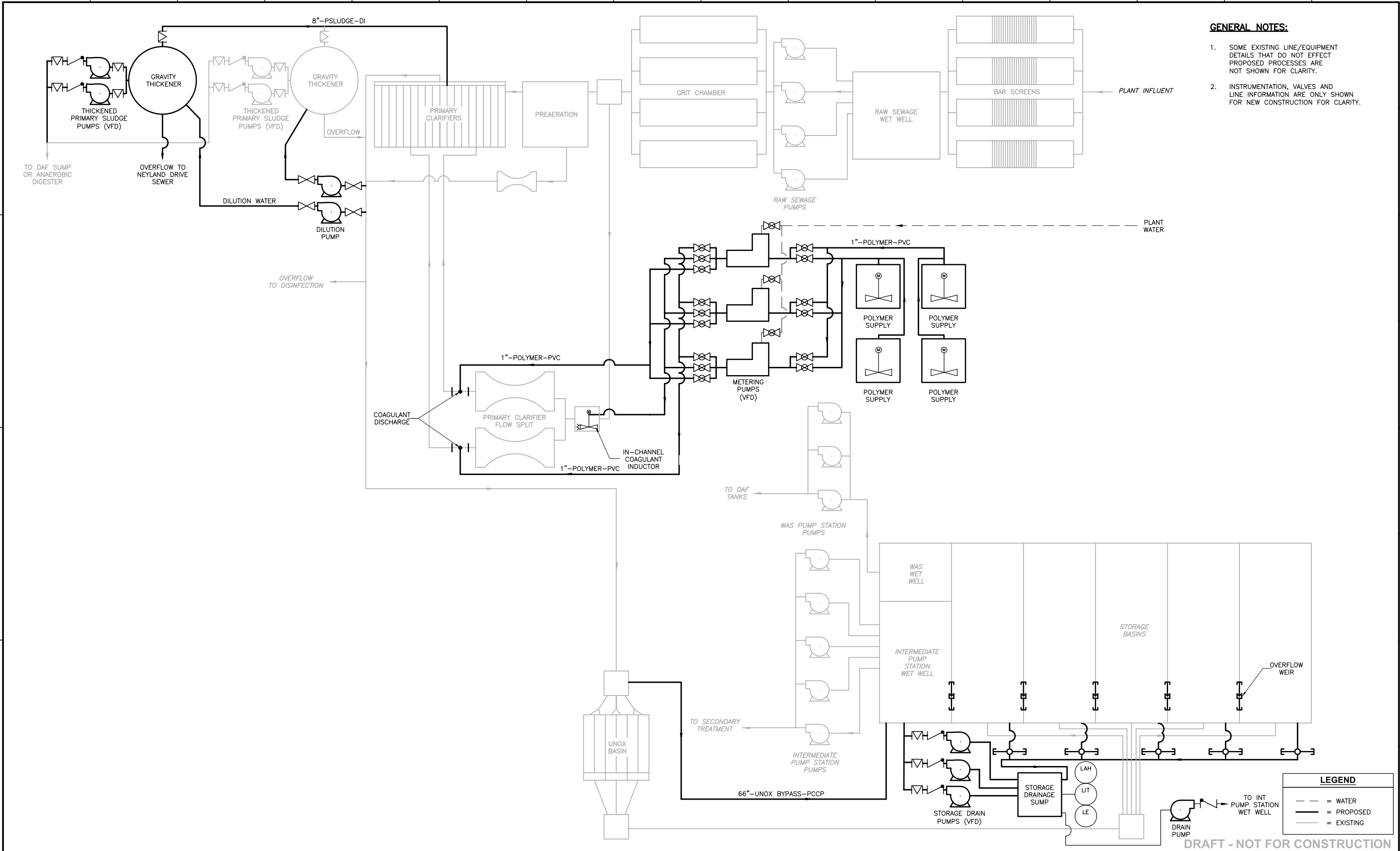
EQUIPMENT SYMBOLS

SYMBOL	FEATURE
	MAGNETIC FLOW METER
	CONSTANT SPEED MOTOR
	VARIABLE SPEED MOTOR
	METERING PUMP
	CENTRIFUGAL PUMP
	COMPACTOR / WASHER / CLASSIFIER
	TANK MIXER

MISCELLANEOUS SYMBOLS

SYMBOL	FEATURE
	WATER SUFACE
	DIAMETER

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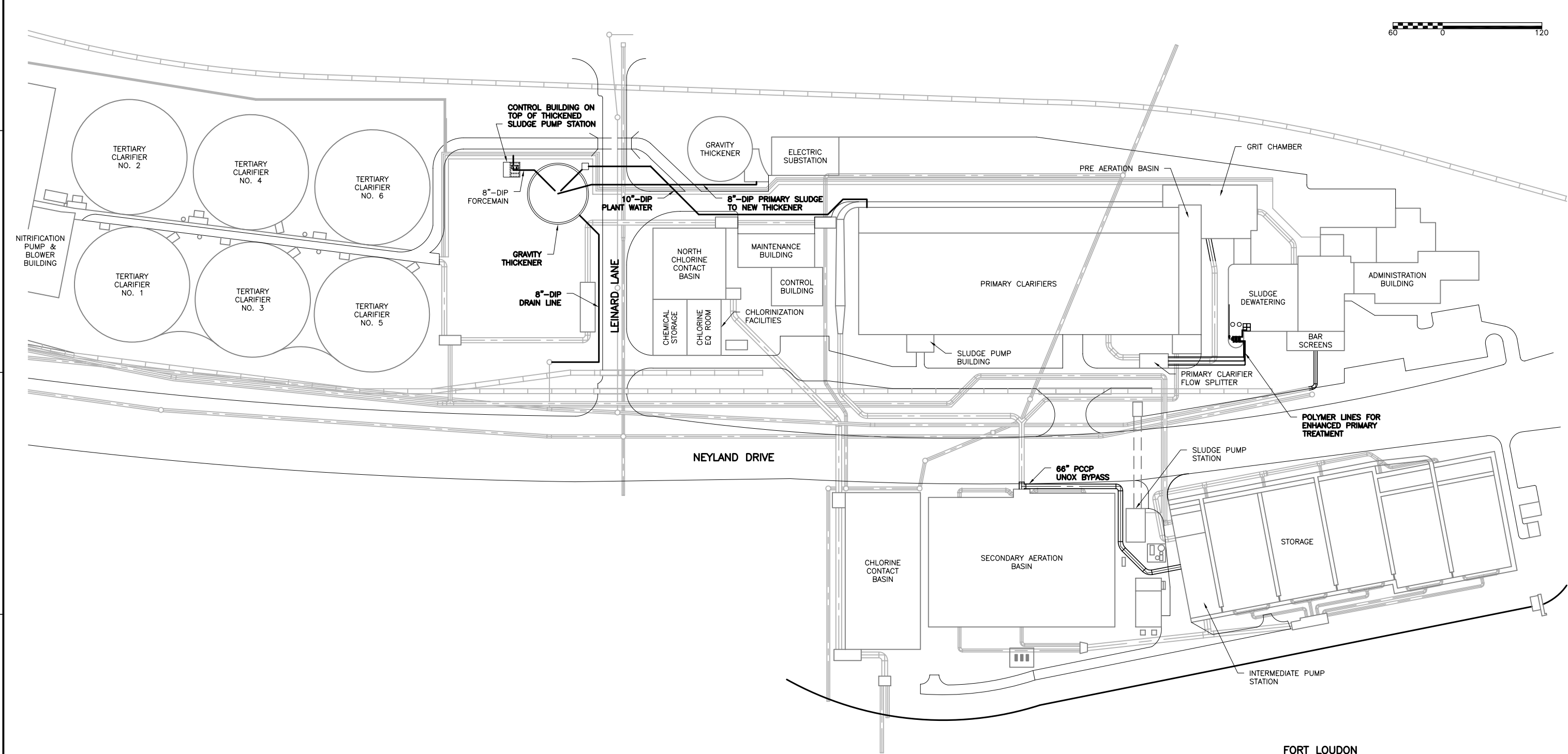
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**KUWAHEE WWTP OPTION 1:
CEPT WITH STORAGE
PROCESS FLOW DIAGRAM**

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FIG 4-7

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KUWAHEE WASTEWATER TREATMENT PLANT
PLAN
1" = 120'

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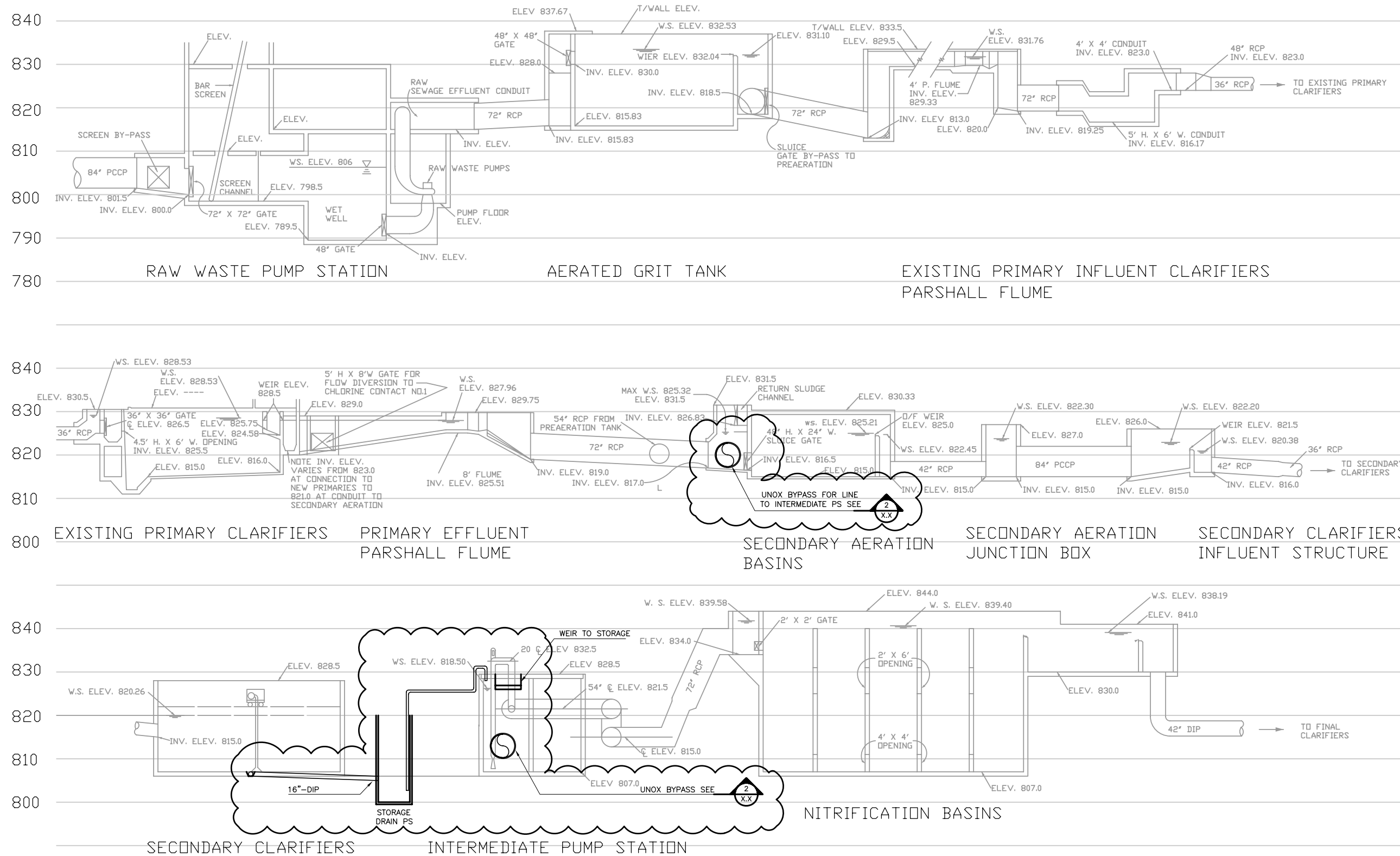
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**KUWAHEE WWTP OPTION 1:
CEPT WITH STORAGE
OVERALL SITE PLAN**

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FIG 4-8



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**KUWAHEE WWTP OPTION 1:
 CEPT WITH STORAGE
 PLANT WIDE PROFILE**

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FIG 4-9

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LEGEND			
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---	=	PROPOSED	
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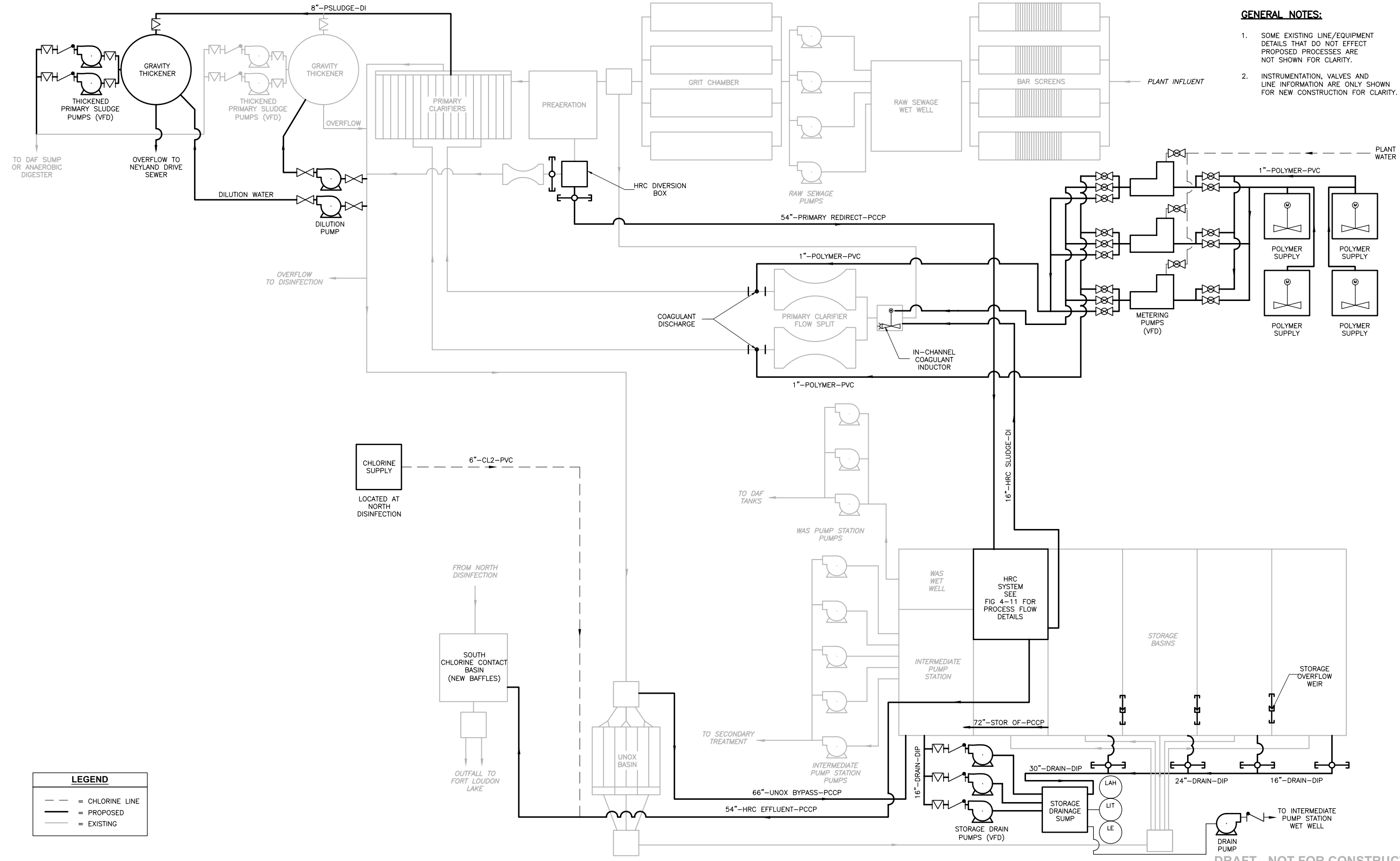
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**KUWAHEE WWTP OPTION 2:
HRC WITH STORAGE
PROCESS FLOW DIAGRAM**

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FIG 4-11



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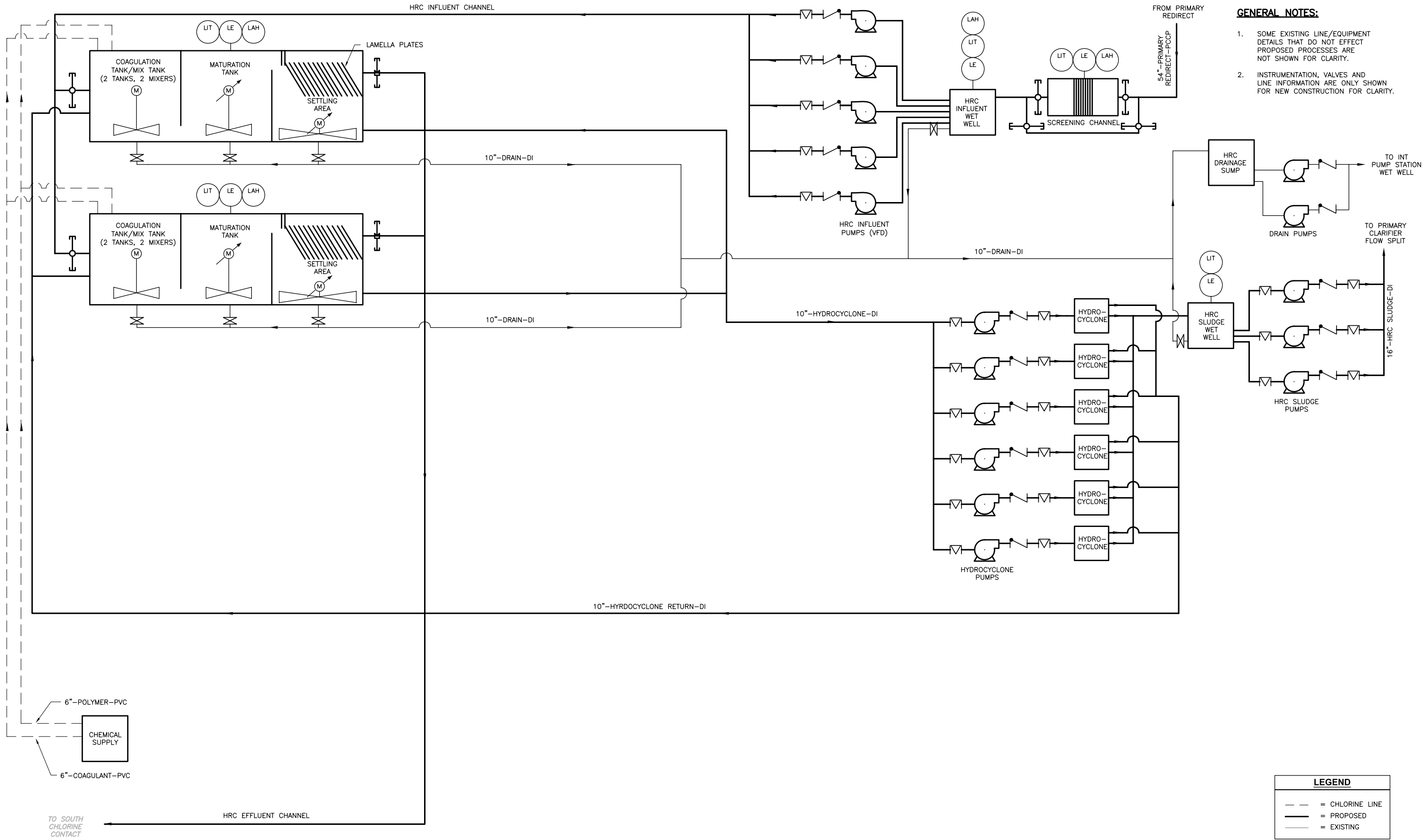
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**KUWAHEE WWTP OPTION 2:
DETAIL OF HRC SYSTEM
PROCESS FLOW DIAGRAM**

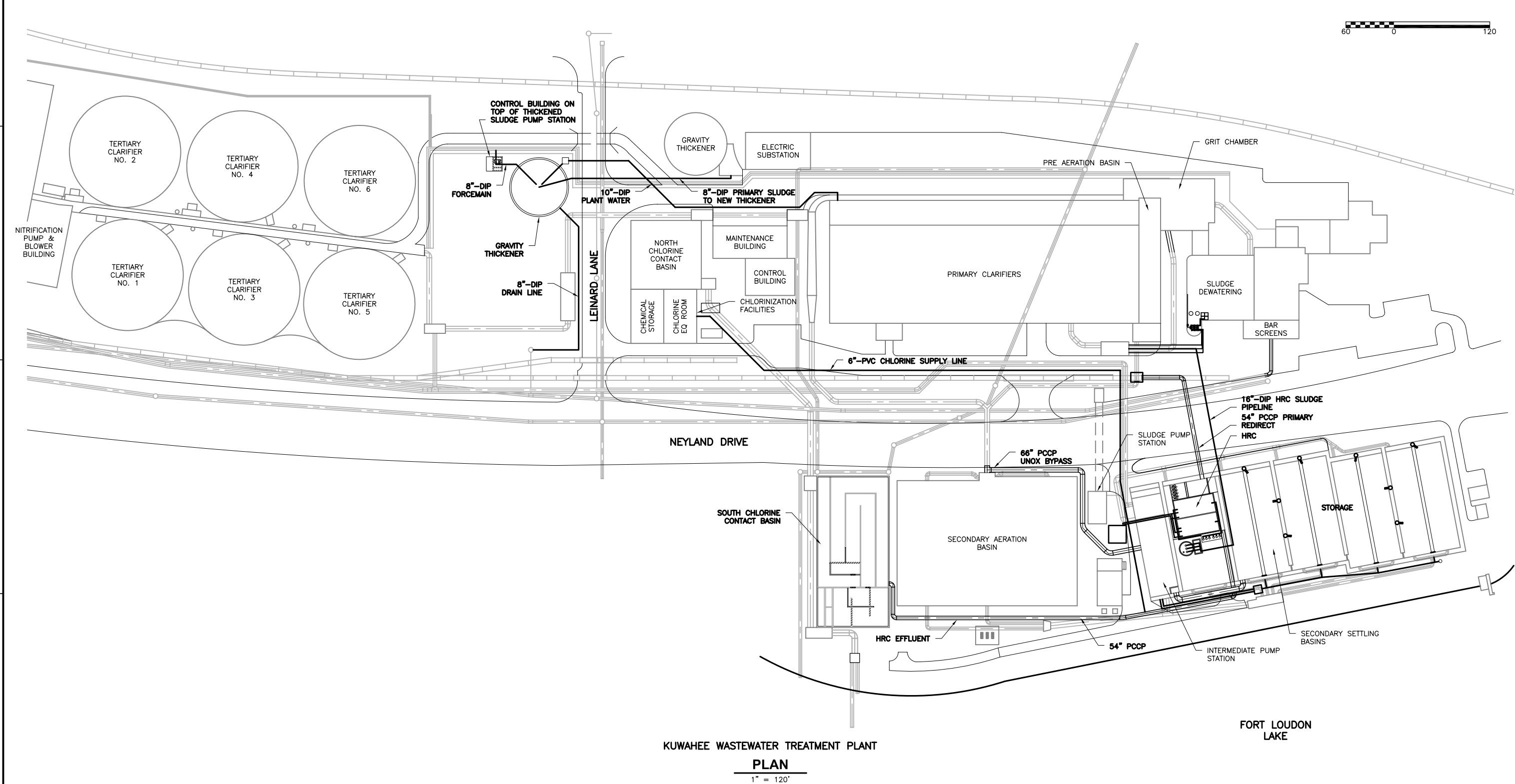
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FIG 4-12



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KUWAHEE WASTEWATER TREATMENT PLANT
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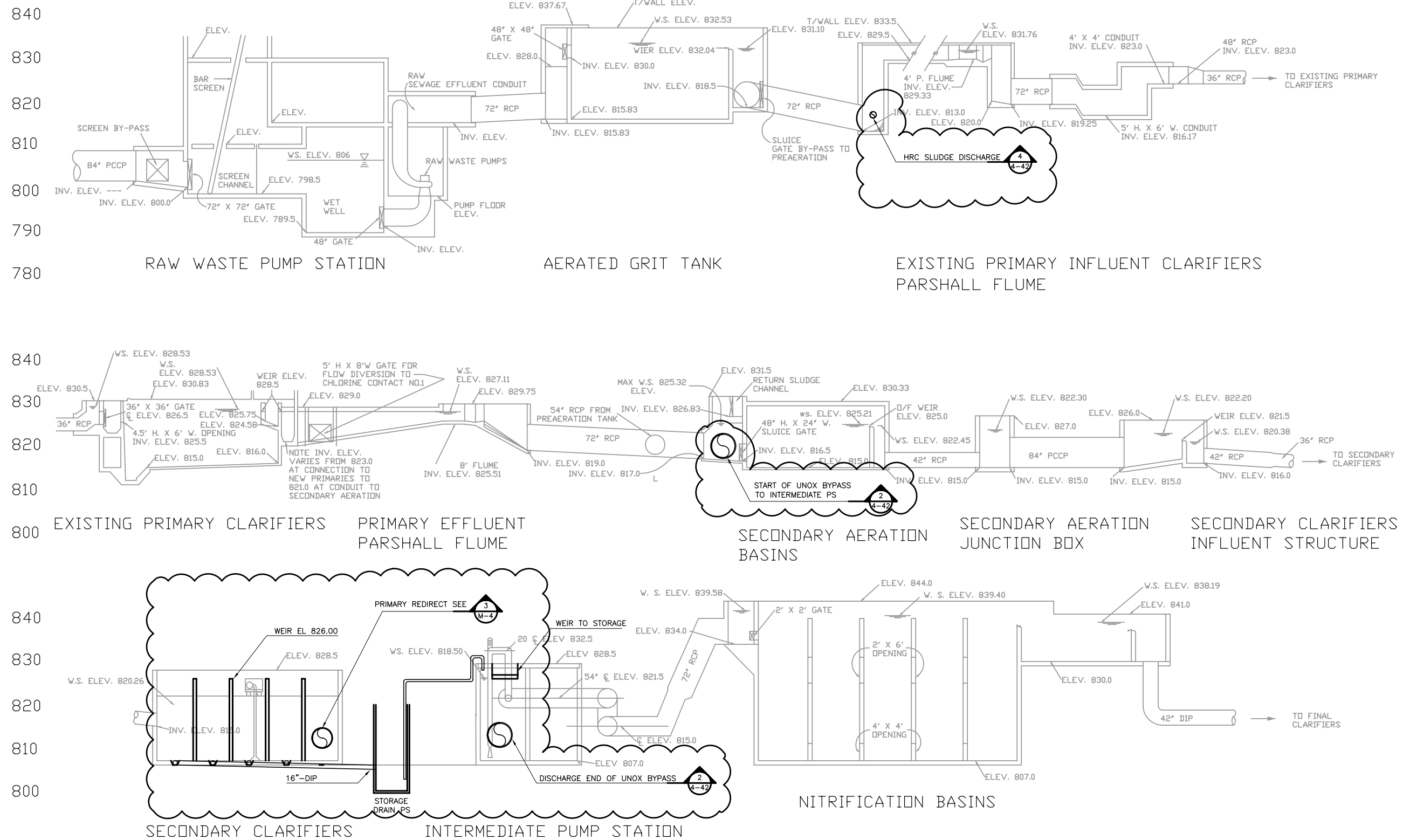
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**KUWAHEE WWTP OPTION 2: HRC WITH STORAGE
OVERALL SITE PLAN**

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FIG 4-13



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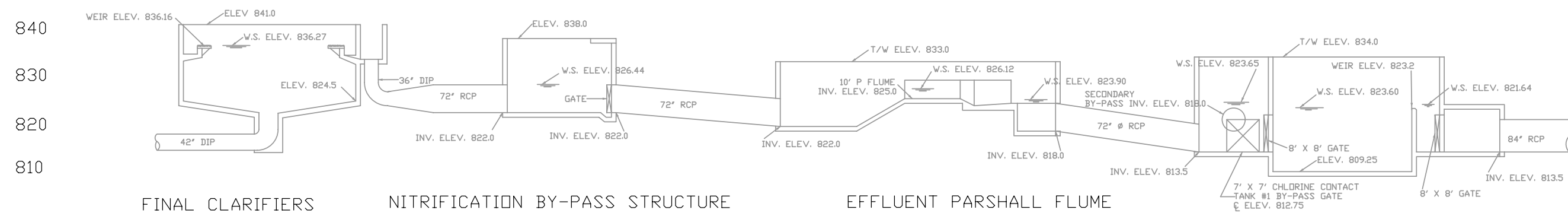
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CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

CDM Camp Dresser & McKee Inc.
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KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
COMPOSITE CORRECTION PLAN

**KUWAHEE WWTP OPTION 2:
HRC WITH STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR415
SHEET NO.
FIG 4-15

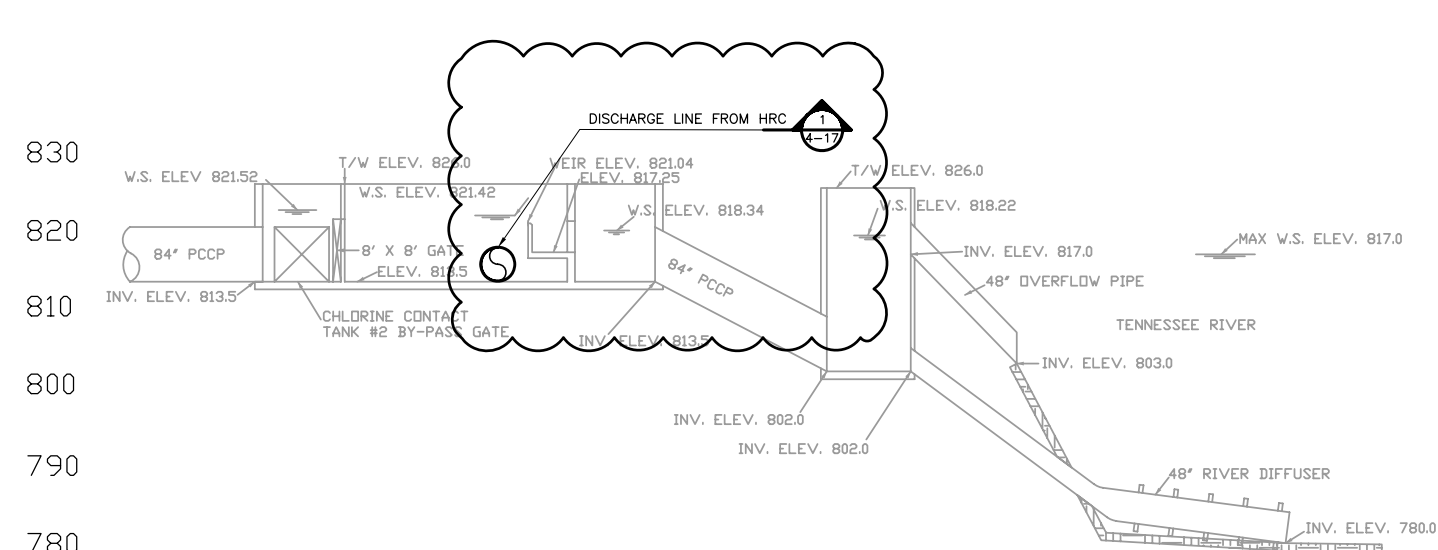


FINAL CLARIFIERS

NITRIFICATION BY-PASS STRUCTURE

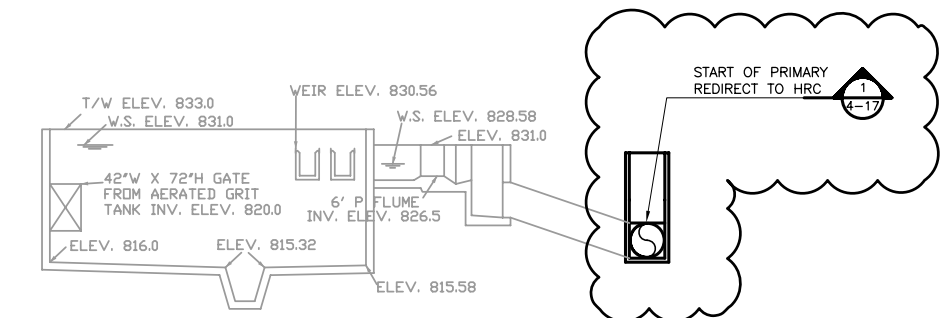
EFFLUENT PARSHALL FLUME

CHLORINE CONTACT TANK NO. 1

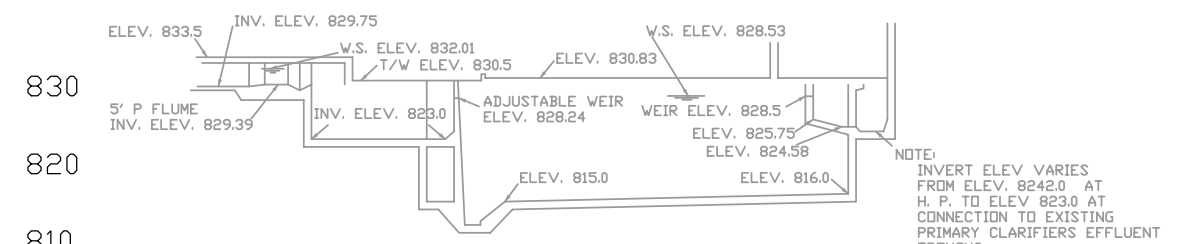


CHLORINE CONTACT TANK NO. 2

EFFLUENT OVERFLOW STRUCTURE

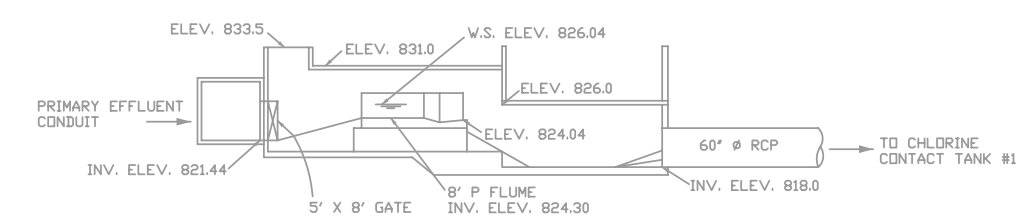


PREAERATION TANK



NEW PRIMARY CLARIFIERS

NOTE: INVERT ELEV VARIES FROM ELEV. 8242.0 AT H. P. TO ELEV. 823.0 AT CONNECTION TO EXISTING PRIMARY CLARIFIERS EFFLUENT TROUGHS



SECONDARY BY-PASS PARSHALL FLUME

DRAFT - NOT FOR CONSTRUCTION

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR416.dwg DATE: May 16, 2007 11:47am XREFS:X2234TB USER: krafidr

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
 DRAWN BY: D.KRAFT
 SHEET CHK'D BY: B.LUECK
 CROSS CHK'D BY:
 APPROVED BY:
 DATE: MAY 2007

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KNOXVILLE UTILITIES BOARD
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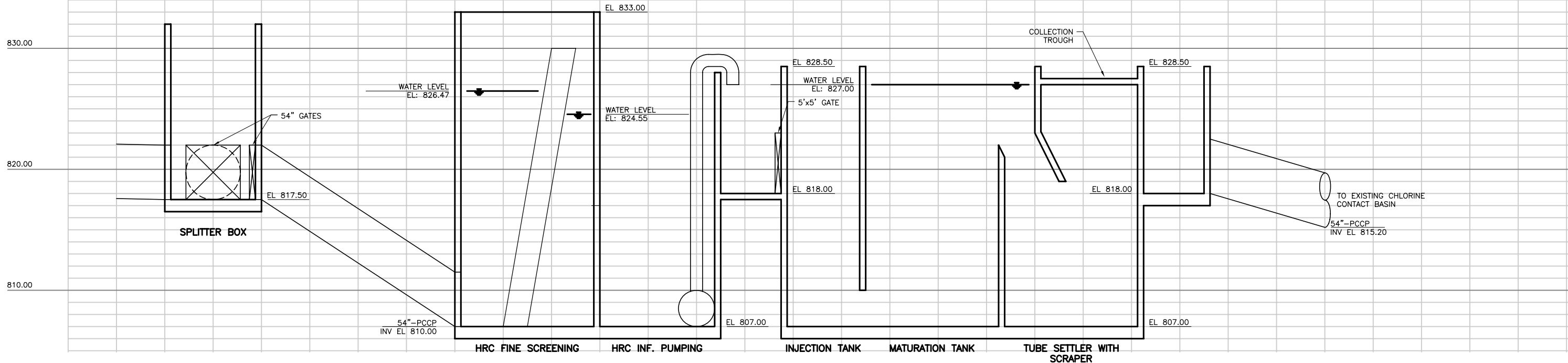
**COMPOSITE CORRECTION
 PLAN**

**KUWAHEE WWTP OPTION 2:
 HRC WITH STORAGE
 PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
 FILE NAME: CSTPR416

 SHEET NO.
FIG 4-16

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR417.dwg
DATE: May 16, 2007 11:47am XREFS\X2234TB
USER: krafidr

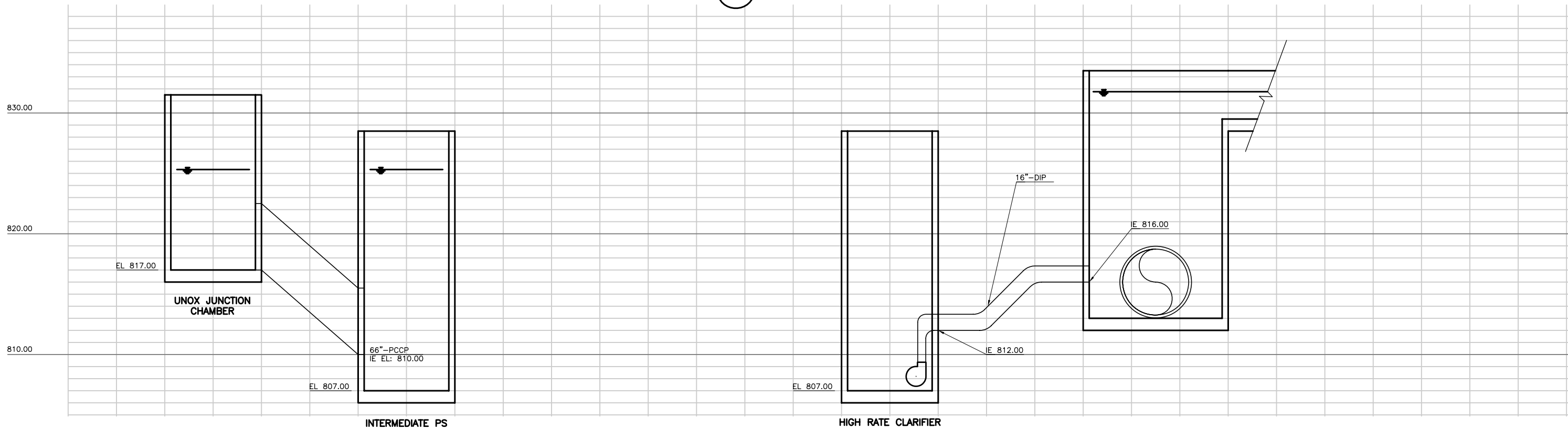


HRC FINE SCREENING TO CL2 CONTACT BASIN

SECTION

1

4-17

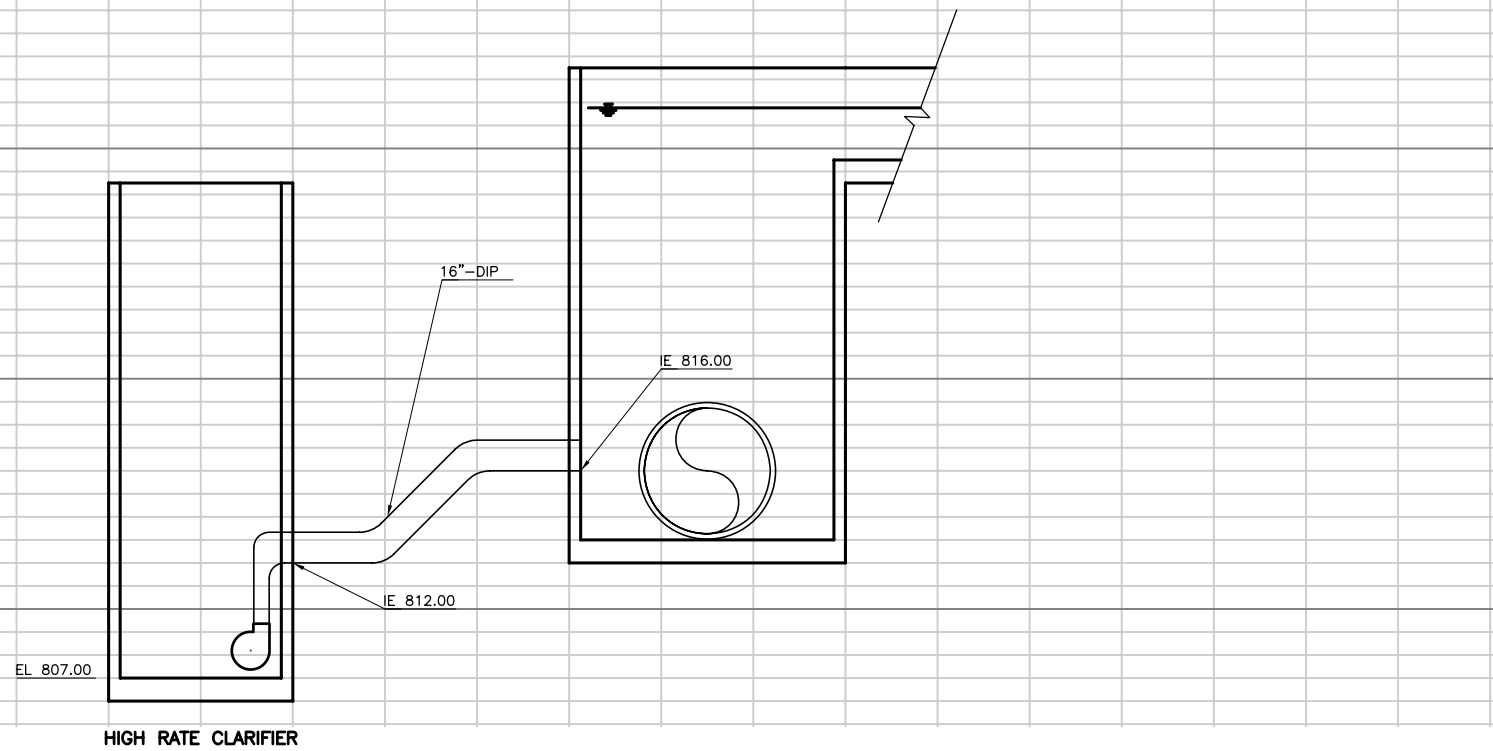


UNOX BYPASS

SECTION

2

4-17



HIGH RATE CLARIFIER SLUDGE PUMP STATION

SECTION

3

4-17

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REV. NO.	DATE	DRWN	CHKD	REMARKS

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DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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KNOXVILLE, TENNESSEE

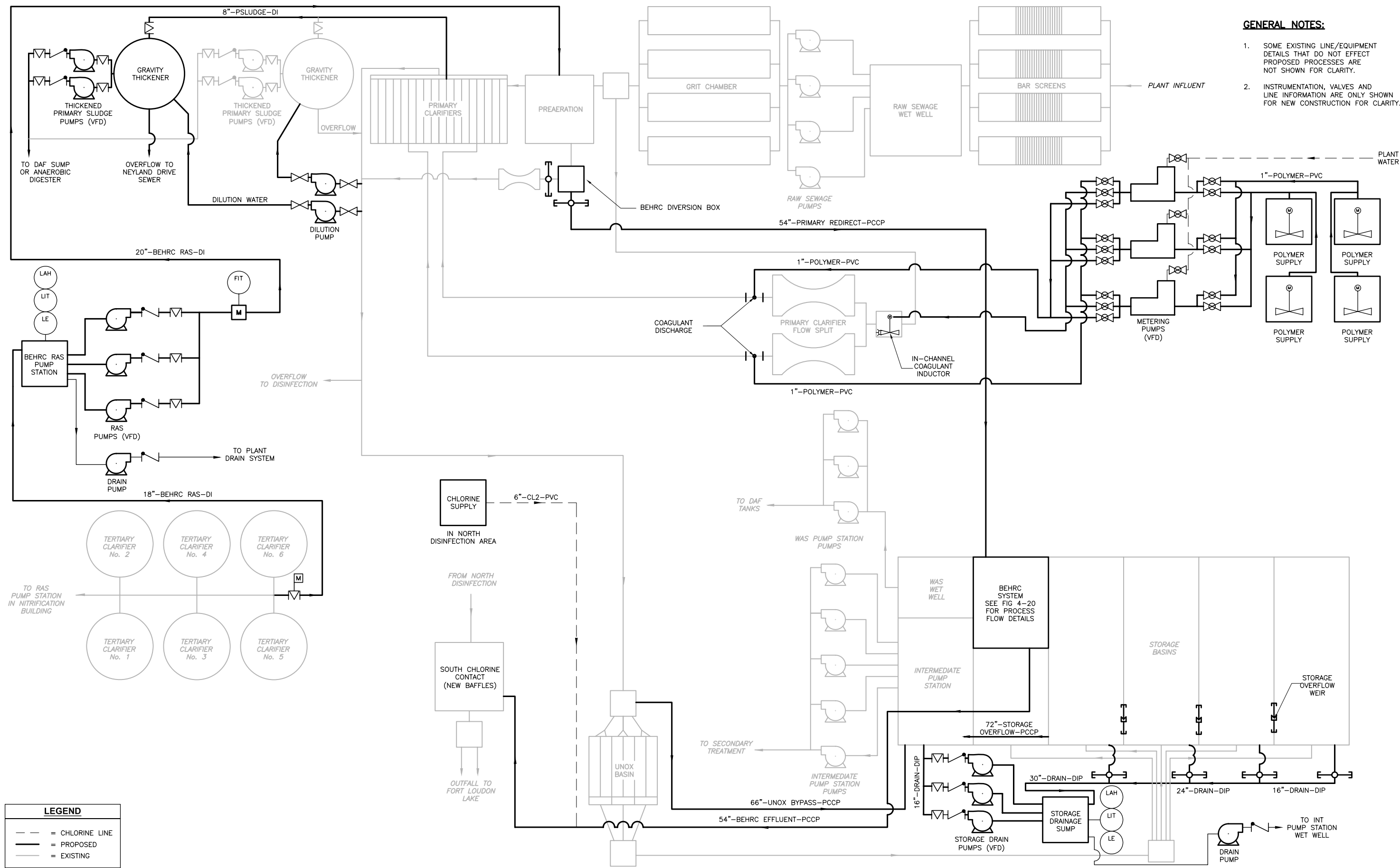
COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 2:
HRC WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR417

SHEET NO.
FIG 4-17

DWG: G:\KUB\CAD\TM CAD FIGS\IGND\419.dwg
DATE: May 16, 2007 11:47am XREFS:X2234TB
USER: krafdr



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REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

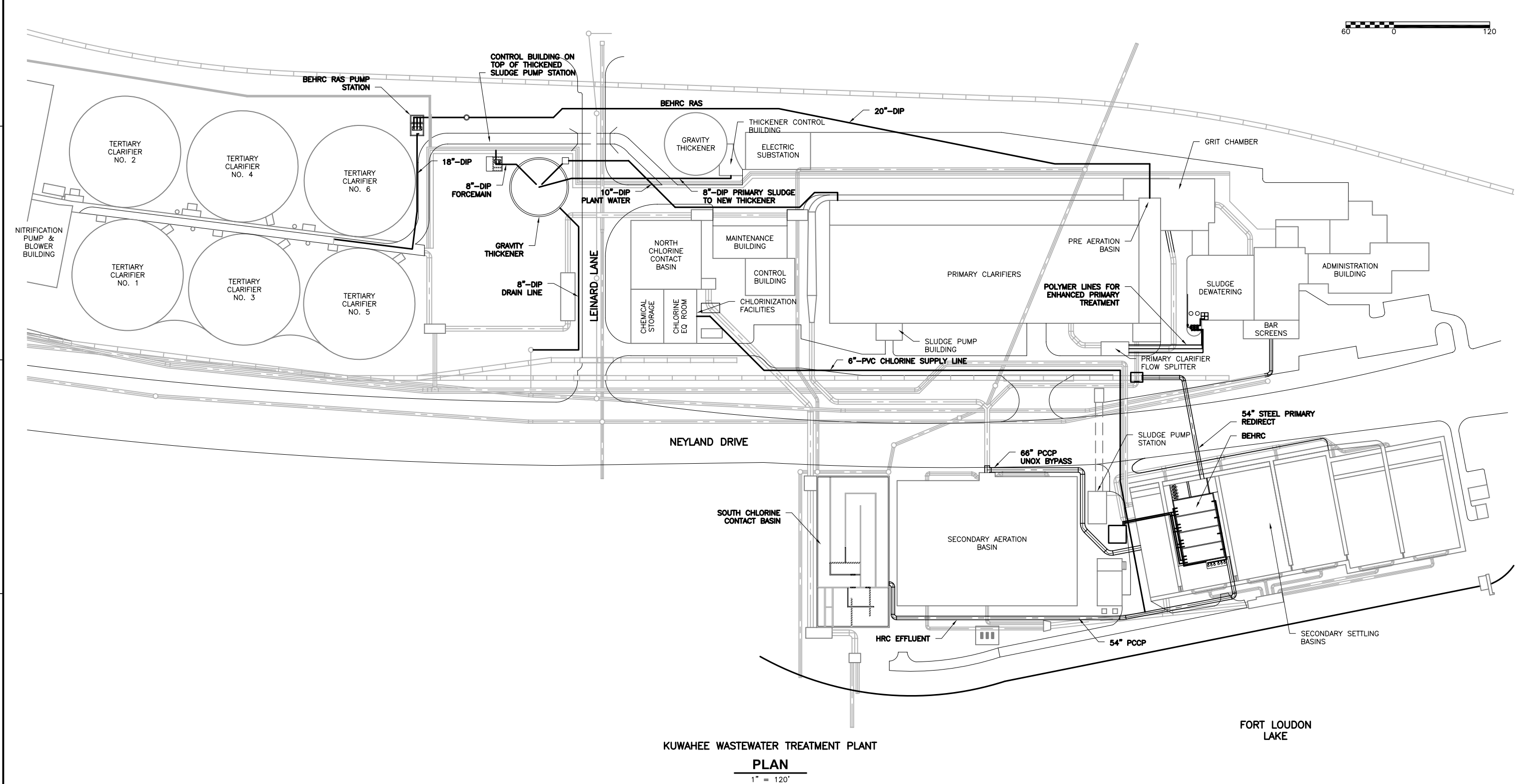
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Oak Ridge, TN 37830
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Fax: (865)481-3835

KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWT OPTION 3:
BEHRC WITH STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGND\419
SHEET NO.
FIG 4-19

DWG: G:\KUB\CAD\TM CAD FIGS\MSTPL421.dwg
DATE: May 16, 2007 11:48am XREFS:X2234TB
USER: krafidr XOSTPL10 XMSTPL10



KUWAHEE WASTEWATER TREATMENT PLANT
PLAN
1" = 120'

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D. YOUNGBLOOD
DRAWN BY: D. KRAFT
SHEET CHK'D BY: B. LUECK
CROSS CHK'D BY: J. NORTON
APPROVED BY: B. MALOY
DATE: MAY 2007

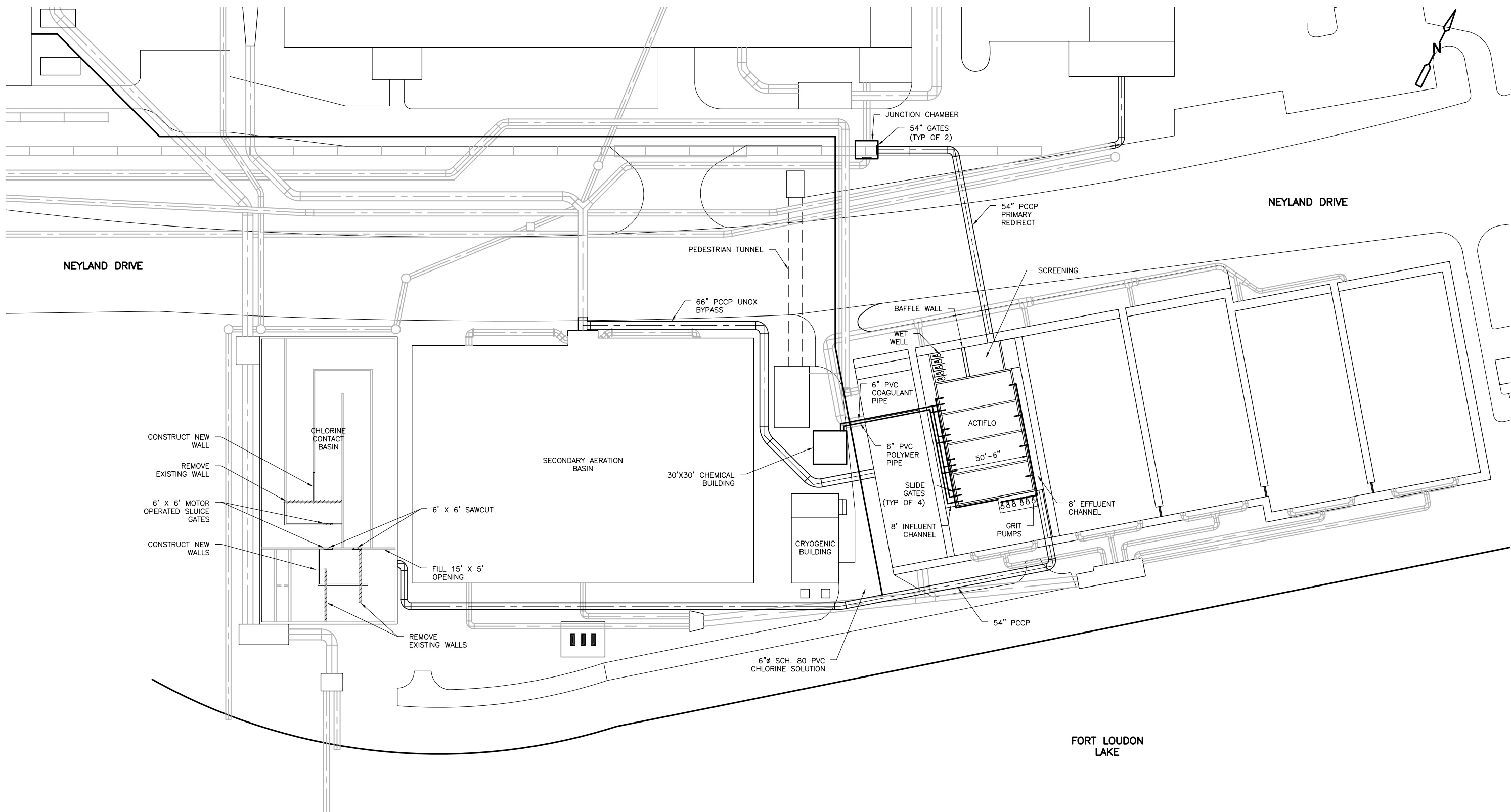
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Oak Ridge, TN 37830
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KNOXVILLE UTILITIES BOARD
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**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 3:
BEHRC WITH STORAGE
OVERALL SITE PLAN**

PROJECT NO. 10561-54060
FILE NAME: MSTPL421
SHEET NO.
FIG 4-21

DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL422.dwg
DATE: May 16, 2007 11:48am XREFS:X2234TB
USER: kraftdr
XOSTPL10 XMSTPL10 RMSTPL10



ENLARGED BEHRC TREATMENT AREA
PLAN
1/64" = 1'- 0"
32 16 0 32 64

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: B.LUECK
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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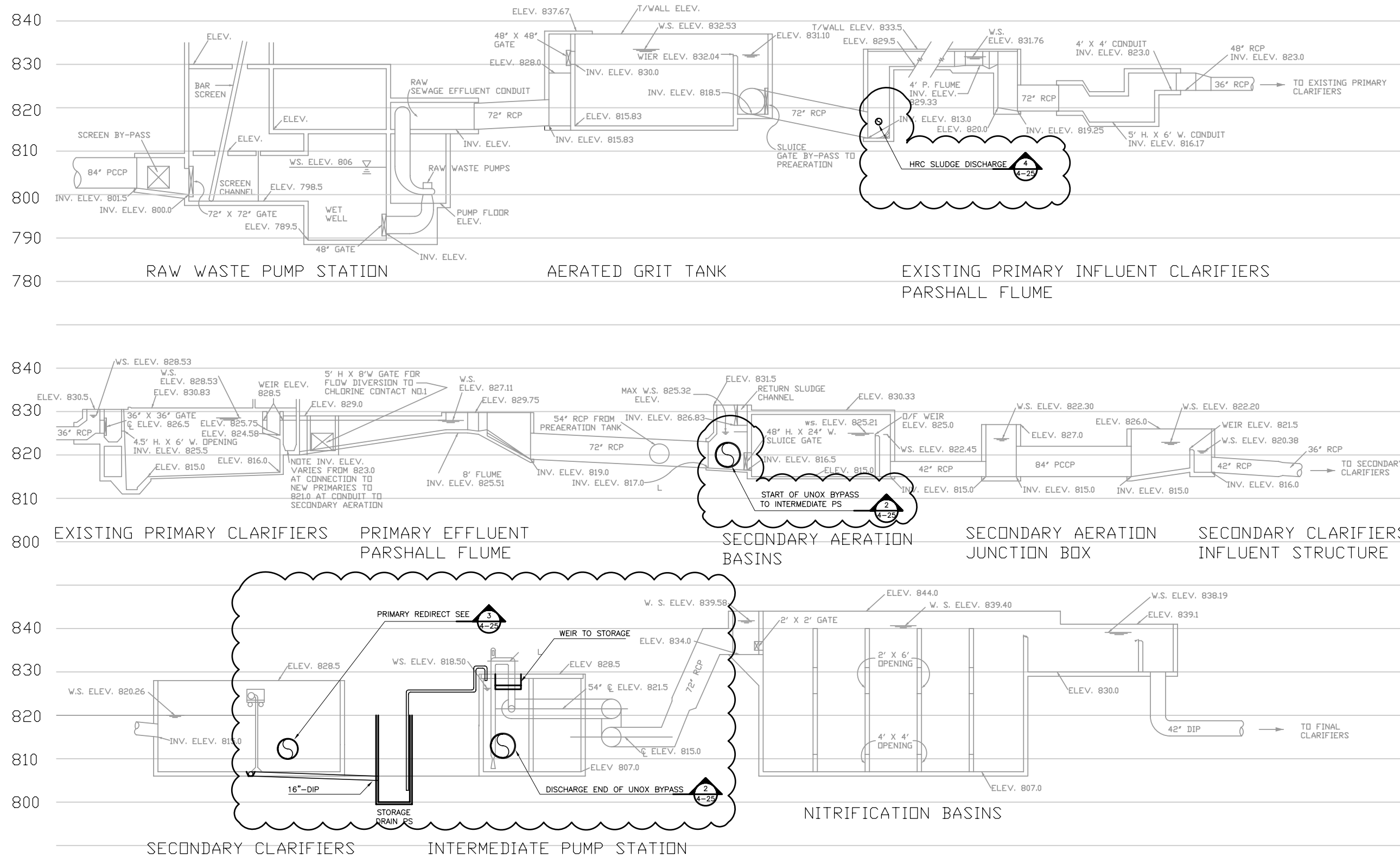
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COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 3:
BEHRC WITH STORAGE
ENLARGED PLAN OF BEHRC

PROJECT NO. 10561-54060
FILE NAME: MOPPL422

SHEET NO.
FIG 4-22



DRAFT - NOT FOR CONSTRUCTION

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR423.dwg
 DATE: May 16, 2007 11:48am XREFS:X2234TB
 USER: kraitdr

REV. NO.	DATE	DRWN	CHKD	REMARKS

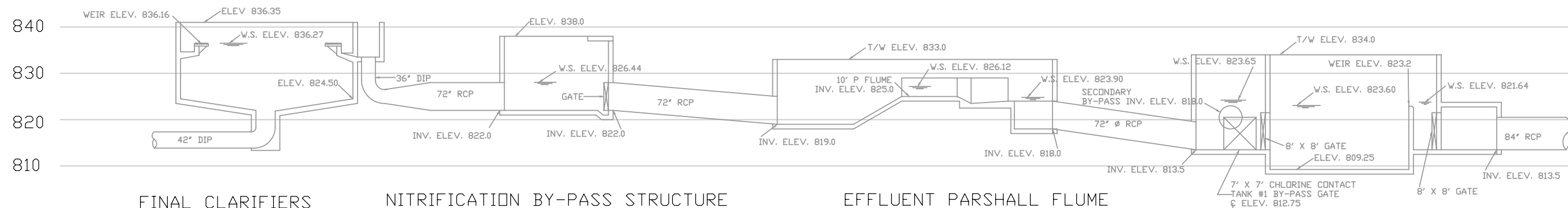
DESIGNED BY: L.ZHANG
 DRAWN BY: D.KRAFT
 SHEET CHK'D BY: B.LUECK
 CROSS CHK'D BY:
 APPROVED BY:
 DATE: MAY 2007

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KNOXVILLE UTILITIES BOARD
 KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
 PLAN**

**KUWAHEE WWTP OPTION 3:
 BEHRC WITH STORAGE
 PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
 FILE NAME: CSTPR423
 SHEET NO.
FIG 4-23

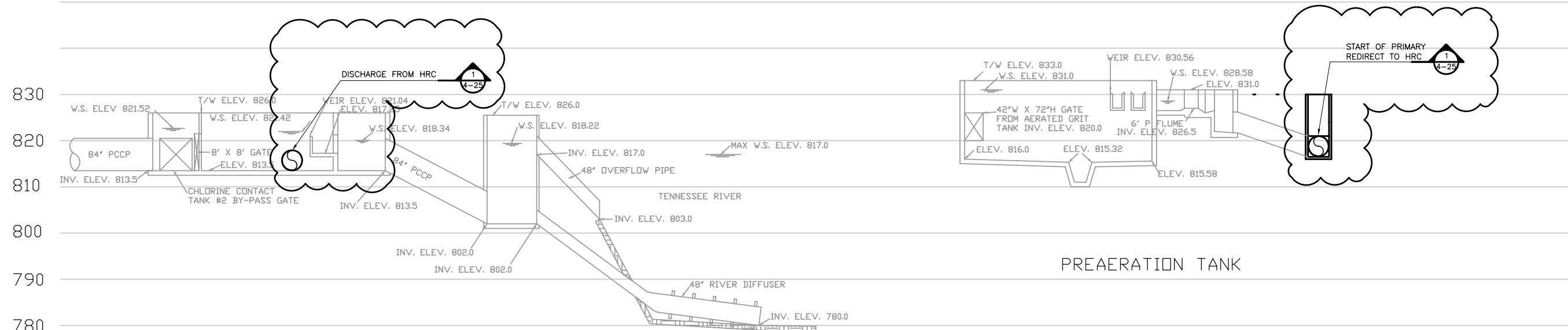


FINAL CLARIFIERS

NITRIFICATION BY-PASS STRUCTURE

EFFLUENT PARSHALL FLUME

CHLORINE CONTACT TANK NO. 1



CHLORINE CONTACT TANK NO. 2

EFFLUENT OVERFLOW STRUCTURE

PREAERATION TANK



NEW PRIMARY CLARIFIERS

SECONDARY BY-PASS PARSHALL FLUME

DRAFT - NOT FOR CONSTRUCTION

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR424.dwg
DATE: May 16, 2007 11:48am XREFS:X2234TB
USER: krafidr

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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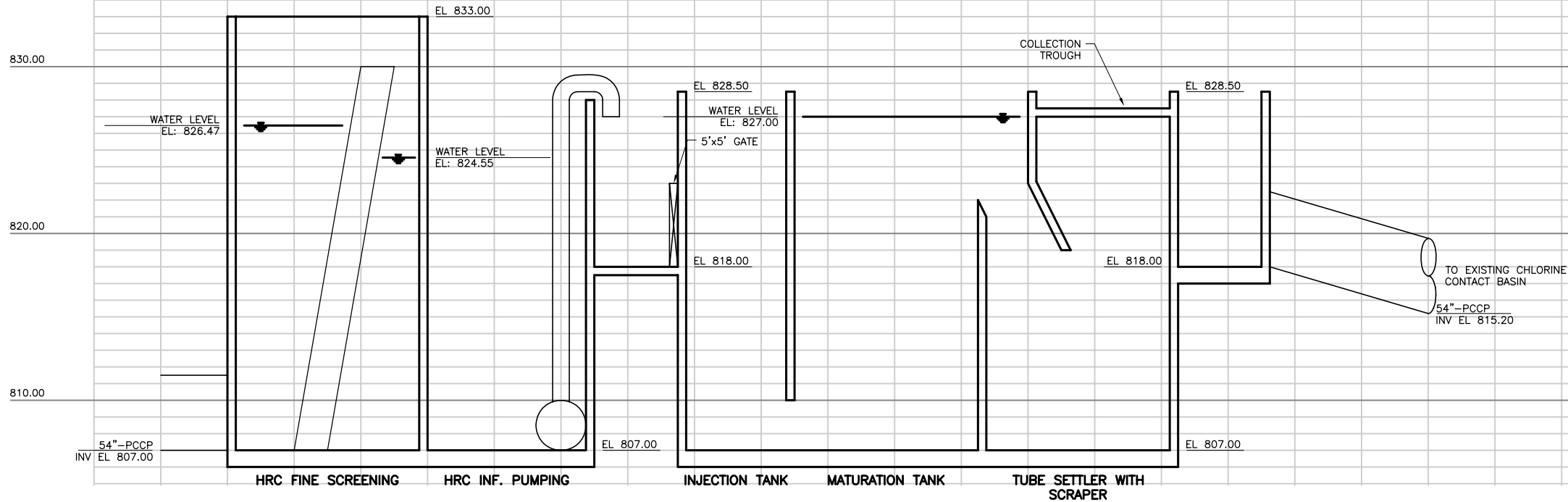
**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 3:
BEHRC WITH STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR424

SHEET NO.
FIG 4-24

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR425.dwg
DATE: May 16, 2007 11:49am XREFS\X2234TB
USER: krafidr

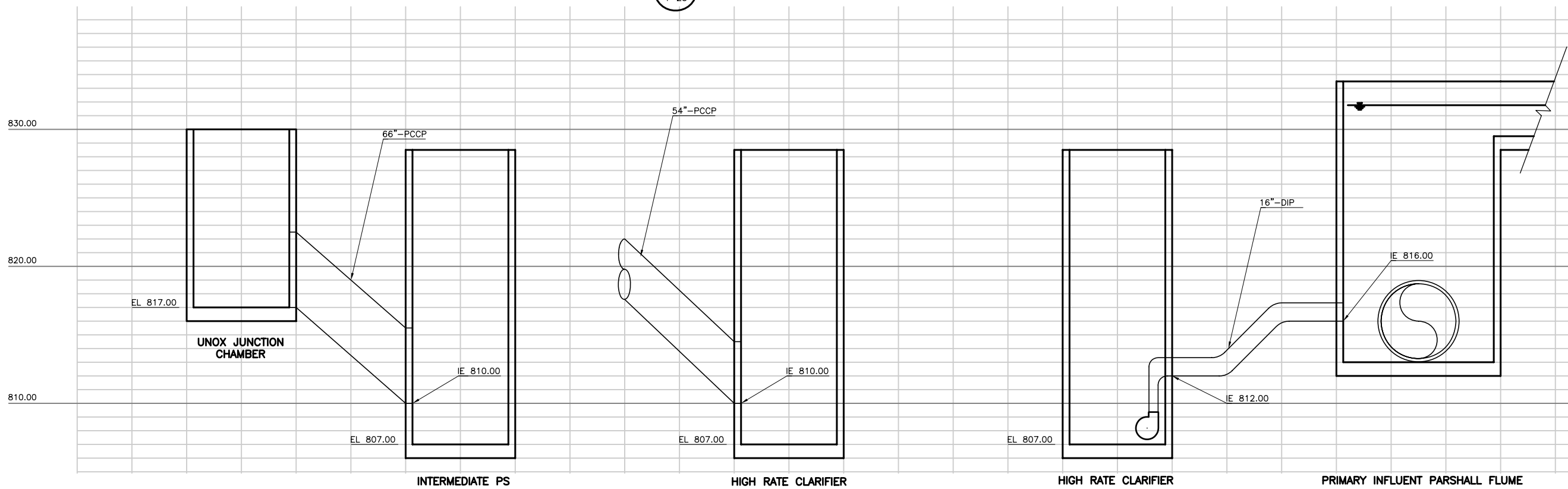


HRC FINE SCREENING TO CL2 CONTACT BASIN

SECTION

1

4-25



UNOX BYPASS

SECTION

2

4-25

PRIMARY REDIRECT

SECTION

3

4-25

HIGH RATE CLARIFIER SLUDGE PUMP STATION

SECTION

4

4-25

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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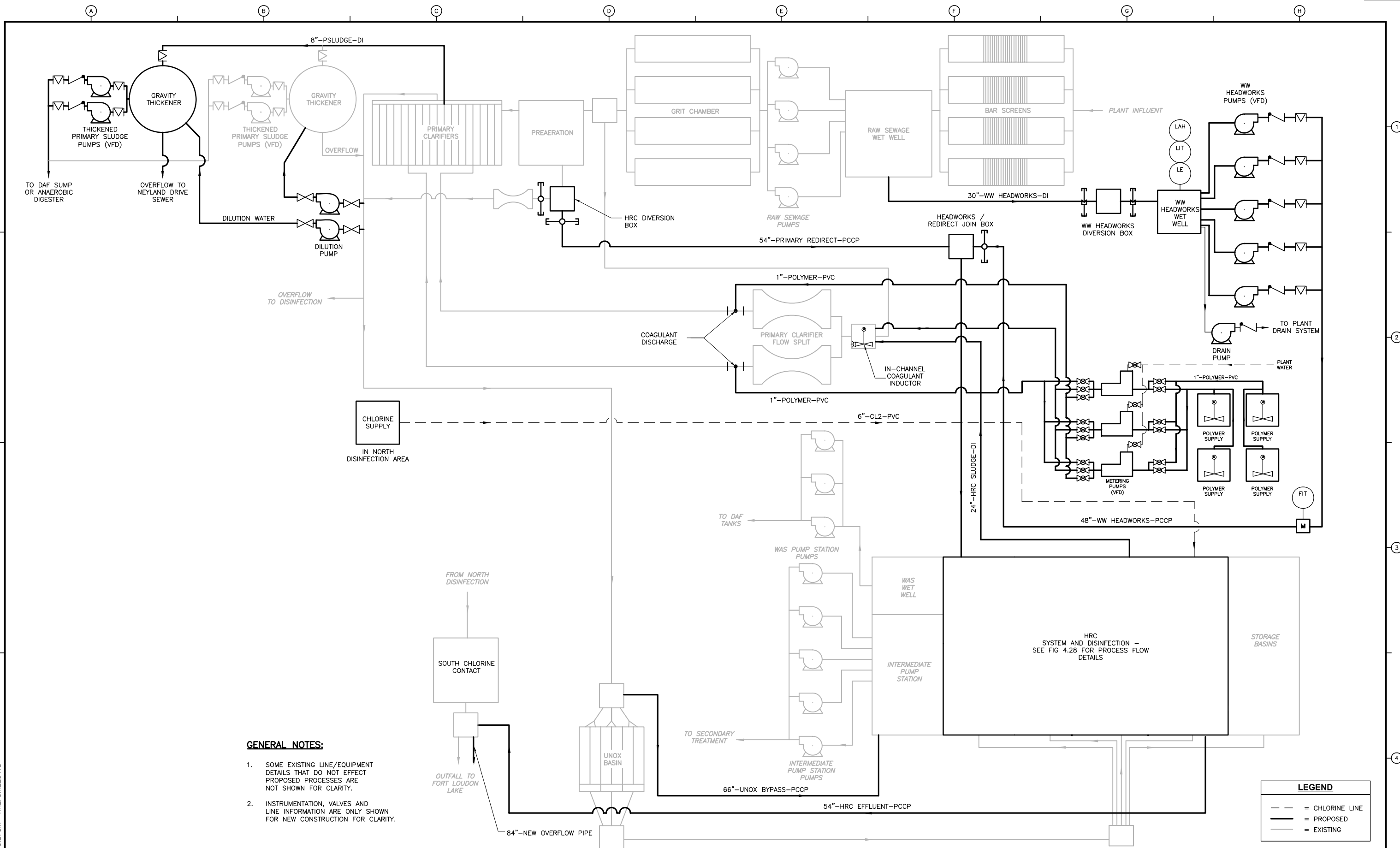
COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 3:
BEHRC WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR425

SHEET NO.
FIG 4-25

DWG: \\STPSVR1\NewProjects\KUB\CAD\TM CAD FIGS\IGND427.dwg
DATE: May 17, 2007 8:27am XREFS:X2234TB
USER: youngblooddj



GENERAL NOTES:

1. SOME EXISTING LINE/EQUIPMENT DETAILS THAT DO NOT EFFECT PROPOSED PROCESSES ARE NOT SHOWN FOR CLARITY.
2. INSTRUMENTATION, VALVES AND LINE INFORMATION ARE ONLY SHOWN FOR NEW CONSTRUCTION FOR CLARITY.

LEGEND	
---	= CHLORINE LINE
—	= PROPOSED
—•—	= EXISTING

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
COMPOSITE CORRECTION PLAN

**KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGND427
SHEET NO.
FIG 4-27

DWG: G:\KUB\CAD\TM CAD FIGS\IGND428.dwg
DATE: May 16, 2007 11:49am XREFS:X2234TB
USER: krafdr

REV. NO.	DATE	DRWN	CHKD	REMARKS

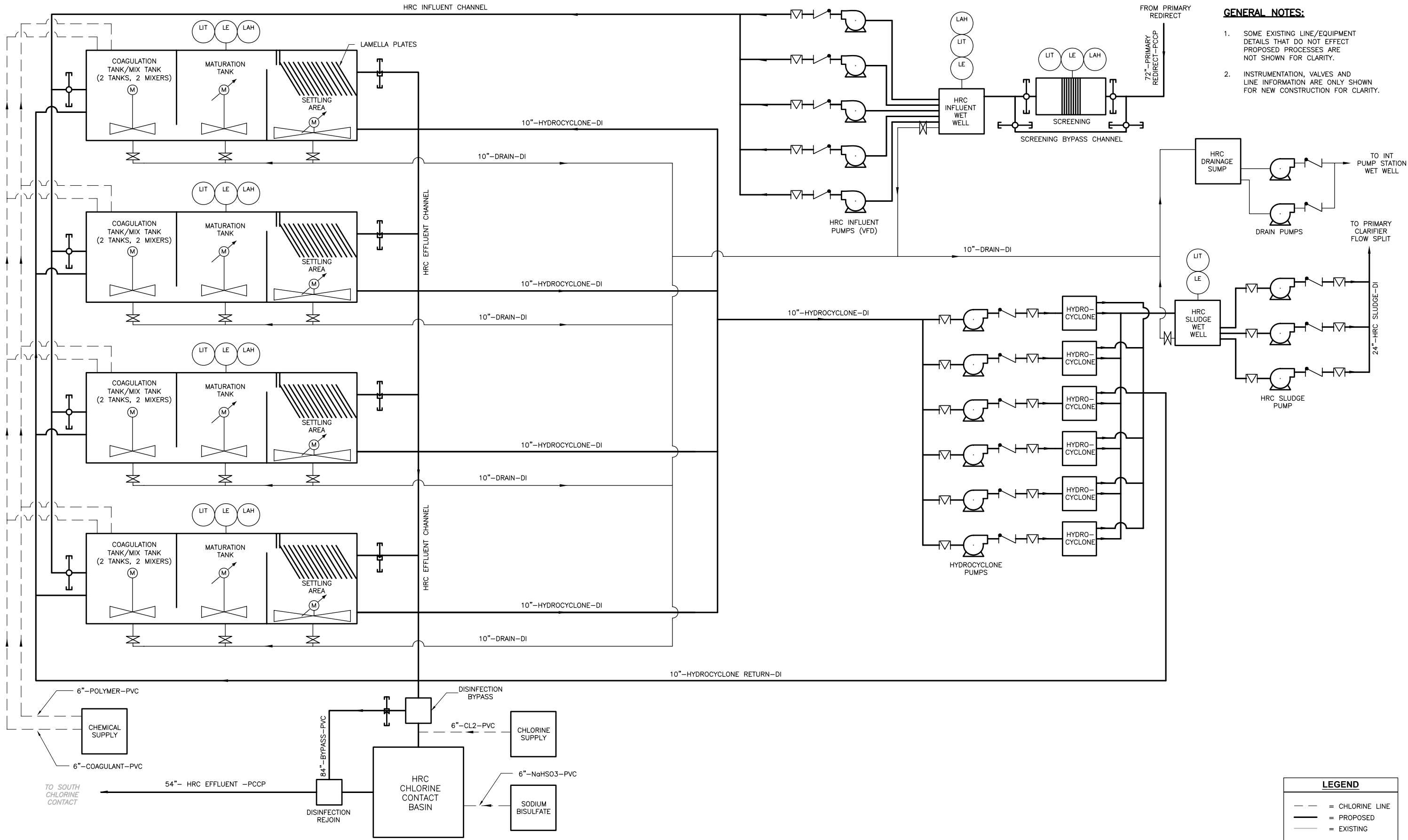
DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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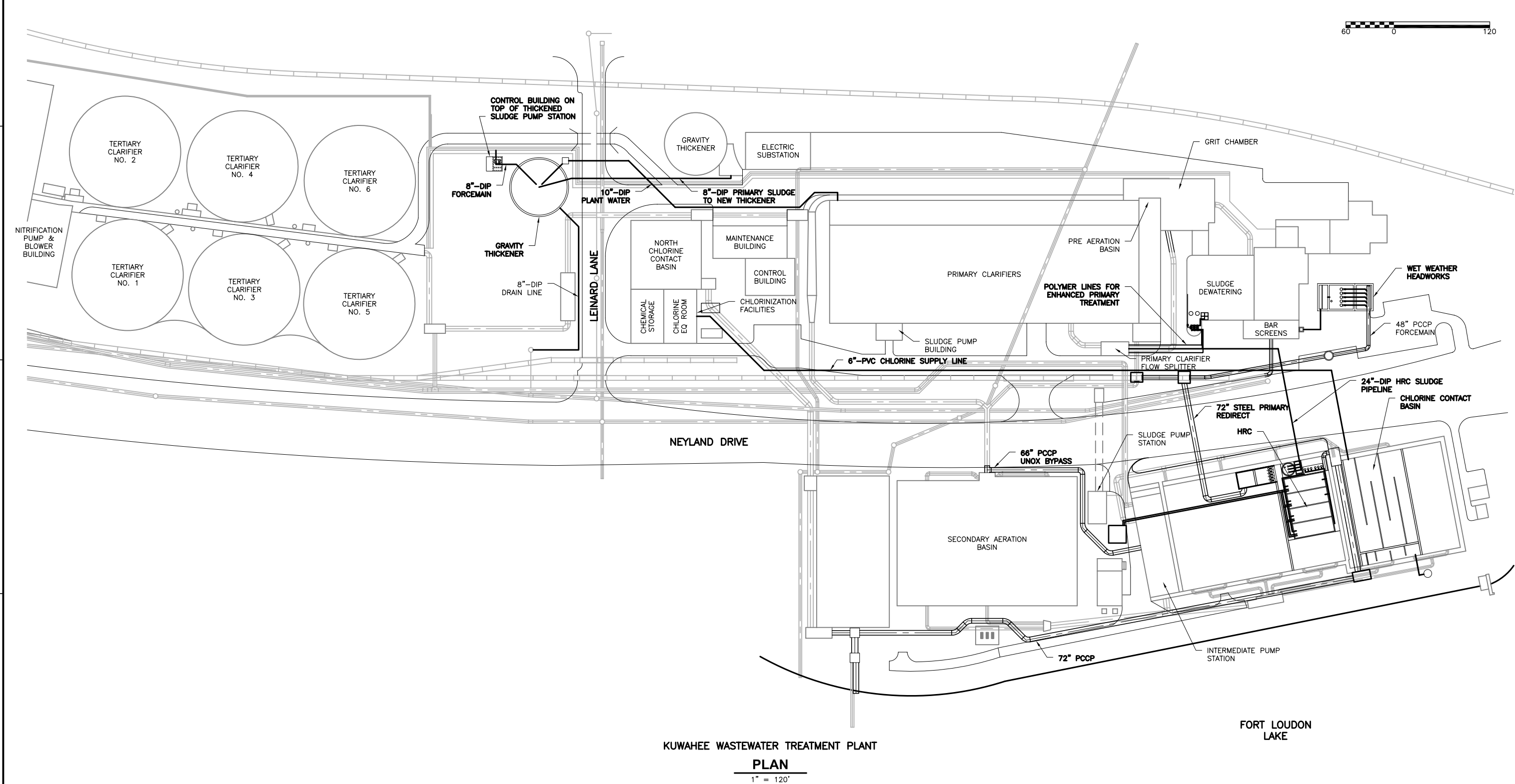
KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 6:
DETAIL OF HRC SYSTEM
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGND428
SHEET NO.
FIG 4-28



DWG: G:\KUB\CAD\TM CAD FIGS\MSTPL429.dwg
DATE: May 16, 2007 11:49am XREFS:X2234TB
USER: kraitdr XOSTPL10 XMSTPL10



KUWAHEE WASTEWATER TREATMENT PLANT
PLAN
1" = 120'

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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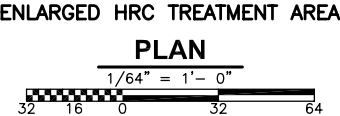
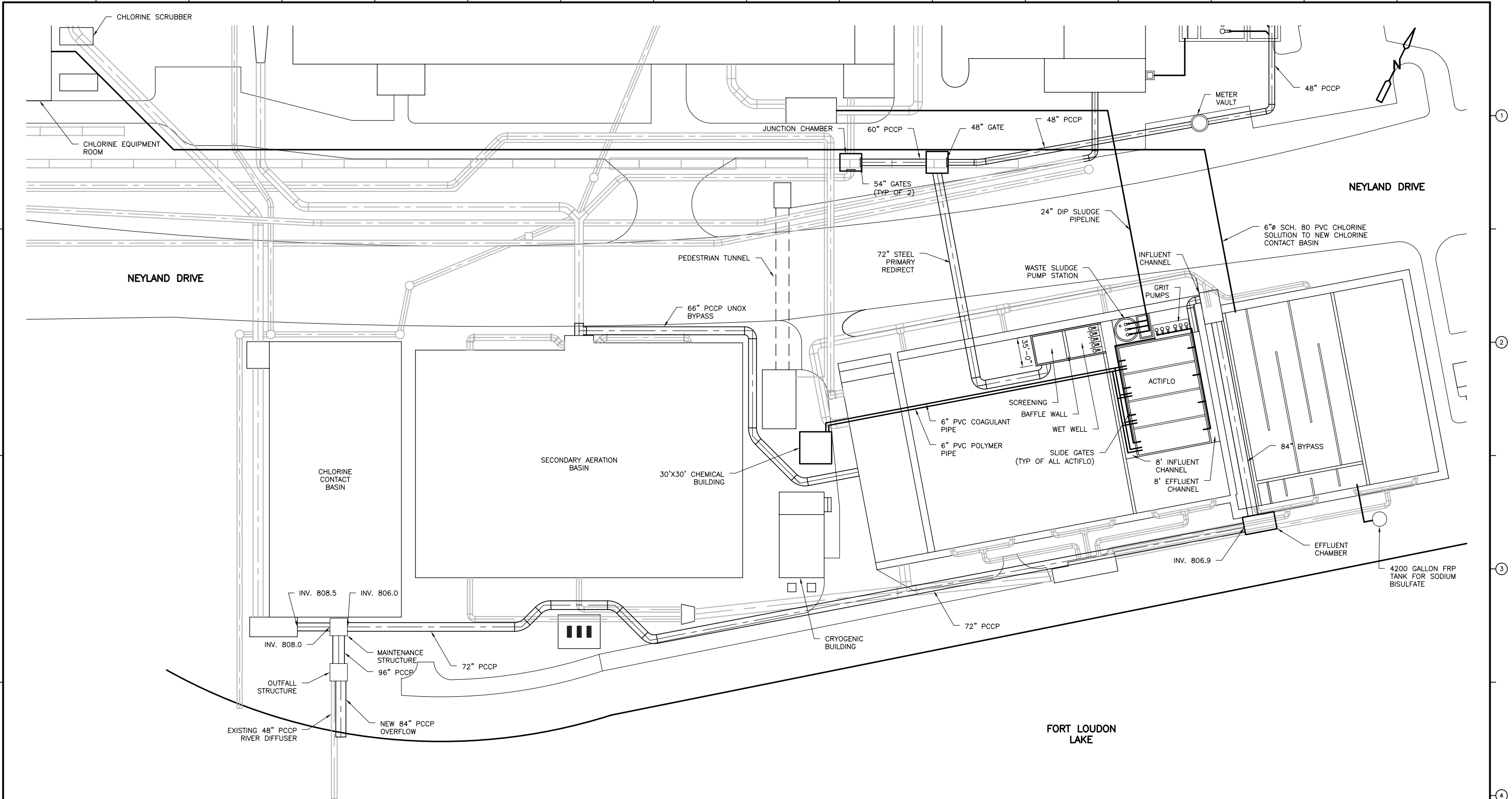
COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
OVERALL SITE PLAN

PROJECT NO. 10561-54060
FILE NAME: MSTPL429

SHEET NO.
FIG 4-29

DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL430.dwg
DATE: May 16, 2007 11:49am XREFS:X2234TB
USER: kraftdr XOSTPL10 XMSTPL10



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CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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engineering
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operations
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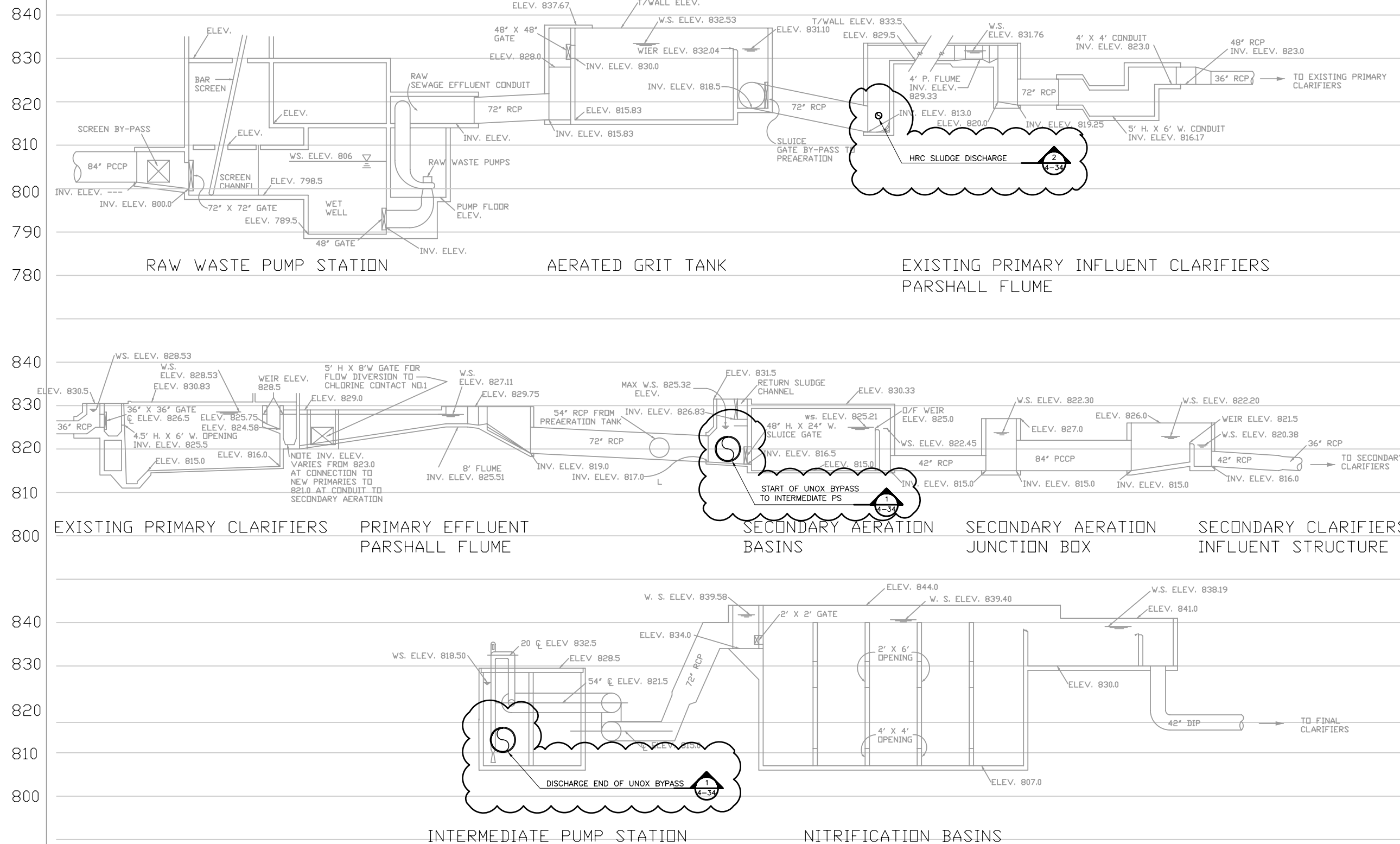
KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE

**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
ENLARGED PLAN OF HRC**

PROJECT NO. 10561-54060
FILE NAME: MOPPL430

SHEET NO.
FIG 4-30



DRAFT - NOT FOR CONSTRUCTION

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 DRAWN BY: D.KRAFT
 SHEET CHK'D BY: B.LUECK
 CROSS CHK'D BY:
 APPROVED BY:
 DATE: MAY 2007

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 Oak Ridge, TN 37830
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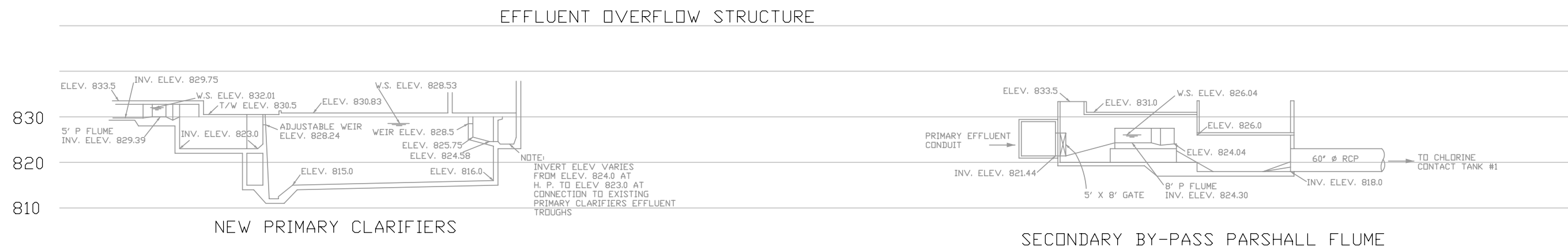
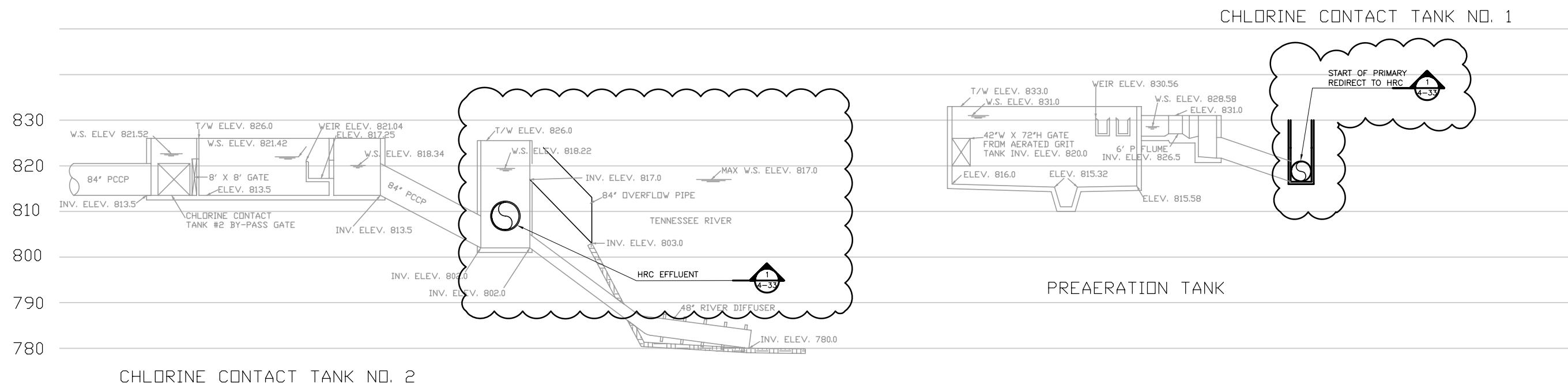
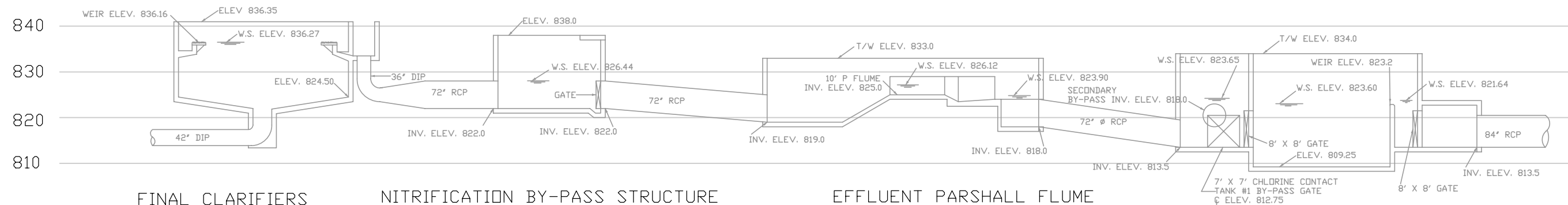
KNOXVILLE UTILITIES BOARD
 KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
 PLAN**

**KUWAHEE WWTP OPTION 6:
 HRC WITHOUT STORAGE
 PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
 FILE NAME: CSTPR431
 SHEET NO.
FIG 4-31

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR431.dwg
 DATE: May 16, 2007 11:49am XREFS:X2234TB
 USER: kraftedr

REV. NO.	DATE	DRWN	CHKD	REMARKS



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DWG: \\STPSVR1\NewProjects\KUB\CAD\TM CAD FIGS\CSTPR432.dwg
DATE: May 17, 2007 8:30am XREFS:X2234TB
USER: youngbloodj

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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Camp Dresser & McKee Inc.
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Oak Ridge, TN 37830
Tel: (865)482-1065
Fax: (865)481-3835

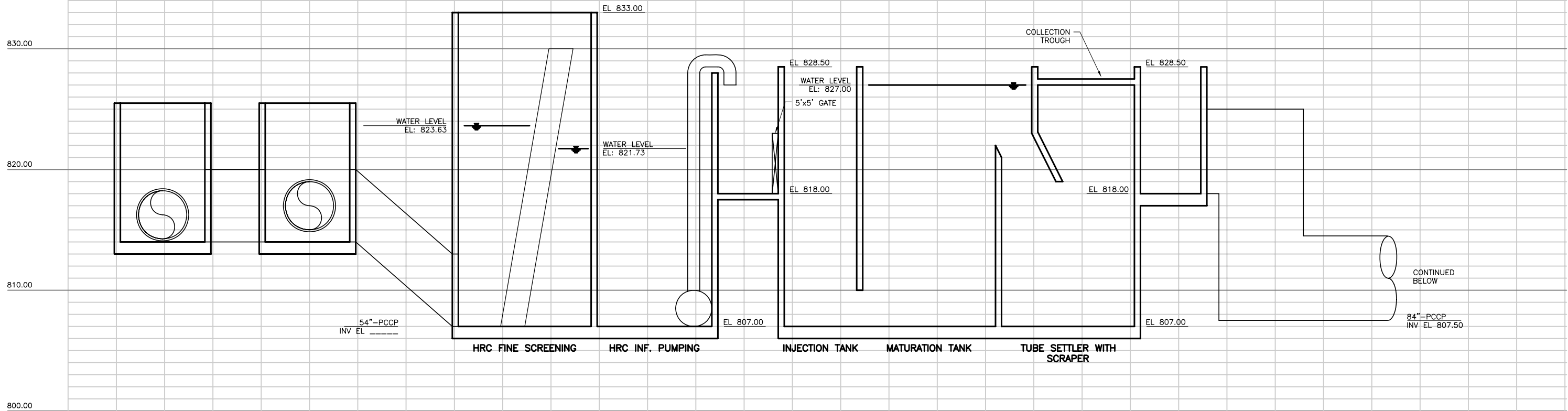
KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR432

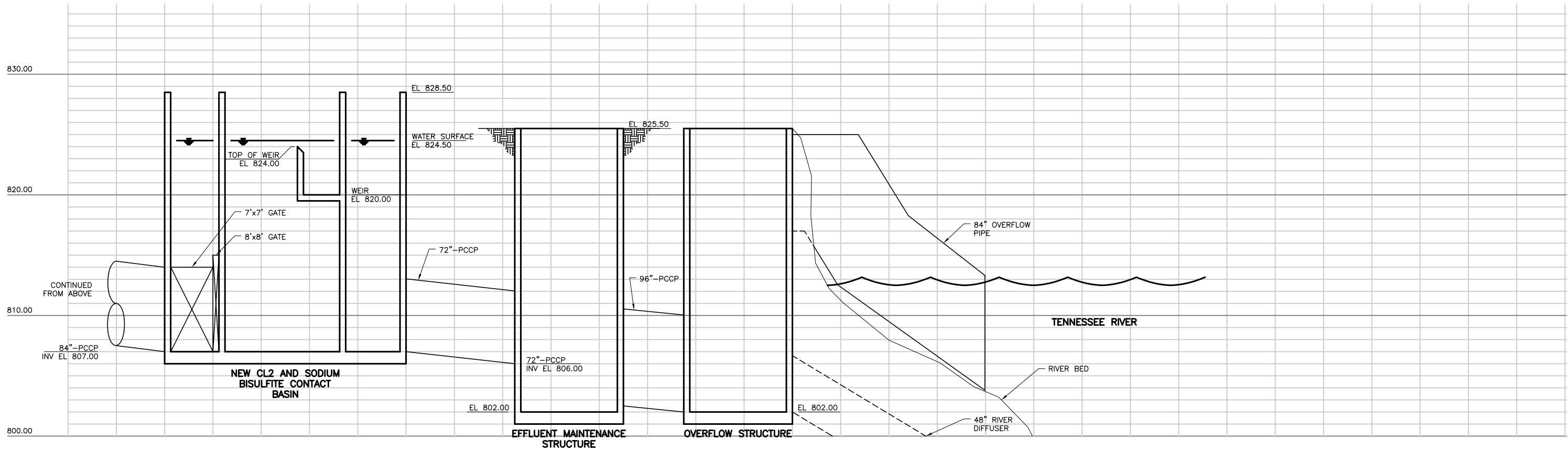
SHEET NO.
FIG 4-32

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR433.dwg
DATE: May 16, 2007 11:50am XREFS\X2234TB
USER: krafidr



HRC FINE SCREENING TO EFFLUENT OVERFLOW STRUCTURE

SECTION 1
4-33



DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE

COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR433

SHEET NO.
FIG 4-33

USER: krafidr

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR434.dwg
DATE: May 16, 2007 11:50am XREFS\X2234TB

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820.00
810.00
800.00

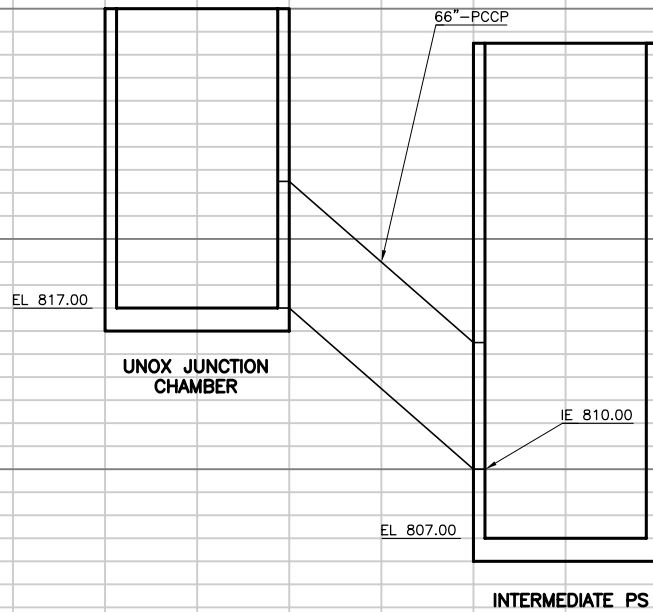
1

2

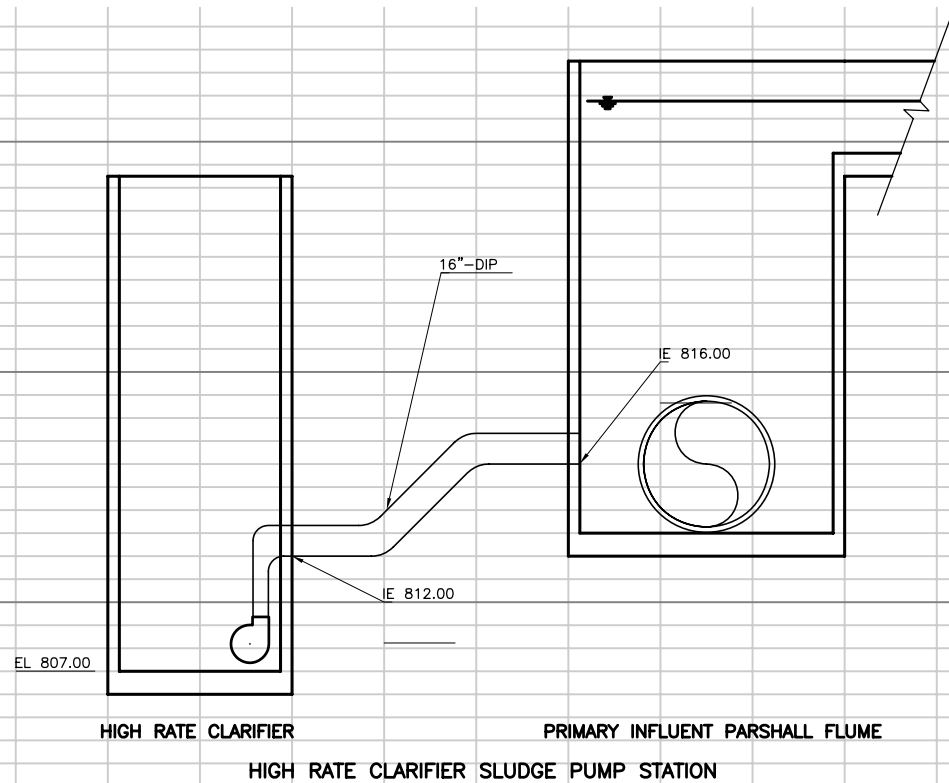
830.00
820.00
810.00
800.00

3

4



UNOX BYPASS
SECTION 1
4-34



SECTION 4
4-34

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007



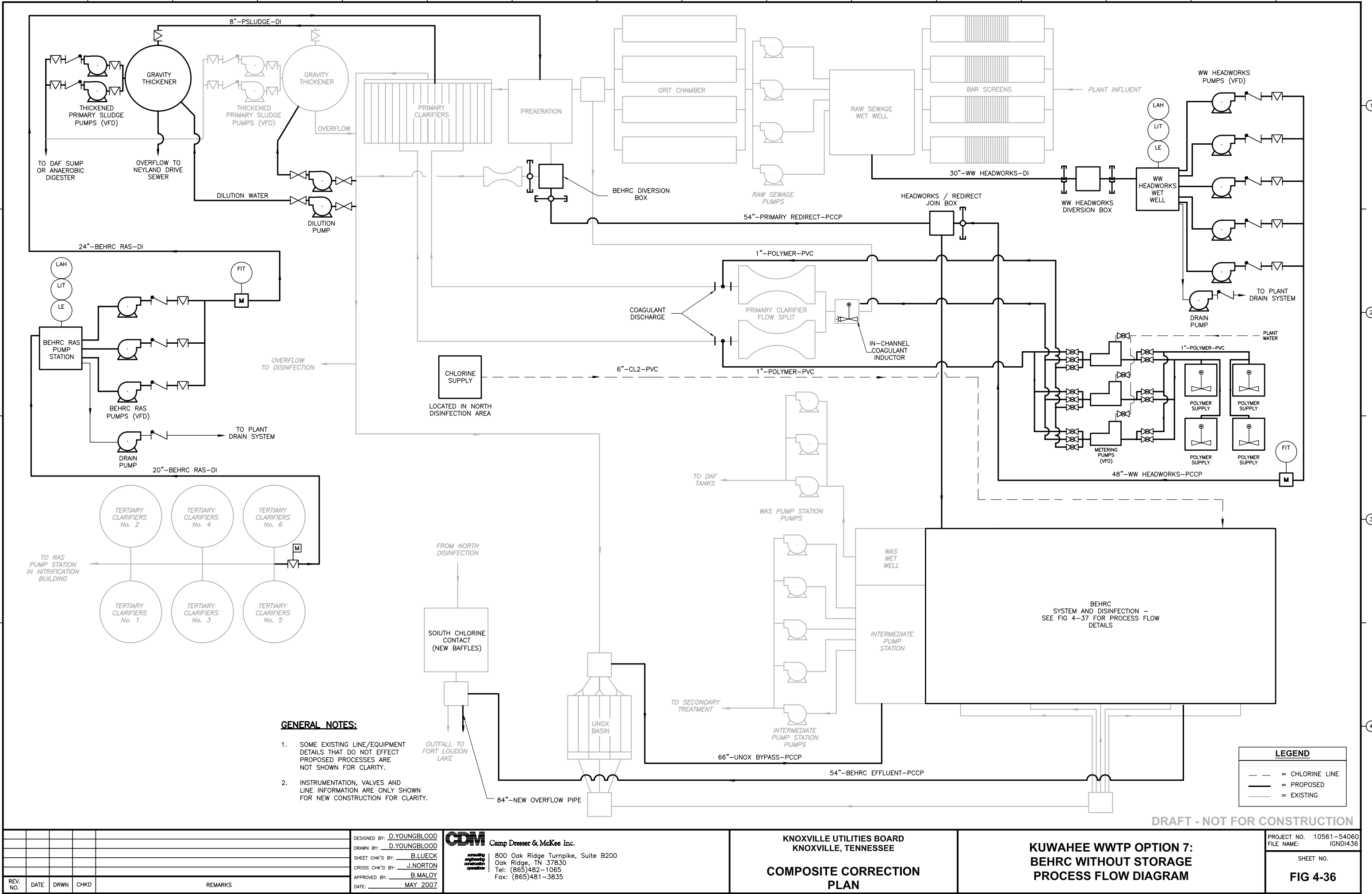
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KNOXVILLE, TENNESSEE
COMPOSITE CORRECTION
PLAN

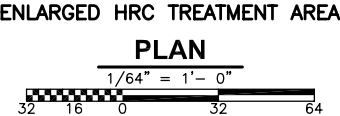
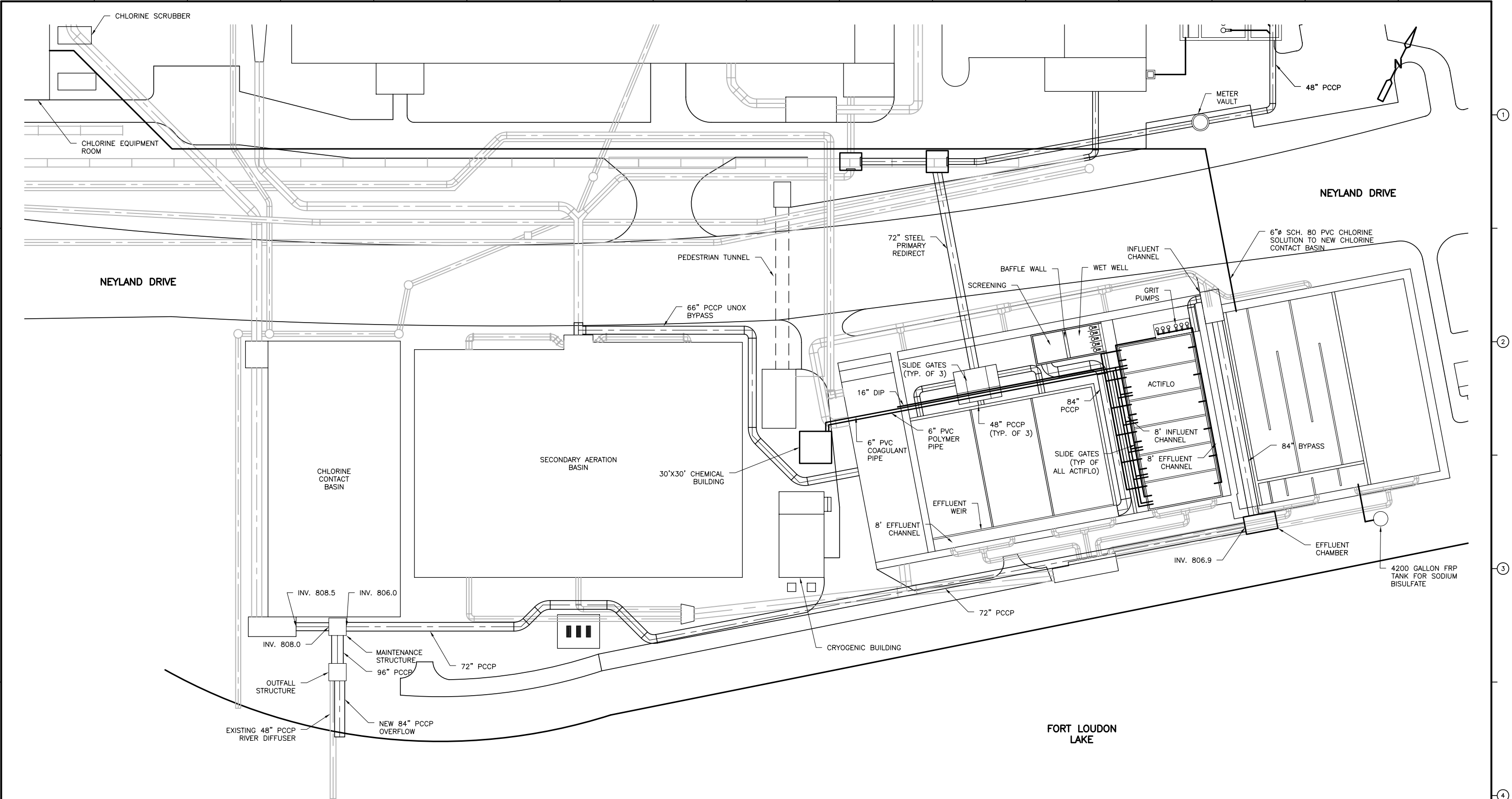
KUWAHEE WWTP OPTION 6:
HRC WITHOUT STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR434
SHEET NO.
FIG 4-34

DWG: G:\KUB\CAD\TM CAD FIGS\IGNDI436.dwg
DATE: May 16, 2007 11:50am XREFS:X2234TB
USER: krafdr



DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL439.dwg
DATE: May 16, 2007 11:50am XREFS:X2234TB
USER: kraftdr XOSTPL10 XMSTPL10



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REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: B.LUECK
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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Fax: (865)481-3835

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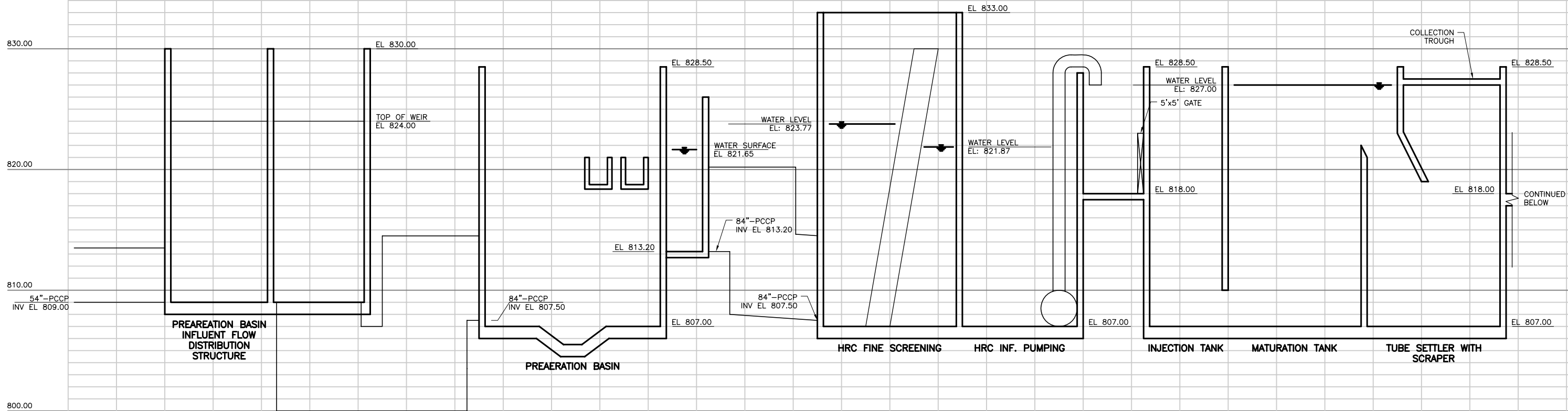
COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 7:
BEHRC WITHOUT STORAGE
ENLARGED PLAN OF BEHRC

PROJECT NO. 10561-54060
FILE NAME: MOPPL439

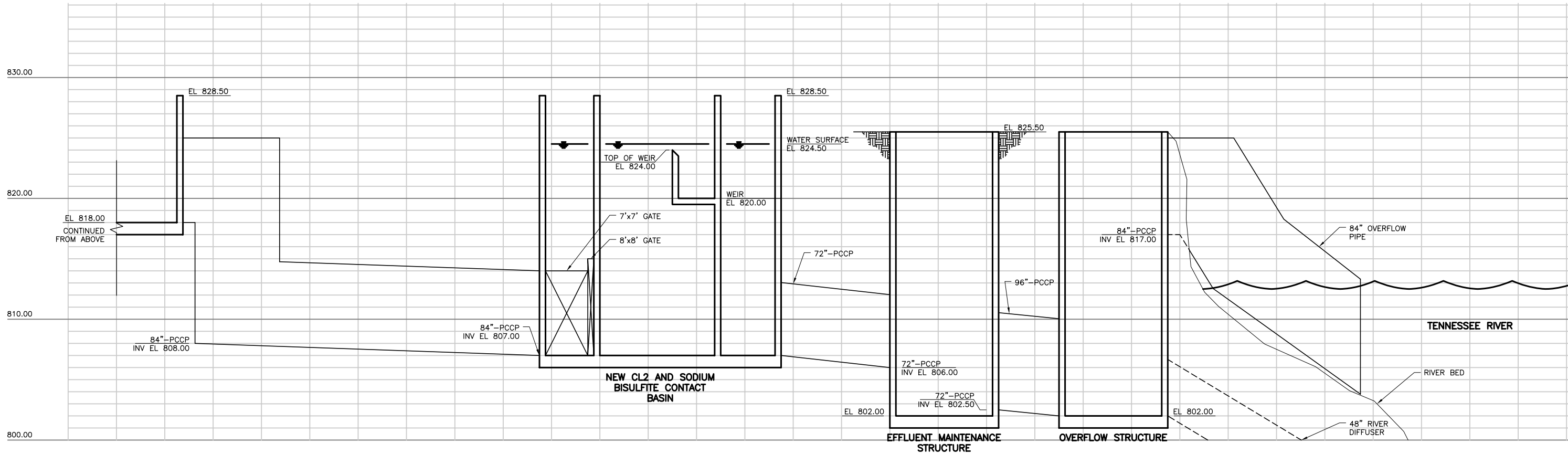
SHEET NO.
FIG 4-39

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR442.dwg
DATE: May 16, 2007 11:51am XREFS:X2234TB
USER: kraitdr



HRC FINE SCREENING TO EFFLUENT OVERFLOW STRUCTURE

SECTION 1
4-42



DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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**COMPOSITE CORRECTION
PLAN**

**KUWAHEE WWTP OPTION 7:
BEHRC WITHOUT STORAGE
PROFILE DETAILS**

PROJECT NO. 10561-54060
FILE NAME: CSTPR442
SHEET NO.
FIG 4-42

USER: krafidr

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR443.dwg
DATE: May 16, 2007 11:51am XREFS\X2234TB

830.00
820.00
810.00
800.00

830.00
820.00
810.00
800.00

EL 817.00

UNOX JUNCTION
CHAMBER

66" - PCCP

IE 810.00

EL 807.00

INTERMEDIATE PS

UNOX BYPASS
SECTION 1

4-43

EL 817.50

60" - PCCP

PRIMARY REDIRECT

72" - PCCP

IE 810.00

EL 807.00

BIOLOGICALLY ENHANCED
HIGH RATE CLARIFIER

PRIMARY REDIRECT
SECTION 2

4-43

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: L.ZHANG
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007



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COMPOSITE CORRECTION
PLAN

KUWAHEE WWTP OPTION 7:
BEHRC WITHOUT STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR443
SHEET NO.
FIG 4-43

USER: krafdr

DWG: G:\KUB\CAD\TM CAD FIGS\IGND\445.dwg
DATE: May 16, 2007 11:51am XREFS:X2234TB

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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**COMPOSITE CORRECTION
PLAN**

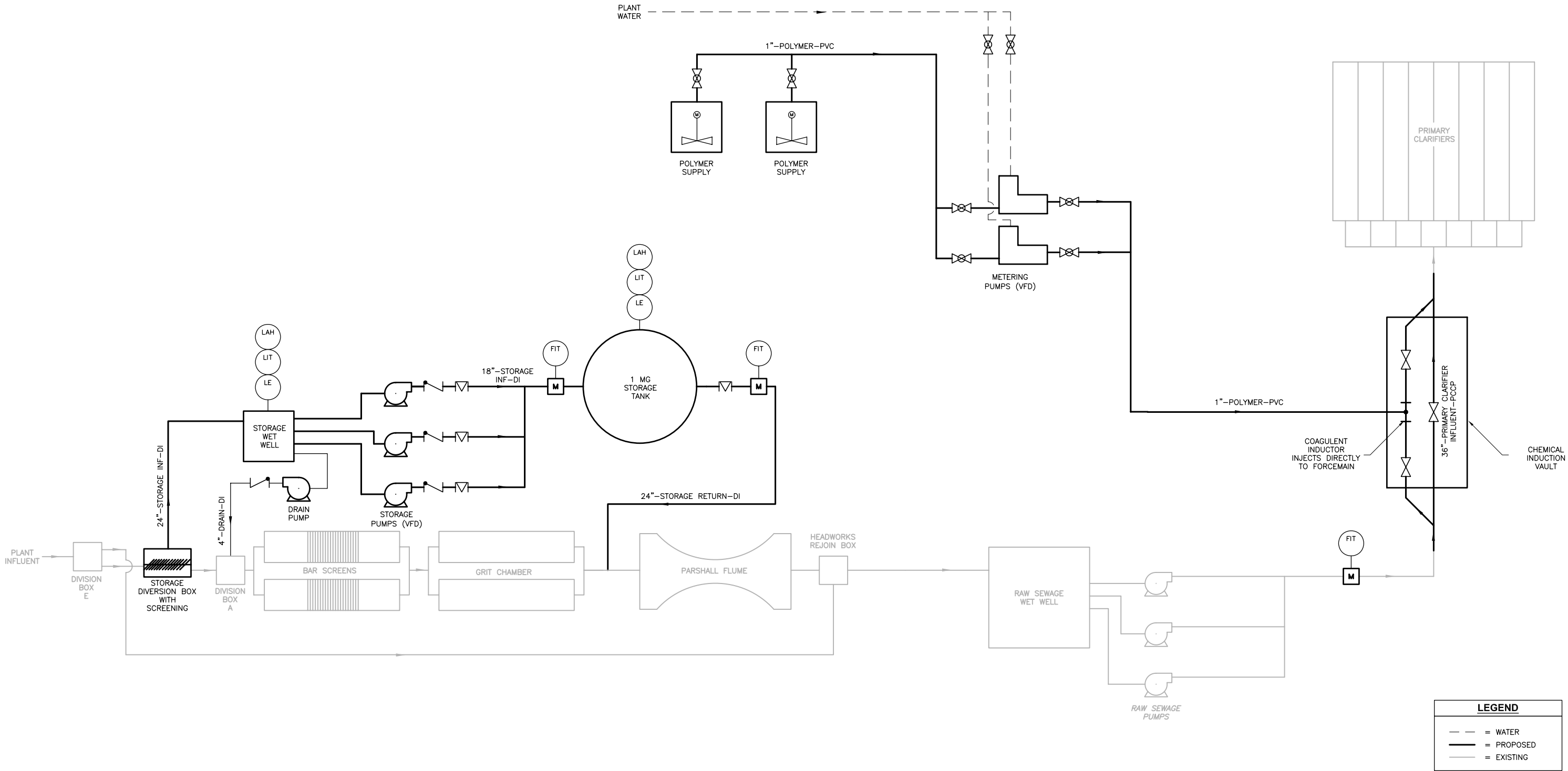
**FOURTH CREEK WWTP OPTION 1:
CEPT WITH STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGND\445

SHEET NO.
FIG 4-45

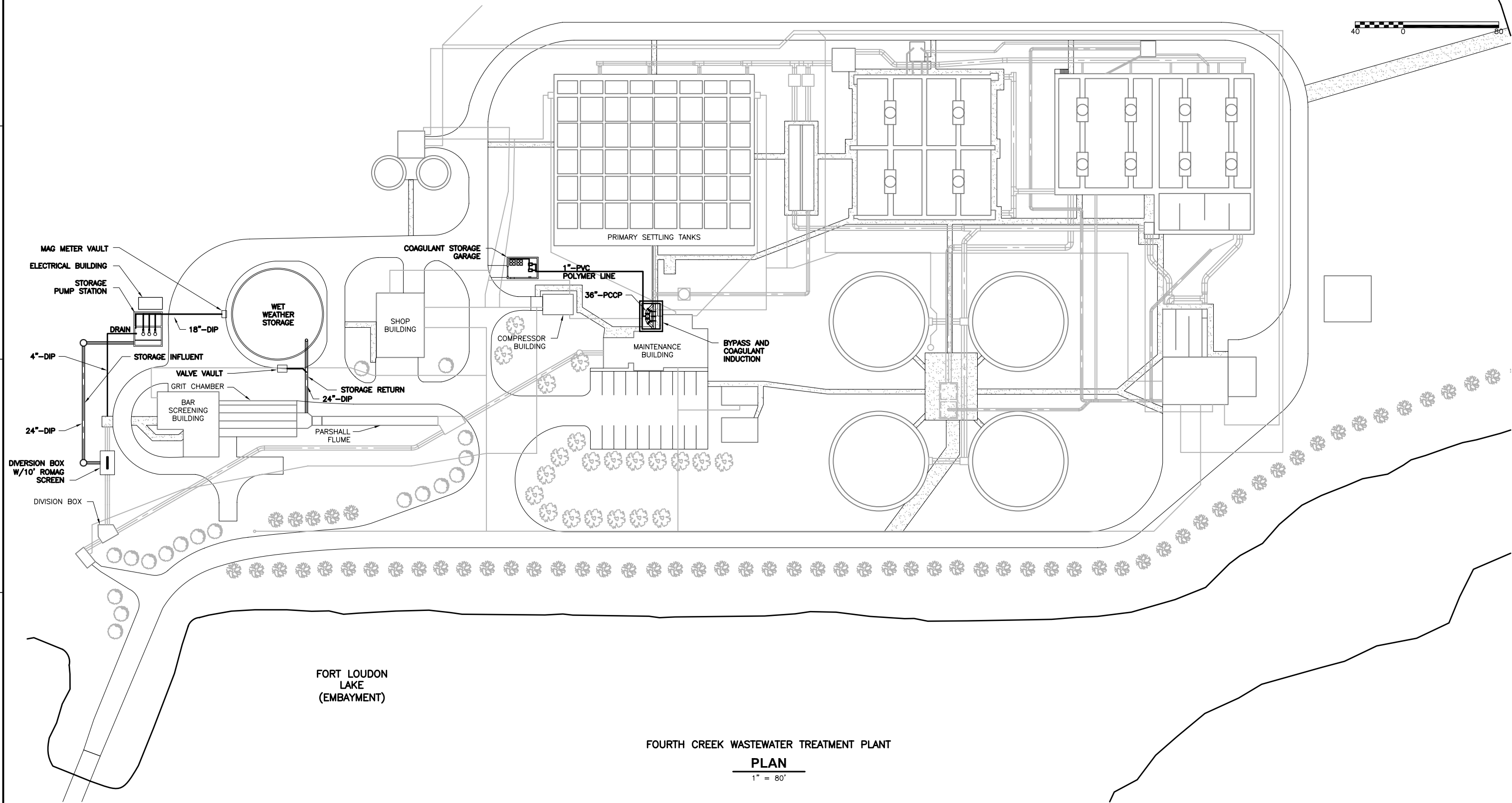
GENERAL NOTES:

- SOME EXISTING LINE/EQUIPMENT DETAILS THAT DO NOT EFFECT PROPOSED PROCESSES ARE NOT SHOWN FOR CLARITY.
- INSTRUMENTATION, VALVES, AND LINE INFORMATION ARE ONLY SHOWN FOR NEW CONSTRUCTION FOR CLARITY.



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DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL446.dwg USER: krafted
DATE: May 16, 2007 11:52am XREFS:X2234TB XOSTPL20 XMSTPL20



FOURTH CREEK WASTEWATER TREATMENT PLANT

PLAN

1" = 80'

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DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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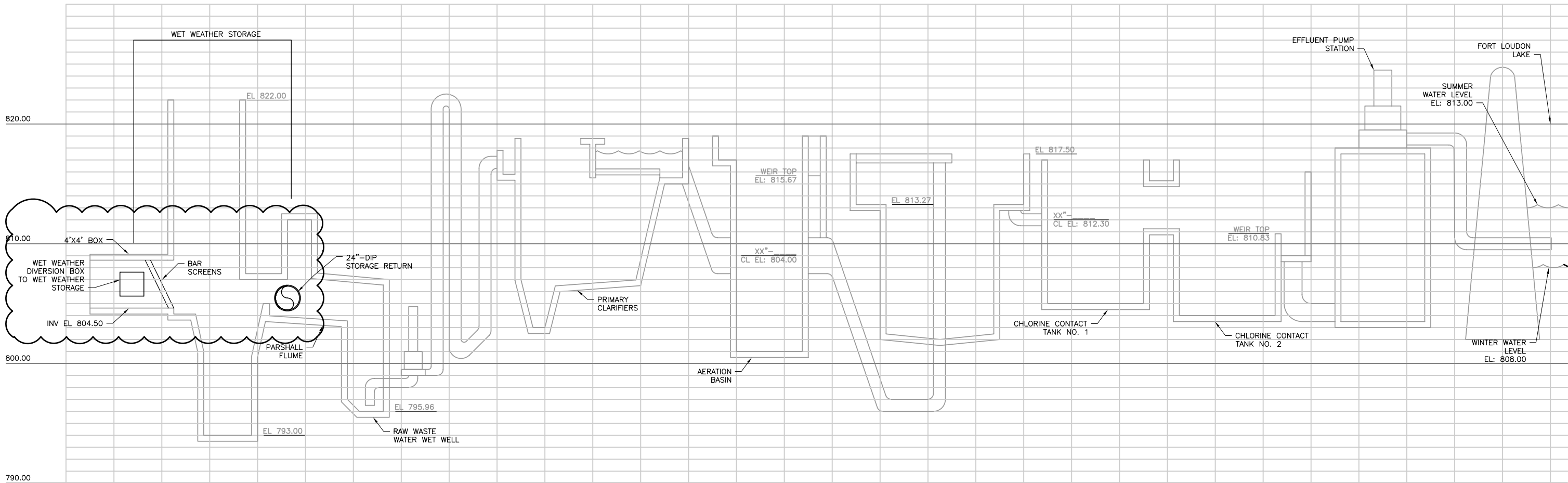
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 1:
CEPT WITH STORAGE
OVERALL SITE PLAN

PROJECT NO. 10561-54060
FILE NAME: MOPPL446

SHEET NO.
FIG 4-46

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR447.dwg
DATE: May 16, 2007 11:52am XREFS:X2234TB
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CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

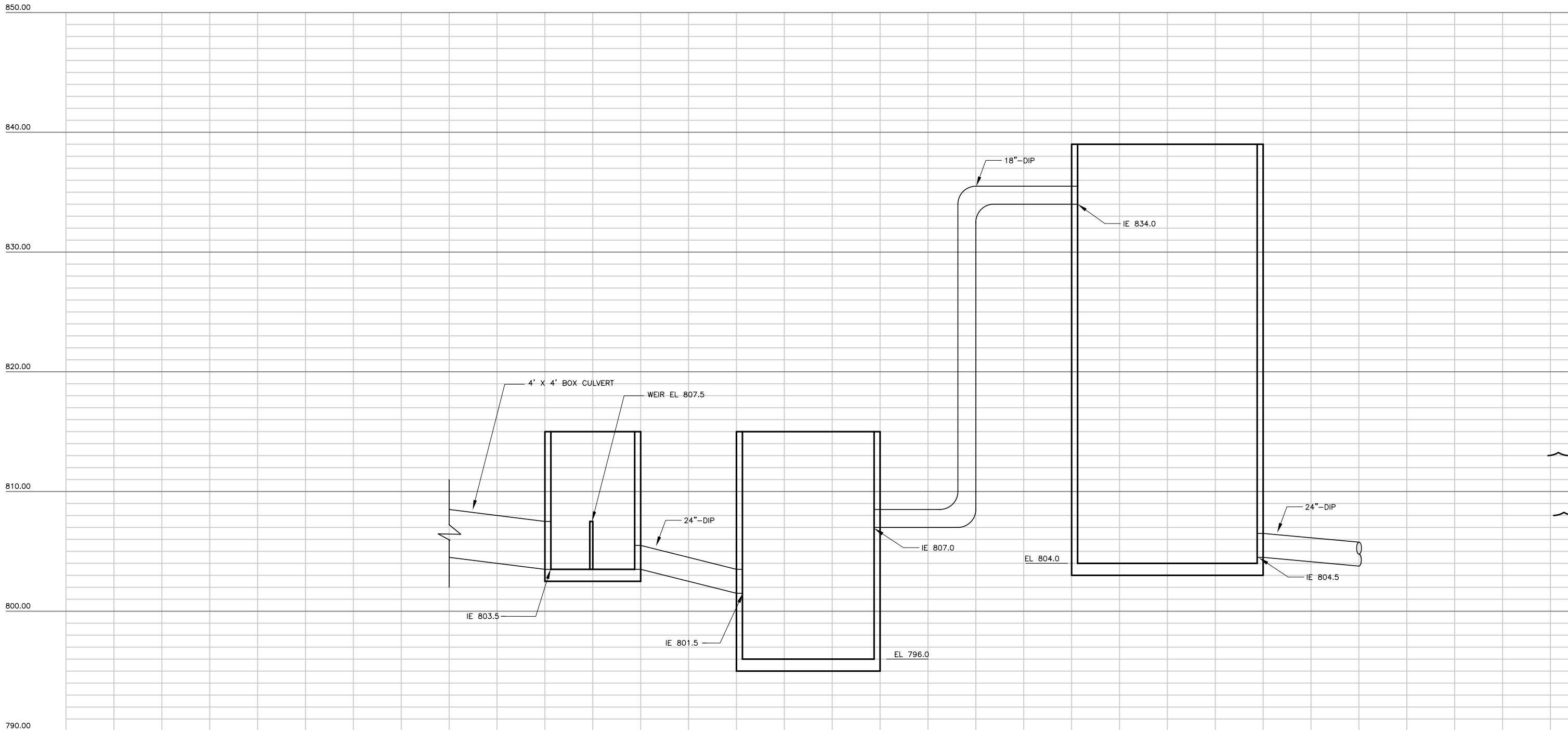
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KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP OPTION 1:
CEPT WITH STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR447
SHEET NO.
FIG 4-47

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR448.dwg
DATE: May 16, 2007 11:52am XREFS:X2234TB
USER: kraftr



WET WEATHER DIVERSION BOX

STORAGE PUMP STATION

WET WEATHER STORAGE

WET WEATHER STORAGE
PROFILE



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CROSS CHK'D BY:
APPROVED BY:
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COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 1:
CEPT WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR448

SHEET NO.
FIG 4-48

DWG: G:\KUB\CAD\TM CAD FIGS\IGNDI450.dwg
DATE: May 16, 2007 11:52am XREFS:X2234TB
USER: krafdr

REV. NO.	DATE	DRWN	CHKD	REMARKS

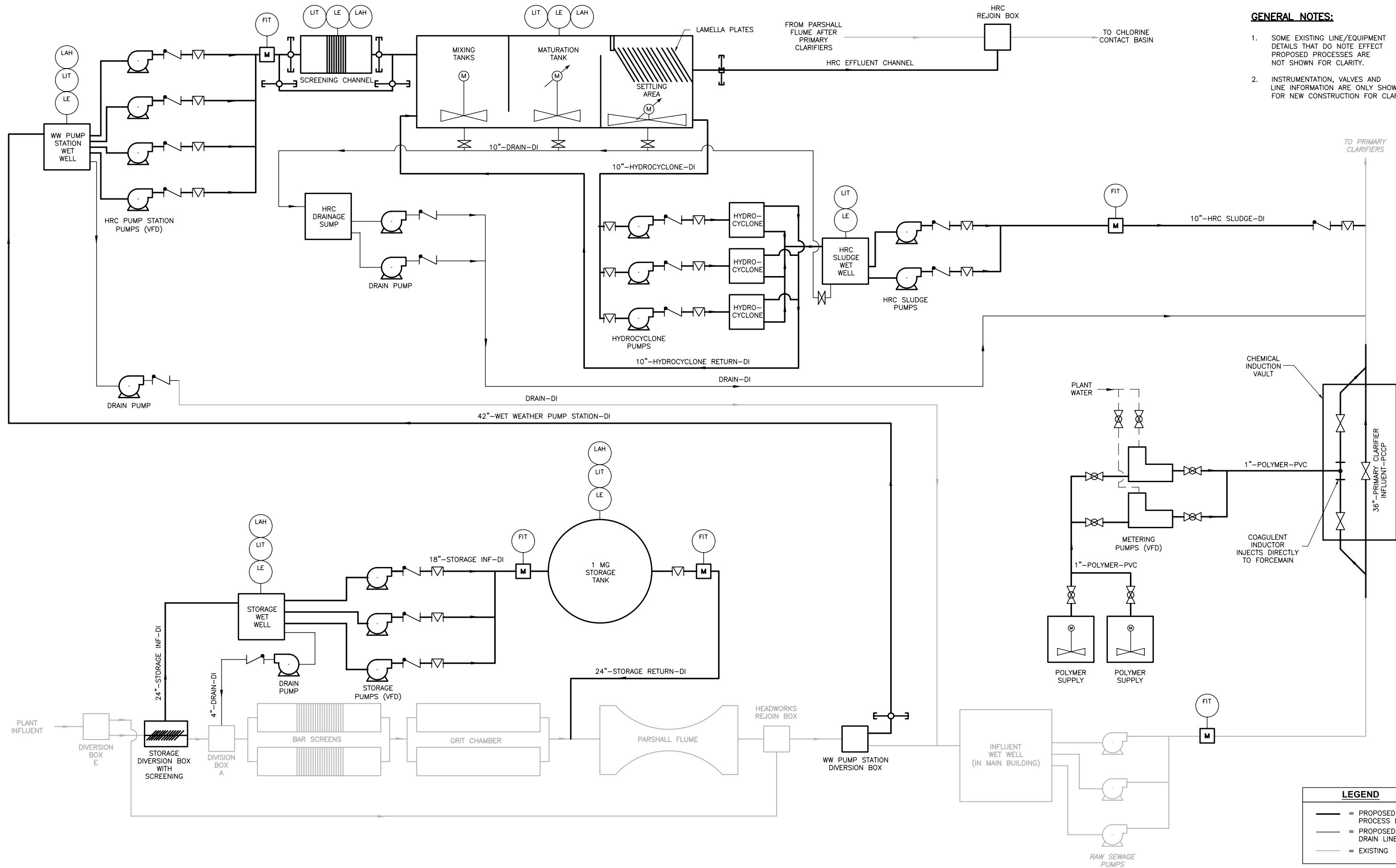
DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP OPTION 2:
HRC WITH STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGNDI450
SHEET NO.
FIG 4-50



DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL451.dwg USER: krafted
DATE: May 16, 2007 11:52am XREFS:X2234TB XOSTPL20 XMSTPL20

REV. NO.	DATE	DRWN	CHKD	REMARKS

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SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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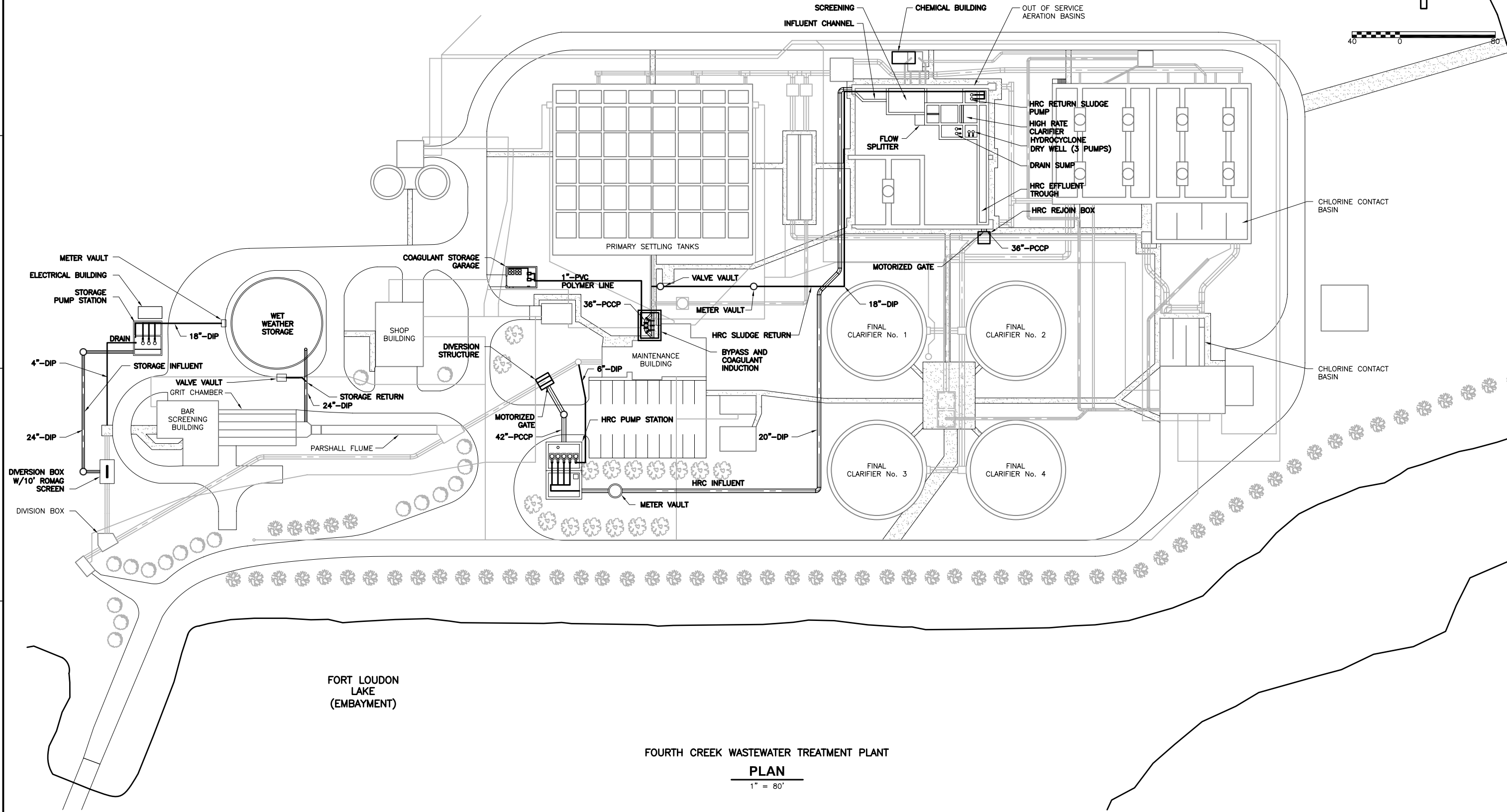
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KNOXVILLE, TENNESSEE

**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP OPTION 2:
HRC WITH STORAGE
OVERALL SITE PLAN**

PROJECT NO. 10561-54060
FILE NAME: MOPPL451

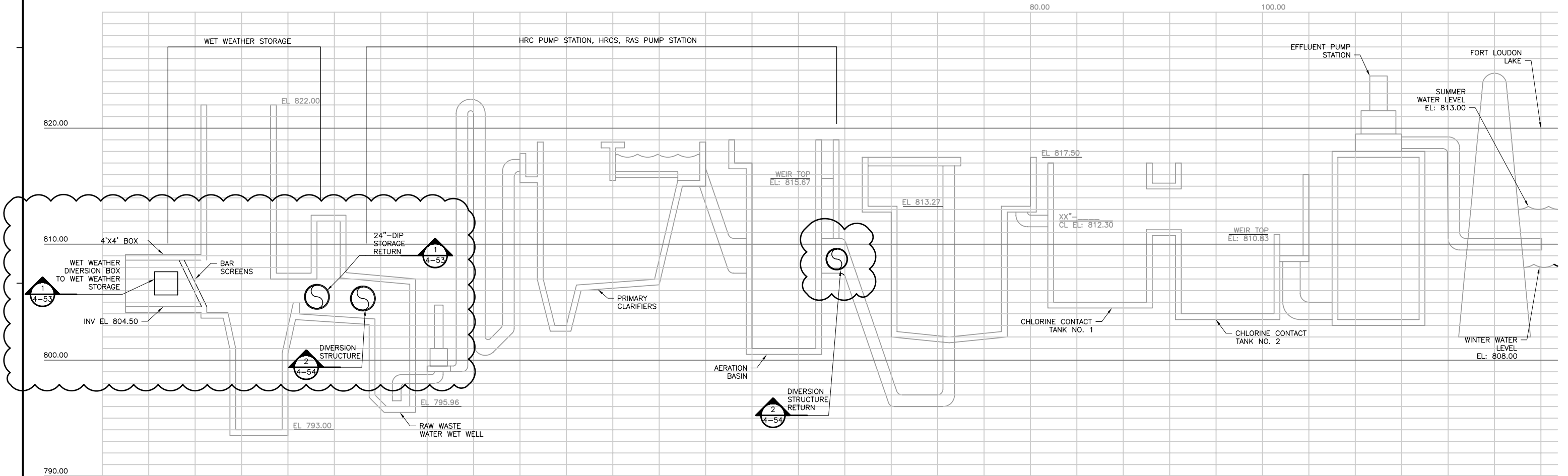
SHEET NO.
FIG 4-51



FOURTH CREEK WASTEWATER TREATMENT PLANT
PLAN
1" = 80'

DRAFT - NOT FOR CONSTRUCTION

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR452.dwg
DATE: May 16, 2007 11:52am XREFS:X2234TB
USER: krafidr



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CROSS CHK'D BY:
APPROVED BY:
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**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP: OPTION 2
HRC WITH STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR452
SHEET NO.
FIG 4-52

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR453.dwg
DATE: May 16, 2007 11:53am XREFS:X2234TB

USER: krafidr

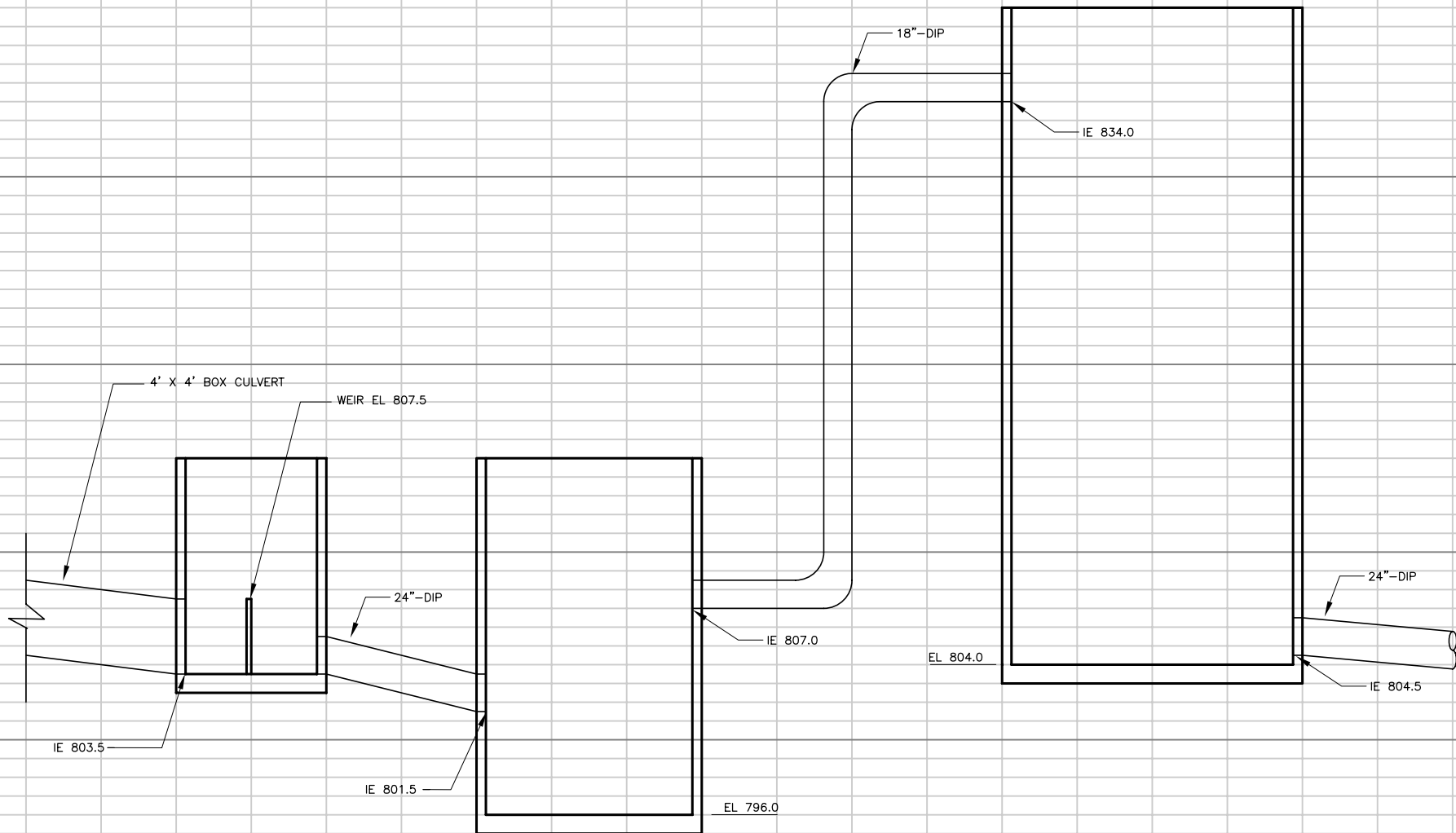
850.00
840.00
830.00
820.00
810.00
800.00
790.00

1

2

3

4



WET WEATHER DIVERSION BOX

STORAGE PUMP STATION

WET WEATHER STORAGE

WET WEATHER STORAGE
PROFILE



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REV. NO.	DATE	DRWN	CHKD	REMARKS

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DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007



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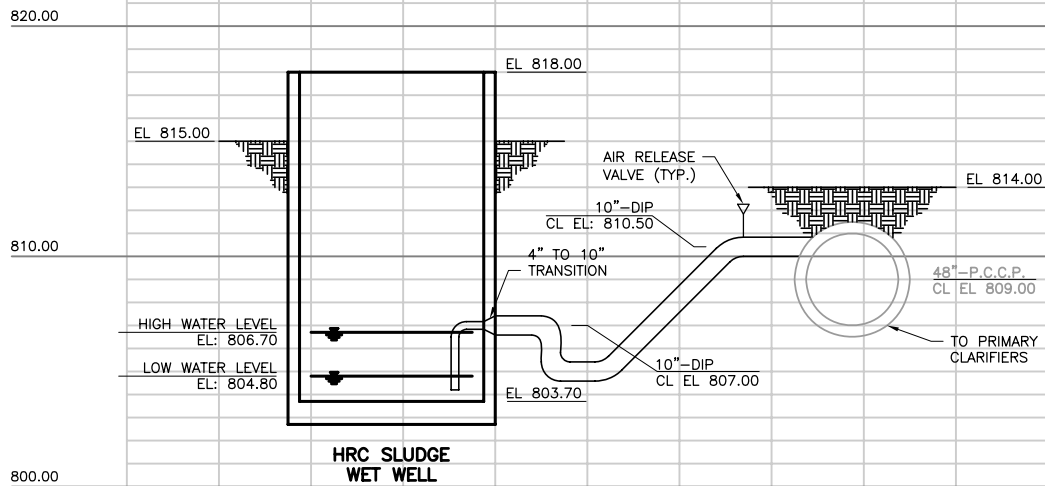
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP: OPTION 2
HRC WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR453

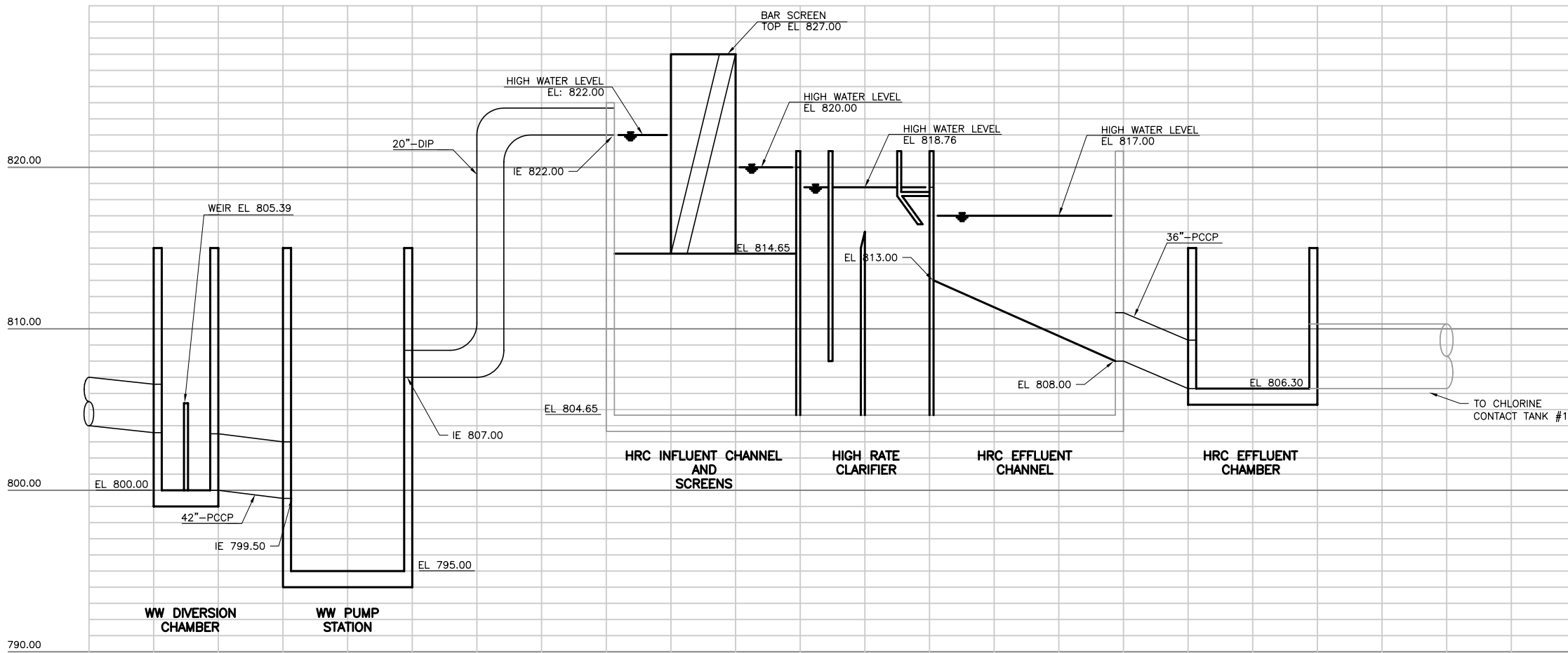
SHEET NO.
FIG 4-53

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR454.dwg
DATE: May 16, 2007 11:53am XREFS:X2234TB
USER: krafidr



HRC SLUDGE RETURN
SECTION 1

4-54



HIGH RATE CLARIFIERS
SECTION 2

4-54

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 2:
HRC WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR454

SHEET NO.
FIG 4-54

DWG: G:\KUB\CAD\TM CAD FIGS\IGNDI456.dwg
DATE: May 16, 2007 11:53am XREFS:X2234TB
USER: krafdr

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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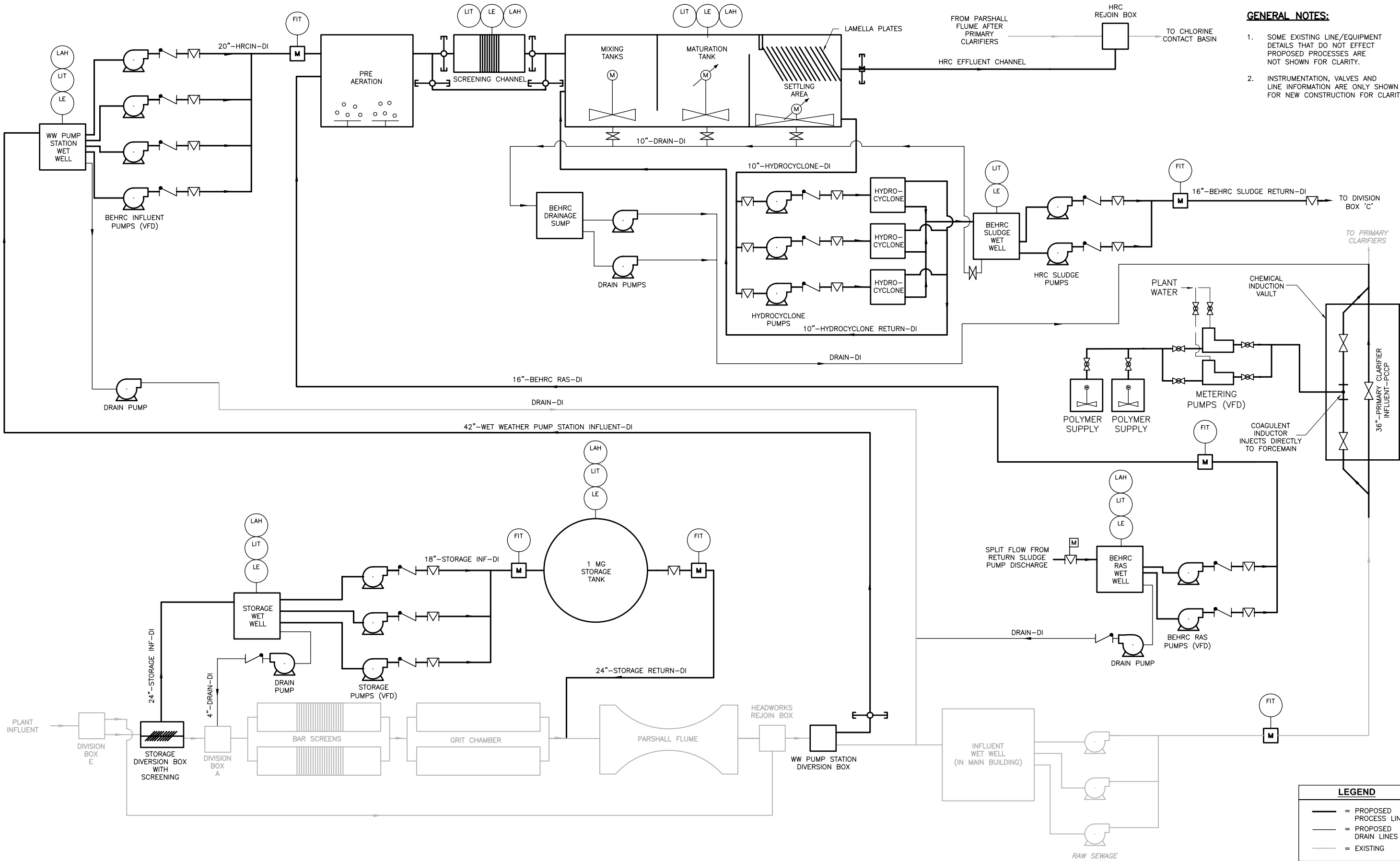
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**COMPOSITE CORRECTION
PLAN**

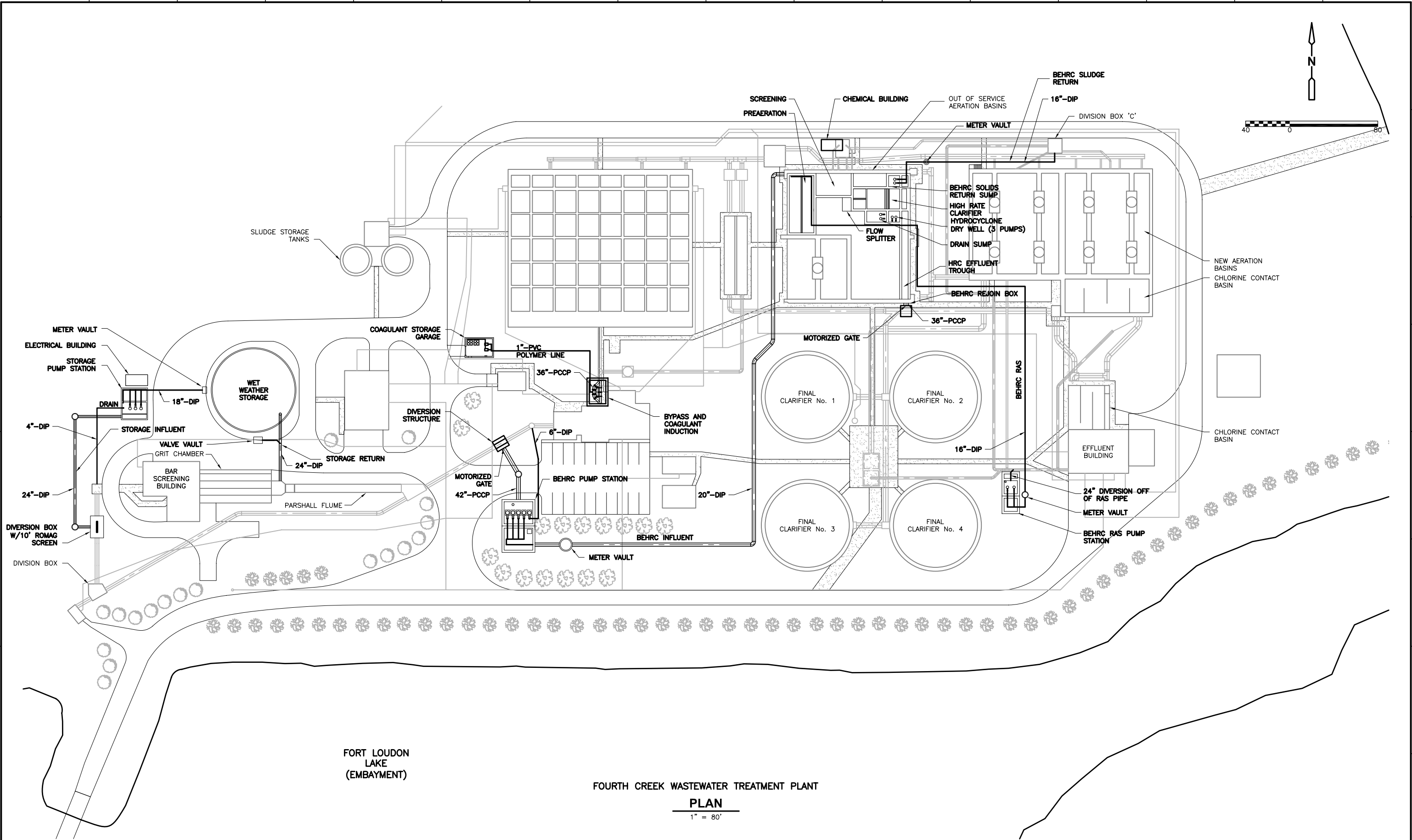
**FOURTH CREEK WWTP OPTION 3:
BEHRC WITH STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGNDI456

SHEET NO.
FIG 4-56



DWG: G:\KUB\CAD\TM CAD FIGS\MOPPL457.dwg USER: krafted
DATE: May 16, 2007 11:53am XREFS:X2234TB XOSTPL20 XMSTPL20



FORT LOUDON
LAKE
(EMBAYMENT)

FOURTH CREEK WASTEWATER TREATMENT PLANT

PLAN

1" = 80'

DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: B.LUECK
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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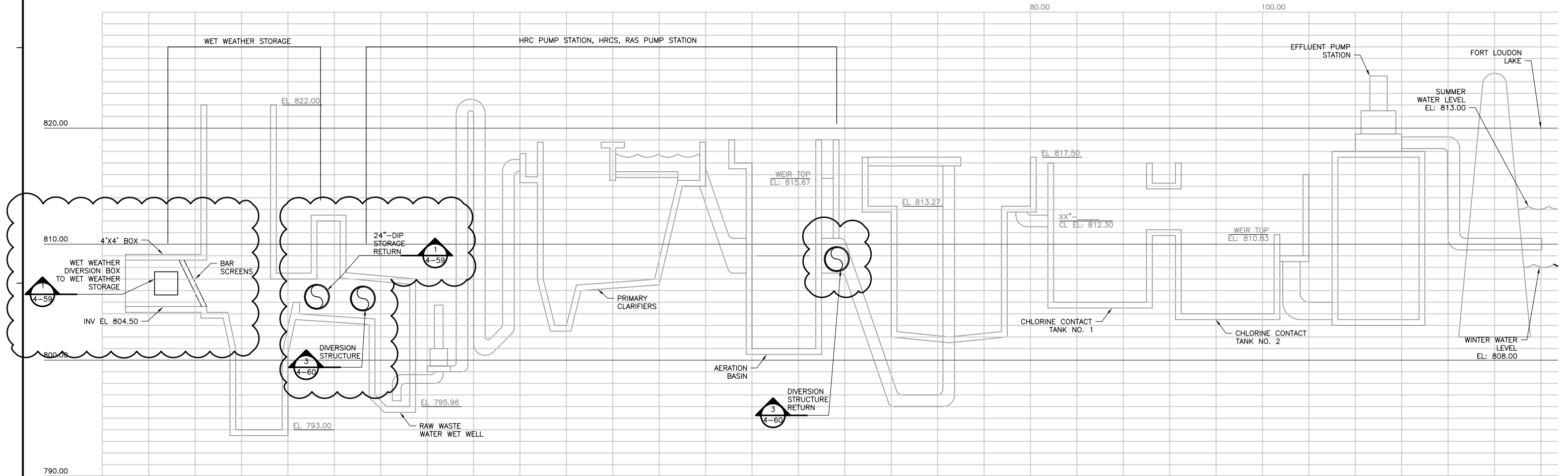
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 3:
BEHRC WITH STORAGE
OVERALL SITE PLAN

PROJECT NO. 10561-54060
FILE NAME: MOPPL457

SHEET NO.
FIG 4-57

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR458.dwg
DATE: May 16, 2007 11:53am XREFS:X2234TB
USER: krafidr



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CROSS CHK'D BY:
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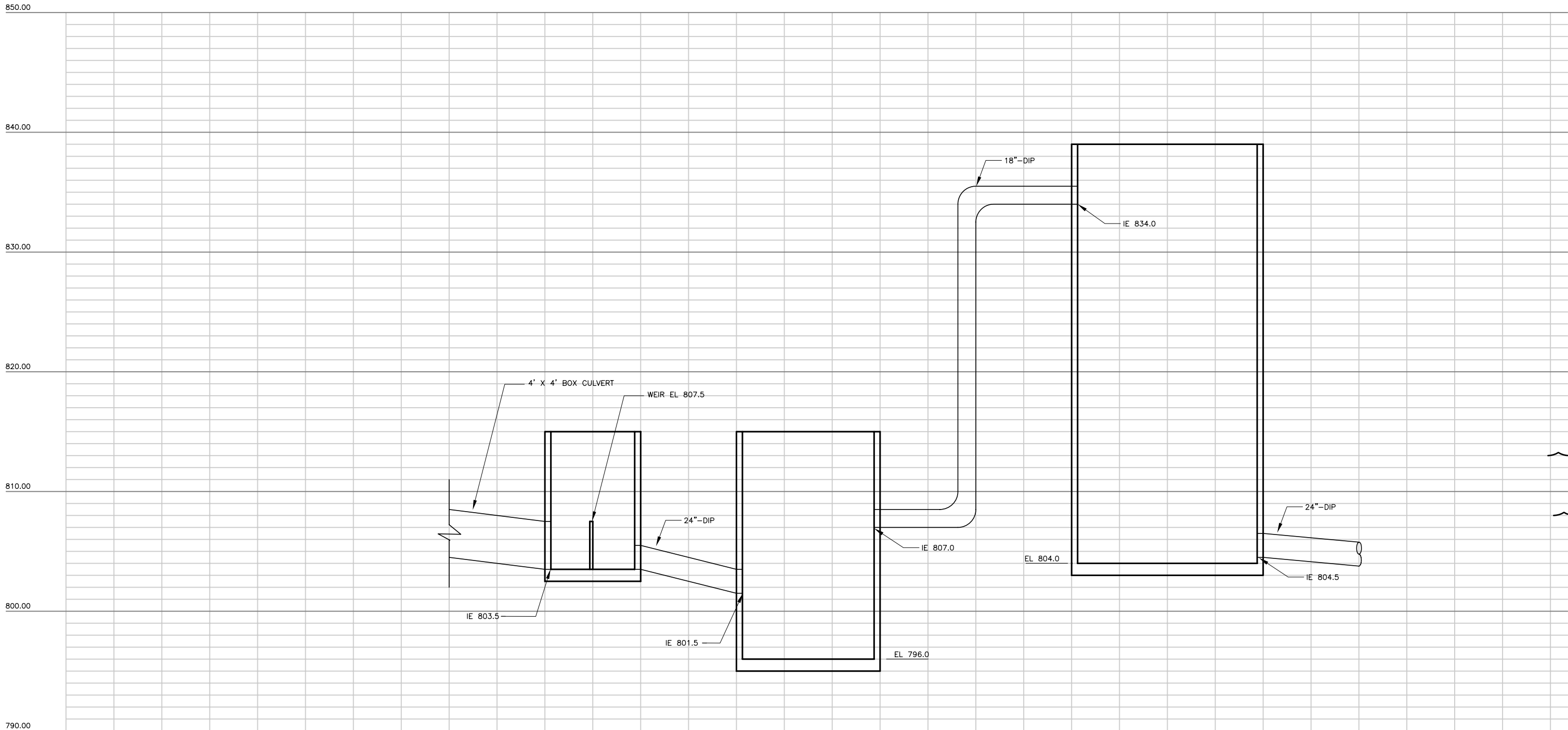
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWT OPTION 3:
BEHRC WITH STORAGE
PLANT WIDE PROFILE

PROJECT NO. 10561-54060
FILE NAME: CSTPR458

SHEET NO.
FIG 4-58

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR459.dwg
DATE: May 16, 2007 11:53am XREFS:X2234TB
USER: krafidr



WET WEATHER DIVERSION BOX

STORAGE PUMP STATION

WET WEATHER STORAGE

WET WEATHER STORAGE
PROFILE



DRAFT - NOT FOR CONSTRUCTION

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: B.LUECK
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007



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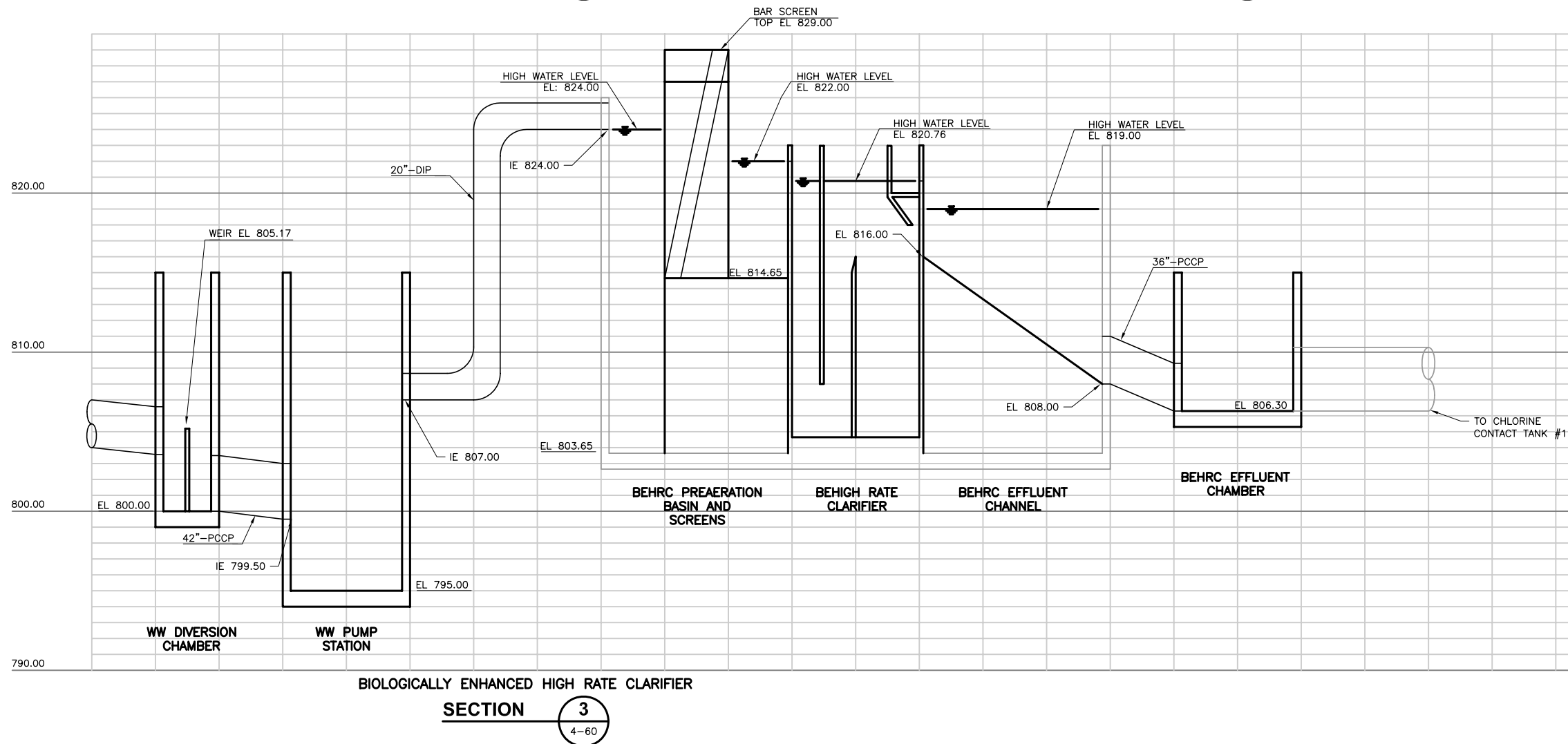
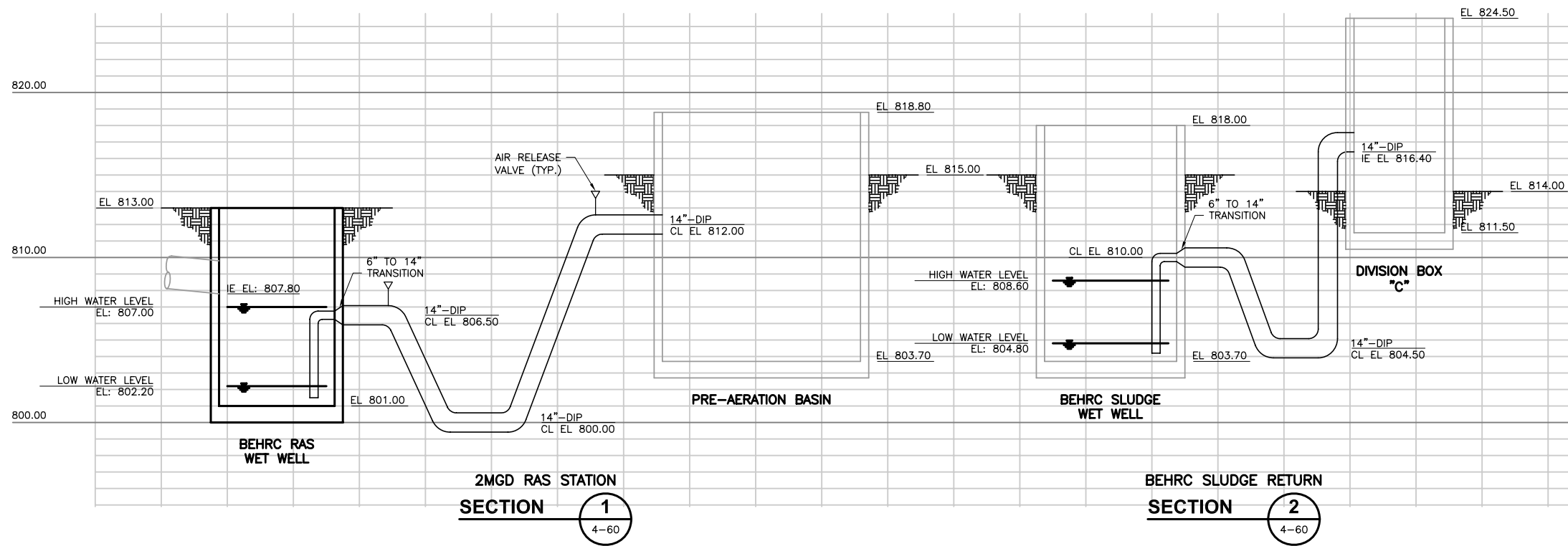
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 3:
BEHRC WITH STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR459

SHEET NO.
FIG 4-59

DWG: G:\KUB\CAD\TM CAD FIGS\CSTPR460.dwg
DATE: May 16, 2007 11:54am XREFS:X2234TB
USER: krafidr



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CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

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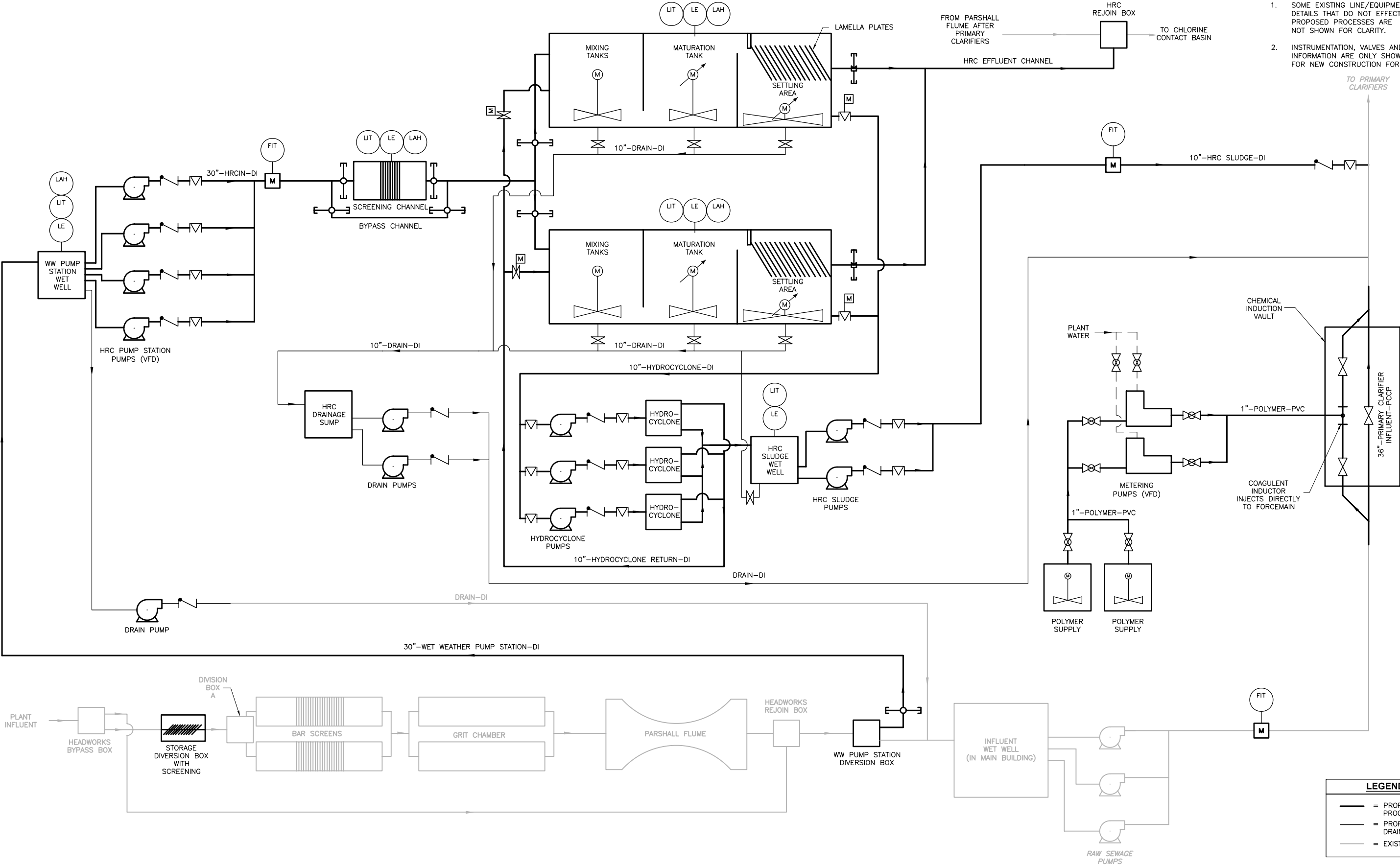
KNOXVILLE UTILITIES BOARD
KNOXVILLE, TENNESSEE
**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP OPTION 3:
BEHRC WITH STORAGE
PROFILE DETAILS**

PROJECT NO. 10561-54060
FILE NAME: CSTPR460
SHEET NO.
FIG 4-60

GENERAL NOTES:

1. SOME EXISTING LINE/EQUIPMENT DETAILS THAT DO NOT EFFECT PROPOSED PROCESSES ARE NOT SHOWN FOR CLARITY.
2. INSTRUMENTATION, VALVES AND LINE INFORMATION ARE ONLY SHOWN FOR NEW CONSTRUCTION FOR CLARITY.



LEGEND

- = PROPOSED PROCESS LINES
- = PROPOSED DRAIN LINES
- = EXISTING

DRAFT - NOT FOR CONSTRUCTION

DWG: G:\KUB\CAD\TM CAD FIGS\IGNDI462.dwg
DATE: May 16, 2007 11:54am XREFS:X2234TB
USER: krafdr

REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

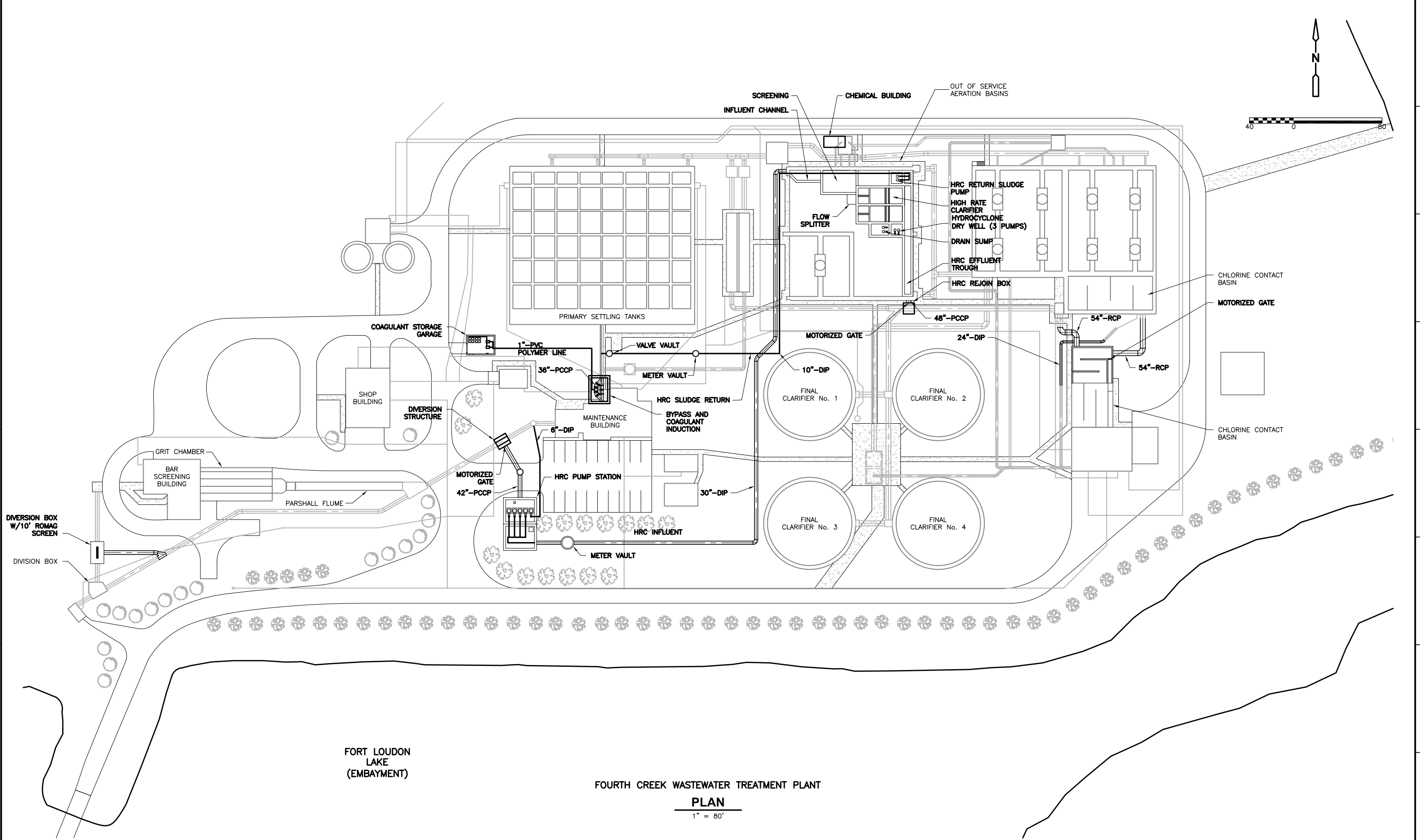
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**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTW OPTION 6:
HRC WITHOUT STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGNDI462
SHEET NO.
FIG 4-62

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FORT LOUDON
LAKE
(EMBAYMENT)

FOURTH CREEK WASTEWATER TREATMENT PLANT

PLAN

1" = 80'

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REV. NO.	DATE	DRWN	CHKD	REMARKS

DESIGNED BY: B.LUECK
DRAWN BY: D.KRAFT
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
DATE: MAY 2007

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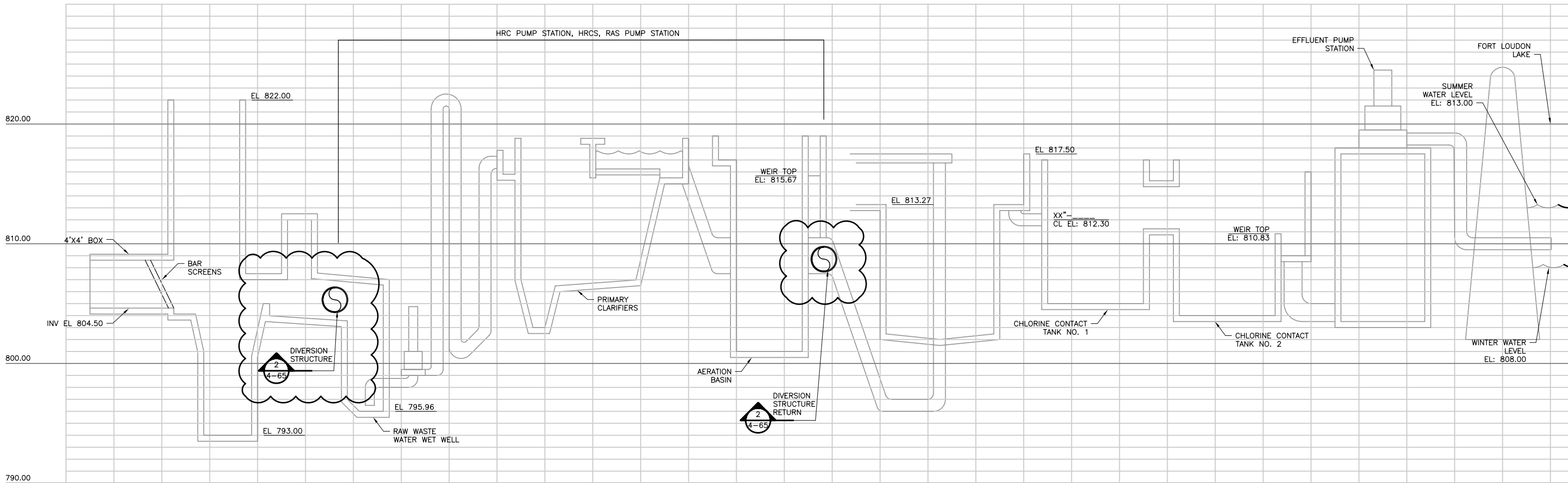
COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 6:
HRC WITHOUT STORAGE
OVERALL SITE PLAN

PROJECT NO. 10561-54060
FILE NAME: MOPPL463

SHEET NO.
FIG 4-63

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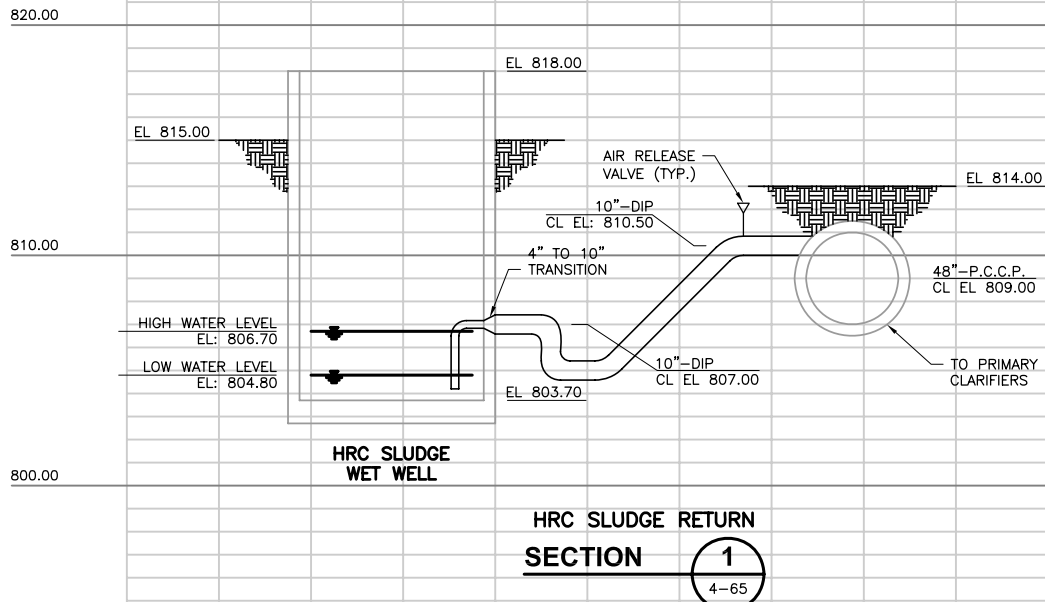
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**COMPOSITE CORRECTION
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**FOURTH CREEK WWTP OPTION 6:
HRC WITHOUT STORAGE
PLANT WIDE PROFILE**

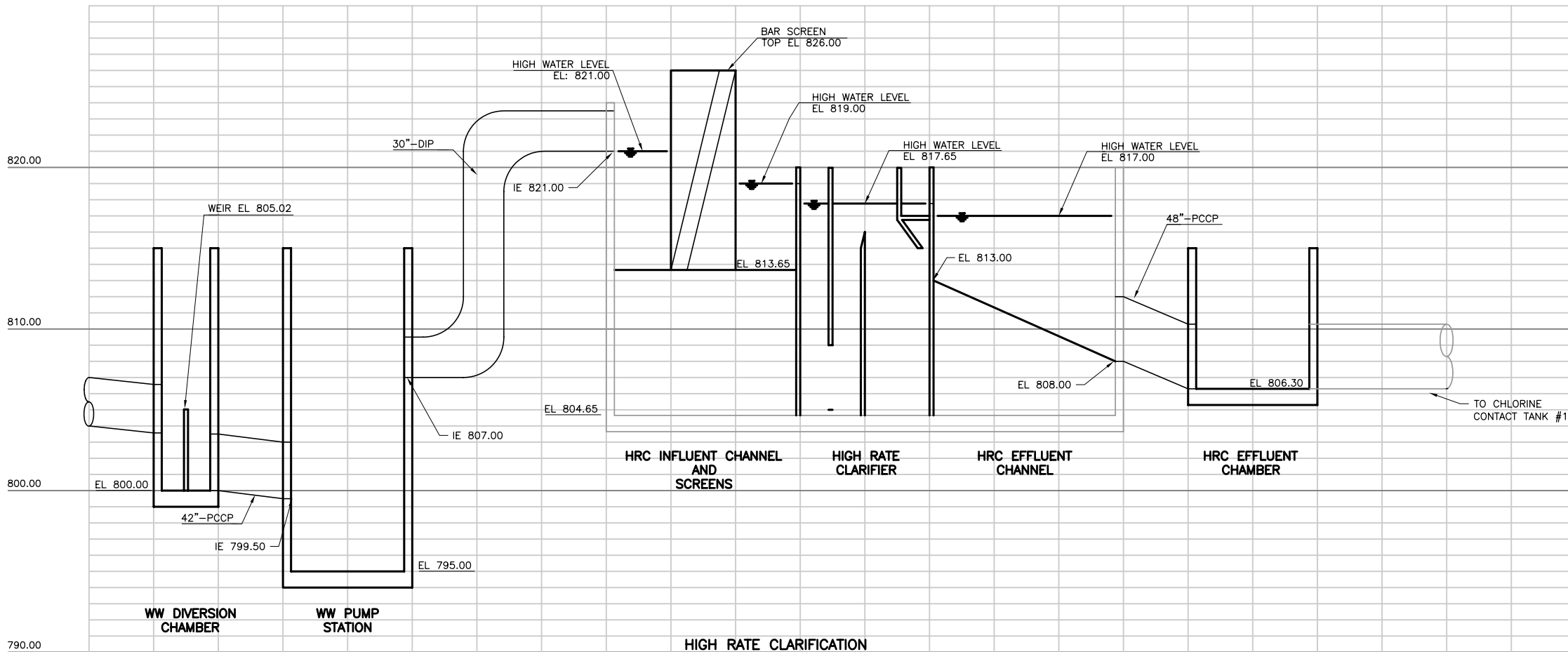
PROJECT NO. 10561-54060
FILE NAME: CSTPR464
SHEET NO.
FIG 4-64

USER: kraitdr

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HRC SLUDGE RETURN
SECTION 1
4-65



HIGH RATE CLARIFICATION
SECTION 2
4-65

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PLAN

FOURTH CREEK WWTP: OPTION 6
HRC WITHOUT STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR465

SHEET NO.
FIG 4-65

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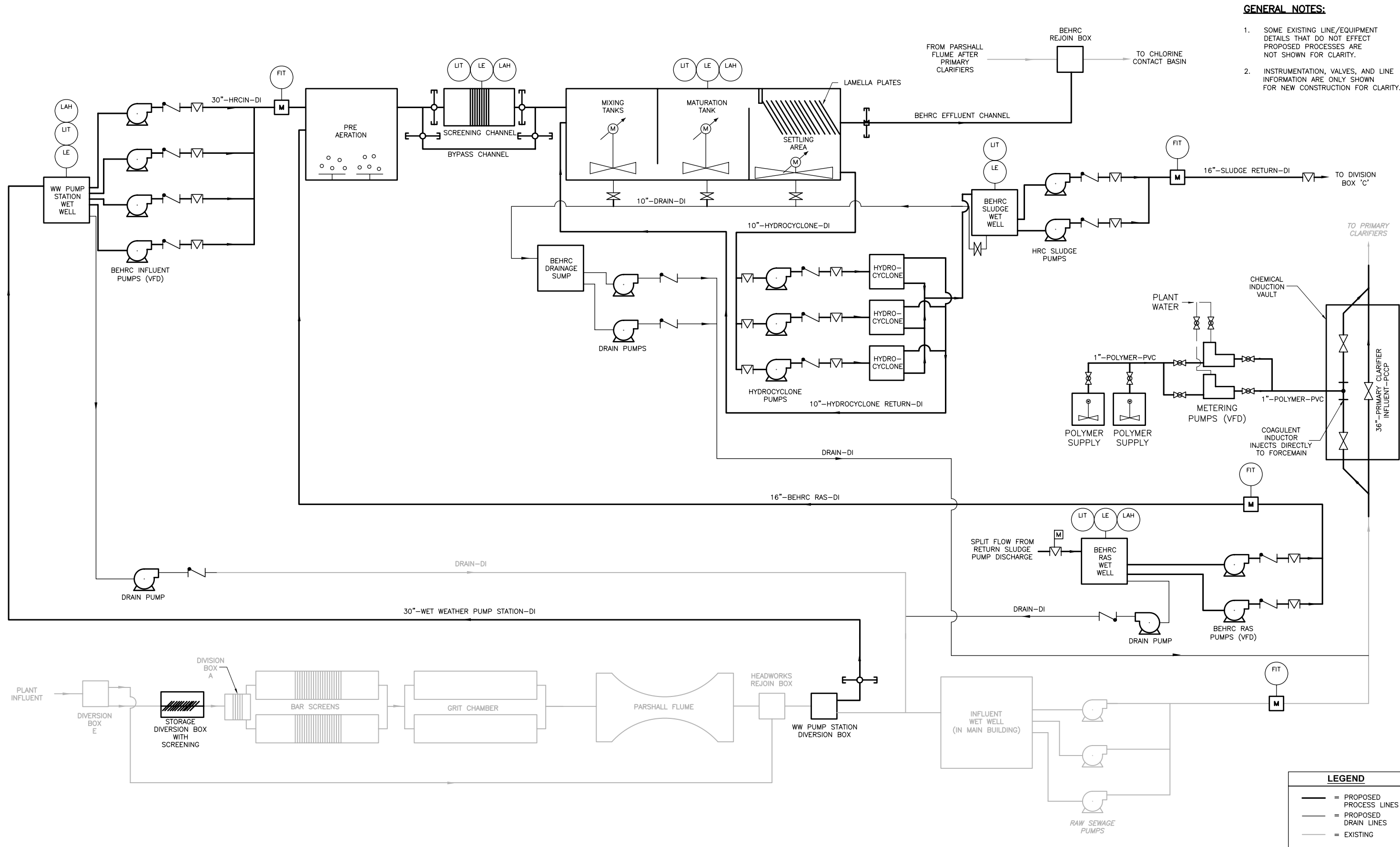
DESIGNED BY: D.YOUNGBLOOD
DRAWN BY: D.YOUNGBLOOD
SHEET CHK'D BY: B.LUECK
CROSS CHK'D BY: J.NORTON
APPROVED BY: B.MALOY
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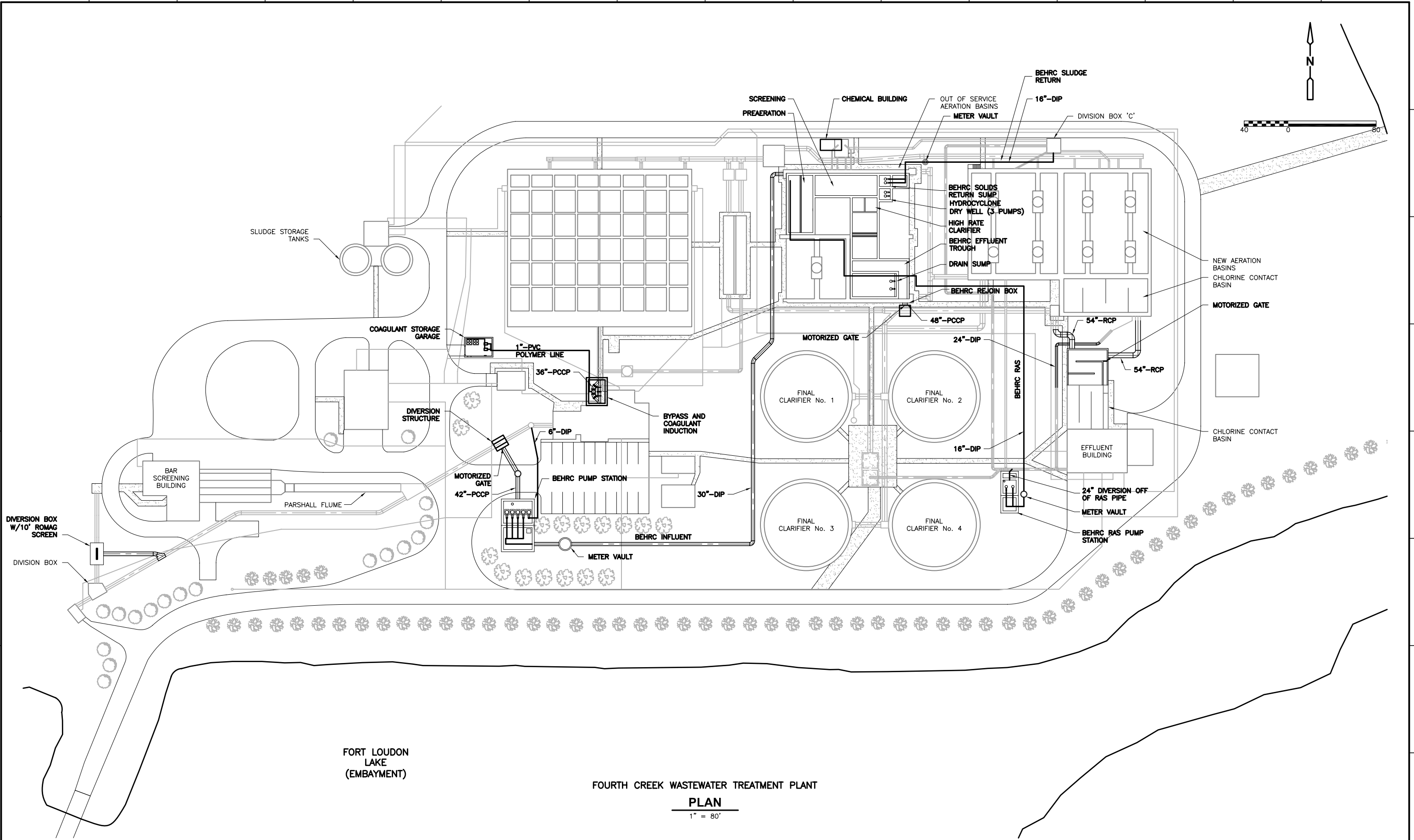
**FOURTH CREEK WWTP OPTION 7:
BEHRC WITHOUT STORAGE
PROCESS FLOW DIAGRAM**

PROJECT NO. 10561-54060
FILE NAME: IGND\467
SHEET NO.
FIG 4-67



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FORT LOUDON
LAKE
(EMBAYMENT)

FOURTH CREEK WASTEWATER TREATMENT PLANT

PLAN

1" = 80'

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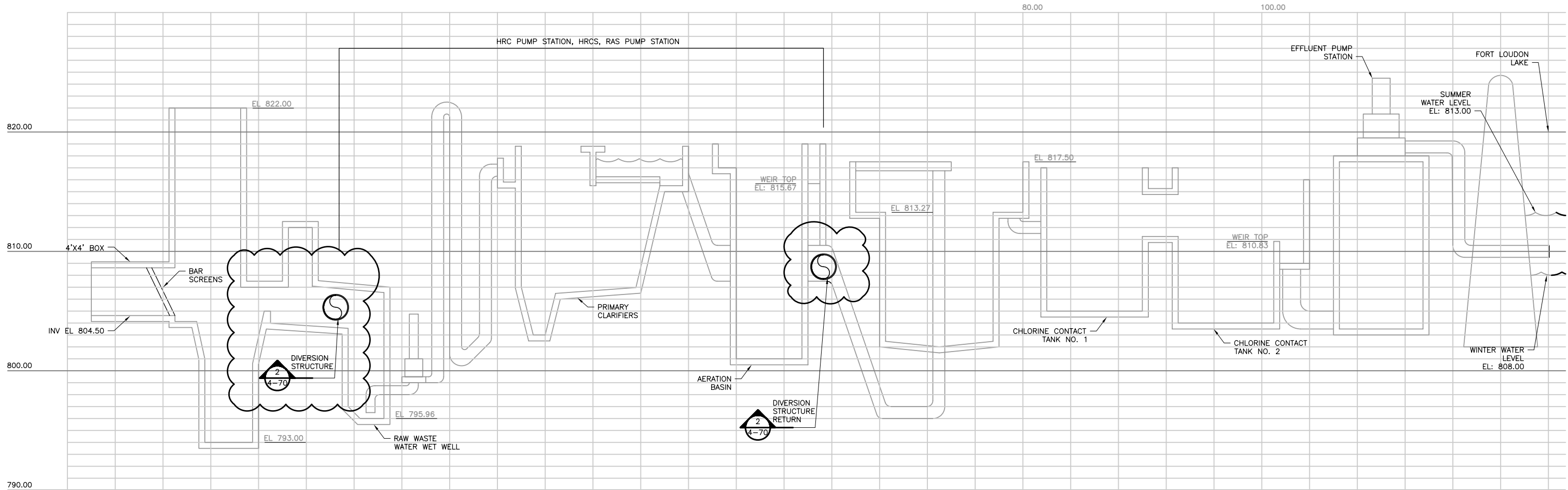
COMPOSITE CORRECTION
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FOURTH CREEK WWTP OPTION 7:
BEHRC WITHOUT STORAGE
OVERALL SITE PLAN

PROJECT NO. 10561-54060
FILE NAME: MOPPL468

SHEET NO.
FIG 4-68

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CROSS CHK'D BY:
APPROVED BY:
DATE: MAY 2007

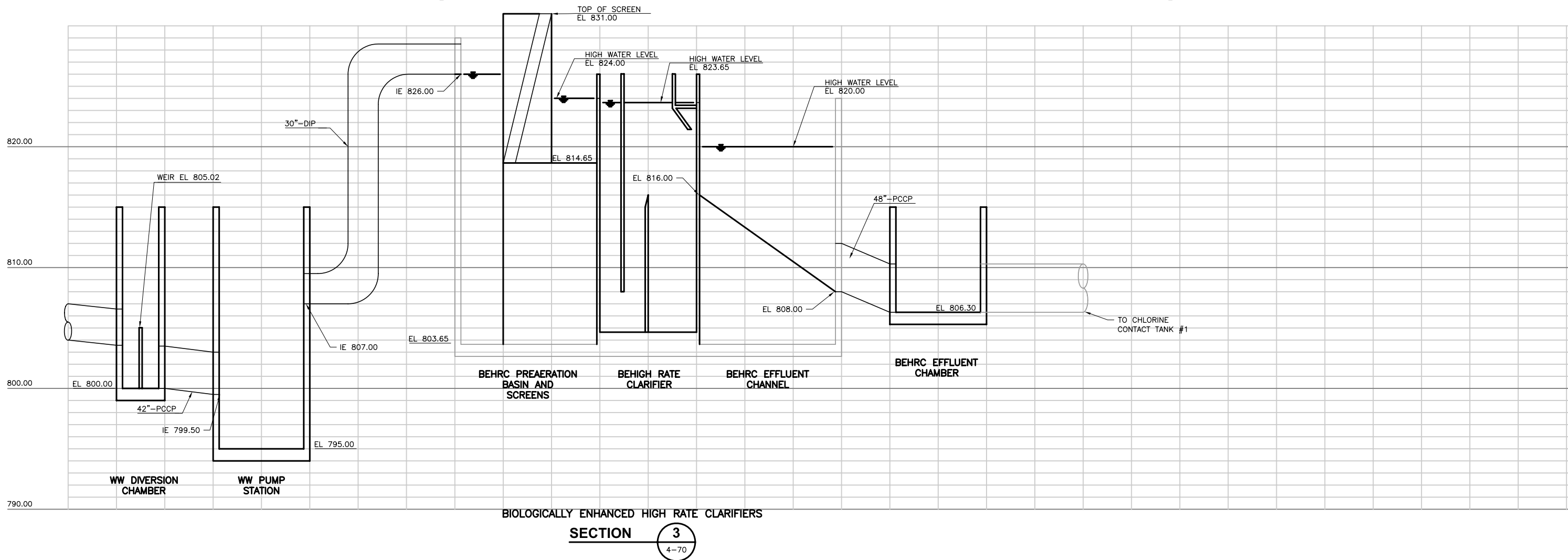
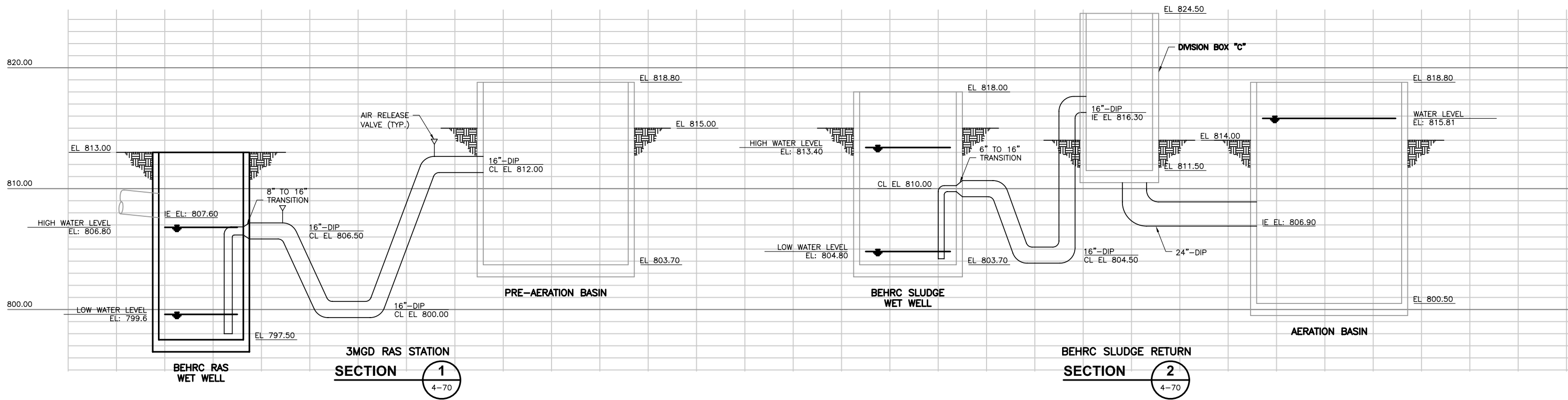
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**COMPOSITE CORRECTION
PLAN**

**FOURTH CREEK WWTP OPTION 7:
BEHRC WITHOUT STORAGE
PLANT WIDE PROFILE**

PROJECT NO. 10561-54060
FILE NAME: CSTPR469
SHEET NO.
FIG 4-69

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COMPOSITE CORRECTION
PLAN

FOURTH CREEK WWTP OPTION 7:
BEHRC WITHOUT STORAGE
PROFILE DETAILS

PROJECT NO. 10561-54060
FILE NAME: CSTPR470

SHEET NO.
FIG 4-70

Section 5

CCP Implementation Plan

This section presents the CCP implementation plan for the KWWTP and FCWWTP. Based on wastewater process evaluations, cost and non-cost criteria evaluations of the potential CCP improvements, the projected infrequent occurrence of Diversions during implementation of the proposed upgrades, and construction and operational sequencing requirements, a phased implementation to secondary treatment in the form of biologically enhanced high rate clarification is recommended for both WWTPs. A summary of key capacity-related improvements for each plant is summarized below.

KWWTP CCP Improvements (120 mgd Peak Flow Capacity) – Option 3

- Phase 1:**
- Pilot test chemically-enhanced primary treatment (CEPT)
 - Pilot test high rate clarification (HRC) and biologically enhanced high rate clarification (BEHRC)
 - Design and construct CCP Storage -12 MG storage (two sites)
 - Design and construct Phase I CCP WWTP improvements including:
 - Permanent facilities for CEPT
 - Emergency generators for liquid flow facilities
 - Upgrade existing gravity thickener
 - New gravity thickener
 - Upgrade existing on-site storage

Phase 2: Design and construct HRC/BEHRC for flows that exceed 70 mgd.

Other miscellaneous plant and process improvements currently being programmed as part of a comprehensive facility plan upgrade will be included as necessary for each phase.

FCWWTP CCP Improvements (34 mgd Peak Flow Capacity) – Option 7

- Phase 1:**
- Pilot test chemically-enhanced primary treatment (CEPT)
 - Pilot test high rate clarification (HRC) and biologically enhanced high rate clarification (BEHRC)
 - Design and construct Phase I CCP WWTP improvements including:
 - Permanent facilities for CEPT
 - Emergency generators for liquid flow facilities
 - Miscellaneous hydraulic improvements
 - HRC for flows that exceed 18 mgd
 - Other miscellaneous process improvements

Phase 2: Upgrade HRC to BEHRC for flows that exceed 18 mgd.

A phased implementation approach has been selected for the following reasons:

1. The proposed implementation plan and schedule will have no adverse environmental impact since both plants are expected to be in compliance with all permit effluent limits and capable of avoiding exceedance of CAP surcharge criteria in influent sewers by 2011 at Kuwahee Wastewater Treatment Plant (KWWTP) and 2013 at Fourth Creek Wastewater Treatment Plant (FCWWTP), well before the original CD compliance date of December 31, 2016.
2. Regarding KWWTP, the challenge of constructing new processes and modifying others on a large but already very built-out plant site that is bordered on the west by Third Creek, on the south by the Tennessee River, on the east by a railroad, on the north by a railroad and the University of Tennessee and entirely bisected by a major 4-lane arterial highway requires an extended construction time beyond that which would be acceptable for a less constrained site.

Previous excavation experience on this site indicates unexpected and variable rock ledges, unexpected underground utility and process piping locations, and the presence of an old petroleum product apparently from a previous site operation. Special consideration will be required to avoid unintentional plant process interruptions and to minimize plant process impacts during scheduled outages to accommodate construction. In addition, the KWWTP improvements will impact traffic on Neyland Drive during construction of pipeline crossings and to accommodate construction traffic and equipment. Neyland Drive is a major arterial road for the University of Tennessee and the City of Knoxville, and serves as:

- The primary access to the University of Tennessee Agriculture Campus, Neyland Stadium and Thompson-Boling Arena
- The only access for the University of Tennessee new soccer complex, softball complex, and university warehousing
- A major arterial providing access to James White Parkway, Interstate 40, downtown Knoxville, South Knoxville, and Alcoa Highway (US 129) to the airport.

Previous traffic count studies have documented approximately 20,000 vehicles a day past the KWWTP.

3. Providing ample time for coordinating CCP improvements with other plant improvements included in KUB's 5-year and long-term planning is critical to ensuring that "routine" but important and/or significant renewal and replacement projects within the plant don't get delayed or adversely impact treatment processes or operational performance. KUB is currently in the process of programming other KWWTP improvements which are not directly related to the

CCP. These improvement projects will have to be coordinated with the CCP improvements to minimize impacts to operations. Major upgrades currently being considered include replacement of blowers, influent pump upgrade, screen replacement, intermediate pump upgrade, replacement of gaseous chlorine with sodium hypochlorite, and replacement of the dissolved air flotation thickeners. These upgrades are critical to maintaining reliable process performance and consistent permit compliance. These upgrades are related to process equipment that is nearing the end of their predicted service life and can not be deferred.

4. KUB needs an appropriate amount of time to actively engage operators at all levels within the plants in design discussions and to allow them to be “hands-on” in construction related tasks. Doing so will result in fewer process problems during construction and yield a finished project that will be better understood by the operations staff and more efficiently and effectively operated with the likelihood of quicker startup and fewer violations over the life of the plant – significant dividends both short and long term. Plant operators and staff will play a key role in maintaining plant operations during construction. These operators and staff must be concurrently trained to operate new processes and will be involved heavily in construction coordination at both the FCWWTP and KWWTP. New standard operating procedures (SOPs) and interim SOPs must be developed and implemented (including training). In addition, operations staff will be closely involved in the design development and review process. This involvement is critical to the success of the CCP upgrades at both plants and the other necessary KWWTP upgrades described above.
5. Moving forward with and completing the Biologically Enhanced High Rate Clarification (BEHRC) improvements at FCWWTP first with little overlap with the KWWTP BEHRC project will help to identify any unexpected issues or problems and allow them to be resolved at a facility that is more flexible and much less complex than KWWTP and should facilitate a smoother construction and implementation at KWWTP by helping to minimize any potential for problems (and potential permit violations) at that facility.
6. With the added time to complete the CCP improvements provided by the proposed implementation plan and schedule, the impact on KUB’s financial plan (and customer rates) should not result in significant changes to the original plan or the timing or magnitude of projected rate increases.
7. At KWWTP, flow diversions and the resulting Total Suspended Solids (TSS) and Carbonaceous Biochemical Oxygen Demand (CBOD) loads have already been significantly reduced by the implementation of the PCP and will be further reduced by Chemically Enhanced Primary Treatment (CEPT) and CCP storage projects.

As evidence of the success of the PCP in eliminating Diversions and related effluent loadings at the KWWTP, the following actual occurrence statistics are provided:

Year	Actual PCP Initiations	Actual Number of Diversions
2006 (Since 3/1/06)	8	6
2007	11	0
2008 (through May)	11	1

Prior to PCP implementation, most if not all of the conditions leading to PCP initiation would have resulted in a Diversion.

Based on the reasons above, the proposed CCP implementation schedule includes the completion of construction for CCP required improvements by June 30, 2021.

The implementation plan, along with estimated annual capital costs, is presented in **Figure 5-1**. These estimated annual capital costs are based on the design and construction costs for the phased implementation of the process improvements as presented in Section 4 and detailed in Appendix C of this report, design and construction costs of stand-by emergency generators for KWWTP and FCWWTP, and design and construction costs for CCP storage based on KUB's previous collection system storage incurred program costs.

CCP Schedule Milestones

Key features of the schedule milestones set forth in Figure 5-1 are summarized below.

Tasks 1 & 2: Pilot Test CEPT at KWWTP and FCWWTP (July 2008–December 2009)

Preliminary pilot testing facilities have been installed at both plants to determine the effectiveness of polymer addition on primary clarifier performance during peak wet weather flows. Initial results determined that primary clarifier effluent TSS levels without chemical addition cause occasional maximum day TSS violations during Diversion events. Although these are temporary installations, they are full-scale systems capable of treating the entire primary treatment capacity flow. It is expected that use of these facilities will reduce and possibly eliminate occasional TSS violations during Diversion events. Pilot testing will continue for approximately 18 months during wet weather events in order to confirm effectiveness during numerous high flow conditions for each the KWWTP and FCWWTP (Tasks 1 and 2, respectively).

Task 3: Design and Construct CCP Storage for KWWTP (July 2008–June 2011)

Approximately 12 million gallons of storage will be constructed at or near the KWWTP. The purpose of this storage is to limit peak flows to the plant to 120 mgd or less and to eliminate capacity related SSOs at or near the plant. The storage will also be used to minimize the frequency and volume of Diversions which have already been dramatically reduced by strict adherence to the approved Process Controls Program (PCP).

Tasks 4 and 5: Pilot Test HRC and Biologically Enhanced High Rate Clarification at Both WWTPs (July 2009–December 2010)

Testing equipment will be procured from a process equipment vendor and tests will be conducted at one plant, and then the other. Due to the current popularity of the HRC process, a long lead time for delivery of pilot test equipment is expected. The primary purpose of pilot testing will be to optimize chemical selection and dosage for the HRC, and to confirm MLSS level and contact time for the BEHRC portion. (Note that the purpose of the pilot testing is not to confirm it will work, but to determine optimum effectiveness and establish design criteria at the KWWTP and FCWWTP, Tasks 4 and 5 respectively, based on wastewater characteristics and existing process performance under various flow and loading conditions.)

Task 6: Design and Construct KWWTP Phase 1 Improvements (January 2010–December 2012)

Phase 1 improvements at the KWWTP include:

- Permanent facilities for CEPT.
- Emergency generators for entire liquid flow facilities.
- Upgrade existing gravity thickener and construct new gravity thickener.
- Upgrade existing on-site storage.
- Other miscellaneous process improvements (currently being programmed as part of a comprehensive facility plan upgrade).

Note that the full-scale pilot test CEPT facilities will be kept operational until permanent facilities are installed. Therefore, KUB currently has the capability to comply with effluent limits during peak flow conditions, and Diversion solids loadings will be significantly reduced.

Task 7: Modify KWWTP PCP (July 2012–December 2012)

Upon completion of the KWWTP Phase I facilities, it is anticipated that the PCP will have to be revised to reflect these improvements and the experience gained in operating the new storage facilities.

Task 8: Design and Construct FCWWTP Phase 1 Improvements (January 2011–December 2013)

Phase 1 improvements at the FCWWTP include:

- Permanent facilities for CEPT.
- Emergency generator(s) for entire liquid flow facilities.
- Miscellaneous hydraulic improvements.
- HRC for flows that exceed 18 mgd.
- Other miscellaneous process improvements.

HRC will be constructed at the FCWWTP prior to the KWWTP because it will be significantly smaller and simpler to construct and operate.

Task 9: Modify FCWWTP PCP (July 2013–December 2013)

Upon completion of the FCWWTP Phase I facilities, the PCP will be revised to reflect the new wet weather treatment facilities.

Task 10: Evaluate FCWWTP HRC Performance (January 2014–June 2016)

It is anticipated that there will be many lessons learned from the start-up and operation of the FCWWTP HRC treatment train that will build experience for KUB operations staff and may identify process operability and design considerations that can then be applied to the KWWTP upgrade. The process performance evaluation will be conducted concurrently with Task 11, described below.

Task 11: Evaluate System Performance Upon Completion of Phase 1 CAP/ER (July 2013–December 2015)

This period will be used to conduct flow monitoring studies to confirm that the CAP/ER projects have resulted in the expected reductions in RDI/I and the related impacts on the plants. It will be critical to confirm peak flows prior to designing KWWTP HRC/BEHRC and FCWWTP BEHRC, since hydraulics and flow rates will have a significant impact on facility sizing.

Task 12: Design and Construct Phase II Improvements at FCWWTP (January 2016–June 2018)

Phase II improvements will consist of upgrading the HRC facility to BEHRC to enable full secondary treatment of all flows.

Task 13: Modify FCWWTP PCP (January 2018–June 2018)

Upon completion of the FCWWTP Phase II facilities, the PCP will be revised to reflect these improvements.

Task 14: Design and Construct Phase II Improvements at KWWTP (January 2018–June 2021)

Phase II improvements will consist of providing HRC/BEHRC facilities for flows that exceed 70 mgd and will enable full secondary treatment of all flows.

Task 15: Modify KWWTP PCP (January 2021–June 2021)

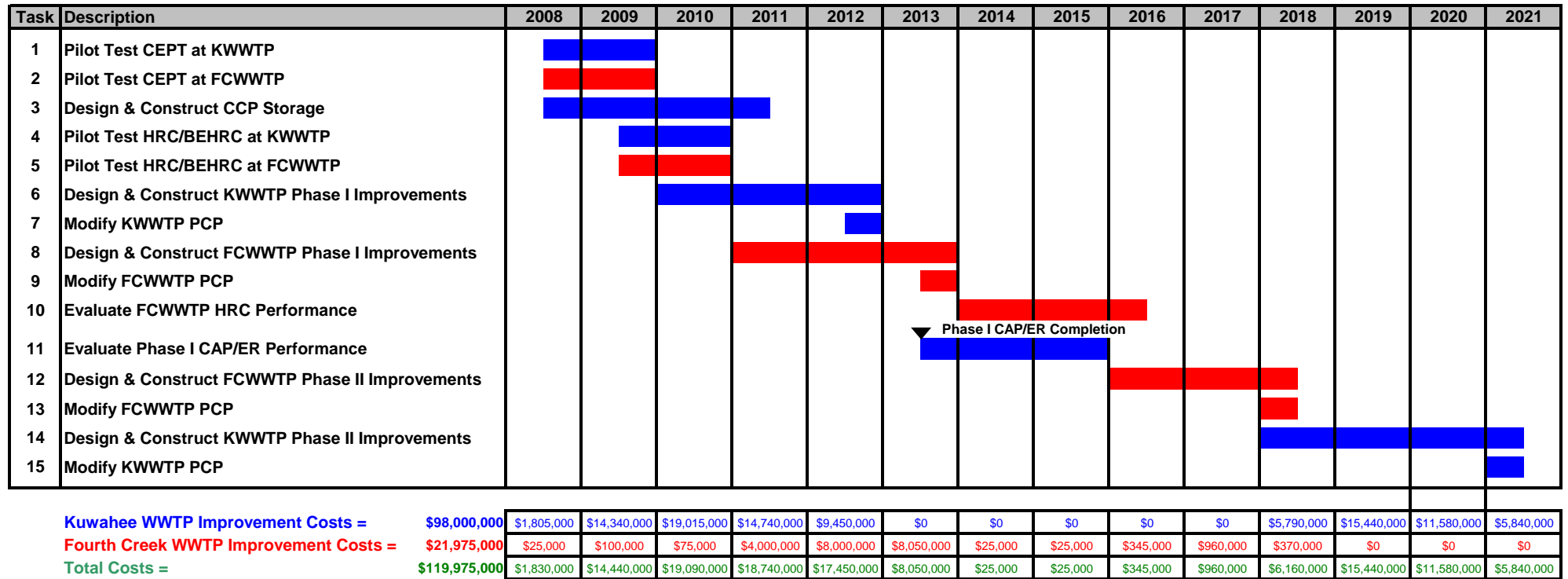
Upon completion of these facilities, the PCP will be revised to reflect the HRC/BEHRC facility improvements.

CCP Implementation Plan Impacts to the Consent Decree

As shown in Figure 5-1, the proposed CCP implementation plan extends past the original CD compliance completion date of December 31, 2016. Due to the phasing requirements details above, an extension to the CD has been requested for the CCP-related tasks of the Consent Decree. With the exception of the substantial completion dates for the CCP-related tasks above, no other modifications to the provisions or compliance schedule for the non-CCP CD requirements have been requested.

**Figure 5-1
Knoxville Utilities Board
Composite Correction Plan**

Proposed Implementation Plan Schedule and Conceptual Annual Expenditures



Appendix A

Appendix A

Kuwahee and Fourth Creek Wastewater Treatment Plants BioWin Simulations

Overview

This section presents the results of the process modeling of the Kuwahee Wastewater Treatment Plant (KWWTP) and the Fourth Creek Wastewater Treatment Plant (FCWWTP). Included are discussions of the BioWin model used and the results of the process modeling task.

The objective of the modeling task is to assess the approximate effluent quality expected with each of the three proposed upgrade options for managing wet weather flows at both KWWTP and FCWWTP:

1. Chemical addition to existing primary clarifiers only;
2. Diversion of peak wet weather flows prior to primary clarifiers and treatment with high rate clarification (HRC), combined with chemical addition to existing primary clarifiers and biological treatment for the conventional treatment train; and
3. Redirect of peak wet weather flows prior to primary clarifiers and treatment with biologically enhanced high rate clarification (BEHRC), combined with chemical addition to primary clarifiers and biological treatment for the conventional treatment train.

BioWin is a widely-used computer simulation program for evaluating and predicting wastewater treatment plant performance. Calibration of the KWWTP and FCWWTP simulators—required for meaningful model results—was performed previously using the results of intensive sampling performed in June and July of 2005. The same COD influent fractions developed during the previous calibration were used for the simulations described below.

KWWTP Model Development and Results

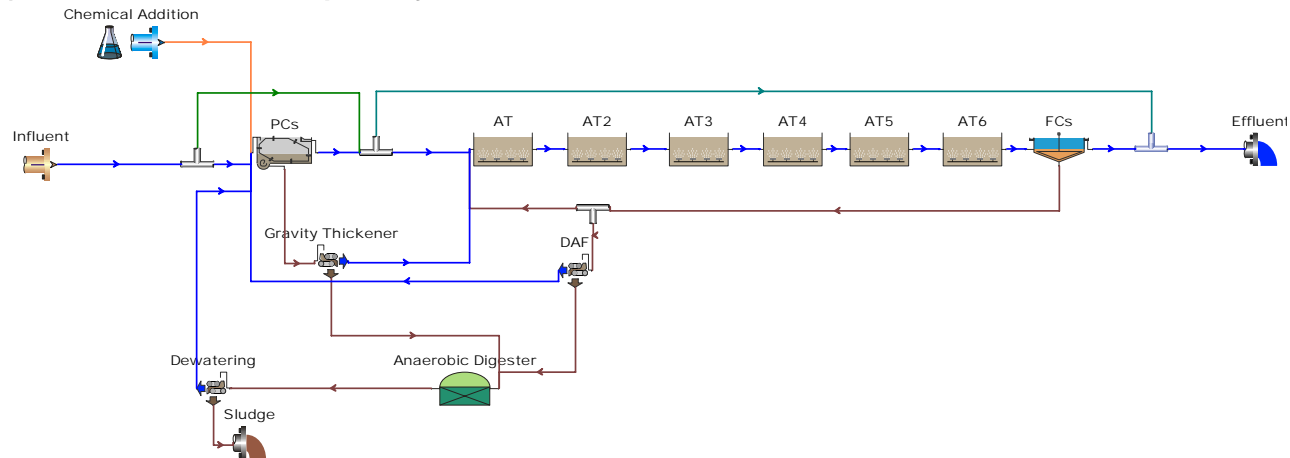
Model Development

For the KWWTP, the number and size of the various unit processes were input per the unit descriptions in the report entitled “Knoxville Utilities Board Comprehensive Performance Evaluation Program for the WWTPs” prepared by CDM and submitted to the EPA on February 24, 2006.

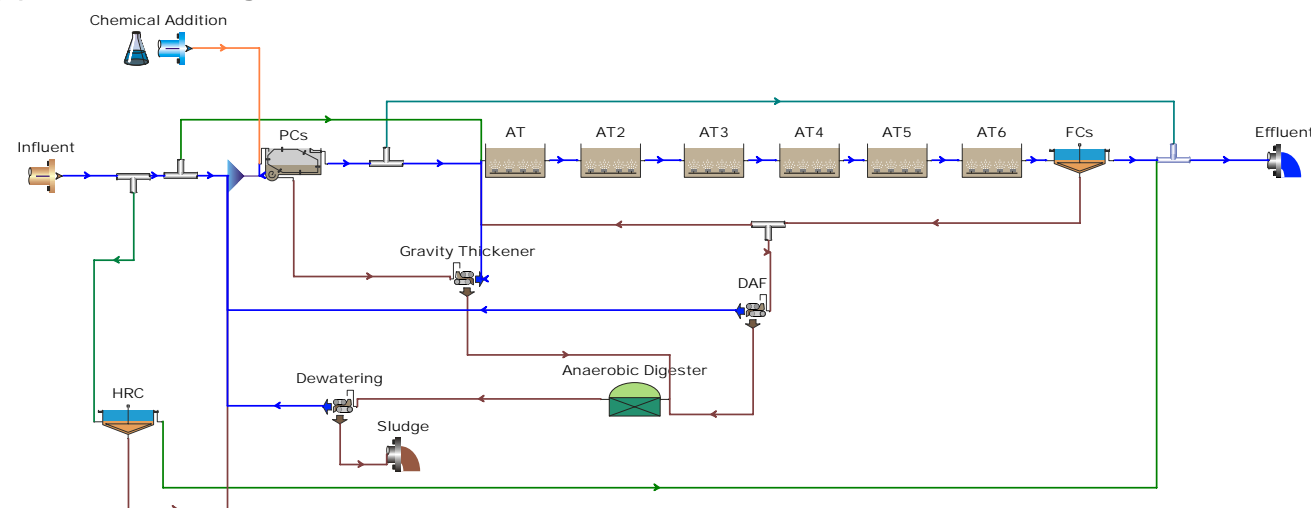
The plant model layouts for the different upgrade options are shown in **Figure 1**. Because the aeration tanks are plug-flow reactors, they were modeled in BioWin as six completely-mixed reactors in series. Up to 70 mgd of flow is sent to the existing primary clarifiers. Note that for the HRC options, the underflow from the high-rate clarifier is returned to the primary clarifiers. For the BEHRC options, the RAS from the HRC clarifier is returned to the existing secondary treatment train aeration basins.

Figure 1. BioWin Layouts for KWWTP

(a) Chemical addition to primary clarifiers



(b) Diversion to high rate clarification



(c) Redirect to biologically enhanced high rate clarification

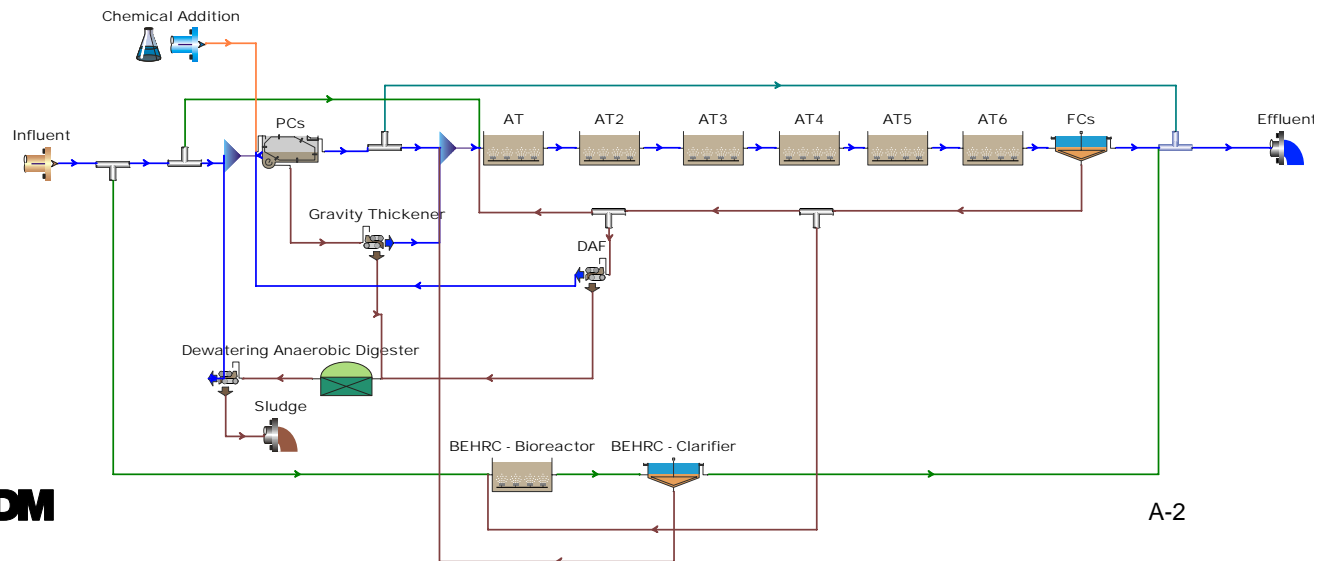


Table 1 summarizes the different simulations that were performed with BioWin for KWWTP. The BOD, TSS, and TKN influent concentrations for each scenario are shown in **Table 2**; all other influent concentrations were left at BioWin defaults. Note that the BOD, TSS, and TKN influent concentrations used correspond to the 95th percentile daily load (based on 2002 through mid-2005 daily plant data) divided by the wet weather flow (e.g., 120 or 160 mgd) for that scenario.

Scenario names are shown in highlighted cells for different upgrade options and influent and secondary treatment flows

Table 1 Summary of BioWin Simulations for KWWTP				
Influent Flow (mgd)	Flow to Secondary Treatment (mgd)	Upgrade Option		
		Chemical Addition to Primary Clarifiers	Diversion to High-Rate Clarification	Redirect to Biologically-Enhanced High-Rate Clarification
120	60	1A - CA	1A – HRC	1A – BEHRC
120	70	1B – CA	1B – HRC	1B – BEHRC
160	60	--	2A – HRC	2A – BEHRC
160	70	--	2B – HRC	2B – BEHRC

Table 2 Summary of Influent BOD, TSS, and TKN Concentrations for KWWTP BioWin Simulations					
Scenario	Influent Flow (mgd)	Flow to Secondary Treatment (mgd)	Influent Concentrations ¹		
			CBOD (mg/L) ²	TSS (mg/L)	TKN (mg N/L) ³
1A	120	60	143	268	8.8
1B	120	70	143	268	8.8
2A	160	60	107	201	6.7
2B	160	70	107	201	6.7

Notes:

- (1) Influent concentrations are based on the 95th percentile daily load divided by the influent flow for the scenario. The 95th percentile influent loads are: 143,000 lbs/day for CBOD, 268,000 lbs/day for TSS, and 5,288 lbs/day for NH₃-N.
- (2) CBOD values listed in table were divided by 0.84 for input into BioWin because BioWin requires the BOD values from uninhibited BOD tests.
- (3) TKN is assumed to be 60% NH₃-N.

The following operational parameters were set for KWWTP simulations:

- Solids removal in primary clarifiers = 75% for all options;
- Temperature = 15°C;
- Target solids retention time (SRT) = 7 days;

- Maximum MLSS concentrations = 3,500 mg/L for Scenarios 1A and 2A (60 mgd to secondary treatment) and 3,250 mg/L for Scenarios 1B and 2B (70 mgd to secondary treatment)¹;
- Dissolved oxygen setpoint in aeration = 2 mg/L;
- Solids removal in secondary clarifiers = 99.6% (to produce a secondary clarifier effluent suspended solids concentration of approximately 15 to 20 mg/L);
- Return activated sludge (RAS) flow = 50% of flow to secondary treatment (note that it was found that the return ratio did not significantly affect clarifier performance);
- Solids removal in HRC = 85% and in BEHRC = 95% (latter found to be necessary for achieving effluent limits);
- BOD removal in BEHRC = 65% (attained by varying the size of the HRC bioreactor) and ammonia removal BEHRC = 20%; and
- HRC underflow and BEHRC RAS influent and effluent = 5% of HRC or BEHRC influent flow.

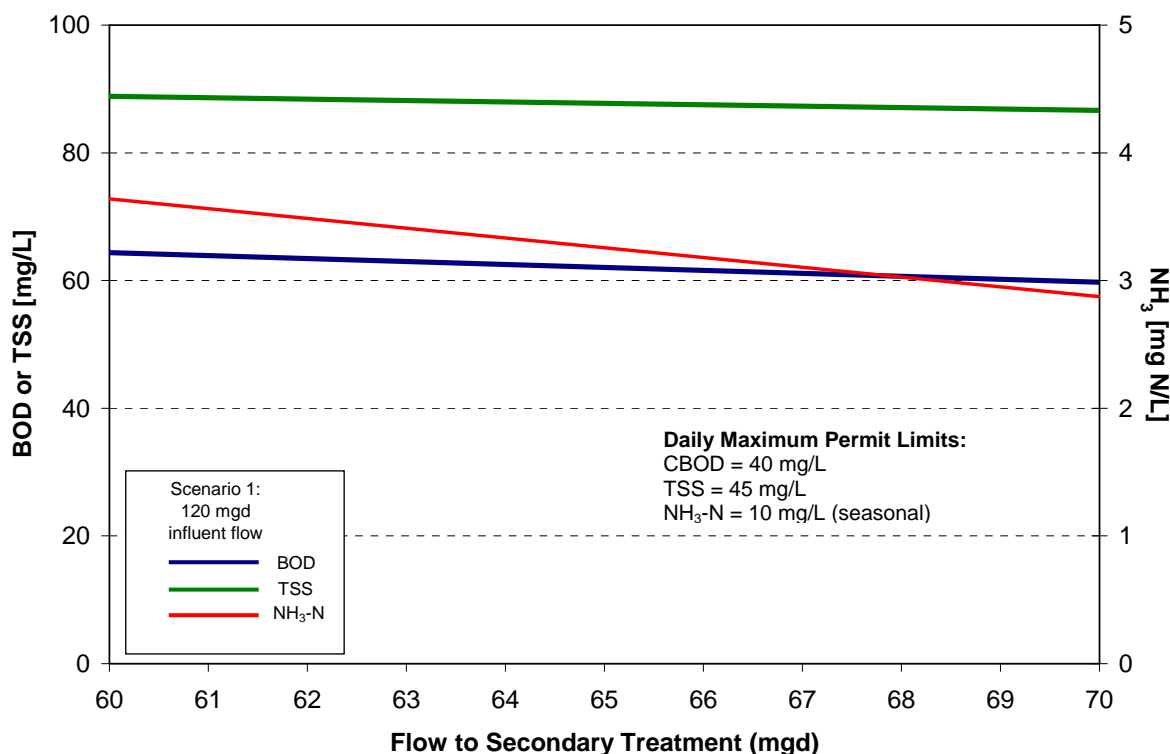
Results

Chemical Addition to Primary Clarifiers

BioWin simulations for chemical addition to primary clarifiers at KWWTP (**Figure 2**) suggest that the daily maximum TSS effluent limit (45 mg/L) would not be met under any scenario (that is, for any influent flow or any flow to secondary treatment). The daily maximum CBOD effluent limit (40 mg/L) would likely not be met either. Note that while Figure 2 displays effluent BOD values, the effluent CBOD values should be slightly lower than but close to the plotted BOD values. The BioWin simulations suggest that the daily maximum ammonia effluent limit (10 mg/L during May through October) could be met for all flow scenarios. The percentage solids removal required in the primary clarifiers to achieve the effluent TSS limit under the other scenarios would be greater than 99% for all scenarios.

¹ These maximum MLSS values are based on a solids flux analysis done for the existing clarifiers at KWWTP at maximum day flows, assuming a sludge volume index = 150 mL/g and a return ratio = 0.50. Note that increasing the return ratio above 0.5 is not expected to significantly increase the secondary clarifier capacity.

Figure 2. Predicted Effluent Quality for KWWTP with Chemical Addition to Primary Clarifiers



Diversion to High Rate Clarification and Redirect to Biologically Enhanced High Rate Clarification

BioWin simulations suggest that CBOD (given that CBOD is less than BOD), TSS, and NH₃-N effluent limits could be met under all flow scenarios with Diversion to high-rate clarification, assuming 85% solids removal in the clarifiers (**Figure 3**). With redirect to biologically enhanced high rate clarification (**Figure 4**), effluent TSS and NH₃-N limits could theoretically be met, although effluent CBOD limits would not (assuming 95% removal in the clarifiers). It should be noted that BioWin predicts that the main liquid process secondary treatment train would be nitrogen-limited under the high-flow (160 mgd influent flow) scenarios with HRC and under all scenarios with BEHRC. Thus, biological growth, and therefore BOD removal and nitrification, would not be optimized in the main treatment train unless nutrient addition is provided. Further analysis indicates that CBOD, TSS and NH₃-N effluent limits can be met under all scenarios with BEHRC if nutrient addition is provided for the existing biological process. It should also be noted that when 70 mgd of flow is sent to existing secondary treatment, BioWin predicts that the SRT is slightly lower than the theoretical nitrifier Washout SRT at 15 °C (3.5 days). Although the effluent ammonia limits can be met – primarily due to the low influent TKN concentration and the uptake of ammonia for biological growth, rather than due to nitrification – operating at Washout conditions may adversely affect the nitrification capacity of the plant.

Pilot testing of HRC and BEHRC are recommended to confirm the assumptions stated herein.

Figure 3. Predicted Effluent Quality for KWWTP with Diversion to High Rate Clarification

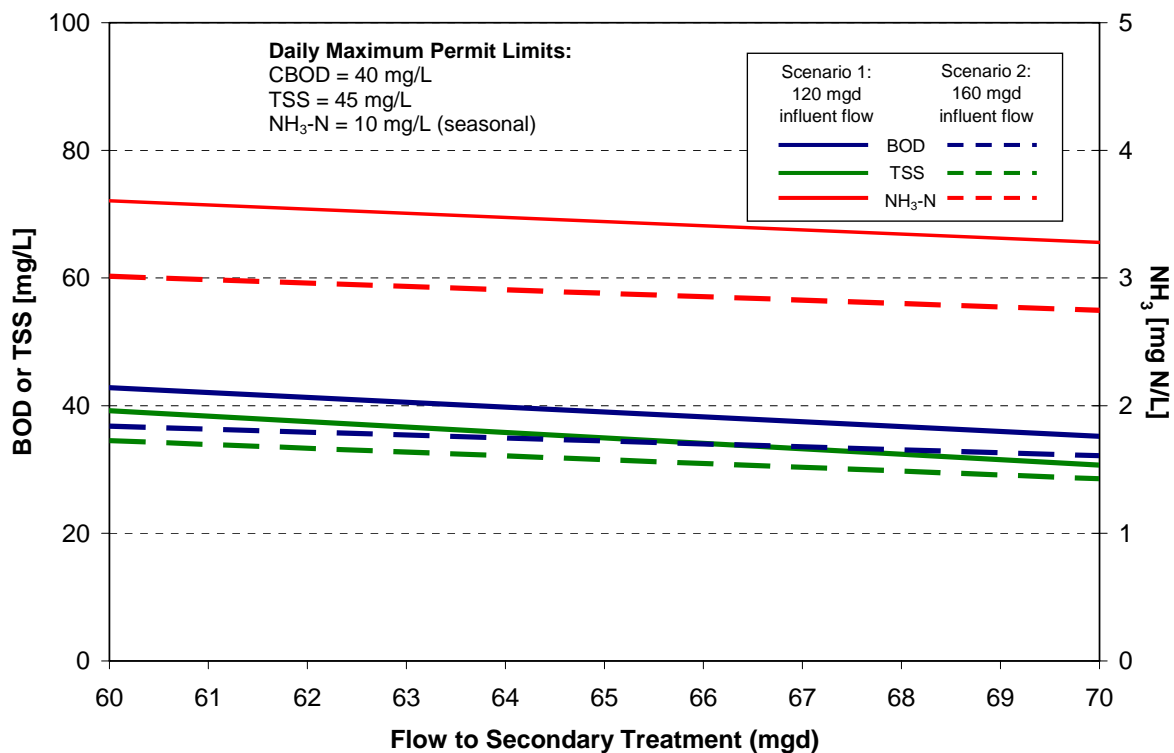
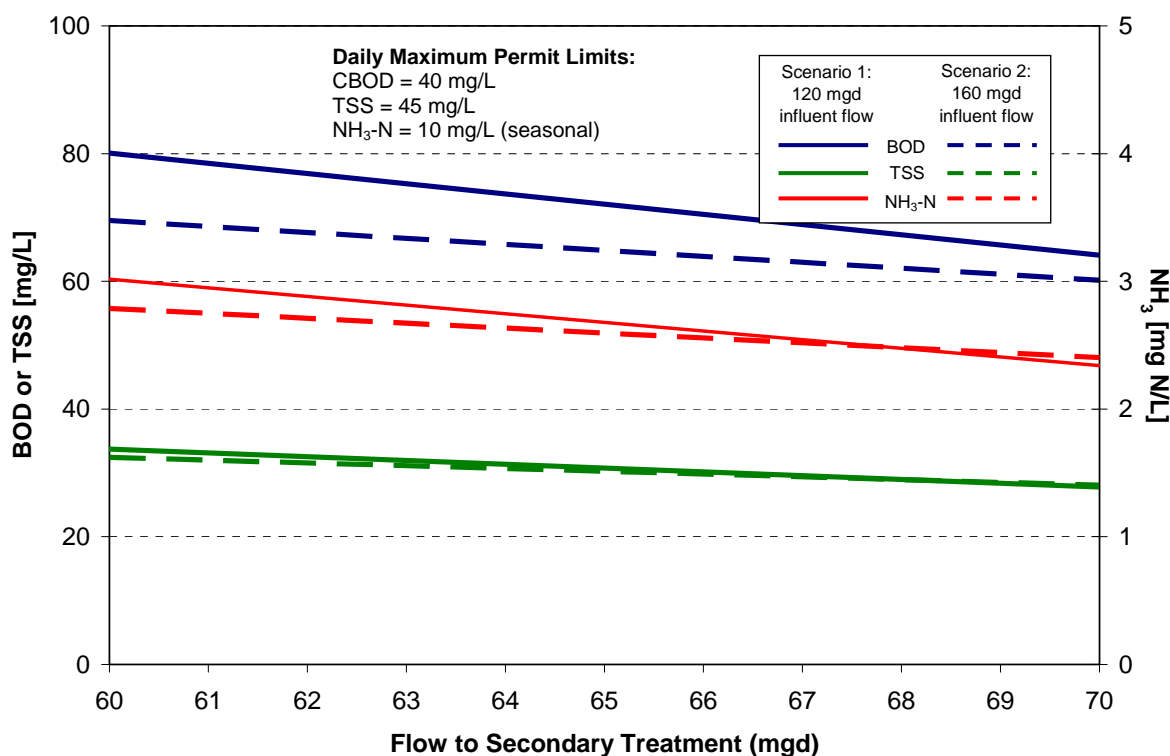


Figure 4. Predicted Effluent Quality for KWWTP with Redirect to Biologically Enhanced High Rate Clarification



FCWWTP Model Development and Results

Model Development

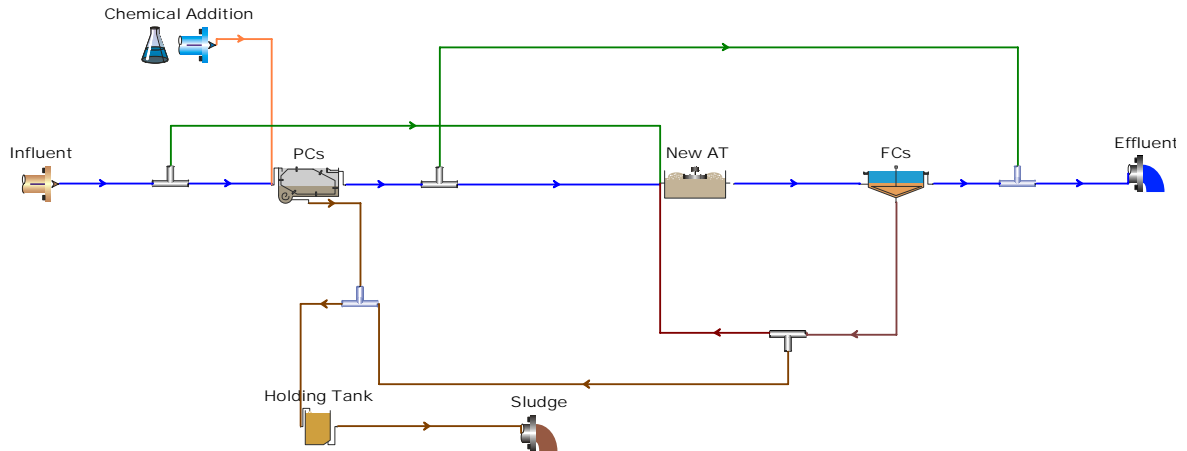
For the FCWWTP, the number and size of the various unit processes were input as described previously (see the report entitled “Knoxville Utilities Board Comprehensive Performance Evaluation Program for the WWTPs”, prepared by CDM and submitted to the EPA on February 24, 2006).

The plant model layouts for the different upgrade options are shown in **Figure 5**. Note that for the HRC option, the underflow from the high rate clarifier is returned to the primary clarifiers. For the BEHRC option, the RAS from the HRC clarifier is returned to the existing secondary treatment train.

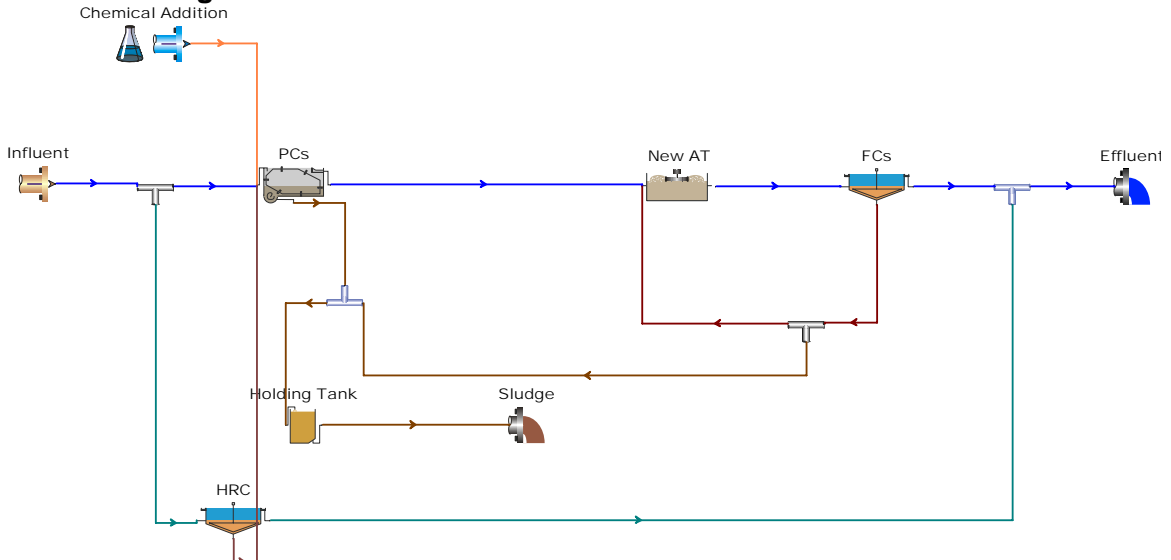
Table 3 summarizes the different simulations that were performed with BioWin. The BOD, TSS, and TKN influent concentrations for each scenario are shown in **Table 4**; all other influent concentrations were left at BioWin defaults. Note that the BOD, TSS, and TKN influent concentrations used correspond to the 95th percentile daily load (based on 2002 through mid-2005 daily plant data) divided by the wet weather flow (e.g., 27 or 34 mgd) for that scenario.

Figure 5. BioWin Layouts for FCWWTP

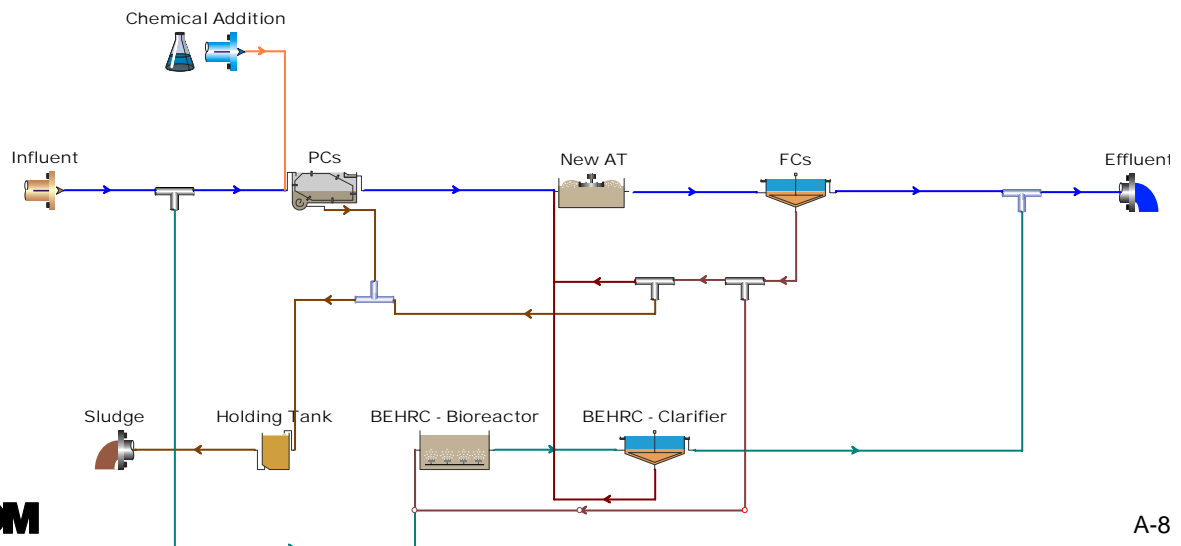
(a) Chemical addition to primary clarifiers



(b) Diversion to high-rate clarification



(c) Redirect to biologically enhanced high rate clarification



Scenario names are shown in highlighted cells for different upgrade options and influent and secondary treatment flows

Table 3 Summary of BioWin Simulations for FCWWTP				
Influent Flow (mgd)	Flow to Secondary Treatment (mgd)	Upgrade Option		
		Chemical Addition to Primary Clarifiers	Diversion to High Rate Clarification	Redirect to Biologically Enhanced High Rate Clarification
27	15	1A - CA	1A – HRC	1A – BEHRC
27	18	1B – CA	1B – HRC	1B – BEHRC
34	15	2A – CA	2A – HRC	2A – BEHRC
34	18	2B – CA	2B – HRC	2B – BEHRC

Table 4 Summary of Influent BOD, TSS, and TKN Concentrations for FCWWTP BioWin Simulations					
Scenario	Influent Flow (mgd)	Flow to Secondary Treatment (mgd)	Influent Concentrations		
			BOD (mg/L)	TSS (mg/L)	TKN (mg N/L)
1A	27	15	80	122	7.1
1B	27	18	80	122	7.1
2A	34	15	63	97	5.6
2B	34	18	63	97	5.6

Note: Influent concentrations are based on the 95th percentile daily load divided by the influent flow for the scenario. The 95th percentile influent loads are: 18,000 lbs/day for BOD, 27,500 lbs/day for TSS, and 955 lbs/day for NH₃-N. TKN is assumed to be 60% NH₃-N.

The following operational parameters were set for FCWWTP simulations:

- Solids removal in primary clarifiers = 60% for all options;
- Temperature = 15 °C;
- Target solids retention time (SRT) = 2 days;
- Minimum MLSS concentrations = 1,500 mg/L and maximum MLSS = 3,100 mg/L for Scenarios 1A and 2A (15 mgd to secondary treatment) and 2,700 mg/L for Scenarios 1B and 2B (18 mgd to secondary treatment)²;
- Dissolved oxygen setpoint in aeration = 2 mg/L;
- Solids removal in secondary clarifiers = 99.1% (to achieve a secondary clarifier effluent suspended solids concentration of approximately 15 to 20 mg/L);

² These maximum MLSS values are based on a solids flux analysis done for the existing clarifiers at KWWTP at maximum day flows, assuming a sludge volume index = 150 mL/g and a return ratio = 0.50. Note that increasing the return ratio above 0.5 is not expected to significantly increase the secondary clarifier capacity.

- Return activated sludge (RAS) flow = 50% of flow to secondary treatment (note that it was found that the return ratio did not significantly affect clarifier performance);
- Solids removal in HRC = 85% and in BEHRC= 95% (the latter was found to be necessary to achieve effluent limits);
- BOD removal in BEHRC = 65% (attained by varying the size of the HRC bioreactor); and
- HRC underflow and BEHRC RAS influent and effluent = 5% of HRC or BEHRC influent flow.

Results

Simulations for chemical addition to primary clarifiers at FCWWTP (**Figure 5**), Diversion to high rate clarification with 85% solids removal in high-rate clarifiers (**Figure 6**), and redirect to biologically enhanced high rate clarification with 95% removal in high-rate clarifiers (**Figure 7**) suggest that the daily maximum TSS (45 mg/L) and BOD (45 mg/L) effluent limits could be met under all flow scenarios. These results are based on maintaining a minimum MLSS of at least 1,500 mg/L for the chemical addition to primary clarifier and high rate clarification options. At this minimum MLSS, the BioWin-predicted SRT was sometimes higher than 2 days.

Pilot testing of HRC and BEHRC are recommended to confirm the assumptions stated herein.

Figure 5. Predicted Effluent Quality for FCWWTP with Chemical Addition to Primary Clarifiers

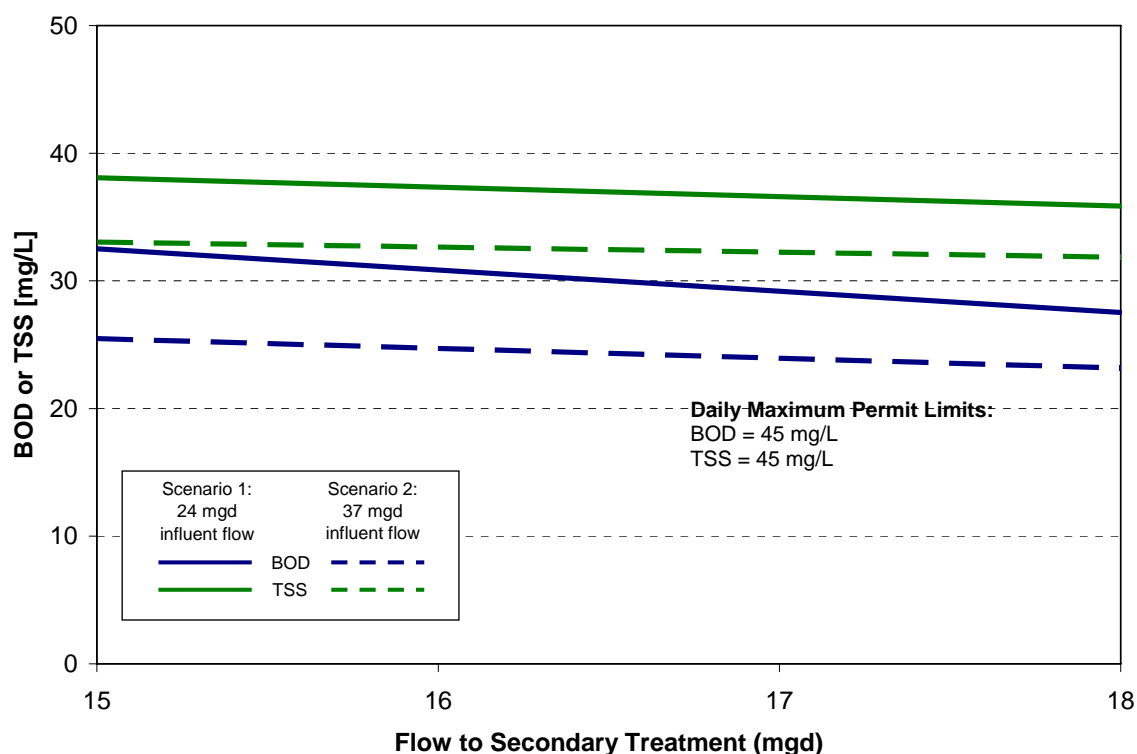


Figure 6. Predicted Effluent Quality for FCWWTP with Diversion to High Rate Clarification

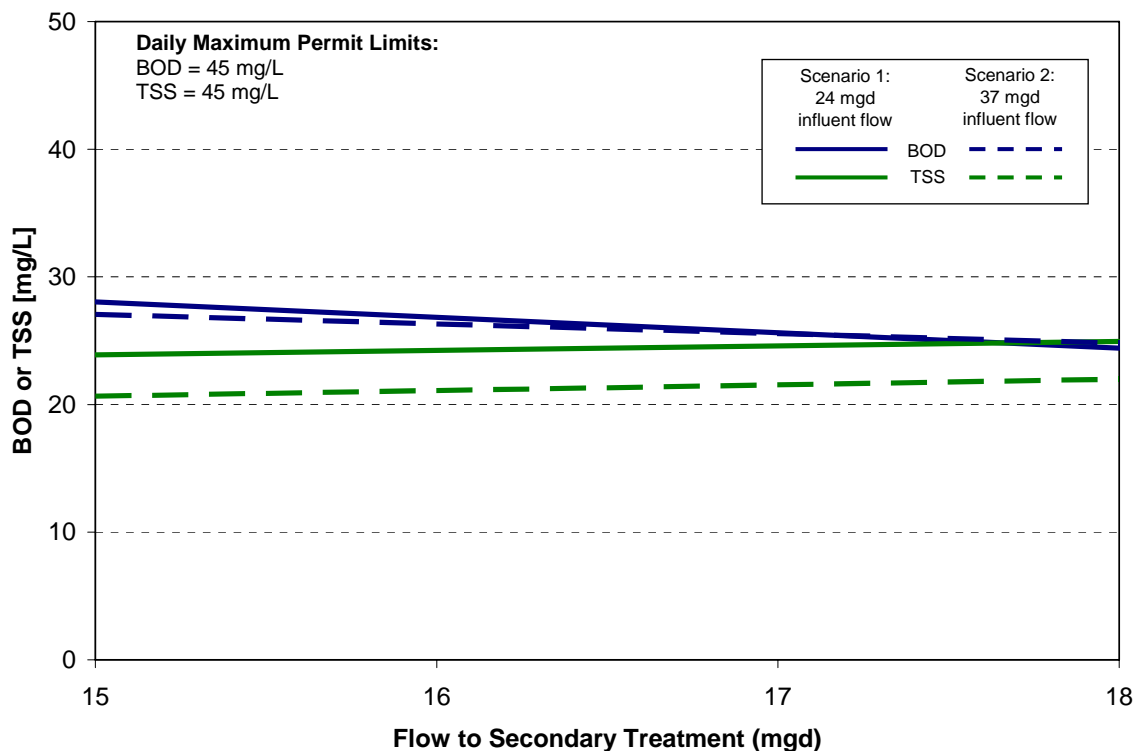
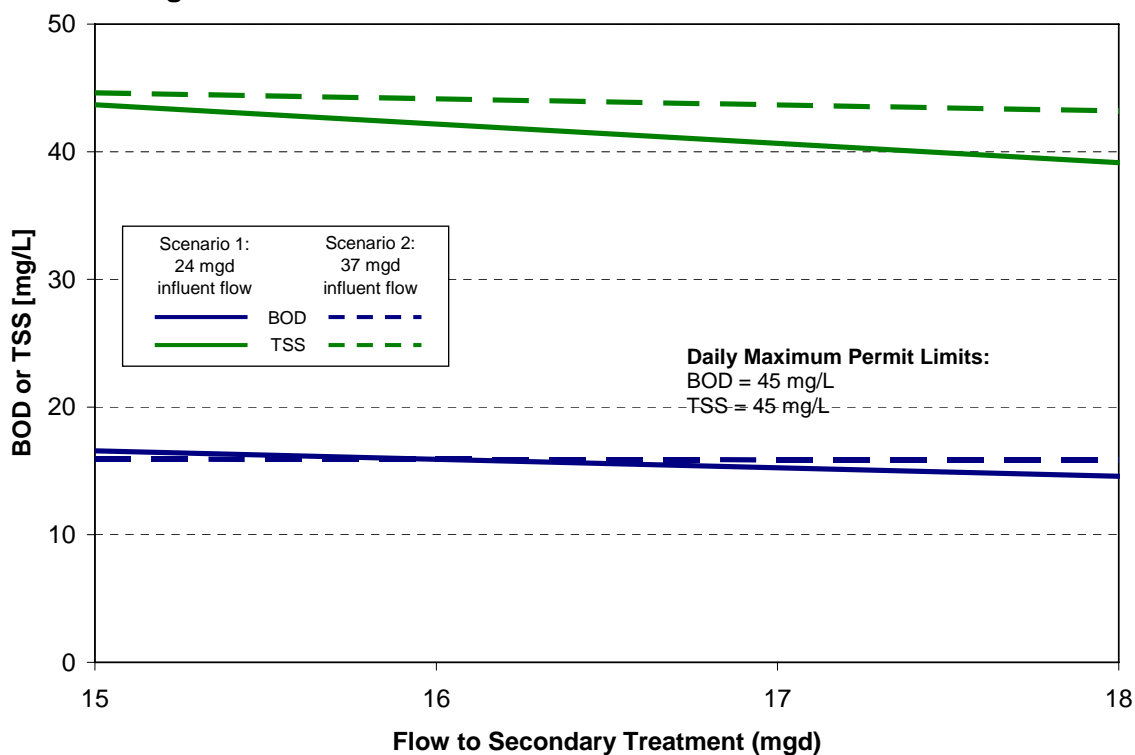


Figure 7. Predicted Effluent Quality for FCWWTP with Redirect to Biologically Enhanced High Rate Clarification



FCWWTP Aerator Capacity

In a separate analysis from the BioWin simulations, the capacity of the FCWWTP aerators was assessed. The aerator horsepower required to treat maximum day loads to the aeration basins at FCWWTP is estimated to be 405 hp. This value was calculated based on the following assumptions:

- Aerators need to have sufficient capacity to treat the maximum day raw influent BOD₅ load of 23,350 lbs/day (note this represents an unusually high peak to average ratio of 2.9; 2.0 is a more typical value), corresponding to the 98th percentile value for all available influent daily BOD₅ loads during 2002 through mid-2005;
- Thirty percent of BOD₅ is removed in primaries;
- BOD₅ in plant effluent is approximately 305 lbs/day (based on an average effluent flow of 7.3 mgd and an average effluent BOD₅ of 5 mg/L), therefore the total BOD₅ removed in aeration is 16,040 lbs/day;
- Oxygen demand is 1.1 pounds of oxygen per pound of BOD₅ removed, therefore, total oxygen demand is 17,650 lbs/day;
- The standard aeration efficiency for the two-speed aerators is 3.0 lbs oxygen/hp/hr; and
- The field aeration efficiency for the existing aerators is 1.8 lb oxygen/hp/hr.

With both the new and old aeration tanks in service, the firm capacity (largest aerator out of service) of the existing aerators is 360 hp, which is not sufficient to meet existing maximum day demands. With only the new aeration tanks in service, the total aeration capacity is 240 hp, which is significantly less than existing maximum day demand. Therefore, it will be necessary to increase aeration capacity. If only the newer aeration basins are in service (which have sufficient aeration volume based on BioWin modeling), a firm capacity equivalent to approximately 400 hp will have to be provided to meet current maximum day demands. Future demands must also be considered and the maximum day demand should also be confirmed before selecting the method of upgrade.

Appendix B

Appendix B

Analysis of Gravity Thickener Capacity at KWWTP

The purpose of this analysis is to determine if additional gravity thickener capacity at the Kuwahee WWTP is required to provide capacity for thickening of solids collected in the primary clarifiers and proposed wet weather treatment facilities.

Solids Sources and Quantities

Solids are collected in the nine primary clarifiers using chain-and-flight mechanisms that scrape the settled material in each clarifier to a sludge hopper. Periodically (a programmable number of minutes each hour), a valve on the hopper drain pipe is opened and solids flow to a primary clarifier sludge wet well. Pumps within the wet well are used to convey the solids to the gravity thickener influent.

KUB is evaluating options to improve the performance of the Kuwahee WWTP during peak flow events. Several of these options will cause an increase in the amount of solids collected in the primary clarifiers and a consequent increase in solids to the existing gravity thickener. CCP Option 1 being considered for the Kuwahee WWTP requires the addition of a chemical coagulant or flocculant to the wastewater entering the primary clarifiers. It is expected that chemical enhancement of the primary treatment process will increase the amount of primary solids by improving the clarifier efficiency. Options 2 and 6 being considered for the Kuwahee WWTP include chemical enhanced primary treatment plus a side-stream wet weather treatment system. The treatment system (currently proposed as high rate clarification) removes solids from the wastewater stream that currently bypass the primary clarifiers during peak flows. The solids collected from the side-stream treatment system are returned to the primary influent for removal in the primary clarifiers.

The influent TSS loadings for the Kuwahee WWTP is summarized in **Table 1** based on WWTP data from January 2002-August 2005.

Table 1 Kuwahee WWTP Influent TSS Characteristics (January 2002-August 2005)	
	TSS Loading (lb/day)
Average Daily	121,670
Maximum Daily	687,191
Maximum Weekly	287,632
Maximum Monthly	212,118
95 th Percentile	268,230

Figures 1, 2, and 3 (attached) show the solids balance for Options 1, 2, and 6, respectively. The solids balances are based on influent TSS and BOD loadings based on the 95th percentile. The TSS removal efficiency for the primary clarifier is assumed to be 75% under both Option 1 (chemically enhanced primary treatment) and Options 2 and 6 (chemically enhanced primary treatment with additional high rate clarifier solids in the influent).

The basis of design for the thickening facilities is summarized in the following:

- Option 1: Design thickening facilities to handle primary clarifier solids assuming 75% removal efficiency of TSS at 95th percentile daily loading and daily flow of 120 mgd. Flows up to 70 mgd pass through primary treatment where TSS removal is enhanced by chemical addition. Flows over 70 mgd will bypass the primary clarifiers.
- Option 2: Design thickening facilities to handle primary clarifier solids assuming 75% removal efficiency of TSS at 95th percentile daily loading and daily flow of 120 mgd. Flows up to 70 mgd pass through primary treatment. Flows over 70 mgd are diverted to a high rate clarification peak flow process. Solids from the high rate clarification process (wastewater influent TSS and chemical sludge) are returned to the influent of the primary clarifiers.
- Option 6: Design thickening facilities to handle primary clarifier solids assuming 75% removal efficiency of TSS at 95th percentile daily loading and daily flow of 160 mgd. Flows up to 70 mgd pass through primary treatment. Flows over 70 mgd are diverted to a high rate clarification peak flow process. Solids from the high rate clarification process (wastewater influent TSS and chemical sludge) are returned to the influent of the primary clarifiers.

Thickening Facility Requirements: Option 1

From Figure 1, the quantity of primary solids that are sent to the gravity thickening facilities is 121,700 lb/day at 1 percent solids. Under this condition, the volume of primary solids is 1.43 mgd.

Table 2 details the gravity thickener loadings for two scenarios: 1) assuming only the existing gravity thickener is in service, and 2) assuming a new gravity thickener is constructed for a total of two in service. As seen in the table, the solids loading if one gravity thickener remains in service exceeds the loading contained in the TDEC design guidance manual. If two gravity thickeners are in service, the loading is slightly below the design guidance.

In each scenario, the hydraulic loading is below the minimum recommended loading. It is recommended that provisions for adding dilution water (such as primary or secondary effluent) be included to help reduce the occurrence of septic conditions.

Table 2 Summary of Gravity Thickener Loading at Kuwahee WWTP, Option 1		
	Kuwahee WWTP	TDEC Design Guidance
One thickener, 70-ft diameter, surface area = 3,848 ft ²		
Solids Loading	31.6 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	372 gal/day/ft ²	500-800 gal/day/ft ²
Two thickeners, 70-ft diameter each, total surface area = 7,697 ft ²		
Solids Loading	15.8 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	186 gal/day/ft ²	500-800 gal/day/ft ²

Thickening Facility Requirements: Option 2

From Figure 2, the quantity of primary solids sent to the gravity thickening facilities is 199,000 lb/day at 1 percent solids. Under this condition, the volume of primary solids is 2.34 mgd.

Table 3 details the gravity thickener loadings for two scenarios: 1) assuming only the existing gravity thickener is in service, and 2) assuming a new gravity thickener is constructed for a total of two in service. As seen in the table, the solids loading if one gravity thickener remains in service exceeds the loading contained in the TDEC design guidance manual. If two gravity thickeners are in service, the loading is within the design guidance.

In each scenario, the hydraulic loading is near or below the minimum recommended loading. It is recommended that provisions for adding dilution water (such as primary or secondary effluent) be included to help reduce the occurrence of septic conditions.

Table 3 Summary of Gravity Thickener Loading at Kuwahee WWTP, Option 2		
	Kuwahee WWTP	TDEC Design Guidance
One thickener, 70-ft diameter, surface area = 3,848 ft ²		
Solids Loading	52 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	608 gal/day/ft ²	500-800 gal/day/ft ²
Two thickeners, 70-ft diameter each, total surface area = 7,697 ft ²		
Solids Loading	26 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	304 gal/day/ft ²	500-800 gal/day/ft ²

Thickening Facility Requirements: Option 6

From Figure 3, the quantity of primary solids sent to the gravity thickening facilities is 199,800 lb/day at 1 percent solids. Under this condition, the volume of primary solids is 2.35 mgd.

Table 4 details the gravity thickener loadings for two scenarios: 1) assuming only the existing gravity thickener is in service, and 2) assuming a new gravity thickener is constructed for a total of two in service. As seen in the table, the solids loading if one gravity thickener remains in service exceeds the loading contained in the TDEC design guidance manual. If two gravity thickeners are in service, the loading is within the design guidance.

In each scenario, the hydraulic loading is near or below the minimum recommended loading. It is recommended that provisions for adding dilution water (such as primary or secondary effluent) be included to help reduce the occurrence of septic conditions.

Table 4 Summary of Gravity Thickener Loading at Kuwahee WWTP, Option 6		
	Kuwahee WWTP	TDEC Design Guidance
One thickener, 70-ft diameter, surface area = 3,848 ft ²		
Solids Loading	52 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	610 gal/day/ft ²	500-800 gal/day/ft ²
Two thickeners, 70-ft diameter each, total surface area = 7,697 ft ²		
Solids Loading	26 lb/day/ft ²	20-30 lb/day/ft ²
Hydraulic Loading	305 gal/day/ft ²	500-800 gal/day/ft ²

Recommendations

An additional 70-ft diameter gravity thickener is recommended to handle additional solids from the primary clarifiers during peak flow events. An evaluation of Options 1, 2, and 6 for wet weather treatment indicate the additional thickener is necessary to handle the increased quantity of primary sludge. Options 3 and 7 are projected to produce less primary sludge than Options 2 and 6 because the solids from the high rate clarification process in these options are not returned to the primary clarifier influent.

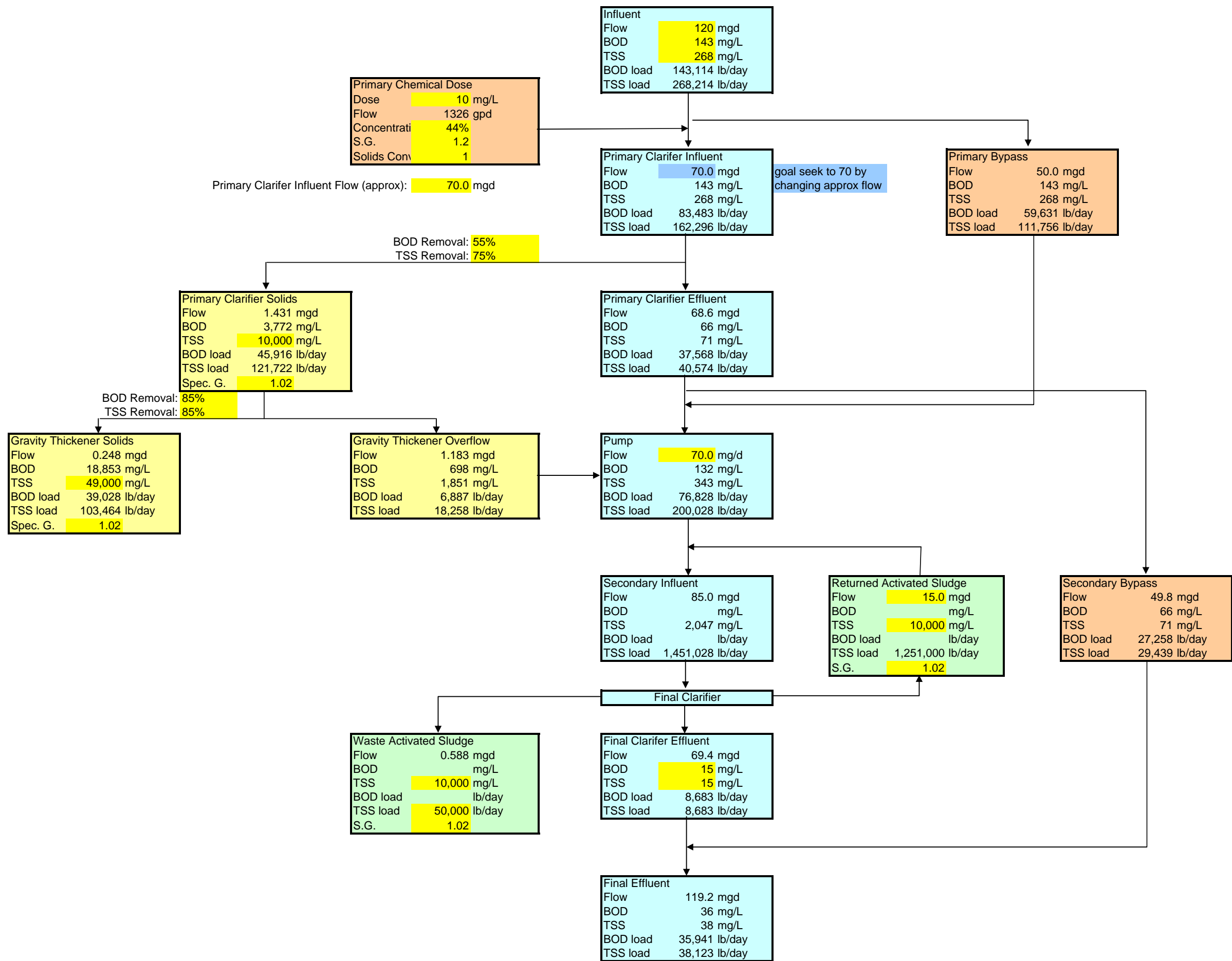


Figure 1
Kuwahee WWTP
Flow and Mass Balance
Option 1: 120 mgd flow, chemical treatment in primary

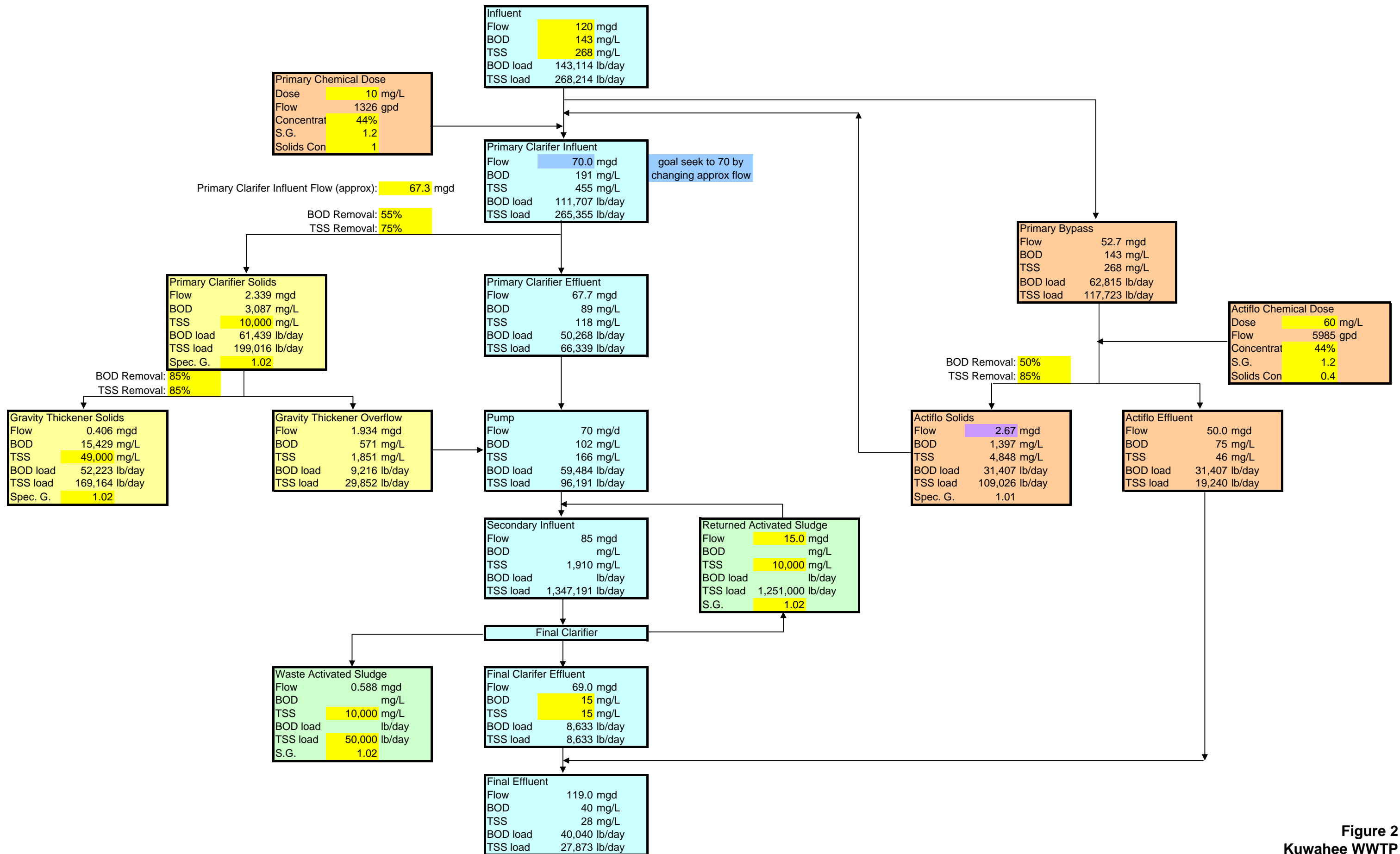


Figure 2
Kuwahee WWTP
Flow and Mass Balance
Option 2: 120 mgd flow, bypass treatment with Actiflo

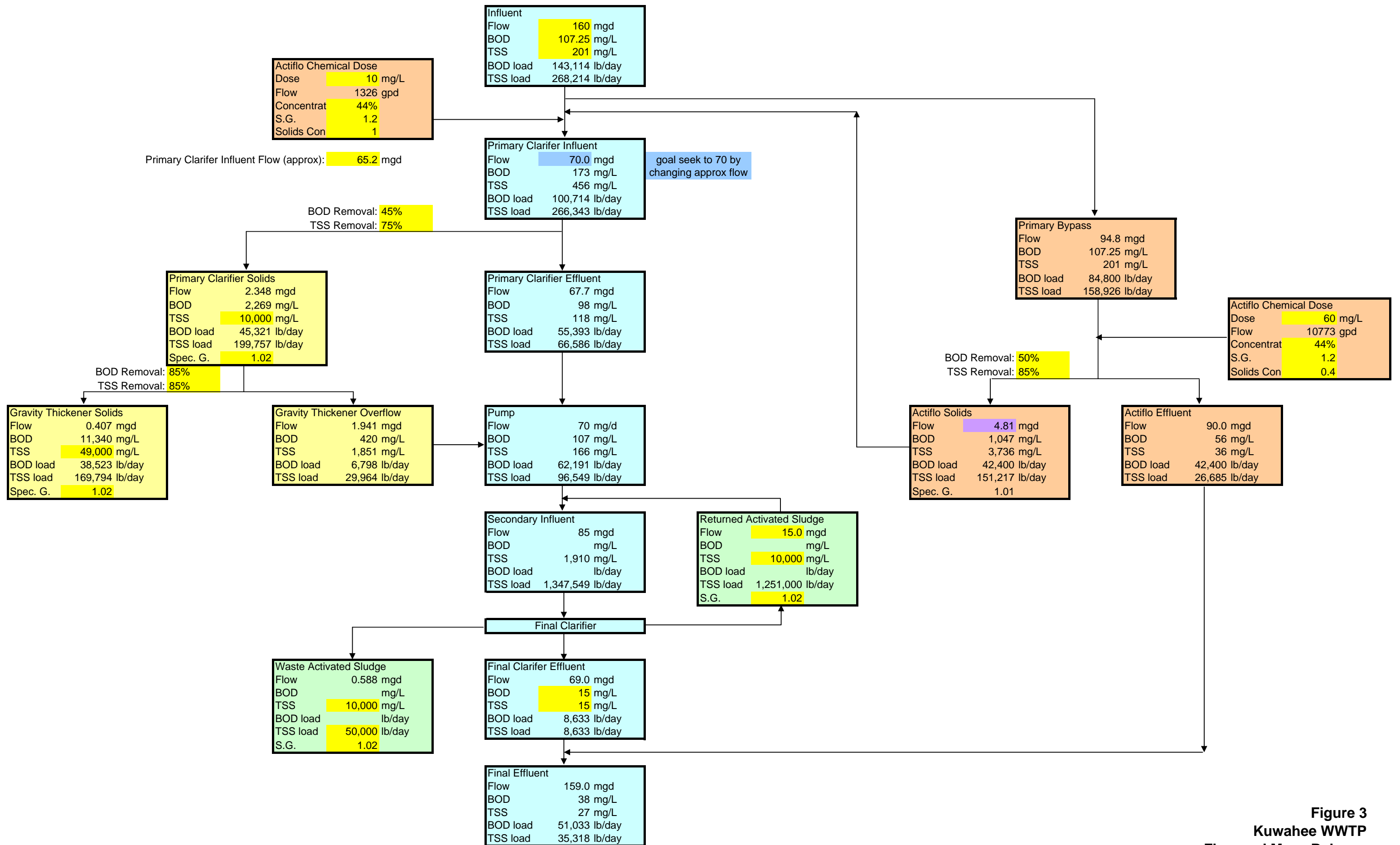


Figure 3
Kuwahee WWTP
Flow and Mass Balance
Option 6: 160 mgd flow, bypass treatment with Actiflo

Appendix C

Fourth Creek WWTP Options

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:34 AM

Knoxville, Tennessee
Fourth Creek WWTP - Options 1
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville FCWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt. Costs shown in April 2007 dollars.</p>
Report format	<p>Sorted by 'Proj Area/Phase'</p> <p>'Detail' summary</p> <p>Allocate add-ons</p> <p>Round unit prices</p> <p>Combine items</p> <p>Paginate</p>

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:34 AM

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 Equilization										
02000.005	Sitework Allowance									
	20 Modifications to Diversion Structure A for new sluice gate	1.00 ls	-	-	10,000		-	10,000.00 /ls		10,000
	20 New Wet-Weather Screenings Diversion Structure	1.00 ls	4,700	100,000			-	104,699.68 /ls		104,700
----	Assumption of 20% of Excavated Material is Contaminated	182.00 cy			4,550		-	25.00 /cy		4,550
	Sitework Allowance		4,700	100,000	14,550					119,250
	360.00 Labor hours									
02240.010	Dewatering									
	20 Dewatering Centrifugal Pump	1.00 ea	891	5,750	-		276	6,916.77 /ea		6,917
	Dewatering		891	5,750			276			6,917
	48.00 Labor hours									
	128.00 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	82.593 cy	70	-	-		188	3.121 /cy		258
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	27.11 cy	46	-	-		90	5.011 /cy		136
n A000	IMPORT MATERIAL (Summary)	8.00 CY	-	-	-		-			
n A015	Import Gravel Fill	16.371 cy	-	246	92		-	20.60 /cy		337
	Foundation Excavation		116	246	92		278			731
	7.66 Labor hours									
	4.371 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	545.00 lf	50		-		-	0.092 /lf		50
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	580.17 cy	587	-	-		1,653	3.86 /cy		2,239
n	3130 Trench Bedding-Excavator- 130 HP	47.56 cy	96	-	-		280	7.901 /cy		376
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	138.31 cy	447	-	-		1,301	12.642 /cy		1,748
n	5130 Trench Native Backfill- Loader C938 3cy	357.123 cy	323	-	-		1,016	3.751 /cy		1,339
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	185.863 cy	-	6,542	-		-	35.20 /cy		6,542
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	313	-	-		601	4.10 /cy		914
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	223.05 cy	218	-	-		364	2.61 /cy		582
n	9616 Trench Shield- 6x16	0.53 u/mo	-	-	-		747	1,410.00 /u/mo		747
A006	Pipe Test	545.00 lf	403	436	-		-	1.54 /lf		839
C0G0	Concrete Thrust Block, 4"	2.00 ea	12	5	-		-	8.22 /ea		16
C0J0	Concrete Thrust Block, 6"	1.00 ea	72	5	-		-	76.58 /ea		77
C0P0	Concrete Thrust Block, 12"	4.00 ea	363	72	-		-	108.67 /ea		435
	Trenching		2,883	7,060			5,962			15,905
	166.943 Labor hours									
	91.435 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	278.53 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	55.481 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	223.05 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	360	-	-		691	4.712 /cy		1,051
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	55.481 cy	65	-	-		182	4.44 /cy		246
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	223.05 cy	1,004	-	-		1,672	12.001 /cy		2,677
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	55.481 cy	35	-	-		80	2.071 /cy		115
	Excavation Spoils		1,463				2,625			4,089
	85.941 Labor hours									
	42.97 Equipment hours									
02639.010	Catch Basins & Inlets									
II80	Catch Basin 48" x 72" x 8'-0" Deep	1.00 ea	101	6,728	-		255	7,083.02 /ea		7,083
JJ80	Catch Basin 72" x 96" x 8'-0" Deep	1.00 ea	101	7,590	-		255	7,945.52 /ea		7,946
	Catch Basins & Inlets		202	14,318			509			15,029
	12.00 Labor hours									
	4.00 Equipment hours									
02639.020	Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	3.00 ea	53	-	-		-	17.51 /ea		53
7200	Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea		512
7210	Manhole 72" x 10' Deep	1.00 ea	343	4,782	-		496	5,621.13 /ea		5,621

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:34 AM

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Storm Drainage Manholes		<u>606</u>	<u>4,782</u>			<u>496</u>		<u>6,186</u>
	35.00 Labor hours								
	4.00 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	42.50 cy	3,076	13,175	-		1,157	409.61 /cy	17,408
n 140	Concrete: Wall	100.00 cy	12,409	35,000	-		5,043	524.52 /cy	52,452
n 145	Concrete: Elevated Slab	22.00 cy	<u>2,502</u>	<u>7,920</u>	-		<u>1,109</u>	<u>524.18 /cy</u>	<u>11,532</u>
	Concrete in Place		<u>17,987</u>	<u>56,095</u>			<u>7,310</u>		<u>81,392</u>
	869.750 Labor hours								
	144.95 Equipment hours								
05510.000	Metal Ladders								
5	Straight Ladder Steel	9.00 lf	<u>99</u>	<u>351</u>	-		-	50.041 /lf	<u>450</u>
	Metal Ladders		<u>99</u>	<u>351</u>					<u>450</u>
	2.79 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J04	36"x 36" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	3.00 ea	208	2,760	-		-	989.483 /ea	2,968
n JD8	48"x 72" Aluminum Bilco Floor Hatch, Double Leaf	7.00 ea	<u>604</u>	<u>9,298</u>	-		-	<u>1,414.51 /ea</u>	<u>9,902</u>
	Hatch, Aluminum, 300psf		<u>812</u>	<u>12,058</u>					<u>12,870</u>
	33.90 Labor hours								
11211.300	Cent. Submersible Pumps								
50	Submersible Pump 45 HP	3.00 ea	<u>8,708</u>	<u>24,000</u>	-		<u>6,165</u>	12,957.92 /ea	<u>38,874</u>
	Cent. Submersible Pumps		<u>8,708</u>	<u>24,000</u>			<u>6,165</u>		<u>38,874</u>
	432.00 Labor hours								
	72.000 Equipment hours								
11217.100	Submersible Sump Pumps								
10	Sump Pump for Valve and Meter Vaults	2.00 ea	<u>7,741</u>	<u>16,000</u>	-		<u>5,480</u>	14,610.56 /ea	<u>29,221</u>
	Submersible Sump Pumps		<u>7,741</u>	<u>16,000</u>			<u>5,480</u>		<u>29,221</u>
	384.00 Labor hours								
	64.00 Equipment hours								
11220.110	Submersible Mixers								
05	Submersible Mixer	3.00 ea	<u>17,895</u>	<u>36,000</u>	-		-	17,965.00 /ea	<u>53,895</u>
	Submersible Mixers		<u>17,895</u>	<u>36,000</u>					<u>53,895</u>
	750.000 Labor hours								
11284.000	Sluice Gates								
7248	72" x 48" Sluice Gate	1.00 ea	<u>14,077</u>	<u>28,800</u>	-		-	42,877.40 /ea	<u>42,877</u>
	Sluice Gates		<u>14,077</u>	<u>28,800</u>					<u>42,877</u>
	590.00 Labor hours								
11330.100	Barscreens								
n A 10	10 MGD Romag Screen	1.00 ea	<u>85,896</u>	<u>150,000</u>	-		-	235,896.00 /ea	<u>235,896</u>
	Barscreens		<u>85,896</u>	<u>150,000</u>					<u>235,896</u>
	3,600.000 Labor hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Electrical Bldg (20'x10')	200.00 sf			<u>15,000</u>			75.00 /sf	<u>15,000</u>
	Pre-Engineered Metal Bldg				<u>15,000</u>				<u>15,000</u>
13200.005	Storage Tanks								
z001	Tank Washdown System	1.00 ls	3,603	23,000	-			26,603.09 /ls	26,603
z001	1MG Crom Tank	1.00 ls	<u>4,451</u>	<u>1,150,000</u>	-		<u>3,151</u>	1,157,601.95 /ls	<u>1,157,602</u>
	Storage Tanks		<u>8,054</u>	<u>1,173,000</u>			<u>3,151</u>		<u>1,184,205</u>
	432.00 Labor hours								
	112.00 Equipment hours								
14600.005	Hoists & Cranes								
10	Outdoor Hoist & Rail System	1.00 ea	7,107	17,250			-	24,357.20 /ea	24,357

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				Labor	Material	Subcontract		Equipment		Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
02 Chemical Feed											
02220.030 Selective Site Demolition											
	2734 Remove Asphalt Pavement, sidewalk	25.00 sy		39	-	-		78	4.683 /sy	117	
Selective Site Demolition				39				78		117	
2.38 Labor hours											
1.90 Equipment hours											
02250.250 Sheet Piling											
	2 Design Shoring System-Average	1.00 ls		-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	80.00 lf		1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea		-	-	25,000		-	25,000.00 /ea	25,000	
n	1025 Steel Sheet Piling, 15' x 22psf, pulled & salvage	800.00 sf		4,146	4,648	-		5,475	17.84 /sf	14,269	
	1045 Install & Remove Wales/Struts/Connectors	0.88 ton		214	810	-		282	1,483.74 /ton	1,306	
n	1050 Rent Steel Sheet Piling and Wales, first month	9.68 ton		-	2,939	-		-	303.600 /ton	2,939	
Sheet Piling				4,361	8,396	35,000		5,758		53,515	
143.653 Labor hours											
35.893 Equipment hours											
02315.200 Foundation Excavation											
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	337.00 cy		284	-	-		768	3.121 /cy	1,052	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	162.00 cy		276	-	-		536	5.011 /cy	812	
n	A000 IMPORT MATERIAL (Summary)	2.00 CY		-	-	-		-			
n	A015 Import Gravel Fill	8.333 cy		-	125	47		-	20.60 /cy	172	
Foundation Excavation				560	125	47		1,304		2,035	
37.413 Labor hours											
21.95 Equipment hours											
02315.300 Trenching											
	0 Survey & Stake Pipeline	231.00 lf		21	-	-		-	0.092 /lf	21	
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	111.153 cy		208	-	-		399	5.463 /cy	607	
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	25.833 cy		20	-	-		55	2.90 /cy	75	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	26.84 cy		14	-	-		59	2.72 /cy	73	
n	3090 Trench Bedding-Backhoe/Loader 95HP	15.35 cy		41	-	-		62	6.74 /cy	103	
n	3130 Trench Bedding-Excavator- 130 HP	2.551 cy		5	-	-		15	7.903 /cy	20	
n	3240 Trench Bedding-Excavator- 240 HP	1.403 cy		2	-	-		7	6.56 /cy	9	
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	25.451 cy		82	-	-		124	8.09 /cy	206	
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	10.113 cy		33	-	-		95	12.641 /cy	128	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	5.562 cy		13	-	-		45	10.49 /cy	58	
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	25.451 cy		74	-	-		135	8.24 /cy	210	
n	5130 Trench Native Backfill- Loader C938 3cy	24.00 cy		22	-	-		68	3.751 /cy	90	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	60.43 cy		-	2,127	-		-	35.20 /cy	2,127	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy		78	-	-		150	3.28 /cy	228	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	69.541 cy		68	-	-		113	2.61 /cy	181	
n	9616 Trench Shield- 6x16	0.06 u/mo		-	-	-		85	1,410.00 /u/mo	85	
	A002 Pipe Detectable/Non-Detectable Tape	200.00 lf		18	11	-		-	0.15 /lf	29	
	A006 Pipe Test	200.00 lf		148	160	-		-	1.54 /lf	308	
	C0a0 Concrete Thrust Block, 36"	2.00 ea		262	582	-		-	422.23 /ea	844	
Trenching				1,110	2,880			1,414		5,404	
65.81 Labor hours											
28.633 Equipment hours											
02315.400 Drilling & Blasting											
	1008 Hydraulic Hoe Ram -Medium	84.00 cy		-	-	12,600		-	150.00 /cy	12,600	
Drilling & Blasting						12,600				12,600	
02315.500 Excavation Spoils											
	0 EXCAVATION SPOILS (Grand Total)	244.541 cy		-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	175.00 cy		-	-	-		-			
	45 Trenching Spoils (Summary)	69.541 cy		-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy		90	-	-		173	3.772 /cy	262	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	175.00 cy		203	-	-		573	4.44 /cy	777	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	69.541 cy		313	-	-		521	12.001 /cy	835	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	175.00 cy		110	-	-		253	2.071 /cy	362	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		716				1,520		2,236
	41.62 Labor hours								
	20.81 Equipment hours								
02720.150	Aggregate Base- Roads								
1116	Gravel Base - 6" thick - Driveway	3.00 cy	9	27	-		43	26.22 /cy	79
	Aggregate Base- Roads		9	27			43		79
	0.48 Labor hours								
	0.48 Equipment hours								
02740.020	Asphalt Paving - Location								
20	Bitum Paving Driveway	16.00 sy	-	-	253		-	15.80 /sy	253
30	Bitum Paving Sidewalks	25.00 sy	-	-	1,000		-	40.00 /sy	1,000
	Asphalt Paving - Location				1,253				1,253
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	89.00 sy	7	195	-		7	2.36 /sy	210
	Lawns & Grasses		7	195			7		210
	0.36 Labor hours								
	0.18 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	34.00 cy	2,461	10,540	-		926	409.61 /cy	13,927
n 140	Concrete: Wall	66.00 cy	8,190	23,100	-		3,328	524.52 /cy	34,618
n 145	Concrete: Elevated Slab	34.00 cy	3,867	12,240	-		1,715	524.18 /cy	17,822
	Concrete in Place		14,518	45,880			5,969		66,367
	702.000 Labor hours								
	118.36 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	307	5,106	-		-	1,353.173 /ea	5,413
	Hatch, Aluminum, 300psf		307	5,106					5,413
	12.80 Labor hours								
08330.020	Rolling Alum Door Manual								
z005	Roll Door Manual (8'x8')	64.00 sf	518	2,397	-		-	45.542 /sf	2,915
	Rolling Alum Door Manual		518	2,397					2,915
	10.944 Labor hours								
11000.005	Equipment Allowance								
5	36" In Line Chemical Inductor w/ VFD	1.00 ea	26,147	45,000	-			71,146.80 /ea	71,147
	Equipment Allowance		26,147	45,000					71,147
	1,080.00 Labor hours								
	0.000 Equipment hours								
11220.100	Chemical Mixing Units								
01	Chemical Mixer	8.00 ea	1,336	3,200	-		-	567.02 /ea	4,536
	Chemical Mixing Units		1,336	3,200					4,536
	56.000 Labor hours								
11240.400	Polymer Store/Feed Equip								
0	Polymer Tote Containment	2.00 ea	1,451	1,600	-		1,028	2,039.48 /ea	4,079
00	Metering Pump/Poly Blend and Feed Pump	2.00 ea	11,930	28,264	-		-	20,097.00 /ea	40,194
----	1st Fill of Polymer or FeCl3 (3 day supply)	3.00 day	600	1,800	-		-	800.00 /day	2,400
	Polymer Store/Feed Equip		13,981	31,664			1,028		46,673
	596.000 Labor hours								
	12.00 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Polymer Shed - 14'high	468.00 sf			35,100			75.00 /sf	35,100
	Pre-Engineered Metal Bldg				35,100				35,100
15113.450	GV Knife Gate ValveCI/DI								
n 1249	Knife Gate Valve, Gear & Wheel Oper, flg, 8"	1.00 ea	190	700	-		-	890.28 /ea	890
n 160Z	Knife Gate Valve, Motor Oper, 36"	3.00 ea	3,343	42,750	-		-	15,364.34 /ea	46,093

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
03 I&C							
<hr/>							
13000.005	Special Const Allowance						
5	I&C Allowance	0.00 ls	0	0	-		-
03 I&C			0	0	0		0

16000.005	Electrical Allowance					
5	Electrical Allowance	0.00	Is	0	0	-
	04 Electrical			0	0	0

Standard Estimate Report

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	260,011		11,412 hrs	
Material	1,909,058			
Subcontract	196,721			
Equipment	49,926		915 hrs	
Other	302			
Subtotal Direct Cost	2,416,018	2,416,018		
I&C	241,598			10.00 %
Electrical	362,397			15.00 %
	603,995	3,020,013		
Indirect Costs:				
Building Permits(% total cost)	23,273			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	14,546			0.25 %
Gen Liability Ins % total cost	116,364			2.00 %
GC Bonds (% total cost)	58,182			1.00 %
Subtotal Prior to OH&P	212,365	3,232,378		
GC Field General Conditions	323,234			10.00 %
GC Indirects, OH & Profit	323,234			10.00 %
Subtotal	646,468	3,878,846		
Construction Contingency	969,703			25.00 %
Construction Cost Total	969,703	4,848,549		
Engineering, Permitting, Bond	969,703			20.00 %
Financial, Legal and Administration				
Total Program Costs	969,703	5,818,252		
Total		5,818,252		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Standard Estimate Report

TN, Knoxville FCWWTP

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Knoxville, Tennessee
Fourth Creek WWTP - Options 2
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville FCWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt. Costs shown in April 2007 dollars.</p>
Report format	<p>Sorted by 'Proj Area/Phase' 'Detail' summary Allocate add-ons Round unit prices Combine items Paginate</p>

Standard Estimate Report

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				Labor	Material	Subcontract	Equipment	Total	
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
01 Wet Weather Pump Station									
02000.005	Sitework Allowance								
	20 Connect to Existing 42" Influent Sewer (12'deep)	2.00 ea	-	-	15,000		-	7,500.00 /ea	15,000
	20 Protect Existing Utilities	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500
----	Assumption of 20% of Excavated Material is Contaminated	830.00 cy			20,750		-	25.00 /cy	20,750
	Sitework Allowance				38,250				38,250
02220.030	Selective Site Demolition								
	2502 Remove 6" DIP City Water Piping 8'deep	490.00 lf	800	-	-		1,519	4.731 /lf	2,318
	2502 Abandon in place 6" DIP City Water Piping	111.00 lf	181	-	-		344	4.731 /lf	525
	2712 Saw Cut Asphalt Pavement, 5"thk	134.00 lf	39	67	-		242	2.60 /lf	348
	2734 Remove Asphalt Pavement, 5"thk	491.00 sy	763	-	-		1,537	4.684 /sy	2,300
	2734 Remove Asphalt Pavement, Sidewalk	59.00 sy	92	-	-		185	4.684 /sy	276
	Selective Site Demolition		1,874	67			3,827		5,768
	114.494 Labor hours								
	76.14 Equipment hours								
02250.250	Sheet Piling								
	1 Design Shoring System-Minor	5.00 ls	-	-	5,000		-	1,000.00 /ls	5,000
	100 Survey & Layout Shoring	366.00 lf	6	-	-		-	0.02 /lf	6
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000
n	1025 Steel Sheeting, 15' x 22psf, pulled & salvage	3,000.00 sf	15,546	17,430	-		20,533	17.84 /sf	53,509
n	1030 Steel Sheeting, 20' x 27psf, pulled & salvage	1,600.00 sf	8,291	12,048	-		10,951	19.56 /sf	31,290
n	1035 Steel Sheeting, 25' x 38psf, pulled & salvage	2,150.00 sf	11,141	22,124	-		14,715	22.32 /sf	47,980
	1045 Install & Remove Wales/Struts/Connectors	9.55 ton	2,319	8,781	-		3,062	1,483.731 /ton	14,162
n	1050 Rent Steel Sheet Piling and Wales, first month	105.00 ton	-	31,877	-		-	303.601 /ton	31,877
	Sheet Piling		37,303	92,260	30,000		49,261		208,823
	1,228.73 Labor hours								
	307.09 Equipment hours								
02315.200	Foundation Excavation								
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	649.52 cy	547	-	-		1,480	3.121 /cy	2,027
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	142.19 cy	242	-	-		470	5.011 /cy	713
n	A000 IMPORT MATERIAL (Summary)	10.00 CY	-	-	-		-		
n	A015 Import Gravel Fill	46.56 cy	-	698	261		-	20.60 /cy	959
	Foundation Excavation		790	698	261		1,950		3,699
	51.703 Labor hours								
	28.70 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	1,274.00 lf	118	-	-		-	0.092 /lf	118
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	624.262 cy	1,262	-	-		3,556	7.72 /cy	4,818
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,008.703 cy	510	-	-		2,231	2.72 /cy	2,741
n	3130 Trench Bedding-Excavator- 130 HP	49.34 cy	100	-	-		290	7.901 /cy	390
n	3240 Trench Bedding-Excavator- 240 HP	61.13 cy	93	-	-		308	6.56 /cy	401
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	113.123 cy	366	-	-		1,064	12.641 /cy	1,430
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	203.53 cy	494	-	-		1,642	10.492 /cy	2,135
n	5130 Trench Native Backfill- Loader C938 3cy	843.981 cy	763	-	-		2,402	3.75 /cy	3,165
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	427.112 cy	-	15,034	-		-	35.20 /cy	15,034
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	512.813 cy	180	-	-		346	1.024 /cy	525
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	512.813 cy	502	-	-		836	2.61 /cy	1,338
n	9616 Trench Shield- 6x16	2.31 u/mo	-	-	-		3,257	1,410.00 /u/mo	3,257
	A002 Pipe Detectable/Non-Detectable Tape	490.00 lf	45	27	-		-	0.15 /lf	72
	A006 Pipe Test	1,216.00 lf	899	973	-		-	1.54 /lf	1,871
	C0J0 Concrete Thrust Block, 6"	2.00 ea	143	10	-		-	76.58 /ea	153
	C0P0 Concrete Thrust Block, 12"	9.00 ea	816	162	-		-	108.63 /ea	978
	C0T0 Concrete Thrust Block, 20"	5.00 ea	537	280	-		-	163.37 /ea	817
	Trenching		6,827	16,486			15,932		39,244
	382.57 Labor hours								
	193.08 Equipment hours								
02315.400	Drilling & Blasting								
	1008 Hydraulic Hoe Ram -Medium	222.00 cy	-	-	27,750			125.00 /cy	27,750

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Drilling & Blasting				27,750				27,750
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	1,020.15 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	507.332 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	512.813 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	3.113 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	515.93 cy	832	-	-		1,599	4.712 /cy	2,431
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	507.332 cy	590	-	-		1,662	4.44 /cy	2,252
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.113 cy	54	-	-		90	46.203 /cy	144
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	512.813 cy	2,309	-	-		3,845	12.001 /cy	6,154
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	507.332 cy	318	-	-		733	2.071 /cy	1,051
	Excavation Spoils		4,103				7,929		12,031
	240.041 Labor hours								
	120.021 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	59.26 cy	108	-	-		291	6.73 /cy	399
	105 Excavate Recieving Pit	29.63 cy	54	-	-		146	6.73 /cy	199
	200 Shore Jacking/Receiving Pits	920.00 bsf	-	-	13,800		-	15.00 /bsf	13,800
	300 Backfill Jacking/Receiving Pits	88.89 cy	435	-	-		909	15.12 /cy	1,344
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.37 /cy	1,190
n	5012 Bore & Jack Pipe 12	107.00 lf	-	-	12,840		-	120.00 /lf	12,840
	7000 Grout Casing	2.334 cy	10	403	-		11	181.44 /cy	423
	Boring & Jack Conduit		1,184	1,014	31,640		1,357		35,196
	62.74 Labor hours								
	22.42 Equipment hours								
02518.810	Fire Hydrants/Valves								
	0 Salvage & Reinstall Fire Hydrant	2.00 ea	906	-	-		-	453.22 /ea	906
	206 Salvage & Reinstall Hydrant Valve 6"	2.00 ea	680	-	-		-	339.92 /ea	680
n F606	Hydrant Tee 6x6	1.00 ea	99	207	-		-	306.14 /ea	306
	Fire Hydrants/Valves		1,685	207					1,892
	59.50 Labor hours								
	32.00 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	7200 Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea	512
	7217 Manhole 72" x 17' Deep	1.00 ea	412	8,134	-		496	9,041.93 /ea	9,042
	9600 Place & Shape Manhole Base & Inverts- 96"	1.00 ea	210	-	-		-	694.04 /ea	694
	9610 Manhole 96" x 10' Deep	1.00 ea	343	6,249	-		496	7,088.53 /ea	7,089
	Storm Drainage Manholes		1,210	14,383			993		17,371
	70.000 Labor hours								
	8.00 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock (1" minus)	234.00 cy	667	2,392	-		3,369	27.47 /cy	6,428
	Aggregate Base Course		667	2,392			3,369		6,428
	37.44 Labor hours								
	37.44 Equipment hours								
02740.020	Asphalt Paving - Location								
	20 Bitum Paving	491.00 sy	-	-	3,928		-	8.00 /sy	3,928
	30 Bitum Paving Sidewalks	67.00 sy	-	-	2,680		-	40.00 /sy	2,680
	Asphalt Paving - Location				6,608				6,608
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	5,625.00 sy	468	12,319	-		470	2.36 /sy	13,257
	Lawns & Grasses		468	12,319			470		13,257
	22.50 Labor hours								
	11.25 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Wet Well Concrete	232.00 cy	28,788	81,200	-		11,700	524.52 /cy	121,688
n	140 Concrete: Valve Vault	102.00 cy	12,657	35,700	-		5,144	524.52 /cy	53,501

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount	Amount		Amount	Name	Amount	Unit Cost	Amount
03000.005	Concrete in Place									
n 145	Concrete: Wet Weather Flow Diversion Structure	53.00 cy	6,029	19,080	-			2,673	524.18 /cy	27,781
n 180	Concrete: Grout Fill - Diversion Chamber	4.00 cy	165	400	-			20	146.41 /cy	586
n 180	Concrete: Grout Fill - Wetwell	30.00 cy	1,241	3,000	-			151	146.41 /cy	4,392
	Concrete in Place		48,880	139,380				19,688		207,947
	2,363.500 Labor hours									
	390.40 Equipment hours									
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	6.00 ea	460	7,659	-			-	1,353.172 /ea	8,119
n J08	48"x 60" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	5.00 ea	431	6,641	-			-	1,414.51 /ea	7,073
	Hatch, Aluminum, 300psf		891	14,300						15,192
	37.20 Labor hours									
06600.110	FRP Weirs & Baffles									
0	Aluminum Weirs	20.00 lf	116	690	-				40.30 /lf	806
	FRP Weirs & Baffles		116	690						806
	5.00 Labor hours									
11210.000	PUMPS									
----	Pumps	4.00 ea	67,162	126,400	-			-	48,390.60 /ea	193,562
----	Sludge Pump - 5HP	1.00 ea	12,706	20,000	-			-	32,706.40 /ea	32,706
	PUMPS		79,869	146,400						226,269
	3,520.000 Labor hours									
11217.100	Submersible Sump Pumps									
10	Sump Pump	1.00 ea	3,870	7,000	-			2,740	13,610.56 /ea	13,611
10	50gpm Sump Pump	1.00 ea	3,870	7,000	-			2,740	13,610.56 /ea	13,611
	Submersible Sump Pumps		7,741	14,000				5,480		27,221
	384.00 Labor hours									
	64.00 Equipment hours									
11284.000	Sluice Gates									
4242	42" x 42" Sluice Gate, MO	1.00 ea	7,158	14,700	-			-	21,858.00 /ea	21,858
	Sluice Gates		7,158	14,700						21,858
	300.00 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	2.00 ea	771	3,450	-			-	2,110.40 /ea	4,221
	Special Const Allowance		771	3,450						4,221
	20.00 Labor hours									
13121.000	Pre-Engineered Metal Bldg									
z001	Brick Bldg - Pump Controls	600.00 sf				150,000			250.00 /sf	150,000
	Pre-Engineered Metal Bldg					150,000				150,000
13420.200	I&C Instruments									
n 05-FE-m020	20" Magnetic Flow Meter	1.00 ea	510	11,500	-			-	12,010.20 /ea	12,010
	I&C Instruments		510	11,500						12,010
	18.60 Labor hours									
15111.650	Plug Valve (C/D/I/BBM)									
n 200P	Plug Valve, MJ, 6"	1.00 ea	176	425	-			-	601.28 /ea	601
n 200S	Plug Valve, MJ, 12"	4.00 ea	1,302	4,400	-			-	1,425.62 /ea	5,702
	Plug Valve (C/D/I/BBM)		1,479	4,825						6,304
	46.46 Labor hours									
15114.500	Check Valve (C/D/I/BBM)									
n C20P	Check Valve, Double Disc, MJ, 6"	1.00 ea	170	200	-			-	369.97 /ea	370
n C20S	Check Valve, Double Disc, MJ, 12"	4.00 ea	1,306	2,400	-			-	926.58 /ea	3,706
	Check Valve (C/D/I/BBM)		1,476	2,600						4,076
	46.38 Labor hours									
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	67,386.50 lbs	-	-	-			-		
1	Weight of Pipe (Zero Cost Item)	57,836.500 lbs	-	-	-			-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
02 Equilization										
02000.005 Sitework Allowance										
	20 Modifications to Diversion Structure A for new sluice gate	1.00 ls	-	-	10,000		-	10,000.00 /ls		10,000
	20 New Wet-Weather Screenings Diversion Structure	1.00 ls	4,700	100,000			-	104,699.68 /ls		104,700
	Sitework Allowance		4,700	100,000	10,000					114,700
	360.00 Labor hours									
02240.010 Dewatering										
	20 Dewatering Centrifugal Pump	1.00 ea	891	5,750	-		276	6,916.77 /ea		6,917
	Dewatering		891	5,750			276			6,917
	48.00 Labor hours									
	128.00 Equipment hours									
02315.200 Foundation Excavation										
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	82.593 cy	70	-	-		188	3.121 /cy		258
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	27.11 cy	46	-	-		90	5.011 /cy		136
n	A000 IMPORT MATERIAL (Summary)	8.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	16.371 cy	-	246	92		-	20.60 /cy		337
	Foundation Excavation		116	246	92		278			731
	7.66 Labor hours									
	4.371 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	545.00 lf	50	-	-		-	0.092 /lf		50
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	580.17 cy	1,173	-	-		3,305	7.72 /cy		4,478
n	3130 Trench Bedding-Excavator- 130 HP	47.56 cy	96	-	-		280	7.901 /cy		376
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	138.31 cy	447	-	-		1,301	12.642 /cy		1,748
n	5130 Trench Native Backfill- Loader C938 3cy	357.123 cy	323	-	-		1,016	3.751 /cy		1,339
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	185.863 cy	-	6,542	-		-	35.20 /cy		6,542
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	313	-	-		601	4.10 /cy		914
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	223.05 cy	218	-	-		364	2.61 /cy		582
n	9616 Trench Shield- 6x16	0.53 u/mo	-	-	-		747	1,410.00 /u/mo		747
	A006 Pipe Test	545.00 lf	403	436	-		-	1.54 /lf		839
	C0G0 Concrete Thrust Block, 4"	2.00 ea	12	5	-		-	8.22 /ea		16
	C0J0 Concrete Thrust Block, 6"	1.00 ea	72	5	-		-	76.58 /ea		77
	C0P0 Concrete Thrust Block, 12"	4.00 ea	363	72	-		-	108.67 /ea		435
	Trenching		3,470	7,060			7,614			18,144
	205.62 Labor hours									
	110.774 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	278.53 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	55.481 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	223.05 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	360	-	-		691	4.712 /cy		1,051
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	55.481 cy	65	-	-		182	4.44 /cy		246
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	223.05 cy	1,004	-	-		1,672	12.001 /cy		2,677
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	55.481 cy	35	-	-		80	2.071 /cy		115
	Excavation Spoils		1,463				2,625			4,089
	85.941 Labor hours									
	42.97 Equipment hours									
02639.010 Catch Basins & Inlets										
II80	Catch Basin 48" x 72" x 8'-0" Deep	1.00 ea	101	6,728	-		255	7,083.04 /ea		7,083
JJ80	Catch Basin 72" x 96" x 8'-0" Deep	1.00 ea	101	7,590	-		255	7,945.52 /ea		7,946
	Catch Basins & Inlets		202	14,318			509			15,029
	12.00 Labor hours									
	4.00 Equipment hours									
02639.020 Storm Drainage Manholes										
0	Unload Care & Protect Manhole	3.00 ea	53	-	-		-	17.51 /ea		53
7200	Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea		512
7210	Manhole 72" x 10' Deep	1.00 ea	343	4,782	-		496	5,621.13 /ea		5,621

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Storm Drainage Manholes		<u>606</u>	<u>4,782</u>			<u>496</u>		<u>6,186</u>
	35.00 Labor hours								
	4.00 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	42.50 cy	3,076	13,175	-		1,157	409.61 /cy	17,408
n 140	Concrete: Wall	100.00 cy	12,409	35,000	-		5,043	524.52 /cy	52,452
n 145	Concrete: Elevated Slab	22.00 cy	<u>2,502</u>	<u>7,920</u>	-		<u>1,109</u>	<u>524.18 /cy</u>	<u>11,532</u>
	Concrete in Place		<u>17,987</u>	<u>56,095</u>			<u>7,310</u>		<u>81,392</u>
	869.750 Labor hours								
	144.95 Equipment hours								
05510.000	Metal Ladders								
5	Straight Ladder Steel	9.00 lf	<u>99</u>	<u>421</u>	-		-	57.764 /lf	<u>520</u>
	Metal Ladders		<u>99</u>	<u>421</u>					<u>520</u>
	2.79 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J04	36"x 36" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	3.00 ea	208	2,760	-		-	989.483 /ea	2,968
n JD8	48"x 72" Aluminum Bilco Floor Hatch, Double Leaf	7.00 ea	<u>604</u>	<u>9,298</u>	-		-	<u>1,414.51 /ea</u>	<u>9,902</u>
	Hatch, Aluminum, 300psf		<u>812</u>	<u>12,058</u>					<u>12,870</u>
	33.90 Labor hours								
11211.300	Cent. Submersible Pumps								
50	Submersible Pump 45 HP	3.00 ea	<u>58,056</u>	<u>127,500</u>	-		<u>41,102</u>	75,552.80 /ea	<u>226,658</u>
	Cent. Submersible Pumps		<u>58,056</u>	<u>127,500</u>			<u>41,102</u>		<u>226,658</u>
	2,880.00 Labor hours								
	480.00 Equipment hours								
11217.100	Submersible Sump Pumps								
10	Sump Pump for Valve and Meter Vaults	2.00 ea	<u>7,741</u>	<u>16,000</u>	-		<u>5,480</u>	14,610.56 /ea	<u>29,221</u>
	Submersible Sump Pumps		<u>7,741</u>	<u>16,000</u>			<u>5,480</u>		<u>29,221</u>
	384.00 Labor hours								
	64.00 Equipment hours								
11220.110	Submersible Mixers								
05	Submersible Mixer	3.00 ea	<u>11,453</u>	<u>36,000</u>	-		-	15,817.60 /ea	<u>47,453</u>
	Submersible Mixers		<u>11,453</u>	<u>36,000</u>					<u>47,453</u>
	480.00 Labor hours								
11284.000	Sluice Gates								
7248	72" x 48" Sluice Gate	1.00 ea	<u>13,123</u>	<u>27,000</u>	-		-	40,123.00 /ea	<u>40,123</u>
	Sluice Gates		<u>13,123</u>	<u>27,000</u>					<u>40,123</u>
	550.00 Labor hours								
11330.100	Barscreens								
n A 10	10 MGD Romag Screen	1.00 ea	<u>57,264</u>	<u>150,000</u>	-		-	207,264.00 /ea	<u>207,264</u>
	Barscreens		<u>57,264</u>	<u>150,000</u>					<u>207,264</u>
	2,400.00 Labor hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Electrical Bldg (20'x10')	200.00 sf			<u>15,000</u>			75.00 /sf	<u>15,000</u>
	Pre-Engineered Metal Bldg				<u>15,000</u>				<u>15,000</u>
13200.005	Storage Tanks								
z001	Tank Washdown System	1.00 ls	3,603	23,000	-			26,603.08 /ls	26,603
z001	1MG Crom Tank	1.00 ls	<u>4,451</u>	<u>1,150,000</u>	-		<u>3,151</u>	<u>1,157,601.97 /ls</u>	<u>1,157,602</u>
	Storage Tanks		<u>8,054</u>	<u>1,173,000</u>			<u>3,151</u>		<u>1,184,205</u>
	432.00 Labor hours								
	112.00 Equipment hours								
14600.005	Hoists & Cranes								
10	Outdoor Hoist & Rail System	1.00 ea	7,107	17,250	-		-	24,357.20 /ea	24,357

9,393.60	Labor hours
1,099.65	Equipment hours

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				Labor	Material	Subcontract		Equipment	Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
03 High Rate Clarification										
02000.005	Sitework Allowance									
	20 Allowance for passing around 7 existing pipes	1.00 ls		-	-	7,000		-	7,000.00 /ls	7,000
	Sitework Allowance					7,000				7,000
02220.030	Selective Site Demolition									
	2734 Remove Asphalt Pavement, Sidewalk	17.00 sy		26	-	-		53	4.684 /sy	80
	Selective Site Demolition			26				53		80
	1.62 Labor hours									
	1.292 Equipment hours									
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	2.00 ls		-	-	2,000		-	1,000.00 /ls	2,000
	100 Survey & Layout Shoring	68.00 lf		1	-	-		-	0.02 /lf	1
n	1025 Steel Sheeting,15' x 22psf, pulled & salvage	1,020.00 sf		5,286	5,926	-		6,981	17.84 /sf	18,193
	1045 Install & Remove Wales/Struts/Connectors	1.122 ton		273	1,032	-		360	1,483.73 /ton	1,665
n	1050 Rent Steel Sheet Piling and Wales, first month	12.342 ton		-	3,747	-		-	303.60 /ton	3,747
	Sheet Piling			5,559	10,705	2,000		7,341		25,606
	183.124 Labor hours									
	45.764 Equipment hours									
02315.200	Foundation Excavation									
	110 Hand Excavate Foundations	18.00 cy		367	-	-		-	20.37 /cy	367
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	38.52 cy		32	-	-		88	3.121 /cy	120
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	24.26 cy		41	-	-		80	5.011 /cy	122
n	A000 IMPORT MATERIAL (Summary)	4.00 CY		-	-	-		-		
n	A015 Import Gravel Fill	4.222 cy		-	63	24		-	20.60 /cy	87
	Foundation Excavation			440	63	24		168		695
	33.77 Labor hours									
	2.97 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	875.00 lf		81	-	-		-	0.092 /lf	81
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,073.32 cy		543	-	-		2,374	2.72 /cy	2,916
n	3240 Trench Bedding-Excavator- 240 HP	66.80 cy		101	-	-		337	6.56 /cy	438
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	171.093 cy		415	-	-		1,380	10.492 /cy	1,795
n	5130 Trench Native Backfill- Loader C938 3cy	813.65 cy		736	-	-		2,316	3.75 /cy	3,052
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	237.89 cy		-	8,374	-		-	35.20 /cy	8,374
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	259.67 cy		91	-	-		175	1.024 /cy	266
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	259.67 cy		254	-	-		423	2.61 /cy	677
n	9616 Trench Shield- 6x16	4.00 u/mo		-	-	-		5,640	1,410.00 /u/mo	5,640
A006	Pipe Test	875.00 lf		647	700	-		-	1.54 /lf	1,347
C0N0	Concrete Thrust Block, 10"	11.00 ea		866	132	-		-	90.74 /ea	998
	Trenching			3,733	9,206			12,644		25,584
	200.793 Labor hours									
	104.303 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	291.93 cy		-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	32.26 cy		-	-	-		-		
	45 Trenching Spoils (Summary)	259.67 cy		-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	259.67 cy		419	-	-		805	4.712 /cy	1,223
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	32.26 cy		38	-	-		106	4.44 /cy	143
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	259.67 cy		1,169	-	-		1,947	12.001 /cy	3,116
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	32.26 cy		20	-	-		47	2.071 /cy	67
	Excavation Spoils			1,646				2,904		4,550
	96.73 Labor hours									
	48.364 Equipment hours									
02639.020	Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	2.00 ea		35	-	-		-	17.51 /ea	35
	4800 Place & Shape Manhole Base & Inverts- 48"	1.00 ea		210	-	-		-	372.04 /ea	372
	4805 Manhole 48" x 5' Deep	1.00 ea		113	1,657	-		-	1,769.79 /ea	1,770
	6000 Place & Shape Manhole Base & Inverts- 60"	1.00 ea		210	-	-		-	436.44 /ea	436

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
02639.020	Storm Drainage Manholes								
6007	Manhole 60" x 7' Deep	1.00 ea	274	2,834	-		496	3,604.40 /ea	3,604
	Storm Drainage Manholes		842	4,491			496		6,218
	50.000 Labor hours								
	8.00 Equipment hours								
02720.100	Aggregate Base Course								
1002	Granular fill	222.00 cy	632		-		3,196	17.25 /cy	3,829
1002	Granular fill	319.00 cy	813		-			2.55 /cy	813
	Aggregate Base Course		1,445				3,196		4,641
	80.18 Labor hours								
	48.28 Equipment hours								
02740.020	Asphalt Paving - Location								
30	Bitum Paving Sidewalks	17.00 sy	-	-	680		-	40.00 /sy	680
	Asphalt Paving - Location				680				680
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	834.00 sy	69	1,826	-		70	2.36 /sy	1,966
	Lawns & Grasses		69	1,826			70		1,966
	3.34 Labor hours								
	1.67 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Slab on Grade	112.00 cy	8,107	34,720	-		3,049	409.61 /cy	45,876
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Slab on Grade	7.00 cy	507	2,170	-		191	409.62 /cy	2,867
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	140 Concrete	67.00 cy	8,314	23,450	-		3,379	524.52 /cy	35,143
n	140 Concrete: Wall	187.00 cy	23,204	65,450	-		9,430	524.52 /cy	98,084
n	140 Concrete: Channel Wall	48.00 cy	5,956	16,800	-		2,421	524.52 /cy	25,177
n	140 Concrete: Wall	45.00 cy	5,584	15,750	-		2,269	524.52 /cy	23,603
n	140 Concrete: Wall - Wet Well	40.00 cy	4,963	14,000	-		2,017	524.52 /cy	20,981
n	145 Concrete: Elevated Slab	25.00 cy	2,844	9,000	-		1,261	524.18 /cy	13,104
n	145 Concrete: Elevated Slab - Wet Well	11.00 cy	1,251	3,960	-		555	524.18 /cy	5,766
n	180 Concrete: Grout Fill - avoid grit deposition	2.00 cy	83	200	-		10	146.41 /cy	293
n	180 Concrete: Grout Fill	40.00 cy	1,654	4,000	-		202	146.41 /cy	5,856
	Concrete in Place		62,612	190,120			24,838		277,570
	3,027.500 Labor hours								
	492.54 Equipment hours								
03150.010	Concrete Core & Saw								
c 60	Core Drill 6" to 12" depth	5.00 ea	197	-	-			39.49 /ea	197
c100	Core Drill 10" to 12" depth	4.00 ea	188	-	-			46.893 /ea	188
	Concrete Core & Saw		385						385
	31.20 Labor hours								
05510.000	Metal Ladders								
10	Straight Ladder-Aluminum	175.00 lf	3,110	8,028	-		-	63.642 /lf	11,137
	Metal Ladders		3,110	8,028					11,137
	87.50 Labor hours								
05520.000	Handrail/Railing								
103	3 Rail-Handrail Alum. w/Toe	100.00 lf	888	6,900	-		-	77.884 /lf	7,788
	Handrail/Railing		888	6,900					7,788
	25.00 Labor hours								
05530.200	Alum. Grating-Riveted								
5 K	1-1/4x1/8 Riveted Grate-Stnd.	144.00 sf	870	6,160	-		-	48.821 /sf	7,030
8 K	1-1/2x3/16 Riveted Grate-Stnd.	400.00 sf	2,417	16,192	-		-	46.521 /sf	18,609
	Alum. Grating-Riveted		3,287	22,352					25,639
	92.48 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	9.00 ea	690	11,489	-		-	1,353.172 /ea	12,179

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	Hatch, Aluminum, 300psf		<u>690</u>	<u>11,489</u>					<u>12,179</u>
	28.80 Labor hours								
09910.100	Paint Pipe/Valve/Equip								
10	Paint Pipe - Standard Paint	5.454 sf	<u>3</u>	<u>2</u>	-		-	0.88 /sf	<u>5</u>
	Paint Pipe/Valve/Equip		<u>3</u>	<u>2</u>					<u>5</u>
	0.11 Labor hours								
11000.005	Equipment Allowance								
5	Equipment Allowance - Kruger Estimate	1.00 ls	<u>464,760</u>	<u>1,095,000</u>	-		<u>411,000</u>	1,970,760.00 /ls	<u>1,970,760</u>
	Equipment Allowance		<u>464,760</u>	<u>1,095,000</u>			<u>411,000</u>		<u>1,970,760</u>
	19,200.00 Labor hours								
	4,800.00 Equipment hours								
11000.015	Equipment Demolition								
n q003	20 cy Roll-Off Dumpster	1.00 ea	<u>91</u>	<u>2,500</u>			-	2,590.760 /ea	<u>2,591</u>
	Equipment Demolition		<u>91</u>	<u>2,500</u>					<u>2,591</u>
	4.00 Labor hours								
11210.000	PUMPS								
----	Sludge Pump - 5HP	1.00 ea	<u>12,706</u>	<u>20,000</u>	-		-	32,706.40 /ea	<u>32,706</u>
	PUMPS		<u>12,706</u>	<u>20,000</u>					<u>32,706</u>
	560.00 Labor hours								
11217.100	Submersible Sump Pumps								
05	Sump Pump 5 HP	2.00 ea	19,352	40,000	-		13,701	36,526.40 /ea	73,053
10	Sump Pump	2.00 ea	7,741	16,000	-		5,480	14,610.56 /ea	29,221
10	50gpm Sump Pump	1.00 ea	3,870	7,000	-		2,740	13,610.56 /ea	13,611
50	Sump Pump 50 gpm	1.00 ea	<u>14,514</u>	<u>31,500</u>	-		<u>10,276</u>	56,289.60 /ea	<u>56,290</u>
	Submersible Sump Pumps		<u>45,477</u>	<u>94,500</u>			<u>32,197</u>		<u>172,174</u>
	2,256.00 Labor hours								
	376.000 Equipment hours								
11240.420	Storage Tanks								
a200	Set VFD Control - Actiflow Maturation Tank	1.00 ea	6,003	15,000	-		-	21,003.20 /ea	21,003
a200	Set VFD Control - Actiflow Settling Tank Scraper	1.00 ea	<u>6,003</u>	<u>15,000</u>	-		-	21,003.20 /ea	<u>21,003</u>
	Storage Tanks		<u>12,006</u>	<u>30,000</u>					<u>42,006</u>
	560.00 Labor hours								
11284.000	Sluice Gates								
96A8	96" x 48" Sluice Gate	4.00 ea	<u>57,264</u>	<u>132,000</u>	-		-	47,316.00 /ea	<u>189,264</u>
	Sluice Gates		<u>57,264</u>	<u>132,000</u>					<u>189,264</u>
	2,400.00 Labor hours								
11330.100	Barscreens								
n A 3	Screens	1.00 ea	95,440	200,000	-		-	295,440.00 /ea	295,440
B 5	Screen Conveyor	1.00 ea	<u>19,088</u>	<u>40,000</u>	-		-	59,088.00 /ea	<u>59,088</u>
	Barscreens		<u>114,528</u>	<u>240,000</u>					<u>354,528</u>
	4,800.000 Labor hours								
13000.005	Special Const Allowance								
5	Pressure Sensor	2.00 ea	771	3,450	-		-	2,110.40 /ea	4,221
13	Level Sensor	1.00 ea	<u>357</u>	<u>1,725</u>			-	2,081.50 /ea	<u>2,082</u>
	Special Const Allowance		<u>1,127</u>	<u>5,175</u>					<u>6,302</u>
	30.00 Labor hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg- Chemical	625.00 sf			46,875			75.00 /sf	46,875
z001	Pre-Engineered Metal Bldg	600.00 sf			<u>45,000</u>			75.00 /sf	<u>45,000</u>
	Pre-Engineered Metal Bldg				<u>91,875</u>				<u>91,875</u>
13420.200	I&C Instruments								
n 05-FE-m006	Magnetic Flow Meter	1.00 ea	160	4,600	-		-	4,759.92 /ea	4,760

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
	I&C Instruments		160	4,600						4,760
	5.83 Labor hours									
15111.650	Plug Valve (C/DI/BBM)									
n 200R	Plug Valve, MJ, 10"	3.00 ea	840	2,700	-		-	1,180.103 /ea		3,540
	Plug Valve (C/DI/BBM)		840	2,700						3,540
	26.40 Labor hours									
15113.450	GV Knife Gate ValveC/DI									
n 160R	Knife Gate Valve, Motor Oper, flg, 10"	6.00 ea	2,424	18,900	-		-	3,553.923 /ea		21,324
	GV Knife Gate ValveC/DI		2,424	18,900						21,324
	76.140 Labor hours									
15114.500	Check Valve (C/DI/BBM)									
n C20R	Check Valve, Double Disc, MJ, 10"	3.00 ea	834	1,500	-		-	778.11 /ea		2,334
	Check Valve (C/DI/BBM)		834	1,500						2,334
	26.22 Labor hours									
15120.100	Pipe Specialties									
n K2XS	Tapping Sleeve- CS Epoxy Coated/SS Flange, 30"x 10"dia	1.00 ea	119	2,770	-		-	2,889.30 /ea		2,889
	Pipe Specialties		119	2,770						2,889
	5.00 Labor hours									
15210.010	DIP Totals									
	0 Total Weight (Zero Cost Item)	35,832.50 lbs	-	-	-		-			
	1 Weight of Pipe (Zero Cost Item)	32,812.50 lbs	-	-	-		-			
	2 Weight of Fittings (Zero Cost Item)	3,020.00 lbs	-	-	-		-			
15210.200	DIP CML Push-On Pipe									
	0 Unload Care & Protect Push-on DIP & Fittings	35,832.50 lbs	69	-	-		226	0.01 /lbs		295
	1 Weight of Push-on Pipe (Zero Cost Item)	32,812.50 lbs	-	-	-		-			
	2 Weight of Push-on Fittings (Zero Cost Item)	3,020.00 lbs	-	-	-		-			
	5 Layout Push-on DIP & Fitting	875.00 lf	199	-	-		-	0.23 /lf		199
n 210	DIP CML, Push-On, Class 52, 10"	875.00 lf	5,846	19,359	-		-	28.81 /lf		25,205
n 2A00	DIP CML, Push-on, 90 Bend, 10"	10.00 ea	980	2,600	-		-	358.024 /ea		3,580
n AA00	DIP CML, Push-on, 45 Bend, 10"	2.00 ea	181	460	-		-	320.67 /ea		641
n CA00	DIP CML, Push-on, 22-1/2 Bend, 10"	2.00 ea	181	420	-		-	300.67 /ea		601
n FARR	DIP CML, Push-on, Tee BxB, 10"x 10"	4.00 ea	555	1,600	-		-	538.81 /ea		2,155
n KARQ	DIP, CML, Push-on, Reducer BxB, 10"x 8"	4.00 ea	323	960	-		-	320.853 /ea		1,283
	DIP CML Push-On Pipe		8,335	25,399			226			33,960
	350.832 Labor hours									
	3.942 Equipment hours									
15221.120	Fab 304L Stainless Pipe									
	0 Unload Care & Protect Pipe/Fittings	345.00 lbs	1	-	-		2	0.01 /lbs		3
	1 Weight of Pipe (Zero Cost Item)	345.00 lbs	-	-	-		-			
	10 Layout Pipe & Fitting	150.00 lf	36	-	-		-	0.24 /lf		36
107A	Install Fabricated 304L SS Pipe, 1-1/4"	150.00 lf	286	-	-		-	1.91 /lf		286
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	150.00 lf	-	1,398	-		-	9.32 /lf		1,398
	Fab 304L Stainless Pipe		323	1,398			2			1,723
	13.54 Labor hours									
	0.04 Equipment hours									
15241.100	PVC Schd Pipe & Fittings									
	0 Unload Care & Protect Pipe/Fittings	100.00 lf	0	-	-		1	0.01 /lf		1
	10 Layout Pipe & Fitting	100.00 lf	24	-	-		-	0.24 /lf		24
n 80C0	PVC Schd. 80 Pipe, 2.00"	50.00 lf	83	153	-		-	4.73 /lf		236
n 80G0	PVC Schd. 80 Pipe, 4.00"	50.00 lf	119	456	-		-	11.50 /lf		575
a010	PVC Joint Primer- Quart	0.124 qrt	-	2	-		-	15.30 /qrt		2
a020	PVC Solvent Cement Low VOC- Quart	0.124 qrt	-	3	-		-	21.90 /qrt		3
	PVC Schd Pipe & Fittings		227	613			1			841
	9.511 Labor hours									
	0.011 Equipment hours									
15500.001	HVAC Equipment									
155	HVAC Allowance - Chemical Bldg	625.00 sf	-	-	25,000		-	40.00 /sf		25,000

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	HVAC Equipment				25,000				25,000
16000.005	Electrical Allowance								
5	Electrical Allowance for pumps	1.00 ls			15,000		-	15,000.00 /ls	15,000
	Electrical Allowance				15,000				15,000
	0.000 Labor hours								
03 High Rate Clarification			805,958	1,942,238	141,579		495,136		3,385,299
	34,265.602 Labor hours								
	5,933.17 Equipment hours								

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
04 Chlorine Effluent										
02000.005	Sitework Allowance									
	20 Connect to Existing Aeration Tank	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Connect to Existing PCCP (9'deep)	1.00 ls	-	-	7,500		-	7,500.00 /ls		7,500
	Sitework Allowance				12,500					12,500
02220.030	Selective Site Demolition									
	2508 Remove 54"PCCP (9'deep)	12.00 lf	49	-	-		89	11.52 /lf		138
	2734 Remove Concrete Walkway	20.00 sy	31	-	-		63	4.683 /sy		94
	Selective Site Demolition		80				152			232
	4.90 Labor hours									
	2.96 Equipment hours									
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
	100 Survey & Layout Shoring	72.00 lf	1	-	-		-	0.02 /lf		1
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	1,080.00 sf	5,597	6,275	-		7,392	17.84 /sf		19,263
	1045 Install & Remove Wales/Struts/Connectors	1.19 ton	289	1,093	-		381	1,483.74 /ton		1,763
n	1050 Rent Steel Sheet Piling and Wales, first month	13.07 ton	-	3,968	-		-	303.604 /ton		3,968
	Sheet Piling		5,886	11,335	1,000		7,773			25,994
	193.90 Labor hours									
	48.46 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	120.00 cy	101	-	-		273	3.121 /cy		375
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	33.00 cy	56	-	-		109	5.011 /cy		165
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	12.00 cy	-	180	67		-	20.60 /cy		247
	Foundation Excavation		157	180	67		383			787
	10.36 Labor hours									
	5.84 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	10.00 lf	1	-	-		-	0.092 /lf		1
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	18.66 cy	38	-	-		106	7.72 /cy		144
n	3130 Trench Bedding-Excavator- 130 HP	1.28 cy	3	-	-		8	7.90 /cy		10
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	5.06 cy	16	-	-		48	12.642 /cy		64
n	5130 Trench Native Backfill- Loader C938 3cy	9.41 cy	9	-	-		27	3.751 /cy		35
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	6.332 cy	-	223	-		-	35.204 /cy		223
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	3	-	-		6	1.024 /cy		9
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	9.25 cy	9	-	-		15	2.61 /cy		24
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14	1,410.00 /u/mo		14
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
	Trenching		230	273			250			754
	13.09 Labor hours									
	3.88 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	96.25 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	87.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	9.25 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	15	-	-		29	4.712 /cy		44
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	87.00 cy	101	-	-		285	4.44 /cy		386
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	9.25 cy	42	-	-		69	12.002 /cy		111
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	87.00 cy	54	-	-		126	2.071 /cy		180
	Excavation Spoils		212				509			721
	12.27 Labor hours									
	6.134 Equipment hours									
02720.100	Aggregate Base Course									
	1180 Crushed Rock 1"	6.00 cy	17	61	-		86	27.47 /cy		165

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		17	61			86		165
	0.96 Labor hours								
	0.96 Equipment hours								
02775.100	Concrete Sidewalks								
	4 4" Sidewalks	180.00 sf	-	-	1,440		-	8.00 /sf	1,440
	Concrete Sidewalks				1,440				1,440
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	278.00 sy	23	609	-		23	2.36 /sy	655
	Lawns & Grasses		23	609			23		655
	1.112 Labor hours								
	0.56 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Junction Structure	36.00 cy	4,467	12,600	-		1,815	524.52 /cy	18,883
	Concrete in Place		4,467	12,600			1,815		18,883
	216.000 Labor hours								
	36.00 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77	1,277	-		-	1,353.20 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277					1,353
	3.20 Labor hours								
11284.000	Sluice Gates								
3636	36" x 36" Sluice Gate	1.00 ea	4,772	10,800	-		-	15,572.00 /ea	15,572
	Sluice Gates		4,772	10,800					15,572
	200.000 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	10.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	10.00 lf	2	-	-		-	0.24 /lf	2
	325 PCCP Equipment- Cat 325 Excavator	1.30 ch	25	-	-		144	130.09 /ch	169
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	10.00 lf	334	1,080	-		-	141.404 /lf	1,414
	Prestr Conc Cylind-(PCCP)		362	1,080			144		1,586
	15.401 Labor hours								
	1.301 Equipment hours								
16000.005	Electrical Allowance								
	5 Electrical & SCADA Allowance for Motorized Gate	0.00 ls	0	0	-		-		
	04 Chlorine Effluent		16,284	38,215	15,007		11,136		80,641
	671.19 Labor hours								
	106.09 Equipment hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
05 I&C							
13000.005	Special Const Allowance						
5	I&C Allowance	0.00	Is	0	0	-	-
05 I&C			0	0	0	0	0

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
06 Electrical							
16000.005	Electrical Allowance						
5	Electrical Allowance	0.00 ls	0	0	-		-
06 Electrical			0	0	0		0

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			Labor	Material	Subcontract			Equipment	Total	
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
07 Chemical Feed										
02220.030	Selective Site Demolition									
	2734 Remove Asphalt Pavement, sidewalk	25.00 sy	39	-	-		78	4.684 /sy	117	
	Selective Site Demolition		39				78		117	
	2.38 Labor hours									
	1.90 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	80.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
n	1025 Steel Sheet Piling, 15' x 22psf, pulled & salvage	800.00 sf	4,146	4,648	-		5,475	17.84 /sf	14,269	
	1045 Install & Remove Wales/Struts/Connectors	0.88 ton	214	810	-		282	1,483.73 /ton	1,306	
n	1050 Rent Steel Sheet Piling and Wales, first month	9.68 ton	-	2,939	-		-	303.600 /ton	2,939	
	Sheet Piling		4,361	8,396	35,000		5,758		53,515	
	143.653 Labor hours									
	35.893 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	337.00 cy	284	-	-		768	3.121 /cy	1,052	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	162.00 cy	276	-	-		536	5.011 /cy	812	
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	8.333 cy	-	125	47		-	20.60 /cy	172	
	Foundation Excavation		560	125	47		1,304		2,035	
	37.413 Labor hours									
	21.95 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	231.00 lf	21	-	-		-	0.092 /lf	21	
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	111.153 cy	208	-	-		399	5.463 /cy	607	
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	25.833 cy	20	-	-		55	2.90 /cy	75	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	26.84 cy	14	-	-		59	2.72 /cy	73	
n	3090 Trench Bedding-Backhoe/Loader 95HP	15.35 cy	41	-	-		62	6.74 /cy	103	
n	3130 Trench Bedding-Excavator- 130 HP	2.551 cy	5	-	-		15	7.903 /cy	20	
n	3240 Trench Bedding-Excavator- 240 HP	1.403 cy	2	-	-		7	6.56 /cy	9	
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	25.451 cy	82	-	-		124	8.09 /cy	206	
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	10.113 cy	33	-	-		95	12.641 /cy	128	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	5.562 cy	13	-	-		45	10.49 /cy	58	
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	25.451 cy	74	-	-		135	8.24 /cy	210	
n	5130 Trench Native Backfill- Loader C938 3cy	24.00 cy	22	-	-		68	3.751 /cy	90	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	60.43 cy	-	2,127	-		-	35.20 /cy	2,127	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	78	-	-		150	3.28 /cy	228	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	69.541 cy	68	-	-		113	2.61 /cy	181	
n	9616 Trench Shield- 6x16	0.06 u/mo	-	-	-		85	1,410.00 /u/mo	85	
	A002 Pipe Detectable/Non-Detectable Tape	200.00 lf	18	11	-		-	0.15 /lf	29	
	A006 Pipe Test	200.00 lf	148	160	-		-	1.54 /lf	308	
	C0a0 Concrete Thrust Block, 36"	2.00 ea	262	582	-		-	422.23 /ea	844	
	Trenching		1,110	2,880			1,414		5,404	
	65.81 Labor hours									
	28.633 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	84.00 cy	-	-	12,600		-	150.00 /cy	12,600	
	Drilling & Blasting				12,600				12,600	
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	244.541 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	175.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	69.541 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	90	-	-		173	3.772 /cy	262	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	175.00 cy	203	-	-		573	4.44 /cy	777	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	69.541 cy	313	-	-		521	12.001 /cy	835	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	175.00 cy	110	-	-		253	2.071 /cy	362	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		<u>716</u>				<u>1,520</u>		<u>2,236</u>
	41.62 Labor hours								
	20.81 Equipment hours								
02720.150	Aggregate Base- Roads								
1116	Gravel Base - 6" thick - Driveway	3.00 cy	<u>9</u>	<u>27</u>	-		<u>43</u>	26.22 /cy	<u>79</u>
	Aggregate Base- Roads		<u>9</u>	<u>27</u>			<u>43</u>		<u>79</u>
	0.48 Labor hours								
	0.48 Equipment hours								
02740.020	Asphalt Paving - Location								
20	Bitum Paving Driveway	16.00 sy	-	-	253		-	15.80 /sy	253
30	Bitum Paving Sidewalks	25.00 sy	-	-	<u>1,000</u>		-	40.00 /sy	<u>1,000</u>
	Asphalt Paving - Location				<u>1,253</u>				<u>1,253</u>
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	89.00 sy	<u>7</u>	<u>195</u>	-		<u>7</u>	2.36 /sy	<u>210</u>
	Lawns & Grasses		<u>7</u>	<u>195</u>			<u>7</u>		<u>210</u>
	0.36 Labor hours								
	0.18 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	34.00 cy	2,461	10,540	-		926	409.61 /cy	13,927
n 140	Concrete: Wall	66.00 cy	8,190	23,100	-		3,328	524.52 /cy	34,618
n 145	Concrete: Elevated Slab	34.00 cy	<u>3,867</u>	<u>12,240</u>	-		<u>1,715</u>	524.18 /cy	<u>17,822</u>
	Concrete in Place		<u>14,518</u>	<u>45,880</u>			<u>5,969</u>		<u>66,367</u>
	702.000 Labor hours								
	118.36 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	<u>307</u>	<u>5,106</u>	-		-	1,353.173 /ea	<u>5,413</u>
	Hatch, Aluminum, 300psf		<u>307</u>	<u>5,106</u>					<u>5,413</u>
	12.80 Labor hours								
08330.020	Rolling Alum Door Manual								
z005	Roll Door Manual (8'x8')	64.00 sf	<u>518</u>	<u>2,397</u>	-		-	45.542 /sf	<u>2,915</u>
	Rolling Alum Door Manual		<u>518</u>	<u>2,397</u>					<u>2,915</u>
	10.944 Labor hours								
11000.005	Equipment Allowance								
5	36" In Line Chemical Inductor w/ VFD	1.00 ea	<u>21,789</u>	<u>45,000</u>	-			66,789.00 /ea	<u>66,789</u>
	Equipment Allowance		<u>21,789</u>	<u>45,000</u>					<u>66,789</u>
	900.000 Labor hours								
	0.000 Equipment hours								
11220.100	Chemical Mixing Units								
01	Chemical Mixer	8.00 ea	<u>1,909</u>	<u>3,200</u>	-		-	638.60 /ea	<u>5,109</u>
	Chemical Mixing Units		<u>1,909</u>	<u>3,200</u>					<u>5,109</u>
	80.00 Labor hours								
11240.400	Polymer Store/Feed Equip								
0	Polymer Tote Containment	2.00 ea	968	1,600	-		685	1,626.32 /ea	3,253
00	Metering Pump/Poly Blend and Feed Pump	2.00 ea	6,681	28,264	-		-	17,472.400 /ea	34,945
----	1st Fill of Polymer or FeCl3 (3 day supply)	3.00 day	<u>600</u>	<u>1,800</u>	-		-	800.00 /day	<u>2,400</u>
	Polymer Store/Feed Equip		<u>8,248</u>	<u>31,664</u>			<u>685</u>		<u>40,597</u>
	352.00 Labor hours								
	8.00 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Polymer Shed - 14'high	468.00 sf			<u>35,100</u>			75.00 /sf	<u>35,100</u>
	Pre-Engineered Metal Bldg				<u>35,100</u>				<u>35,100</u>
15113.450	GV Knife Gate ValveCI/DI								
n 1249	Knife Gate Valve, Gear & Wheel Oper, flg, 8"	1.00 ea	190	700	-		-	890.28 /ea	890
n 160Z	Knife Gate Valve, Motor Oper, 36"	3.00 ea	3,343	42,750	-		-	15,364.34 /ea	46,093

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
	GV Knife Gate ValveC/DI		3,533		43,450						46,983
	111.040 Labor hours										
15115.810	Diaphragm Valve PVC										
n 130I	PVC Diaphragm Valve, 1"	6.00 ea	357		5,760		-		-	1,019.522 /ea	6,117
	Diaphragm Valve PVC		357		5,760						6,117
	11.22 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
	0 Unload Care & Protect PCCP & Fittings	31.00 lf	0		-		-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	31.00 lf	7		-		-		-	0.24 /lf	7
	325 PCCP Equipment- Cat 325 Excavator	2.60 ch	50		-		-		288	130.092 /ch	338
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	31.00 lf	1,036		3,348		-		-	141.404 /lf	4,384
n L036	PCCP 45 Bend 36	2.00 ea	517		2,400		-		-	1,458.64 /ea	2,917
n Q036	PCCP Wye 36	2.00 ea	716		2,400		-		-	1,558.23 /ea	3,116
	Prestr Conc Cylind-(PCCP)		2,327		8,148				288		10,763
	98.033 Labor hours										
	2.603 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
	0 Unload Care & Protect Pipe/Fittings	360.00 lf	1		-		-		2	0.01 /lf	3
	10 Layout Pipe & Fitting	360.00 lf	86		-		-		-	0.24 /lf	86
n 8A80	8080 PVC Schd. 80 Pipe, 1.00"	360.00 lf	429		475		-		-	2.513 /lf	905
n 8F88	PVC Sch 80. 90 El, 1.00"	15.00 ea	61		66		-		-	8.46 /ea	127
a010	PVC Sch 80. Tee, 1.00"	3.00 ea	16		24		-		-	13.38 /ea	40
a020	PVC Joint Primer- Quart	0.32 qrt	-		5		-		-	15.36 /qrt	5
	PVC Solvent Cement Low VOC- Quart	0.32 qrt	-		7		-		-	21.90 /qrt	7
	PVC Schd Pipe & Fittings		593		577				2		1,172
	24.88 Labor hours										
	0.04 Equipment hours										
15400.005	Plumbing Allowance										
	5 Plumbing Allowance - hook plant water to poly system	1.00 ls			7,500		-		-	7,500.00 /ls	7,500
	5 Plumbing Allowance - supply wash out sink/potable water connection	1.00 ls			7,500		-		-	7,500.00 /ls	7,500
	Plumbing Allowance				15,000						15,000
	0.000 Labor hours										
15500.001	HVAC Equipment										
	155 HVAC Allowance - Chem Feed Bldg	468.00 sf	-		18,720		-		-	40.00 /sf	18,720
	HVAC Equipment				18,720						18,720
16000.005	Electrical Allowance										
	5 Electrical Allowance - light shed and provide power to pumps	1.00 ls			10,000		-		-	10,000.00 /ls	10,000
	5 Electrical Allowance - chemical inductor	1.00 ls			20,000		-		-	20,000.00 /ls	20,000
	5 Electrical & I&C Allowance for Knife Gate Valves	1.00 ls			10,000		-		-	10,000.00 /ls	10,000
	5 Electrical Allowance	468.00 sf			9,360		-		-	20.00 /sf	9,360
	Electrical Allowance				49,360						49,360
	0.000 Labor hours										
07 Chemical Feed			60,901		202,805		167,079		17,068		447,853
	2,594.62 Labor hours										
	238.840 Equipment hours										

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	1,308,821		56,667 hrs	
Material	4,579,204			
Subcontract	657,266			
Equipment	708,315		8,723 hrs	
Other	1,476			
Subtotal Direct Cost	7,255,082	7,255,082		
I&C	725,502			10.00 %
Electrical	1,088,254			15.00 %
	1,813,756	9,068,838		
Indirect Costs:				
Building Permits(% total cost)	69.887			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	43.679			0.25 %
Gen Liability Ins % total cost	349.434			2.00 %
GC Bonds (% total cost)	174.717			1.00 %
Subtotal Prior to OH&P	637,717	9,706,555		
GC Field General Conditions	970.650			10.00 %
GC Indirects. OH & Profit	970.650			10.00 %
Subtotal	1,941,300	11,647,855		
Construction Contingency	2,911.949			25.00 %
Total Construction Cost	2,911,949	14,559,804		
Engineering, Permitting, Bond	2,911.949			20.00 %
Financial, Legal and Administration				
Total Program Cost	2,911,949	17,471,753		
Total		17,471,753		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

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Knoxville, Tennessee
Fourth Creek WWTP - Options 3
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville FCWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt. Costs shown in April 2007 dollars.</p>
Report format	<p>Sorted by 'Proj Area/Phase'</p> <p>'Detail' summary</p> <p>Allocate add-ons</p> <p>Round unit prices</p> <p>Combine items</p> <p>Paginate</p>

Standard Estimate Report

TN, Knoxville FCWWTP

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				Labor	Material	Subcontract	Equipment	Total		
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
01 Wet Weather Pump Station										
02000.005 Sitework Allowance										
	20 Connect to Existing 42" Influent Sewer (12'deep)	2.00 ea	-	-	15,000	-		7,500.00 /ea	15,000	
	20 Protect Existing Utilities	1.00 ls	-	-	2,500	-		2,500.00 /ls	2,500	
----	Assumption of 20% of Excavated Material is Contaminated	830.00 cy			20,750	-		25.00 /cy	20,750	
	Sitework Allowance				38,250				38,250	
02220.030 Selective Site Demolition										
	2502 Remove 6" DIP City Water Piping 8'deep	490.00 lf	800	-	-	1,519		4.731 /lf	2,318	
	2502 Abandon in place 6" DIP City Water Piping	111.00 lf	181	-	-	344		4.731 /lf	525	
	2712 Saw Cut Asphalt Pavement, 5"thk	134.00 lf	39	67	-	242		2.60 /lf	348	
	2734 Remove Asphalt Pavement, 5"thk	491.00 sy	763	-	-	1,537		4.684 /sy	2,300	
	2734 Remove Asphalt Pavement, Sidewalk	59.00 sy	92	-	-	185		4.684 /sy	276	
	Selective Site Demolition		1,874	67		3,827			5,768	
	114.494 Labor hours									
	76.14 Equipment hours									
02250.250 Sheet Piling										
	1 Design Shoring System-Minor	5.00 ls	-	-	5,000	-		1,000.00 /ls	5,000	
	100 Survey & Layout Shoring	366.00 lf	6	-	-	-		0.02 /lf	6	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000	-		25,000.00 /ea	25,000	
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	3,000.00 sf	15,546	17,430	-	20,533		17.84 /sf	53,509	
n	1030 Steel Sheet piling, 20' x 27psf, pulled & salvage	1,600.00 sf	8,291	12,048	-	10,951		19.56 /sf	31,290	
n	1035 Steel Sheet piling, 25' x 38psf, pulled & salvage	2,150.00 sf	11,141	22,124	-	14,715		22.32 /sf	47,980	
	1045 Install & Remove Wales/Struts/Connectors	9.55 ton	2,319	8,781	-	3,062		1,483.731 /ton	14,162	
n	1050 Rent Steel Sheet Piling and Wales, first month	105.00 ton	-	31,877	-	-		303.601 /ton	31,877	
	Sheet Piling		37,303	92,260	30,000	49,261			208,823	
	1,228.73 Labor hours									
	307.09 Equipment hours									
02315.200 Foundation Excavation										
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	649.52 cy	547	-	-	1,480		3.121 /cy	2,027	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	142.19 cy	242	-	-	470		5.011 /cy	713	
n	A000 IMPORT MATERIAL (Summary)	10.00 CY	-	-	-	-				
n	A015 Import Gravel Fill	46.56 cy	-	698	261	-		20.60 /cy	959	
	Foundation Excavation		790	698	261	1,950			3,699	
	51.703 Labor hours									
	28.70 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	1,274.00 lf	118	-	-	-		0.092 /lf	118	
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	624.262 cy	1,262	-	-	3,556		7.72 /cy	4,818	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,008.703 cy	510	-	-	2,231		2.72 /cy	2,741	
n	3130 Trench Bedding-Excavator- 130 HP	49.34 cy	100	-	-	290		7.901 /cy	390	
n	3240 Trench Bedding-Excavator- 240 HP	61.13 cy	93	-	-	308		6.56 /cy	401	
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	113.123 cy	366	-	-	1,064		12.641 /cy	1,430	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	203.53 cy	494	-	-	1,642		10.492 /cy	2,135	
n	5130 Trench Native Backfill- Loader C938 3cy	843.981 cy	763	-	-	2,402		3.75 /cy	3,165	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	427.112 cy	-	15,034	-	-		35.20 /cy	15,034	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	512.813 cy	719	-	-	1,382		4.10 /cy	2,101	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	512.813 cy	502	-	-	836		2.61 /cy	1,338	
n	9616 Trench Shield- 6x16	2.31 u/mo	-	-	-	3,257		1,410.00 /u/mo	3,257	
	A002 Pipe Detectable/Non-Detectable Tape	490.00 lf	45	27	-	-		0.15 /lf	72	
	A006 Pipe Test	1,216.00 lf	899	973	-	-		1.54 /lf	1,871	
	C0J0 Concrete Thrust Block, 6"	2.00 ea	143	10	-	-		76.58 /ea	153	
	C0P0 Concrete Thrust Block, 12"	9.00 ea	816	162	-	-		108.63 /ea	978	
	C0T0 Concrete Thrust Block, 20"	5.00 ea	537	280	-	-		163.37 /ea	817	
	Trenching		7,366	16,486		16,968			40,820	
	421.03 Labor hours									
	212.31 Equipment hours									
02315.400 Drilling & Blasting										
	1008 Hydraulic Hoe Ram -Medium	222.00 cy	-	-	27,750			125.00 /cy	27,750	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Drilling & Blasting				27,750				27,750
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	1,020.15 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	507.332 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	512.813 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	3.113 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	515.93 cy	832	-	-		1,599	4.712 /cy	2,431
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	507.332 cy	590	-	-		1,662	4.44 /cy	2,252
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.113 cy	54	-	-		90	46.203 /cy	144
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	512.813 cy	2,309	-	-		3,845	12.001 /cy	6,154
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	507.332 cy	318	-	-		733	2.071 /cy	1,051
	Excavation Spoils		4,103				7,929		12,031
	240.041 Labor hours								
	120.021 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	59.26 cy	108	-	-		291	6.73 /cy	399
	105 Excavate Recieving Pit	29.63 cy	54	-	-		146	6.73 /cy	199
	200 Shore Jacking/Receiving Pits	920.00 bsf	-	-	13,800		-	15.00 /bsf	13,800
	300 Backfill Jacking/Receiving Pits	88.89 cy	435	-	-		909	15.12 /cy	1,344
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n	5012 Bore & Jack Pipe 12	107.00 lf	-	-	12,840		-	120.00 /lf	12,840
	7000 Grout Casing	2.334 cy	10	403	-		11	181.44 /cy	423
	Boring & Jack Conduit		1,184	1,014	31,640		1,357		35,196
	62.74 Labor hours								
	22.42 Equipment hours								
02518.810	Fire Hydrants/Valves								
	0 Salvage & Reinstall Fire Hydrant	2.00 ea	906	-	-		-	453.22 /ea	906
	206 Salvage & Reinstall Hydrant Valve 6"	2.00 ea	680	-	-		-	339.92 /ea	680
n F606	Hydrant Tee 6x6	1.00 ea	99	207	-		-	306.14 /ea	306
	Fire Hydrants/Valves		1,685	207					1,892
	59.50 Labor hours								
	32.00 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	7200 Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea	512
	7217 Manhole 72" x 17' Deep	1.00 ea	412	8,134	-		496	9,041.93 /ea	9,042
	9600 Place & Shape Manhole Base & Inverts- 96"	1.00 ea	210	-	-		-	694.04 /ea	694
	9610 Manhole 96" x 10' Deep	1.00 ea	343	6,249	-		496	7,088.49 /ea	7,088
	Storm Drainage Manholes		1,210	14,383			993		17,371
	70.000 Labor hours								
	8.00 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock (1" minus)	234.00 cy	667	2,392	-		3,369	27.47 /cy	6,428
	Aggregate Base Course		667	2,392			3,369		6,428
	37.44 Labor hours								
	37.44 Equipment hours								
02740.020	Asphalt Paving - Location								
	20 Bitum Paving	491.00 sy	-	-	3,928		-	8.00 /sy	3,928
	30 Bitum Paving Sidewalks	67.00 sy	-	-	2,680		-	40.00 /sy	2,680
	Asphalt Paving - Location				6,608				6,608
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	5,625.00 sy	468	12,319	-		470	2.36 /sy	13,257
	Lawns & Grasses		468	12,319			470		13,257
	22.50 Labor hours								
	11.25 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Wet Well Concrete	232.00 cy	28,788	81,200	-		11,700	524.52 /cy	121,688
n	140 Concrete: Valve Vault	102.00 cy	12,657	35,700	-		5,144	524.52 /cy	53,501

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount	Amount	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
03000.005	Concrete in Place										
n 145	Concrete: Wet Weather Flow Diversion Structure	53.00 cy	6,029	19,080	-				2,673	524.18 /cy	27,781
n 180	Concrete: Grout Fill - Diversion Chamber	4.00 cy	165	400	-				20	146.41 /cy	586
n 180	Concrete: Grout Fill - Wetwell	30.00 cy	1,241	3,000	-				151	146.41 /cy	4,392
	Concrete in Place		48,880	139,380					19,688		207,947
	2,363.500 Labor hours										
	390.40 Equipment hours										
05585.205	Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	6.00 ea	460	7,659	-				-	1,353.172 /ea	8,119
n J08	48"x 60" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	5.00 ea	431	6,641	-				-	1,414.51 /ea	7,073
	Hatch, Aluminum, 300psf		891	14,300							15,192
	37.20 Labor hours										
06600.110	FRP Weirs & Baffles										
0	Aluminum Weirs	20.00 lf	116	690	-					40.30 /lf	806
	FRP Weirs & Baffles		116	690							806
	5.00 Labor hours										
11210.000	PUMPS										
----	Pumps	4.00 ea	63,532	126,400	-				-	47,483.00 /ea	189,932
	PUMPS		63,532	126,400							189,932
	2,800.000 Labor hours										
11217.100	Submersible Sump Pumps										
10	Sump Pump	1.00 ea	3,870	8,000	-				2,740	14,610.56 /ea	14,611
10	50gpm Sump Pump	1.00 ea	3,870	8,000	-				2,740	14,610.56 /ea	14,611
	Submersible Sump Pumps		7,741	16,000					5,480		29,221
	384.00 Labor hours										
	64.00 Equipment hours										
11284.000	Sluice Gates										
4242	42" x 42" Sluice Gate, MO	1.00 ea	7,158	14,700	-				-	21,858.00 /ea	21,858
	Sluice Gates		7,158	14,700							21,858
	300.00 Labor hours										
13000.005	Special Const Allowance										
5	Level Sensor	2.00 ea	771	3,450	-				-	2,110.40 /ea	4,221
	Special Const Allowance		771	3,450							4,221
	20.00 Labor hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Brick Bldg - Pump Controls	600.00 sf			150,000					250.00 /sf	150,000
	Pre-Engineered Metal Bldg				150,000						150,000
13420.200	I&C Instruments										
n 05-FE-m020	20" Magnetic Flow Meter	1.00 ea	510	11,500	-				-	12,010.20 /ea	12,010
	I&C Instruments		510	11,500							12,010
	18.60 Labor hours										
15111.650	Plug Valve (CI/D/IBBM)										
n 200P	Plug Valve, MJ, 6"	1.00 ea	176	425	-				-	601.28 /ea	601
n 200S	Plug Valve, MJ, 12"	4.00 ea	1,302	4,400	-				-	1,425.62 /ea	5,702
	Plug Valve (CI/D/IBBM)		1,479	4,825							6,304
	46.46 Labor hours										
15114.500	Check Valve (CI/D/IBBM)										
n C20P	Check Valve, Double Disc, MJ, 6"	1.00 ea	170	200	-				-	369.97 /ea	370
n C20S	Check Valve, Double Disc, MJ, 12"	4.00 ea	1,306	2,400	-				-	926.58 /ea	3,706
	Check Valve (CI/D/IBBM)		1,476	2,600							4,076
	46.38 Labor hours										
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	67,386.50 lbs	-	-	-				-		
1	Weight of Pipe (Zero Cost Item)	57,836.500 lbs	-	-	-				-		
2	Weight of Fittings (Zero Cost Item)	9,550.00 lbs	-	-	-				-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
02 Equilization										
02000.005	Sitework Allowance									
	20 Modifications to Diversion Structure A for new sluice gate	1.00 ls	-	-	10,000		-	10,000.00 /ls		10,000
	20 New Wet-Weather Screenings Diversion Structure	1.00 ls	4,700	100,000			-	104,699.68 /ls		104,700
	Sitework Allowance		4,700	100,000	10,000					114,700
	360.00 Labor hours									
02240.010	Dewatering									
	20 Dewatering Centrifugal Pump	1.00 ea	891	5,750	-		276	6,916.77 /ea		6,917
	Dewatering		891	5,750			276			6,917
	48.00 Labor hours									
	128.00 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	82.593 cy	70	-	-		188	3.121 /cy		258
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	27.11 cy	46	-	-		90	5.011 /cy		136
n	A000 IMPORT MATERIAL (Summary)	8.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	16.371 cy	-	246	92		-	20.60 /cy		337
	Foundation Excavation		116	246	92		278			731
	7.66 Labor hours									
	4.371 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	545.00 lf	50	-	-		-	0.092 /lf		50
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	580.17 cy	1,173	-	-		3,305	7.72 /cy		4,478
n	3130 Trench Bedding-Excavator- 130 HP	47.56 cy	96	-	-		280	7.901 /cy		376
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	138.31 cy	447	-	-		1,301	12.642 /cy		1,748
n	5130 Trench Native Backfill- Loader C938 3cy	357.123 cy	323	-	-		1,016	3.751 /cy		1,339
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	185.863 cy	-	6,542	-		-	35.20 /cy		6,542
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	313	-	-		601	4.10 /cy		914
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	223.05 cy	218	-	-		364	2.61 /cy		582
n	9616 Trench Shield- 6x16	0.53 u/mo	-	-	-		747	1,410.00 /u/mo		747
	A006 Pipe Test	545.00 lf	403	436	-		-	1.54 /lf		839
	C0G0 Concrete Thrust Block, 4"	2.00 ea	12	5	-		-	8.22 /ea		16
	C0J0 Concrete Thrust Block, 6"	1.00 ea	72	5	-		-	76.58 /ea		77
	C0P0 Concrete Thrust Block, 12"	4.00 ea	363	72	-		-	108.67 /ea		435
	Trenching		3,470	7,060			7,614			18,144
	205.62 Labor hours									
	110.774 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	278.53 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	55.481 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	223.05 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	223.05 cy	360	-	-		691	4.712 /cy		1,051
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	55.481 cy	65	-	-		182	4.44 /cy		246
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	223.05 cy	1,004	-	-		1,672	12.001 /cy		2,677
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	55.481 cy	35	-	-		80	2.071 /cy		115
	Excavation Spoils		1,463				2,625			4,089
	85.941 Labor hours									
	42.97 Equipment hours									
02639.010	Catch Basins & Inlets									
II80	Catch Basin 48" x 72" x 8'-0" Deep	1.00 ea	101	6,728	-		255	7,083.02 /ea		7,083
JJ80	Catch Basin 72" x 96" x 8'-0" Deep	1.00 ea	101	7,590	-		255	7,945.52 /ea		7,946
	Catch Basins & Inlets		202	14,318			509			15,029
	12.00 Labor hours									
	4.00 Equipment hours									
02639.020	Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	3.00 ea	53	-	-		-	17.51 /ea		53
	7200 Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea		512
	7210 Manhole 72" x 10' Deep	1.00 ea	343	4,782	-		496	5,621.13 /ea		5,621

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	Storm Drainage Manholes		<u>606</u>	<u>4,782</u>			<u>496</u>		<u>6,186</u>
	35.00 Labor hours								
	4.00 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	42.50 cy	3,076	13,175	-		1,157	409.61 /cy	17,408
n 140	Concrete: Wall	100.00 cy	12,409	35,000	-		5,043	524.52 /cy	52,452
n 145	Concrete: Elevated Slab	22.00 cy	<u>2,502</u>	<u>7,920</u>	-		<u>1,109</u>	<u>524.18 /cy</u>	<u>11,532</u>
	Concrete in Place		<u>17,987</u>	<u>56,095</u>			<u>7,310</u>		<u>81,392</u>
	869.750 Labor hours								
	144.95 Equipment hours								
05510.000	Metal Ladders								
5	Straight Ladder Steel	9.00 lf	<u>99</u>	<u>421</u>	-		-	57.764 /lf	<u>520</u>
	Metal Ladders		<u>99</u>	<u>421</u>					<u>520</u>
	2.79 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J04	36"x 36" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	3.00 ea	208	2,760	-		-	989.483 /ea	2,968
n JD8	48"x 72" Aluminum Bilco Floor Hatch, Double Leaf	7.00 ea	<u>604</u>	<u>9,298</u>	-		-	<u>1,414.51 /ea</u>	<u>9,902</u>
	Hatch, Aluminum, 300psf		<u>812</u>	<u>12,058</u>					<u>12,870</u>
	33.90 Labor hours								
11211.300	Cent. Submersible Pumps								
50	Submersible Pump 45 HP	3.00 ea	<u>69,667</u>	<u>127,500</u>	-		<u>49,323</u>	82,163.36 /ea	<u>246,490</u>
	Cent. Submersible Pumps		<u>69,667</u>	<u>127,500</u>			<u>49,323</u>		<u>246,490</u>
	3,456.00 Labor hours								
	576.000 Equipment hours								
11217.100	Submersible Sump Pumps								
10	Sump Pump for Valve and Meter Vaults	2.00 ea	<u>7,741</u>	<u>16,000</u>	-		<u>5,480</u>	14,610.56 /ea	<u>29,221</u>
	Submersible Sump Pumps		<u>7,741</u>	<u>16,000</u>			<u>5,480</u>		<u>29,221</u>
	384.00 Labor hours								
	64.00 Equipment hours								
11220.110	Submersible Mixers								
05	Submersible Mixer	3.00 ea	<u>17,179</u>	<u>36,000</u>	-		-	17,726.400 /ea	<u>53,179</u>
	Submersible Mixers		<u>17,179</u>	<u>36,000</u>					<u>53,179</u>
	720.000 Labor hours								
11284.000	Sluice Gates								
7248	72" x 48" Sluice Gate	1.00 ea	<u>14,077</u>	<u>27,000</u>	-		-	41,077.40 /ea	<u>41,077</u>
	Sluice Gates		<u>14,077</u>	<u>27,000</u>					<u>41,077</u>
	590.00 Labor hours								
11330.100	Barscreens								
n A 10	10 MGD Romag Screen	1.00 ea	<u>71,580</u>	<u>150,000</u>	-		-	221,580.00 /ea	<u>221,580</u>
	Barscreens		<u>71,580</u>	<u>150,000</u>					<u>221,580</u>
	3,000.000 Labor hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Electrical Bldg (20'x10')	200.00 sf			<u>15,000</u>			75.00 /sf	<u>15,000</u>
	Pre-Engineered Metal Bldg				<u>15,000</u>				<u>15,000</u>
13200.005	Storage Tanks								
z001	Tank Washdown System	1.00 ls	3,603	23,000	-			26,603.09 /ls	26,603
z001	1MG Crom Tank	1.00 ls	<u>4,451</u>	<u>1,150,000</u>	-		<u>3,151</u>	<u>1,157,601.96 /ls</u>	<u>1,157,602</u>
	Storage Tanks		<u>8,054</u>	<u>1,173,000</u>			<u>3,151</u>		<u>1,184,205</u>
	432.00 Labor hours								
	112.00 Equipment hours								
14600.005	Hoists & Cranes								
10	Outdoor Hoist & Rail System	1.00 ea	7,107	17,250			-	24,357.20 /ea	24,357

10,849.60	Labor hours
1,195.65	Equipment hours

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
03 Return Activated Sludge Pump Station										
02000.005	Sitework Allowance									
	20 Allowance for passing around 5 existing pipes	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Allowance to Install Wye on existing 24"line	1.00 ls	-	-	1,500		-	1,500.00 /ls		1,500
	Sitework Allowance				6,500					6,500
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	3.00 ls	-	-	3,000		-	1,000.00 /ls		3,000
	100 Survey & Layout Shoring	172.00 lf	3	-	-		-	0.02 /lf		3
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	2,580.00 sf	13,370	14,990	-		17,658	17.84 /sf		46,017
	1045 Install & Remove Wales/Struts/Connectors	2.84 ton	689	2,611	-		910	1,483.73 /ton		4,211
n	1050 Rent Steel Sheet Piling and Wales, first month	31.22 ton	-	9,478	-		-	303.611 /ton		9,478
	Sheet Piling		14,062	27,079	3,000		18,568			62,709
	463.20 Labor hours									
	115.76 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	287.132 cy	242	-	-		654	3.121 /cy		896
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	77.722 cy	132	-	-		257	5.011 /cy		389
n A000	IMPORT MATERIAL (Summary)	10.55 CY	-	-	-		-			
n A015	Import Gravel Fill	25.51 cy	-	383	143		-	20.60 /cy		525
n z000	Shore Foundation Excavation BSF	565.49 bsf	270	-	-		565	1.48 /bsf		835
	Foundation Excavation		644	383	143		1,477			2,646
	35.951 Labor hours									
	13.875 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	990.00 lf	91	-	-		-	0.092 /lf		91
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	293.921 cy	594	-	-		1,674	7.72 /cy		2,269
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	922.19 cy	466	-	-		2,039	2.72 /cy		2,506
n	3130 Trench Bedding-Excavator- 130 HP	24.704 cy	50	-	-		145	7.901 /cy		195
n	3240 Trench Bedding-Excavator- 240 HP	57.34 cy	87	-	-		289	6.56 /cy		376
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	73.05 cy	236	-	-		687	12.642 /cy		923
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	164.053 cy	398	-	-		1,323	10.492 /cy		1,721
n	5130 Trench Native Backfill- Loader C938 3cy	843.623 cy	763	-	-		2,401	3.751 /cy		3,164
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	319.15 cy	-	11,234	-		-	35.20 /cy		11,234
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	372.484 cy	522	-	-		1,004	4.10 /cy		1,526
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	372.484 cy	365	-	-		607	2.61 /cy		972
n	9616 Trench Shield- 6x16	0.06 u/mo	-	-	-		85	1,410.00 /u/mo		85
A006	Pipe Test	990.00 lf	732	792	-		-	1.54 /lf		1,524
C0Q0	Concrete Thrust Block, 14"	2.00 ea	181	50	-		-	115.67 /ea		231
C0R0	Concrete Thrust Block, 16"	2.00 ea	191	66	-		-	128.44 /ea		257
C0V0	Concrete Thrust Block, 24"	1.00 ea	107	86	-		-	193.37 /ea		193
	Trenching		4,784	12,228			10,255			27,267
	279.16 Labor hours									
	158.723 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	185.00 cy	-	-	23,125			125.00 /cy		23,125
	Drilling & Blasting				23,125					23,125
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	581.894 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	209.41 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	372.484 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	372.484 cy	601	-	-		1,154	4.712 /cy		1,755
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	209.41 cy	243	-	-		686	4.44 /cy		929
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	372.484 cy	1,677	-	-		2,793	12.001 /cy		4,470
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	209.41 cy	131	-	-		303	2.071 /cy		434

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		<u>2,653</u>				<u>4,936</u>		<u>7,588</u>
	155.52 Labor hours								
	77.76 Equipment hours								
02446.000	Drainage Outflow To Head								
n	0 Mob/Demob Directional Drilling Equipment	1.00 ea	-	-	2,500		-	2,500.00 /ea	2,500
n	1014 Install 14" Pipe N.O.C.	170.00 lf	-	-	<u>19,550</u>		-	115.00 /lf	<u>19,550</u>
	Drainage Outflow To Head				22,050				22,050
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-		-	17.52 /ea	18
	3600 Place & Shape Manhole Base & Inverts- 36"	1.00 ea	210	-	-		-	318.68 /ea	319
	3610 Manhole 108" x 10' Deep	1.00 ea	<u>113</u>	<u>2,581</u>	-			2,693.24 /ea	<u>2,693</u>
	Storm Drainage Manholes		340	2,581					3,029
	21.00 Labor hours								
	4.00 Equipment hours								
02740.020	Asphalt Paving - Location								
	30 Bitum Paving Sidewalks	14.00 sy	-	-	<u>560</u>		-	40.00 /sy	<u>560</u>
	Asphalt Paving - Location				560				560
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	350.00 sy	<u>29</u>	<u>767</u>	-		<u>29</u>	2.36 /sy	<u>825</u>
	Lawns & Grasses		29	767			29		825
	1.40 Labor hours								
	0.70 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Slab on Grade	57.00 cy	4,126	17,670	-		1,552	409.61 /cy	23,348
n	110 Concrete: Pump Support Pad	1.00 cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Slab on Grade	19.00 cy	1,375	5,890	-		517	409.61 /cy	7,783
n	140 Concrete: Wall	175.00 cy	21,715	61,250	-		8,825	524.52 /cy	91,790
n	145 Concrete: Elevated Slab	76.00 cy	8,645	27,360	-		3,833	524.18 /cy	39,837
n	180 Concrete: Grout Fill - prevent grit deposition	1.00 cy	<u>41</u>	<u>100</u>	-		<u>5</u>	146.40 /cy	<u>146</u>
	Concrete in Place		35,975	112,580			14,759		163,314
	1,739.500 Labor hours								
	292.680 Equipment hours								
03150.010	Concrete Core & Saw								
c140	Core Drill 14" to 12" depth	1.00 ea	<u>51</u>	-	-			50.59 /ea	<u>51</u>
	Concrete Core & Saw		51						51
	4.10 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	7.00 ea	<u>537</u>	<u>8,936</u>	-		-	1,353.171 /ea	<u>9,472</u>
	Hatch, Aluminum, 300psf		537	8,936					9,472
	22.40 Labor hours								
11000.005	Equipment Allowance								
	5 Level Sensor	1.00 ea	<u>484</u>	<u>1,500</u>	-			1,984.20 /ea	<u>1,984</u>
	Equipment Allowance		484	1,500					1,984
	20.00 Labor hours								
	0.000 Equipment hours								
11210.000	PUMPS								
----	10HP Ras Pump	2.00 ea	<u>5,446</u>	<u>16,000</u>	-		-	10,722.80 /ea	<u>21,446</u>
	PUMPS		5,446	16,000					21,446
	240.000 Labor hours								
11217.100	Submersible Sump Pumps								
	50 Sump Pump 50 gpm	1.00 ea	14,514	31,500	-		10,276	56,289.60 /ea	56,290

			Labor	Material	Subcontract		Equipment	Total		
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	
Submersible Sump Pumps			14,514	31,500			10,276		56,290	
720.00 Labor hours										
120.000 Equipment hours										
13000.005	Special Const Allowance									
5	SCADA Allowance to Operate Motorized Plug Valve	1.00 ea			10,000		-	10,000.00 /ea	10,000	
5	SCADA Allowance for Operated Motorized Plug Valve	1.00 ls			10,000		-	10,000.00 /ls	10,000	
Special Const Allowance					20,000				20,000	
13420.200	I&C Instruments									
n 05-FE-m014	14" Magnetic Flow Meter	1.00 ea	333	11,500	-		-	11,833.00 /ea	11,833	
I&C Instruments			333	11,500					11,833	
12.14 Labor hours										
15111.650	Plug Valve (CI/DI/BBM)									
n 200T	Plug Valve, MJ, 14"	3.00 ea	1,112	5,700	-		-	2,270.703 /ea	6,812	
n 200X	Plug Valve, MJ, 24"	1.00 ea	643	4,600	-		-	5,243.40 /ea	5,243	
Plug Valve (CI/DI/BBM)			1,756	10,300					12,056	
55.17 Labor hours										
15114.500	Check Valve (CI/DI/BBM)									
n C20T	Check Valve, Double Disc, MJ, 14"	2.00 ea	777	3,800	-		-	2,288.65 /ea	4,577	
Check Valve (CI/DI/BBM)			777	3,800					4,577	
24.42 Labor hours										
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 14"	1.00 ea	94	200	-		-	293.93 /ea	294	
Air/Vacuum Relief Valve			94	200					294	
3.03 Labor hours										
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	70,863.20 lbs	-	-	-		-			
1	Weight of Pipe (Zero Cost Item)	62,698.200 lbs	-	-	-		-			
2	Weight of Fittings (Zero Cost Item)	8,165.00 lbs	-	-	-		-			
15210.200	DIP CML Push-On Pipe									
0	Unload Care & Protect Push-on DIP & Fittings	70,863.20 lbs	137	-	-		446	0.01 /lbs	583	
1	Weight of Push-on Pipe (Zero Cost Item)	62,698.200 lbs	-	-	-		-			
2	Weight of Push-on Fittings (Zero Cost Item)	8,165.00 lbs	-	-	-		-			
5	Layout Push-on DIP & Fitting	990.00 lf	225	-	-		-	0.23 /lf	225	
n 214	DIP CML, Push-On, Class 52, 14"	562.00 lf	4,557	20,124	-		-	43.92 /lf	24,681	
n 216	DIP CML, Push-On, Class 52, 16"	420.00 lf	3,507	17,575	-		-	50.20 /lf	21,083	
n 224	DIP CML, Push-On, Class 52, 24"	8.00 lf	76	556	-		-	79.05 /lf	632	
n 2AQQ	DIP CML, Push-on, 90 Bend, 14"	6.00 ea	751	5,625	-		-	1,062.713 /ea	6,376	
n 2ARR	DIP CML, Push-on, 90 Bend, 16"	2.00 ea	280	2,325	-		-	1,302.74 /ea	2,605	
n AAQQ	DIP CML, Push-on, 45 Bend, 14"	2.00 ea	241	1,525	-		-	882.76 /ea	1,766	
n AAUU	DIP CML, Push-on, 45 Bend, 24"	1.00 ea	213	2,000	-		-	2,213.20 /ea	2,213	
n CAQQ	DIP CML, Push-on, 22-1/2 Bend, 14"	1.00 ea	120	775	-		-	895.25 /ea	895	
n FATT	DIP CML, Push-on, Tee BxB, 14"x 14"	2.00 ea	343	2,950	-		-	1,646.72 /ea	3,293	
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	1.00 ea	275	4,125	-		-	4,400.34 /ea	4,400	
n KAUT	DIP, CML, Push-on, Reducer BxB, 16"x 14"	2.00 ea	258	1,850	-		-	1,053.79 /ea	2,108	
DIP CML Push-On Pipe			10,984	59,430			446		70,861	
463.030 Labor hours										
7.795 Equipment hours										
16000.005	Electrical Allowance									
5	Electrical Allowance for Pumps	0.00 ls	0	0	-		-			
03 Return Activated Sludge Pump Station			93,462	298,782	75,378		60,747		528,477	
4,260.010 Labor hours										
791.29 Equipment hours										

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
04 High Rate Clarification										
02220.030	Selective Site Demolition									
2734	Remove Asphalt Pavement,Sidewalk	150.00 sy	233	-	-		470	4.684 /sy		703
3012	Demo Concrete Stairs	4.00 cy	392	-	-		1,019	352.58 /cy		1,410
	Selective Site Demolition		625				1,488			2,113
	38.25 Labor hours									
	19.40 Equipment hours									
02250.250	Sheet Piling									
1	Design Shoring System-Minor	2.00 ls	-	-	2,000		-	1,000.00 /ls		2,000
100	Survey & Layout Shoring	102.00 lf	2	-	-		-	0.02 /lf		2
105	Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea		25,000
n 1025	Steel Sheetting,15' x 22psf, pulled & salvage	480.00 sf	2,487	2,789	-		3,285	17.84 /sf		8,561
n 1030	Steel Sheetting,20' x 27psf, pulled & salvage	1,400.00 sf	7,255	10,542	-		9,582	19.56 /sf		27,379
1045	Install & Remove Wales/Struts/Connectors	2.42 ton	587	2,225	-		776	1,483.73 /ton		3,588
n 1050	Rent Steel Sheet Piling and Wales, first month	26.60 ton	-	8,075	-		-	303.602 /ton		8,075
	Sheet Piling		10,331	23,631	27,000		13,643			74,605
	340.30 Labor hours									
	85.05 Equipment hours									
02315.200	Foundation Excavation									
110	Hand Excavate Foundations	18.00 cy	367	-	-		-	20.37 /cy		367
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	159.26 cy	134	-	-		363	3.121 /cy		497
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	154.04 cy	262	-	-		510	5.011 /cy		772
n A000	IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n A015	Import Gravel Fill	1.852 cy	-	28	10		-	20.60 /cy		38
	Foundation Excavation		763	28	10		873			1,674
	55.78 Labor hours									
	16.57 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	425.00 lf	39	-	-		-	0.092 /lf		39
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	205.57 cy	416	-	-		1,171	7.72 /cy		1,587
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	221.852 cy	112	-	-		491	2.72 /cy		603
n 3130	Trench Bedding-Excavator- 130 HP	20.39 cy	41	-	-		120	7.901 /cy		161
n 3240	Trench Bedding-Excavator- 240 HP	13.801 cy	21	-	-		70	6.56 /cy		91
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	58.10 cy	188	-	-		546	12.641 /cy		734
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	37.04 cy	90	-	-		299	10.492 /cy		389
n 5130	Trench Native Backfill- Loader C938 3cy	279.552 cy	253	-	-		796	3.75 /cy		1,048
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	129.321 cy	-	4,552	-		-	35.20 /cy		4,552
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	147.87 cy	207	-	-		399	4.10 /cy		606
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	147.87 cy	145	-	-		241	2.61 /cy		386
n 9616	Trench Shield- 6x16	2.52 u/mo	-	-	-		3,553	1,410.00 /u/mo		3,553
A006	Pipe Test	425.00 lf	314	340	-		-	1.54 /lf		654
C0N0	Concrete Thrust Block, 10"	5.00 ea	394	60	-		-	90.74 /ea		454
C0Q0	Concrete Thrust Block, 14"	9.00 ea	816	225	-		-	115.63 /ea		1,041
	Trenching		3,035	5,177			7,685			15,897
	161.164 Labor hours									
	65.992 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	171.09 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	23.222 cy	-	-	-		-			
45	Trenching Spoils (Summary)	147.87 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	147.87 cy	238	-	-		458	4.712 /cy		697
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	23.222 cy	27	-	-		76	4.44 /cy		103
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	147.87 cy	666	-	-		1,109	12.001 /cy		1,775
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	23.222 cy	15	-	-		34	2.071 /cy		48
	Excavation Spoils		946				1,677			2,622
	55.58 Labor hours									
	27.790 Equipment hours									
02446.000	Drainage Outflow To Head									
n 0	Mob/Demob Directional Drilling Equipment	1.00 ea	-	-	2,500		-	2,500.00 /ea		2,500

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Name	Equipment	Total	
				Amount	Amount	Amount		Amount	Unit Cost	Amount
02446.000	Drainage Outflow To Head									
n	1006 Install 6" Pipe N.O.C.	110.00	lf	-	-	3,850		-	35.00 /lf	3,850
	Drainage Outflow To Head					6,350				6,350
02639.020	Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	1.00	ea	18	-	-		-	17.52 /ea	18
	4800 Place & Shape Manhole Base & Inverts- 48"	1.00	ea	210	-	-		-	372.04 /ea	372
	4805 Manhole 48" x 5' Deep	1.00	ea	113	1,657	-			1,769.79 /ea	1,770
	Storm Drainage Manholes			340	1,657					2,159
	21.00 Labor hours									
	4.00 Equipment hours									
02720.100	Aggregate Base Course									
	1002 Granular fill	533.00	cy	1,519	-	-		7,674	17.25 /cy	9,192
	1002 Granular fill	227.00	cy	578	-	-			2.55 /cy	578
	Aggregate Base Course			2,097				7,674		9,770
	117.06 Labor hours									
	94.36 Equipment hours									
02740.020	Asphalt Paving - Location									
	30 Bitum Paving Sidewalks	150.00	sy	-	-	6,000		-	40.00 /sy	6,000
	Asphalt Paving - Location					6,000				6,000
02920.010	Lawns & Grasses									
n	z004 Loam & Seeding w/Imported Material, 4"thk	667.00	sy	55	1,461	-		56	2.36 /sy	1,572
	Lawns & Grasses			55	1,461			56		1,572
	2.67 Labor hours									
	1.334 Equipment hours									
03000.005	Concrete in Place									
n	110 Concrete: Slab on Grade	129.00	cy	9,337	39,990	-		3,513	409.62 /cy	52,840
n	110 Concrete: Slab on Grade - Pump Support	1.00	cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Slab on Grade	7.00	cy	507	2,170	-		191	409.62 /cy	2,867
n	110 Concrete: Slab on Grade - Pump Support	1.00	cy	72	310	-		27	409.61 /cy	410
n	140 Concrete	67.00	cy	8,314	23,450	-		3,379	524.52 /cy	35,143
n	140 Concrete: Wall	79.00	cy	9,803	27,650	-		3,984	524.52 /cy	41,437
n	140 Concrete: Baffle	41.00	cy	5,088	14,350	-		2,068	524.52 /cy	21,505
n	140 Concrete: Wall	194.00	cy	24,073	67,900	-		9,783	524.52 /cy	101,756
n	140 Concrete: Channel Wall	63.00	cy	7,817	22,050	-		3,177	524.52 /cy	33,045
n	140 Concrete: Wall	45.00	cy	5,584	15,750	-		2,269	524.52 /cy	23,603
n	140 Concrete: Wall - Wet Well	40.00	cy	4,963	14,000	-		2,017	524.52 /cy	20,981
n	145 Concrete: Elevated Slab	25.00	cy	2,844	9,000	-		1,261	524.18 /cy	13,104
n	145 Concrete: Elevated Slab - Wet Well	11.00	cy	1,251	3,960	-		555	524.18 /cy	5,766
n	165 Concrete: Stair	4.00	cy	579	1,600	-		403	645.63 /cy	2,583
n	180 Concrete: Grout Fill - avoid grit deposition	2.00	cy	83	200	-		10	146.41 /cy	293
n	180 Concrete: Grout Fill	80.00	cy	3,309	8,000	-		403	146.41 /cy	11,712
	Concrete in Place			83,696	250,690			33,068		367,454
	4,047.000 Labor hours									
	655.72 Equipment hours									
03150.010	Concrete Core & Saw									
c 60	Core Drill 6" to 12" depth	5.00	ea	197	-	-			39.49 /ea	197
c100	Core Drill 10" to 12" depth	1.00	ea	47	-	-			46.89 /ea	47
c140	Core Drill 14" to 12" depth	1.00	ea	51	-	-			50.59 /ea	51
	Concrete Core & Saw			295						295
	23.90 Labor hours									
05510.000	Metal Ladders									
	10 Straight Ladder-Aluminum	225.00	lf	3,998	10,322	-		-	63.642 /lf	14,320
	Metal Ladders			3,998	10,322					14,320
	112.50 Labor hours									
05520.000	Handrail/Railing									
	103 3 Rail-Handrail Alum. w/Toe	220.00	lf	1,955	15,180	-		-	77.884 /lf	17,135

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Handrail/Railing		1,955		15,180						17,135
	55.00 Labor hours										
05530.200	Alum. Grating-Riveted										
5 K	1-1/4x1/8 Riveted Grate-Stnd.	144.00 sf	870		6,160		-		-	48.821 /sf	7,030
8 K	1-1/2x3/16 Riveted Grate-Stnd.	600.00 sf	3,625		24,288		-		-	46.521 /sf	27,913
	Alum. Grating-Riveted		4,495		30,448						34,943
	126.480 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	8.00 ea	613		10,212		-		-	1,353.173 /ea	10,825
	Hatch, Aluminum, 300psf		613		10,212						10,825
	25.60 Labor hours										
09910.100	Paint Pipe/Valve/Equip										
10	Paint Pipe - Standard Paint	98.72 sf	52		34		-		-	0.88 /sf	86
	Paint Pipe/Valve/Equip		52		34						86
	1.974 Labor hours										
11000.005	Equipment Allowance										
5	Equipment Allowance - Kruger Estimate	1.00 ls	929,520		1,816,000		-		822,000	3,567,520.00 /ls	3,567,520
	Equipment Allowance		929,520		1,816,000				822,000		3,567,520
	38,400.00 Labor hours										
	9,600.00 Equipment hours										
11000.015	Equipment Demolition										
n q003	20 cy Roll-Off Dumpster	1.00 ea	91		2,500				-	2,590.760 /ea	2,591
	Equipment Demolition		91		2,500						2,591
	4.00 Labor hours										
11217.100	Submersible Sump Pumps										
05	Sump Pump 5 HP	2.00 ea	7,741		16,000		-		5,480	14,610.56 /ea	29,221
10	Sump Pump	2.00 ea	7,741		16,000		-		5,480	14,610.56 /ea	29,221
10	50gpm Sump Pump	1.00 ea	3,870		8,000		-		2,740	14,610.56 /ea	14,611
50	Sump Pump 50 gpm	1.00 ea	14,514		31,500		-		10,276	56,289.60 /ea	56,290
	Submersible Sump Pumps		33,866		71,500				23,976		129,342
	1,680.00 Labor hours										
	280.000 Equipment hours										
11240.420	Storage Tanks										
a200	Set VFD Control - Actiflow Maturation Tank	1.00 ea	6,432		15,000		-		-	21,432.00 /ea	21,432
a200	Set VFD Control - Actiflow Selling Tank Scraper	1.00 ea	6,432		15,000		-		-	21,432.00 /ea	21,432
	Storage Tanks		12,864		30,000						42,864
	600.00 Labor hours										
11284.000	Sluice Gates										
96A8	96" x 48" Sluice Gate	4.00 ea	57,264		132,000		-		-	47,316.00 /ea	189,264
	Sluice Gates		57,264		132,000						189,264
	2,400.00 Labor hours										
11330.100	Barscreens										
n A 3	Screens	1.00 ea	95,440		200,000		-		-	295,440.00 /ea	295,440
B 5	Screen Conveyor	1.00 ea	19,088		40,000		-		-	59,088.00 /ea	59,088
	Barscreens		114,528		240,000						354,528
	4,800.000 Labor hours										
13000.005	Special Const Allowance										
5	Pressure Sensor	2.00 ea	771		3,450		-		-	2,110.40 /ea	4,221
13	Level Sensor	1.00 ea	4		1,725				-	1,728.57 /ea	1,729
	Special Const Allowance		774		5,175						5,949
	20.10 Labor hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Pre-Engineered Metal Bldg- Chemical	625.00 sf			46,875					75.00 /sf	46,875
z001	Pre-Engineered Metal Bldg	600.00 sf			45,000					75.00 /sf	45,000

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Name	Equipment	Total	
				Amount	Amount			Amount	Unit Cost	Amount
	Pre-Engineered Metal Bldg					91,875				91,875
13420.200	I&C Instruments									
n 05-FE-m006	Magnetic Flow Meter	1.00	ea	160	4,600	-		-	4,759.92 /ea	4,760
	I&C Instruments			160	4,600					4,760
	5.83 Labor hours									
15111.650	Plug Valve (CI/DI/BBM)									
n 200R	Plug Valve, MJ, 10"	2.00	ea	560	1,800	-		-	1,180.11 /ea	2,360
n 200T	Plug Valve, MJ, 14"	3.00	ea	1,112	5,700	-		-	2,270.703 /ea	6,812
	Plug Valve (CI/DI/BBM)			1,672	7,500					9,172
	52.55 Labor hours									
15113.450	GV Knife Gate ValveCI/DI									
n 160R	Knife Gate Valve, Motor Oper, flg, 10"	6.00	ea	2,424	18,900	-		-	3,553.923 /ea	21,324
	GV Knife Gate ValveCI/DI			2,424	18,900					21,324
	76.140 Labor hours									
15114.500	Check Valve (CI/DI/BBM)									
n C20R	Check Valve, Double Disc, MJ, 10"	2.00	ea	556	1,000	-		-	778.11 /ea	1,556
n C20T	Check Valve, Double Disc, MJ, 14"	2.00	ea	777	3,800	-		-	2,288.65 /ea	4,577
	Check Valve (CI/DI/BBM)			1,334	4,800					6,134
	41.90 Labor hours									
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 14"	1.00	ea	94	200	-		-	293.93 /ea	294
	Air/Vacuum Relief Valve			94	200					294
	3.03 Labor hours									
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	29,033.50	lbs	-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	23,188.50	lbs	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	5,845.00	lbs	-	-	-		-		
15210.200	DIP CML Push-On Pipe									
0	Unload Care & Protect Push-on DIP & Fittings	29,033.50	lbs	56	-	-		183	0.01 /lbs	239
1	Weight of Push-on Pipe (Zero Cost Item)	23,188.50	lbs	-	-	-		-		
2	Weight of Push-on Fittings (Zero Cost Item)	5,845.00	lbs	-	-	-		-		
5	Layout Push-on DIP & Fitting	425.00	lf	96	-	-		-	0.23 /lf	96
n 210	DIP CML, Push-On, Class 52, 10"	125.00	lf	835	2,766	-		-	28.81 /lf	3,601
n 214	DIP CML, Push-On, Class 52, 14"	210.00	lf	1,704	7,519	-		-	43.92 /lf	9,223
n 216	DIP CML, Push-On, Class 52, 16"	200.00	lf	1,670	8,369	-		-	50.20 /lf	10,039
n 2A00	DIP CML, Push-on, 90 Bend, 10"	6.00	ea	588	1,560	-		-	358.023 /ea	2,148
n 2AQQ	DIP CML, Push-on, 90 Bend, 14"	5.00	ea	626	4,688	-		-	1,062.712 /ea	5,314
n AA00	DIP CML, Push-on, 45 Bend, 10"	2.00	ea	181	460	-		-	320.67 /ea	641
n AAQQ	DIP CML, Push-on, 45 Bend, 14"	2.00	ea	241	1,525	-		-	882.76 /ea	1,766
n CAQQ	DIP CML, Push-on, 22-1/2 Bend, 14"	1.00	ea	120	775	-		-	895.25 /ea	895
n FARR	DIP CML, Push-on, Tee BxB, 10"x 10"	4.00	ea	555	1,600	-		-	538.81 /ea	2,155
n FATT	DIP CML, Push-on, Tee BxB, 14"x 14"	2.00	ea	343	2,950	-		-	1,646.72 /ea	3,293
n KARQ	DIP, CML, Push-on, Reducer BxB, 10"x 8"	4.00	ea	323	960	-		-	320.853 /ea	1,283
	DIP CML Push-On Pipe			7,340	33,172			183		40,694
	308.714 Labor hours									
	3.194 Equipment hours									
15221.120	Fab 304L Stainless Pipe									
0	Unload Care & Protect Pipe/Fittings	345.00	lbs	1	-	-		2	0.01 /lbs	3
1	Weight of Pipe (Zero Cost Item)	345.00	lbs	-	-	-		-		
10	Layout Pipe & Fitting	150.00	lf	36	-	-		-	0.24 /lf	36
107A	Install Fabricated 304L SS Pipe, 1-1/4"	150.00	lf	286	-	-		-	1.91 /lf	286
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	150.00	lf	-	1,398	-		-	9.32 /lf	1,398
	Fab 304L Stainless Pipe			323	1,398			2		1,723
	13.54 Labor hours									
	0.04 Equipment hours									
15241.100	PVC Schd Pipe & Fittings									
0	Unload Care & Protect Pipe/Fittings	500.00	lf	1	-	-		3	0.01 /lf	4
10	Layout Pipe & Fitting	500.00	lf	119	-	-		-	0.24 /lf	119

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
05 Chlorine Effluent										
02000.005	Sitework Allowance									
	20 Connect to Existing Aeration Tank	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Connect to Existing PCCP (9'deep)	1.00 ls	-	-	7,500		-	7,500.00 /ls		7,500
	Sitework Allowance				12,500					12,500
02220.030	Selective Site Demolition									
	2508 Remove 54"PCCP (9'deep)	12.00 lf	49	-	-		89	11.52 /lf		138
	2734 Remove Concrete Walkway	20.00 sy	31	-	-		63	4.683 /sy		94
	Selective Site Demolition		80				152			232
	4.90 Labor hours									
	2.96 Equipment hours									
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
	100 Survey & Layout Shoring	72.00 lf	1	-	-		-	0.02 /lf		1
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	1,080.00 sf	5,597	6,275	-		7,392	17.84 /sf		19,263
	1045 Install & Remove Wales/Struts/Connectors	1.19 ton	289	1,093	-		381	1,483.74 /ton		1,763
n	1050 Rent Steel Sheet Piling and Wales, first month	13.07 ton	-	3,968	-		-	303.604 /ton		3,968
	Sheet Piling		5,886	11,335	1,000		7,773			25,994
	193.90 Labor hours									
	48.46 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	120.00 cy	101	-	-		273	3.121 /cy		375
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	33.00 cy	56	-	-		109	5.011 /cy		165
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	12.00 cy	-	180	67		-	20.60 /cy		247
	Foundation Excavation		157	180	67		383			787
	10.36 Labor hours									
	5.84 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	10.00 lf	1	-	-		-	0.092 /lf		1
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	18.66 cy	38	-	-		106	7.72 /cy		144
n	3130 Trench Bedding-Excavator- 130 HP	1.28 cy	3	-	-		8	7.90 /cy		10
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	5.06 cy	16	-	-		48	12.642 /cy		64
n	5130 Trench Native Backfill- Loader C938 3cy	9.41 cy	9	-	-		27	3.751 /cy		35
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	6.332 cy	-	223	-		-	35.204 /cy		223
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	13	-	-		25	4.10 /cy		38
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	9.25 cy	9	-	-		15	2.61 /cy		24
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14	1,410.00 /u/mo		14
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
	Trenching		240	273			269			782
	13.783 Labor hours									
	4.23 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	96.25 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	87.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	9.25 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	15	-	-		29	4.712 /cy		44
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	87.00 cy	101	-	-		285	4.44 /cy		386
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	9.25 cy	42	-	-		69	12.00 /cy		111
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	87.00 cy	54	-	-		126	2.071 /cy		180
	Excavation Spoils		212				509			721
	12.27 Labor hours									
	6.134 Equipment hours									
02720.100	Aggregate Base Course									
	1180 Crushed Rock 1"	6.00 cy	17	61	-		86	27.47 /cy		165

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		17	61			86		165
	0.96 Labor hours								
	0.96 Equipment hours								
02775.100	Concrete Sidewalks								
	4 4" Sidewalks	180.00 sf	-	-	1,440		-	8.00 /sf	1,440
	Concrete Sidewalks				1,440				1,440
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	278.00 sy	23	609	-		23	2.36 /sy	655
	Lawns & Grasses		23	609			23		655
	1.112 Labor hours								
	0.56 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Junction Structure	36.00 cy	4,467	12,600	-		1,815	524.52 /cy	18,883
	Concrete in Place		4,467	12,600			1,815		18,883
	216.000 Labor hours								
	36.00 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77	1,277	-		-	1,353.20 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277					1,353
	3.20 Labor hours								
11284.000	Sluice Gates								
3636	36" x 36" Sluice Gate	1.00 ea	4,772	10,800	-		-	15,572.00 /ea	15,572
	Sluice Gates		4,772	10,800					15,572
	200.000 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	10.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	10.00 lf	2	-	-		-	0.24 /lf	2
	325 PCCP Equipment- Cat 325 Excavator	1.30 ch	25	-	-		144	130.09 /ch	169
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	10.00 lf	334	1,080	-		-	141.404 /lf	1,414
	Prestr Conc Cylind-(PCCP)		362	1,080			144		1,586
	15.401 Labor hours								
	1.301 Equipment hours								
16000.005	Electrical Allowance								
5	Electrical & SCADA Allowance for Motorized Gate	0.00 ls	0	0	-		-		
	05 Chlorine Effluent		16,294	38,215	15,007		11,154		80,670
	671.880 Labor hours								
	106.433 Equipment hours								

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
06 I&C							
<hr/>							
13000.005	Special Const Allowance						
	5 I&C Allowance	0.00 ls	0	0	-		-
<hr/>							
	06 I&C		0	0	0		0
<hr/>							

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
07 Electrical							
16000.005	Electrical Allowance						
5	Electrical Allowance	0.00 ls	0	0	-		-
07 Electrical			0	0	0		0

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				Labor	Material	Subcontract		Equipment		Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
08 Chemical Feed											
02220.030	Selective Site Demolition										
	2734 Remove Asphalt Pavement, sidewalk	25.00 sy		39	-	-		78	4.684 /sy	117	
	Selective Site Demolition			39				78		117	
	2.38 Labor hours										
	1.90 Equipment hours										
02250.250	Sheet Piling										
	2 Design Shoring System-Average	1.00 ls		-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	80.00 lf		1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea		-	-	25,000		-	25,000.00 /ea	25,000	
n	1025 Steel Sheet Piling, 15' x 22psf, pulled & salvage	800.00 sf		4,146	4,648	-		5,475	17.84 /sf	14,269	
	1045 Install & Remove Wales/Struts/Connectors	0.88 ton		214	810	-		282	1,483.73 /ton	1,306	
n	1050 Rent Steel Sheet Piling and Wales, first month	9.68 ton		-	2,939	-		-	303.600 /ton	2,939	
	Sheet Piling			4,361	8,396	35,000		5,758		53,515	
	143.653 Labor hours										
	35.893 Equipment hours										
02315.200	Foundation Excavation										
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	337.00 cy		284	-	-		768	3.121 /cy	1,052	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	162.00 cy		276	-	-		536	5.011 /cy	812	
n	A000 IMPORT MATERIAL (Summary)	2.00 CY		-	-	-		-			
n	A015 Import Gravel Fill	8.333 cy		-	125	47		-	20.60 /cy	172	
	Foundation Excavation			560	125	47		1,304		2,035	
	37.413 Labor hours										
	21.95 Equipment hours										
02315.300	Trenching										
	0 Survey & Stake Pipeline	231.00 lf		21	-	-		-	0.092 /lf	21	
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	111.153 cy		208	-	-		399	5.463 /cy	607	
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	25.833 cy		20	-	-		55	2.90 /cy	75	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	26.84 cy		14	-	-		59	2.72 /cy	73	
n	3090 Trench Bedding-Backhoe/Loader 95HP	15.35 cy		41	-	-		62	6.74 /cy	103	
n	3130 Trench Bedding-Excavator- 130 HP	2.551 cy		5	-	-		15	7.903 /cy	20	
n	3240 Trench Bedding-Excavator- 240 HP	1.403 cy		2	-	-		7	6.56 /cy	9	
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	25.451 cy		82	-	-		124	8.09 /cy	206	
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	10.113 cy		33	-	-		95	12.641 /cy	128	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	5.562 cy		13	-	-		45	10.49 /cy	58	
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	25.451 cy		74	-	-		135	8.24 /cy	210	
n	5130 Trench Native Backfill- Loader C938 3cy	24.00 cy		22	-	-		68	3.751 /cy	90	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	60.43 cy		-	2,127	-		-	35.20 /cy	2,127	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy		78	-	-		150	3.28 /cy	228	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	69.541 cy		68	-	-		113	2.61 /cy	181	
n	9616 Trench Shield- 6x16	0.06 u/mo		-	-	-		85	1,410.00 /u/mo	85	
	A002 Pipe Detectable/Non-Detectable Tape	200.00 lf		18	11	-		-	0.15 /lf	29	
	A006 Pipe Test	200.00 lf		148	160	-		-	1.54 /lf	308	
	C0a0 Concrete Thrust Block, 36"	2.00 ea		262	582	-		-	422.23 /ea	844	
	Trenching			1,110	2,880			1,414		5,404	
	65.81 Labor hours										
	28.633 Equipment hours										
02315.400	Drilling & Blasting										
	1008 Hydraulic Hoe Ram -Medium	84.00 cy		-	-	12,600		-	150.00 /cy	12,600	
	Drilling & Blasting					12,600				12,600	
02315.500	Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	244.541 cy		-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	175.00 cy		-	-	-		-			
	45 Trenching Spoils (Summary)	69.541 cy		-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy		90	-	-		173	3.772 /cy	262	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	175.00 cy		203	-	-		573	4.44 /cy	777	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	69.541 cy		313	-	-		521	12.001 /cy	835	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	175.00 cy		110	-	-		253	2.071 /cy	362	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		<u>716</u>				<u>1,520</u>		<u>2,236</u>
	41.62 Labor hours								
	20.81 Equipment hours								
02720.150	Aggregate Base- Roads								
1116	Gravel Base - 6" thick - Driveway	3.00 cy	<u>9</u>	<u>27</u>	-		<u>43</u>	26.22 /cy	<u>79</u>
	Aggregate Base- Roads		<u>9</u>	<u>27</u>			<u>43</u>		<u>79</u>
	0.48 Labor hours								
	0.48 Equipment hours								
02740.020	Asphalt Paving - Location								
20	Bitum Paving Driveway	16.00 sy	-	-	253		-	15.80 /sy	253
30	Bitum Paving Sidewalks	25.00 sy	-	-	<u>1,000</u>		-	40.00 /sy	<u>1,000</u>
	Asphalt Paving - Location				<u>1,253</u>				<u>1,253</u>
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	89.00 sy	<u>7</u>	<u>195</u>	-		<u>7</u>	2.36 /sy	<u>210</u>
	Lawns & Grasses		<u>7</u>	<u>195</u>			<u>7</u>		<u>210</u>
	0.36 Labor hours								
	0.18 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	34.00 cy	2,461	10,540	-		926	409.61 /cy	13,927
n 140	Concrete: Wall	66.00 cy	8,190	23,100	-		3,328	524.52 /cy	34,618
n 145	Concrete: Elevated Slab	34.00 cy	<u>3,867</u>	<u>12,240</u>	-		<u>1,715</u>	524.18 /cy	<u>17,822</u>
	Concrete in Place		<u>14,518</u>	<u>45,880</u>			<u>5,969</u>		<u>66,367</u>
	702.000 Labor hours								
	118.36 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	<u>307</u>	<u>5,106</u>	-		-	1,353.173 /ea	<u>5,413</u>
	Hatch, Aluminum, 300psf		<u>307</u>	<u>5,106</u>					<u>5,413</u>
	12.80 Labor hours								
08330.020	Rolling Alum Door Manual								
z005	Roll Door Manual (8'x8')	64.00 sf	<u>518</u>	<u>2,397</u>	-		-	45.542 /sf	<u>2,915</u>
	Rolling Alum Door Manual		<u>518</u>	<u>2,397</u>					<u>2,915</u>
	10.944 Labor hours								
11000.005	Equipment Allowance								
5	36" In Line Chemical Inductor w/ VFD	1.00 ea	<u>23,242</u>	<u>45,000</u>	-			68,241.600 /ea	<u>68,242</u>
	Equipment Allowance		<u>23,242</u>	<u>45,000</u>					<u>68,242</u>
	960.000 Labor hours								
	0.000 Equipment hours								
11220.100	Chemical Mixing Units								
01	Chemical Mixer	8.00 ea	<u>1,527</u>	<u>3,200</u>	-		-	590.88 /ea	<u>4,727</u>
	Chemical Mixing Units		<u>1,527</u>	<u>3,200</u>					<u>4,727</u>
	64.00 Labor hours								
11240.400	Polymer Store/Feed Equip								
0	Polymer Tote Containment	2.00 ea	968	1,600	-		685	1,626.32 /ea	3,253
00	Metering Pump/Poly Blend and Feed Pump	2.00 ea	6,681	28,264	-		-	17,472.400 /ea	34,945
----	1st Fill of Polymer or FeCl3 (3 day supply)	3.00 day	<u>600</u>	<u>1,800</u>	-		-	800.00 /day	<u>2,400</u>
	Polymer Store/Feed Equip		<u>8,248</u>	<u>31,664</u>			<u>685</u>		<u>40,597</u>
	352.00 Labor hours								
	8.00 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Polymer Shed - 14'high	468.00 sf			<u>35,100</u>			75.00 /sf	<u>35,100</u>
	Pre-Engineered Metal Bldg				<u>35,100</u>				<u>35,100</u>
15113.450	GV Knife Gate ValveCI/DI								
n 1249	Knife Gate Valve, Gear & Wheel Oper, flg, 8"	1.00 ea	190	700	-		-	890.28 /ea	890
n 160Z	Knife Gate Valve, Motor Oper,36"	3.00 ea	3,343	42,750	-		-	15,364.34 /ea	46,093

Standard Estimate Report

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Estimate Totals

Description		Amount	Totals	Hours	Rate
Labor		1,891,376		81,138 hrs	
Material		5,642,394			
Subcontract		747,300			
Equipment		1,195,528		14,550 hrs	
Other		1,358			
Subtotal Direct Cost		9,477,956	9,477,956		
I&C		947,789			10.00 %
Electrical		1,421,684			15.00 %
		2,369,473	11,847,429		
Indirect Costs:					
Building Permits(% total cost)		91,299			0.40 %
Sales Tax (MEO)					
Builders Risk Ins % total cost		57,062			0.25 %
Gen Liability Ins % total cost		456,497			2.00 %
GC Bonds (% total cost)		228,249			1.00 %
Subtotal Prior to OH&P		833,107	12,680,536		
GC Field General Conditions		1,268,047			10.00 %
GC Indirects, OH & Profit		1,268,047			10.00 %
Subtotal		2,536,094	15,216,630		
Construction Contingency		3,804,142			25.00 %
Total Construction Cost		3,804,142	19,020,772		
Engineering, Permitting, Bond		3,804,142			20.00 %
Financial, Legal and Administration					
Total Program Cost		3,804,142	22,824,914		
Total			22,824,914		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Standard Estimate Report

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TN, Knoxville FCWWTP

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Knoxville, Tennessee Fourth Creek WWTP - Options 6 Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville FCWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt. Costs shown in April 2007 dollars.</p>
Report format	<p>Sorted by 'Proj Area/Phase' 'Detail' summary Allocate add-ons Round unit prices Combine items Paginate</p>

Standard Estimate Report

TN, Knoxville FCWWTP

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				Labor	Material	Subcontract	Equipment	Total	
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02 Wet Weather Pump Station									
02000.005 Sitework Allowance									
	20 Connect to Existing 42" Influent Sewer (12'deep)	2.00 ea	-	-	15,000		-	7,500.00 /ea	15,000
	20 Protect Existing Utilities	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500
----	Assumption of 20% of Excavated Material is Contaminated	830.00 cy			20,750		-	25.00 /cy	20,750
	Sitework Allowance				38,250				38,250
02220.030 Selective Site Demolition									
	2502 Remove 6" DIP City Water Piping 8'deep	490.00 lf	800	-	-		1,519	4.731 /lf	2,318
	2502 Abandon in place 6" DIP City Water Piping	111.00 lf	181	-	-		344	4.731 /lf	525
	2712 Saw Cut Asphalt Pavement, 5"thk	134.00 lf	39	67	-		242	2.60 /lf	348
	2734 Remove Asphalt Pavement, 5"thk	491.00 sy	763	-	-		1,537	4.684 /sy	2,300
	2734 Remove Asphalt Pavement, Sidewalk	59.00 sy	92	-	-		185	4.684 /sy	276
	Selective Site Demolition		1,874	67			3,827		5,768
	114.494 Labor hours								
	76.14 Equipment hours								
02250.250 Sheet Piling									
	1 Design Shoring System-Minor	5.00 ls	-	-	5,000		-	1,000.00 /ls	5,000
	100 Survey & Layout Shoring	366.00 lf	6	-	-		-	0.02 /lf	6
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000
n	1025 Steel Sheeting, 15' x 22psf, pulled & salvage	3,000.00 sf	15,546	17,430	-		20,533	17.84 /sf	53,509
n	1030 Steel Sheeting, 20' x 27psf, pulled & salvage	1,600.00 sf	8,291	12,048	-		10,951	19.56 /sf	31,290
n	1035 Steel Sheeting, 25' x 38psf, pulled & salvage	2,150.00 sf	11,141	22,124	-		14,715	22.32 /sf	47,980
	1045 Install & Remove Wales/Struts/Connectors	9.55 ton	2,319	8,781	-		3,062	1,483.731 /ton	14,162
n	1050 Rent Steel Sheet Piling and Wales, first month	105.00 ton	-	31,877	-		-	303.601 /ton	31,877
	Sheet Piling		37,303	92,260	30,000		49,260		208,823
	1,228.73 Labor hours								
	307.09 Equipment hours								
02315.200 Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	649.52 cy	547	-	-		1,480	3.121 /cy	2,027
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	142.19 cy	242	-	-		470	5.011 /cy	713
n	A000 IMPORT MATERIAL (Summary)	10.00 CY	-	-	-		-		
n	A015 Import Gravel Fill	46.56 cy	-	698	261		-	20.60 /cy	959
	Foundation Excavation		790	698	261		1,950		3,699
	51.703 Labor hours								
	28.70 Equipment hours								
02315.300 Trenching									
	0 Survey & Stake Pipeline	1,274.00 lf	118	-	-		-	0.092 /lf	118
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	624.262 cy	1,262	-	-		3,556	7.72 /cy	4,818
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,008.703 cy	510	-	-		2,231	2.72 /cy	2,741
n	3130 Trench Bedding-Excavator- 130 HP	49.34 cy	100	-	-		290	7.901 /cy	390
n	3240 Trench Bedding-Excavator- 240 HP	61.13 cy	93	-	-		308	6.56 /cy	401
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	113.123 cy	366	-	-		1,064	12.641 /cy	1,430
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	203.53 cy	494	-	-		1,642	10.492 /cy	2,135
n	5130 Trench Native Backfill- Loader C938 3cy	843.981 cy	763	-	-		2,402	3.75 /cy	3,165
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	427.112 cy	-	15,034	-		-	35.20 /cy	15,034
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	512.813 cy	719	-	-		1,382	4.10 /cy	2,101
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	512.813 cy	502	-	-		836	2.61 /cy	1,338
n	9616 Trench Shield- 6x16	2.31 u/mo	-	-	-		3,257	1,410.00 /u/mo	3,257
	Pipe Detectable/Non-Detectable Tape	490.00 lf	45	27	-		-	0.15 /lf	72
A002	Pipe Test	1,216.00 lf	899	973	-		-	1.54 /lf	1,871
C0J0	Concrete Thrust Block, 6"	2.00 ea	143	10	-		-	76.58 /ea	153
C0P0	Concrete Thrust Block, 12"	9.00 ea	816	162	-		-	108.63 /ea	978
C0T0	Concrete Thrust Block, 20"	5.00 ea	537	280	-		-	163.37 /ea	817
	Trenching		7,366	16,486			16,968		40,820
	421.03 Labor hours								
	212.31 Equipment hours								
02315.400 Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	222.00 cy	-	-	27,750			125.00 /cy	27,750

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Drilling & Blasting				27,750				27,750
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	1,020.15 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	507.332 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	512.813 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	3.113 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	515.93 cy	832	-	-		1,599	4.712 /cy	2,431
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	507.332 cy	590	-	-		1,662	4.44 /cy	2,252
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.113 cy	54	-	-		90	46.203 /cy	144
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	512.813 cy	2,309	-	-		3,845	12.001 /cy	6,154
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	507.332 cy	318	-	-		733	2.071 /cy	1,051
	Excavation Spoils		4,103				7,929		12,031
	240.041 Labor hours								
	120.021 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	59.26 cy	108	-	-		291	6.73 /cy	399
	105 Excavate Recieving Pit	29.63 cy	54	-	-		146	6.73 /cy	199
	200 Shore Jacking/Receiving Pits	920.00 bsf	-	-	13,800		-	15.00 /bsf	13,800
	300 Backfill Jacking/Receiving Pits	88.89 cy	435	-	-		909	15.12 /cy	1,344
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n	5012 Bore & Jack Pipe 12	107.00 lf	-	-	12,840		-	120.00 /lf	12,840
	7000 Grout Casing	2.334 cy	10	403	-		11	181.43 /cy	423
	Boring & Jack Conduit		1,184	1,014	31,640		1,357		35,196
	62.74 Labor hours								
	22.42 Equipment hours								
02518.810	Fire Hydrants/Valves								
	0 Salvage & Reinstall Fire Hydrant	2.00 ea	906	-	-		-	453.22 /ea	906
	206 Salvage & Reinstall Hydrant Valve 6"	2.00 ea	680	-	-		-	339.92 /ea	680
n F606	Hydrant Tee 6x6	1.00 ea	99	207	-		-	306.14 /ea	306
	Fire Hydrants/Valves		1,685	207					1,892
	59.50 Labor hours								
	32.00 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	7200 Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea	512
	7217 Manhole 72" x 17' Deep	1.00 ea	412	8,134	-		496	9,041.93 /ea	9,042
	9600 Place & Shape Manhole Base & Inverts- 96"	1.00 ea	210	-	-		-	694.04 /ea	694
	9610 Manhole 96" x 10' Deep	1.00 ea	343	6,249	-		496	7,088.53 /ea	7,089
	Storm Drainage Manholes		1,210	14,383			993		17,371
	70.000 Labor hours								
	8.00 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock (1" minus)	234.00 cy	667	2,392	-		3,369	27.47 /cy	6,428
	Aggregate Base Course		667	2,392			3,369		6,428
	37.44 Labor hours								
	37.44 Equipment hours								
02740.020	Asphalt Paving - Location								
	20 Bitum Paving	491.00 sy	-	-	3,928		-	8.00 /sy	3,928
	30 Bitum Paving Sidewalks	67.00 sy	-	-	2,680		-	40.00 /sy	2,680
	Asphalt Paving - Location				6,608				6,608
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	5,625.00 sy	468	12,319	-		470	2.36 /sy	13,257
	Lawns & Grasses		468	12,319			470		13,257
	22.50 Labor hours								
	11.25 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Wet Well Concrete	232.00 cy	28,788	81,200	-		11,700	524.52 /cy	121,688
n	140 Concrete: Valve Vault	102.00 cy	12,657	35,700	-		5,144	524.52 /cy	53,501

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount		Amount	Amount	Name	Amount	Unit Cost	Amount
03000.005	Concrete in Place									
n 145	Concrete: Wet Weather Flow Diversion Structure	53.00 cy	6,029		19,080	-		2,673	524.18 /cy	27,781
n 180	Concrete: Grout Fill - Diversion Chamber	4.00 cy	165		400	-		20	146.41 /cy	586
n 180	Concrete: Grout Fill - Wetwell	30.00 cy	1,241		3,000	-		151	146.41 /cy	4,392
	Concrete in Place		48,880		139,380			19,688		207,947
	2,363.500 Labor hours									
	390.40 Equipment hours									
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	6.00 ea	460		7,659	-		-	1,353.172 /ea	8,119
n J08	48"x 60" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	5.00 ea	431		6,641	-		-	1,414.51 /ea	7,073
	Hatch, Aluminum, 300psf		891		14,300					15,192
	37.20 Labor hours									
06600.110	FRP Weirs & Baffles									
0	Aluminum Weirs	20.00 lf	116		690	-			40.30 /lf	806
	FRP Weirs & Baffles		116		690					806
	5.00 Labor hours									
11210.000	PUMPS									
----	Pumps	4.00 ea	7,261		12,640	-		-	4,975.20 /ea	19,901
----	Sludge Pump - 5HP	1.00 ea	11,345		20,000	-		-	31,345.00 /ea	31,345
	PUMPS		18,606		32,640					51,246
	820.000 Labor hours									
11217.100	Submersible Sump Pumps									
10	Sump Pump	1.00 ea	3,870		8,000	-		2,740	14,610.56 /ea	14,611
	Submersible Sump Pumps		3,870		8,000			2,740		14,611
	192.00 Labor hours									
	32.00 Equipment hours									
11284.000	Sluice Gates									
4242	42" x 42" Sluice Gate, MO	1.00 ea	8,590		14,700	-		-	23,289.60 /ea	23,290
	Sluice Gates		8,590		14,700					23,290
	360.000 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	2.00 ea	771		3,450	-		-	2,110.40 /ea	4,221
	Special Const Allowance		771		3,450					4,221
	20.00 Labor hours									
13121.000	Pre-Engineered Metal Bldg									
z001	Brick Bldg - Pump Controls	600.00 sf				150,000			250.00 /sf	150,000
	Pre-Engineered Metal Bldg					150,000				150,000
13420.200	I&C Instruments									
n 05-FE-m020	20" Magnetic Flow Meter	1.00 ea	510		11,500	-		-	12,010.20 /ea	12,010
	I&C Instruments		510		11,500					12,010
	18.60 Labor hours									
15111.650	Plug Valve (CI/DI/BBM)									
n 200P	Plug Valve, MJ, 6"	1.00 ea	176		425	-		-	601.28 /ea	601
n 200S	Plug Valve, MJ, 12"	4.00 ea	1,302		4,400	-		-	1,425.62 /ea	5,702
	Plug Valve (CI/DI/BBM)		1,479		4,825					6,304
	46.46 Labor hours									
15114.500	Check Valve (CI/DI/BBM)									
n C20P	Check Valve, Double Disc, MJ, 6"	1.00 ea	170		200	-		-	369.97 /ea	370
n C20S	Check Valve, Double Disc, MJ, 12"	4.00 ea	1,306		2,400	-		-	926.58 /ea	3,706
	Check Valve (CI/DI/BBM)		1,476		2,600					4,076
	46.38 Labor hours									
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	67,386.50 lbs	-	-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	57,836.500 lbs	-	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	9,550.00 lbs	-	-	-	-		-		

Standard Estimate Report

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
03 High Rate Clarification										
02000.005	Sitework Allowance									
	20 Allowance for passing around 7 existing pipes	1.00 ls	-	-	7,000		-	7,000.00 /ls		7,000
	Sitework Allowance				7,000					7,000
02220.030	Selective Site Demolition									
	2734 Remove Asphalt Pavement, Sidewalk	150.00 sy	233	-	-		470	4.684 /sy		703
	Selective Site Demolition		233				470			703
	14.25 Labor hours									
	11.40 Equipment hours									
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
	100 Survey & Layout Shoring	32.00 lf	0	-	-		-	0.02 /lf		0
n	1025 Steel Sheeting, 15' x 22psf, pulled & salvage	480.00 sf	2,487	2,789	-		3,285	17.84 /sf		8,561
	1045 Install & Remove Wales/Struts/Connectors	0.53 ton	128	486	-		169	1,483.73 /ton		783
n	1050 Rent Steel Sheet Piling and Wales, first month	5.81 ton	-	1,763	-		-	303.61 /ton		1,763
	Sheet Piling		2,616	5,038	1,000		3,455			12,109
	86.18 Labor hours									
	21.54 Equipment hours									
02315.200	Foundation Excavation									
	110 Hand Excavate Foundations	18.00 cy	367	-	-		-	20.37 /cy		367
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	14.82 cy	12	-	-		34	3.122 /cy		46
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	9.593 cy	16	-	-		32	5.011 /cy		48
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	1.852 cy	-	28	10		-	20.60 /cy		38
	Foundation Excavation		395	28	10		66			499
	30.741 Labor hours									
	1.162 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	875.00 lf	81	-	-		-	0.092 /lf		81
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,073.32 cy	543	-	-		2,374	2.72 /cy		2,916
n	3240 Trench Bedding-Excavator- 240 HP	66.80 cy	101	-	-		337	6.56 /cy		438
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	171.093 cy	415	-	-		1,380	10.492 /cy		1,795
n	5130 Trench Native Backfill- Loader C938 3cy	813.65 cy	736	-	-		2,316	3.75 /cy		3,052
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	237.89 cy	-	8,374	-		-	35.20 /cy		8,374
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	259.67 cy	364	-	-		700	4.10 /cy		1,064
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	259.67 cy	254	-	-		423	2.61 /cy		677
n	9616 Trench Shield- 6x16	3.00 u/mo	-	-	-		4,230	1,410.00 /u/mo		4,230
A006	Pipe Test	875.00 lf	647	700	-		-	1.54 /lf		1,347
C0N0	Concrete Thrust Block, 10"	11.00 ea	866	132	-		-	90.74 /ea		998
	Trenching		4,007	9,206			11,759			24,972
	220.27 Labor hours									
	114.041 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	282.89 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	23.222 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	259.67 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	259.67 cy	419	-	-		805	4.712 /cy		1,223
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	23.222 cy	27	-	-		76	4.44 /cy		103
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	259.67 cy	1,169	-	-		1,947	12.001 /cy		3,116
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	23.222 cy	15	-	-		34	2.071 /cy		48
	Excavation Spoils		1,630				2,861			4,491
	95.80 Labor hours									
	47.90 Equipment hours									
02639.020	Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-		-	17.51 /ea		18
4800	Place & Shape Manhole Base & Inverts- 48"	1.00 ea	210	-	-		-	372.04 /ea		372
4805	Manhole 48" x 5' Deep	1.00 ea	113	1,657	-		-	1,769.79 /ea		1,770

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Storm Drainage Manholes		340	1,657					2,159
	21.00 Labor hours								
	4.00 Equipment hours								
02720.100	Aggregate Base Course								
1002	Granular fill	200.00 cy	570		-		2,879	17.25 /cy	3,449
1002	Granular fill	342.00 cy	871		-			2.55 /cy	871
	Aggregate Base Course		1,441				2,879		4,321
	79.88 Labor hours								
	45.68 Equipment hours								
02740.020	Asphalt Paving - Location								
30	Bitum Paving Sidewalks	150.00 sy	-	-	6,000		-	40.00 /sy	6,000
	Asphalt Paving - Location				6,000				6,000
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	250.00 sy	21	548	-		21	2.36 /sy	589
	Lawns & Grasses		21	548			21		589
	1.00 Labor hours								
	0.50 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Slab on Grade	122.00 cy	8,831	37,820	-		3,322	409.62 /cy	49,973
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Slab on Grade	7.00 cy	507	2,170	-		191	409.62 /cy	2,867
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	140 Concrete	67.00 cy	8,314	23,450	-		3,379	524.52 /cy	35,143
n	140 Concrete: Wall	69.00 cy	8,562	24,150	-		3,480	524.52 /cy	36,192
n	140 Concrete: Base	15.00 cy	1,861	5,250	-		756	524.52 /cy	7,868
n	140 Concrete: Wall	318.00 cy	39,459	111,300	-		16,037	524.52 /cy	166,796
n	140 Concrete: Channel Wall	39.00 cy	4,839	13,650	-		1,967	524.52 /cy	20,456
n	140 Concrete: Wall	45.00 cy	5,584	15,750	-		2,269	524.52 /cy	23,603
n	140 Concrete: Wall - Wet Well	40.00 cy	4,963	14,000	-		2,017	524.52 /cy	20,981
n	145 Concrete: Elevated Slab	25.00 cy	2,844	9,000	-		1,261	524.18 /cy	13,104
n	145 Concrete: Elevated Slab - Wet Well	11.00 cy	1,251	3,960	-		555	524.18 /cy	5,766
n	180 Concrete: Grout Fill - avoid grit deposition	2.00 cy	83	200	-		10	146.41 /cy	293
n	180 Concrete: Grout Fill	80.00 cy	3,309	8,000	-		403	146.41 /cy	11,712
	Concrete in Place		90,552	269,320			35,701		395,573
	4,378.500 Labor hours								
	707.94 Equipment hours								
03150.010	Concrete Core & Saw								
c 60	Core Drill 6" to 12" depth	5.00 ea	197	-	-			39.49 /ea	197
c100	Core Drill 10" to 12" depth	4.00 ea	188	-	-			46.893 /ea	188
	Concrete Core & Saw		385						385
	31.20 Labor hours								
05510.000	Metal Ladders								
10	Straight Ladder-Aluminum	175.00 lf	3,110	8,028	-		-	63.642 /lf	11,137
	Metal Ladders		3,110	8,028					11,137
	87.50 Labor hours								
05520.000	Handrail/Railing								
103	3 Rail-Handrail Alum. w/Toe	280.00 lf	2,488	19,320	-		-	77.884 /lf	21,808
	Handrail/Railing		2,488	19,320					21,808
	70.00 Labor hours								
05530.200	Alum. Grating-Riveted								
5 K	1-1/4x1/8 Riveted Grate-Std.	144.00 sf	870	6,160	-		-	48.821 /sf	7,030
8 K	1-1/2x3/16 Riveted Grate-Std.	1,400.00 sf	8,458	56,672	-		-	46.521 /sf	65,130
	Alum. Grating-Riveted		9,328	62,832					72,160
	262.48 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	8.00 ea	613	10,212	-		-	1,353.173 /ea	10,825

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Item	Description	Takeoff Qty			Labor	Material	Subcontract	Name	Equipment	Total	
					Amount	Amount			Amount	Unit Cost	Amount
	Hatch, Aluminum, 300psf				<u>613</u>	<u>10,212</u>					<u>10,825</u>
	25.60 Labor hours										
06600.110	FRP Weirs & Baffles										
10	Aluminum Weir	20.00	If		<u>120</u>	<u>690</u>	-		-	40.52 /lf	<u>810</u>
	FRP Weirs & Baffles				<u>120</u>	<u>690</u>					<u>810</u>
	5.00 Labor hours										
09910.100	Paint Pipe/Valve/Equip										
10	Paint Pipe - Standard Paint	10.91	Sf		<u>6</u>	<u>4</u>	-		-	0.88 /sf	<u>10</u>
	Paint Pipe/Valve/Equip				<u>6</u>	<u>4</u>					<u>10</u>
	0.22 Labor hours										
11000.005	Equipment Allowance										
5	Equipment Allowance - Kruger Estimate	1.00	Is		<u>464,760</u>	<u>1,485,000</u>	-		<u>411,000</u>	2,360,760.00 /ls	<u>2,360,760</u>
	Equipment Allowance				<u>464,760</u>	<u>1,485,000</u>			<u>411,000</u>		<u>2,360,760</u>
	19,200.00 Labor hours										
	4,800.00 Equipment hours										
11000.015	Equipment Demolition										
n q003	20 cy Roll-Off Dumpster	1.00	ea		<u>91</u>	<u>2,500</u>			-	2,590.760 /ea	<u>2,591</u>
	Equipment Demolition				<u>91</u>	<u>2,500</u>					<u>2,591</u>
	4.00 Labor hours										
11210.000	PUMPS										
----	Sludge Pump - 5HP	1.00	ea		<u>11,345</u>	<u>20,000</u>	-		-	31,345.00 /ea	<u>31,345</u>
	PUMPS				<u>11,345</u>	<u>20,000</u>					<u>31,345</u>
	500.000 Labor hours										
11217.100	Submersible Sump Pumps										
05	Sump Pump 5 HP	2.00	ea		<u>7,741</u>	<u>16,000</u>	-		5,480	14,610.56 /ea	<u>29,221</u>
10	Sump Pump	2.00	ea		<u>7,741</u>	<u>16,000</u>	-		5,480	14,610.56 /ea	<u>29,221</u>
50	Sump Pump 50 gpm	1.00	ea		<u>1,451</u>	<u>3,150</u>	-		<u>1,028</u>	5,628.96 /ea	<u>5,629</u>
	Submersible Sump Pumps				<u>16,933</u>	<u>35,150</u>			<u>11,988</u>		<u>64,071</u>
	840.00 Labor hours										
	140.00 Equipment hours										
11240.420	Storage Tanks										
a200	Set VFD Control - Actiflow Maturation Tank	2.00	ea		<u>6,003</u>	<u>30,000</u>	-		-	18,001.60 /ea	<u>36,003</u>
a200	Set VFD Control - Actiflow Selling Tank Scraper	2.00	ea		<u>6,003</u>	<u>30,000</u>	-		-	18,001.60 /ea	<u>36,003</u>
	Storage Tanks				<u>12,006</u>	<u>60,000</u>					<u>72,006</u>
	560.00 Labor hours										
11284.000	Sluice Gates										
3636	36" x 36" Sluice Gate	2.00	ea		<u>9,544</u>	<u>21,600</u>	-		-	15,572.00 /ea	<u>31,144</u>
96A8	96" x 48" Sluice Gate	4.00	ea		<u>57,264</u>	<u>132,000</u>	-		-	47,316.00 /ea	<u>189,264</u>
	Sluice Gates				<u>66,808</u>	<u>153,600</u>					<u>220,408</u>
	2,800.00 Labor hours										
11330.100	Barscreens										
n A 3	Screens	1.00	ea		<u>95,440</u>	<u>200,000</u>	-		-	295,440.00 /ea	<u>295,440</u>
B 5	Screen Conveyor	1.00	ea		<u>19,088</u>	<u>40,000</u>	-		-	59,088.00 /ea	<u>59,088</u>
	Barscreens				<u>114,528</u>	<u>240,000</u>					<u>354,528</u>
	4,800.000 Labor hours										
13000.005	Special Const Allowance										
5	Pressure Sensor	2.00	ea		<u>771</u>	<u>3,450</u>	-		-	2,110.40 /ea	<u>4,221</u>
13	Level Sensor	1.00	ea		<u>4</u>	<u>1,725</u>			-	1,728.56 /ea	<u>1,729</u>
	Special Const Allowance				<u>774</u>	<u>5,175</u>					<u>5,949</u>
	20.10 Labor hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Pre-Engineered Metal Bldg- Chemical	625.00	Sf				46,875			75.00 /sf	46,875
z001	Pre-Engineered Metal Bldg	600.00	Sf				45,000			75.00 /sf	45,000

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount	Amount		Amount	Name	Amount	Unit Cost	Amount
	Pre-Engineered Metal Bldg					91,875				91,875
13420.200	I&C Instruments									
n 05-FE-m006	Magnetic Flow Meter	1.00 ea	160	4,600	-	-		-	4,759.92 /ea	4,760
	I&C Instruments		160	4,600						4,760
	5.83 Labor hours									
15111.650	Plug Valve (C/D/I/BBM)									
n 200R	Plug Valve, MJ, 10"	2.00 ea	560	1,800	-	-		-	1,180.11 /ea	2,360
	Plug Valve (C/D/I/BBM)		560	1,800						2,360
	17.60 Labor hours									
15113.450	GV Knife Gate ValveC/D/I									
n 160R	Knife Gate Valve, Motor Oper, flg, 10"	6.00 ea	2,424	18,900	-	-		-	3,553.923 /ea	21,324
	GV Knife Gate ValveC/D/I		2,424	18,900						21,324
	76.140 Labor hours									
15114.500	Check Valve (C/D/I/BBM)									
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-	-		-	778.11 /ea	1,556
	Check Valve (C/D/I/BBM)		556	1,000						1,556
	17.48 Labor hours									
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 10"	1.00 ea	94	200	-	-		-	293.93 /ea	294
	Air/Vacuum Relief Valve		94	200						294
	3.03 Labor hours									
15120.100	Pipe Specialties									
n K2XS	Tapping Sleeve- CS Epoxy Coated/SS Flange, 30"x 10"dia	1.00 ea	119	2,770	-	-		-	2,889.30 /ea	2,889
	Pipe Specialties		119	2,770						2,889
	5.00 Labor hours									
15210.010	DIP Totals									
	0 Total Weight (Zero Cost Item)	35,572.50 lbs	-	-	-	-		-		
	1 Weight of Pipe (Zero Cost Item)	32,812.50 lbs	-	-	-	-		-		
	2 Weight of Fittings (Zero Cost Item)	2,760.00 lbs	-	-	-	-		-		
15210.200	DIP CML Push-On Pipe									
	0 Unload Care & Protect Push-on DIP & Fittings	35,572.50 lbs	69	-	-	-		224	0.01 /lbs	293
	1 Weight of Push-on Pipe (Zero Cost Item)	32,812.50 lbs	-	-	-	-		-		
	2 Weight of Push-on Fittings (Zero Cost Item)	2,760.00 lbs	-	-	-	-		-		
	5 Layout Push-on DIP & Fitting	875.00 lf	199	-	-	-		-	0.23 /lf	199
n 2A00	210 DIP CML, Push-On, Class 52, 10"	875.00 lf	5,846	19,359	-	-		-	28.81 /lf	25,205
n AAOO	DIP CML, Push-on, 90 Bend, 10"	8.00 ea	784	2,080	-	-		-	358.024 /ea	2,864
n CAO0	DIP CML, Push-on, 45 Bend, 10"	2.00 ea	181	460	-	-		-	320.67 /ea	641
n FARR	DIP CML, Push-on, 22-1/2 Bend, 10"	2.00 ea	181	420	-	-		-	300.67 /ea	601
n KARQ	DIP CML, Push-on, Tee BxB, 10"x 10"	4.00 ea	555	1,600	-	-		-	538.81 /ea	2,155
	DIP, CML, Push-on, Reducer BxB, 10"x 8"	4.00 ea	323	960	-	-		-	320.853 /ea	1,283
	DIP CML Push-On Pipe		8,138	24,879				224		33,242
	342.583 Labor hours									
	3.913 Equipment hours									
15221.120	Fab 304L Stainless Pipe									
	0 Unload Care & Protect Pipe/Fittings	690.00 lbs	1	-	-	-		4	0.01 /lbs	6
	1 Weight of Pipe (Zero Cost Item)	690.00 lbs	-	-	-	-		-		
	10 Layout Pipe & Fitting	300.00 lf	72	-	-	-		-	0.24 /lf	72
107A	Install Fabricated 304L SS Pipe, 1-1/4"	300.00 lf	573	-	-	-		-	1.91 /lf	573
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	300.00 lf	-	2,796	-	-		-	9.32 /lf	2,796
	Fab 304L Stainless Pipe		646	2,796				4		3,446
	27.08 Labor hours									
	0.08 Equipment hours									
15241.100	PVC Schd Pipe & Fittings									
	0 Unload Care & Protect Pipe/Fittings	200.00 lf	0	-	-	-		1	0.01 /lf	2
	10 Layout Pipe & Fitting	200.00 lf	48	-	-	-		-	0.24 /lf	48
n 80C0	PVC Schd. 80 Pipe, 2.00"	100.00 lf	167	306	-	-		-	4.73 /lf	473
n 80G0	PVC Schd. 80 Pipe, 4.00"	100.00 lf	239	911	-	-		-	11.50 /lf	1,150

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
15241.100	PVC Schd Pipe & Fittings							
a010	PVC Joint Primer- Quart	0.21 qrt	-	3	-	-	15.36 /qrt	3
a020	PVC Solvent Cement Low VOC- Quart	0.21 qrt	-	5	-	-	21.90 /qrt	5
	PVC Schd Pipe & Fittings		454	1,225		1		1,680
	19.022 Labor hours							
	0.022 Equipment hours							
15500.001	HVAC Equipment							
155	HVAC Allowance - Chemical Bldg	625.00 sf	-	-	25,000	-	40.00 /sf	25,000
	HVAC Equipment				25,000			25,000
16000.005	Electrical Allowance							
5	Electrical Allowance for pumps	1.00 ls			15,000	-	15,000.00 /ls	15,000
	Electrical Allowance				15,000			15,000
	0.000 Labor hours							
	03 High Rate Clarification		817,681	2,446,477	145,885	480,430		3,890,635
	34,647.473 Labor hours							
	5,898.17 Equipment hours							

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				Labor	Material	Subcontract		Equipment		Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
<hr/>											
04 Chlorine Contact Tank No. 2											
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02220.030	Selective Site Demolition										
	2502 Remove Influent Junction Box	1.00 ea		261	-	-		124	385.09 /ea		385
	2502 Remove 48" Motor Operated Timber Gate	1.00 ea		65	-	-		62	127.27 /ea		127
	2502 Remove Redwood Baffle	1.00 ea		131	-	-		124	254.53 /ea		255
	2508 Remove 36" Concrete Influent Pipe & Gate	24.00 lf		98	-	-		179	11.52 /lf		276
	2508 Remove 54" RCP & Reducer	7.50 lf		31	-	-		56	11.52 /lf		86
	2508 Remove 24" Scum Drain for Rerouting	5.70 lf		23	-	-		42	11.52 /lf		66
	2508 Remove 48"x36" Cross	1.00 ea		4	-	-		7	11.53 /ea		12
	3006 Remove Influent Junction Box	6.70 cy		66	-	-		171	35.26 /cy		236
	Selective Site Demolition			678				765			1,443
	41.57 Labor hours										
	10.924 Equipment hours										
02315.300	Trenching										
	0 Survey & Stake Pipeline	80.00 lf		7	-	-		-	0.092 /lf		7
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	132.083 cy		67	-	-		292	2.72 /cy		359
n	3240 Trench Bedding-Excavator- 240 HP	8.20 cy		12	-	-		41	6.56 /cy		54
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	27.98 cy		68	-	-		226	10.492 /cy		294
n	5130 Trench Native Backfill- Loader C938 3cy	85.152 cy		77	-	-		242	3.75 /cy		319
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	36.174 cy		-	1,273	-		-	35.20 /cy		1,273
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	46.931 cy		66	-	-		126	4.10 /cy		192
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	46.931 cy		46	-	-		76	2.61 /cy		122
n	9616 Trench Shield- 6x16	0.15 u/mo		-	-	-		212	1,410.00 /u/mo		212
A006	Pipe Test	80.00 lf		59	64	-		-	1.54 /lf		123
C0V0	Concrete Thrust Block, 24"	2.00 ea		215	172	-		-	193.37 /ea		387
C0e0	Concrete Thrust Block, 54"	2.00 ea		668	1,840	-		-	1,254.04 /ea		2,508
	Trenching			1,285	3,349			1,216			5,850
	61.50 Labor hours										
	15.63 Equipment hours										
02315.500	Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	46.931 cy		-	-	-		-			
	45 Trenching Spoils (Summary)	46.931 cy		-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	46.931 cy		76	-	-		145	4.712 /cy		221
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	46.931 cy		211	-	-		352	12.001 /cy		563
	Excavation Spoils			287				497			784
	16.883 Labor hours										
	8.441 Equipment hours										
03000.005	Concrete in Place										
n	140 Concrete: Wall	89.50 cy		11,106	31,325	-		4,513	524.52 /cy		46,944
	Concrete in Place			11,106	31,325			4,513			46,944
	537.000 Labor hours										
	89.50 Equipment hours										
11284.000	Sluice Gates										
	4848 48" x 48" Sluice Gate	1.00 ea		9,544	16,134	-		-	25,678.00 /ea		25,678
	Sluice Gates			9,544	16,134						25,678
	400.000 Labor hours										
15210.010	DIP Totals										
	0 Total Weight (Zero Cost Item)	10,833.00 lbs		-	-	-		-			
	1 Weight of Pipe (Zero Cost Item)	8,968.00 lbs		-	-	-		-			
	2 Weight of Fittings (Zero Cost Item)	1,865.00 lbs		-	-	-		-			
15210.200	DIP CML Push-On Pipe										
	0 Unload Care & Protect Push-on DIP & Fittings	10,833.00 lbs		21	-	-		68	0.01 /lbs		89
	1 Weight of Push-on Pipe (Zero Cost Item)	8,968.00 lbs		-	-	-		-			
	2 Weight of Push-on Fittings (Zero Cost Item)	1,865.00 lbs		-	-	-		-			
	5 Layout Push-on DIP & Fitting	80.00 lf		18	-	-		-	0.23 /lf		18
n	224 DIP CML, Push-On, Class 52, 24"	80.00 lf		764	5,560	-		-	79.05 /lf		6,324
n	2AAUU DIP CML, Push-on, 90 Bend, 24"	1.00 ea		217	2,663	-		-	2,879.30 /ea		2,879
n	AAUU DIP CML, Push-on, 45 Bend, 24"	1.00 ea		213	2,000	-		-	2,213.20 /ea		2,213

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
15230.100	DIP CML Push-On Pipe		1,233	10,223		68		11,523
	52.02 Labor hours							
	1.192 Equipment hours							
	Concrete Pipe (RCP)							
n A054	RCP 90 Bend 54	1.00 ea	388	750	-	-	1,137.80 /ea	1,138
n B054	RCP 45 Bend 54	1.00 ea	388	750	-	-	1,137.80 /ea	1,138
	Concrete Pipe (RCP)		776	1,500				2,276
	32.52 Labor hours							
04 Chlorine Contact Tank No. 2			24,908	62,531	0	7,060		94,499
	1,141.49 Labor hours							
	125.683 Equipment hours							

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
05 Chlorine Effluent										
02000.005 Sitework Allowance										
	20 Connect to Existing Aeration Tank	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Connect to Existing PCCP (9'deep)	1.00 ls	-	-	7,500		-	7,500.00 /ls		7,500
	Sitework Allowance				12,500					12,500
02220.030 Selective Site Demolition										
	2508 Remove 54"PCCP (9'deep)	12.00 lf	49	-	-		89	11.52 /lf		138
	2734 Remove Concrete Walkway	20.00 sy	31	-	-		63	4.684 /sy		94
	Selective Site Demolition		80				152			232
	4.90 Labor hours									
	2.96 Equipment hours									
02250.250 Sheet Piling										
	1 Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
	100 Survey & Layout Shoring	72.00 lf	1	-	-		-	0.02 /lf		1
n	1025 Steel Sheetpiling, 15' x 22psf, pulled & salvage	1,080.00 sf	5,597	6,275	-		7,392	17.84 /sf		19,263
	1045 Install & Remove Wale/Struts/Connectors	1.19 ton	289	1,093	-		381	1,483.73 /ton		1,763
n	1050 Rent Steel Sheet Piling and Wale, first month	13.07 ton	-	3,968	-		-	303.604 /ton		3,968
	Sheet Piling		5,886	11,335	1,000		7,773			25,994
	193.90 Labor hours									
	48.46 Equipment hours									
02315.200 Foundation Excavation										
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	120.00 cy	101	-	-		273	3.121 /cy		375
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	33.00 cy	56	-	-		109	5.011 /cy		165
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	12.00 cy	-	180	67		-	20.60 /cy		247
	Foundation Excavation		157	180	67		383			787
	10.36 Labor hours									
	5.84 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	10.00 lf	1	-	-		-	0.092 /lf		1
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	18.66 cy	38	-	-		106	7.72 /cy		144
n	3130 Trench Bedding-Excavator- 130 HP	1.28 cy	3	-	-		8	7.90 /cy		10
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	5.06 cy	16	-	-		48	12.642 /cy		64
n	5130 Trench Native Backfill- Loader C938 3cy	9.41 cy	9	-	-		27	3.751 /cy		35
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	6.332 cy	-	223	-		-	35.204 /cy		223
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	13	-	-		25	4.10 /cy		38
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	9.25 cy	9	-	-		15	2.61 /cy		24
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14	1,410.00 /u/mo		14
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
	Trenching		240	273			269			782
	13.783 Labor hours									
	4.23 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	96.25 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	87.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	9.25 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	15	-	-		29	4.713 /cy		44
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	87.00 cy	101	-	-		285	4.44 /cy		386
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	9.25 cy	42	-	-		69	12.001 /cy		111
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	87.00 cy	54	-	-		126	2.071 /cy		180
	Excavation Spoils		212				509			721
	12.27 Labor hours									
	6.134 Equipment hours									
02720.100 Aggregate Base Course										
	1180 Crushed Rock 1"	6.00 cy	17	61	-		86	27.47 /cy		165

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		17	61			86		165
	0.96 Labor hours								
	0.96 Equipment hours								
02775.100	Concrete Sidewalks								
	4 4" Sidewalks	180.00 sf	-	-	1,440		-	8.00 /sf	1,440
	Concrete Sidewalks				1,440				1,440
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	278.00 sy	23	609	-		23	2.36 /sy	655
	Lawns & Grasses		23	609			23		655
	1.112 Labor hours								
	0.56 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Junction Structure	36.00 cy	4,467	12,600	-		1,815	524.52 /cy	18,883
	Concrete in Place		4,467	12,600			1,815		18,883
	216.000 Labor hours								
	36.00 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77	1,277	-		-	1,353.17 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277					1,353
	3.20 Labor hours								
11284.000	Sluice Gates								
3636	36" x 36" Sluice Gate	1.00 ea	4,772	10,800	-		-	15,572.00 /ea	15,572
	Sluice Gates		4,772	10,800					15,572
	200.000 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	10.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	10.00 lf	2	-	-		-	0.24 /lf	2
	325 PCCP Equipment- Cat 325 Excavator	1.30 ch	25	-	-		144	130.09 /ch	169
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	10.00 lf	334	1,080	-		-	141.404 /lf	1,414
	Prestr Conc Cylind-(PCCP)		362	1,080			144		1,586
	15.401 Labor hours								
	1.301 Equipment hours								
16000.005	Electrical Allowance								
5	Electrical & SCADA Allowance for Motorized Gate	0.00 ls	0	0	-		-		
	05 Chlorine Effluent		16,294	38,215	15,007		11,154		80,670
	671.880 Labor hours								
	106.433 Equipment hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
06 I&C							
13000.005	Special Const Allowance						
5	I&C Allowance	0.00	Is	0	0	-	-
06 I&C			0	0	0	0	0

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
07 Electrical							
16000.005	Electrical Allowance						
5	Electrical Allowance	0.00 ls	0	0	-		-
07 Electrical			0	0	0		0

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			Labor	Material	Subcontract			Equipment	Total	
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
08 Chemical Feed										
02220.030	Selective Site Demolition									
	2734 Remove Asphalt Pavement, sidewalk	25.00 sy	39	-	-		78	4.683 /sy	117	
	Selective Site Demolition		39				78		117	
	2.38 Labor hours									
	1.90 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	80.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
n	1025 Steel Sheet Piling, 15' x 22psf, pulled & salvage	800.00 sf	4,146	4,648	-		5,475	17.84 /sf	14,269	
	1045 Install & Remove Wales/Struts/Connectors	0.88 ton	214	810	-		282	1,483.74 /ton	1,306	
n	1050 Rent Steel Sheet Piling and Wales, first month	9.68 ton	-	2,939	-		-	303.600 /ton	2,939	
	Sheet Piling		4,361	8,396	35,000		5,758		53,515	
	143.653 Labor hours									
	35.893 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	337.00 cy	284	-	-		768	3.121 /cy	1,052	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	162.00 cy	276	-	-		536	5.011 /cy	812	
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	8.333 cy	-	125	47		-	20.60 /cy	172	
	Foundation Excavation		560	125	47		1,304		2,035	
	37.413 Labor hours									
	21.95 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	231.00 lf	21	-	-		-	0.092 /lf	21	
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	111.153 cy	208	-	-		399	5.463 /cy	607	
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	25.833 cy	20	-	-		55	2.90 /cy	75	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	26.84 cy	14	-	-		59	2.72 /cy	73	
n	3090 Trench Bedding-Backhoe/Loader 95HP	15.35 cy	41	-	-		62	6.74 /cy	103	
n	3130 Trench Bedding-Excavator- 130 HP	2.551 cy	5	-	-		15	7.903 /cy	20	
n	3240 Trench Bedding-Excavator- 240 HP	1.403 cy	2	-	-		7	6.56 /cy	9	
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	25.451 cy	82	-	-		124	8.09 /cy	206	
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	10.113 cy	33	-	-		95	12.641 /cy	128	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	5.562 cy	13	-	-		45	10.49 /cy	58	
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	25.451 cy	74	-	-		135	8.24 /cy	210	
n	5130 Trench Native Backfill- Loader C938 3cy	24.00 cy	22	-	-		68	3.751 /cy	90	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	60.43 cy	-	2,127	-		-	35.20 /cy	2,127	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	78	-	-		150	3.28 /cy	228	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	69.541 cy	68	-	-		113	2.61 /cy	181	
n	9616 Trench Shield- 6x16	0.06 u/mo	-	-	-		85	1,410.00 /u/mo	85	
	A002 Pipe Detectable/Non-Detectable Tape	200.00 lf	18	11	-		-	0.15 /lf	29	
	A006 Pipe Test	200.00 lf	148	160	-		-	1.54 /lf	308	
	C0a0 Concrete Thrust Block, 36"	2.00 ea	262	582	-		-	422.23 /ea	844	
	Trenching		1,110	2,880			1,414		5,404	
	65.81 Labor hours									
	28.633 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	84.00 cy	-	-	12,600		-	150.00 /cy	12,600	
	Drilling & Blasting				12,600				12,600	
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	244.541 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	175.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	69.541 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	90	-	-		173	3.772 /cy	262	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	175.00 cy	203	-	-		573	4.44 /cy	777	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	69.541 cy	313	-	-		521	12.001 /cy	835	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	175.00 cy	110	-	-		253	2.071 /cy	362	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		<u>716</u>				<u>1,520</u>		<u>2,236</u>
	41.62 Labor hours								
	20.81 Equipment hours								
02720.150	Aggregate Base- Roads								
1116	Gravel Base - 6" thick - Driveway	3.00 cy	<u>9</u>	<u>27</u>	-		<u>43</u>	26.22 /cy	<u>79</u>
	Aggregate Base- Roads		<u>9</u>	<u>27</u>			<u>43</u>		<u>79</u>
	0.48 Labor hours								
	0.48 Equipment hours								
02740.020	Asphalt Paving - Location								
20	Bitum Paving Driveway	16.00 sy	-	-	253		-	15.80 /sy	253
30	Bitum Paving Sidewalks	25.00 sy	-	-	<u>1,000</u>		-	40.00 /sy	<u>1,000</u>
	Asphalt Paving - Location				<u>1,253</u>				<u>1,253</u>
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	89.00 sy	<u>7</u>	<u>195</u>	-		<u>7</u>	2.36 /sy	<u>210</u>
	Lawns & Grasses		<u>7</u>	<u>195</u>			<u>7</u>		<u>210</u>
	0.36 Labor hours								
	0.18 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	34.00 cy	2,461	10,540	-		926	409.61 /cy	13,927
n 140	Concrete: Wall	66.00 cy	8,190	23,100	-		3,328	524.52 /cy	34,618
n 145	Concrete: Elevated Slab	34.00 cy	<u>3,867</u>	<u>12,240</u>	-		<u>1,715</u>	524.18 /cy	<u>17,822</u>
	Concrete in Place		<u>14,518</u>	<u>45,880</u>			<u>5,969</u>		<u>66,367</u>
	702.000 Labor hours								
	118.36 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	<u>307</u>	<u>5,106</u>	-		-	1,353.173 /ea	<u>5,413</u>
	Hatch, Aluminum, 300psf		<u>307</u>	<u>5,106</u>					<u>5,413</u>
	12.80 Labor hours								
08330.020	Rolling Alum Door Manual								
z005	Roll Door Manual (8"x8")	64.00 sf	<u>518</u>	<u>2,397</u>	-		-	45.542 /sf	<u>2,915</u>
	Rolling Alum Door Manual		<u>518</u>	<u>2,397</u>					<u>2,915</u>
	10.944 Labor hours								
11000.005	Equipment Allowance								
5	36" In Line Chemical Inductor w/ VFD	1.00 ea	<u>19,368</u>	<u>45,000</u>	-			64,368.00 /ea	<u>64,368</u>
	Equipment Allowance		<u>19,368</u>	<u>45,000</u>					<u>64,368</u>
	800.000 Labor hours								
	0.000 Equipment hours								
11220.100	Chemical Mixing Units								
01	Chemical Mixer	8.00 ea	<u>1,527</u>	<u>3,200</u>	-		-	590.88 /ea	<u>4,727</u>
	Chemical Mixing Units		<u>1,527</u>	<u>3,200</u>					<u>4,727</u>
	64.00 Labor hours								
11240.400	Polymer Store/Feed Equip								
0	Polymer Tote Containment	2.00 ea	968	1,600	-		685	1,626.32 /ea	3,253
00	Metering Pump/Poly Blend and Feed Pump	2.00 ea	9,544	28,264	-		-	18,904.00 /ea	37,808
----	1st Fill of Polymer or FeCl3 (3 day supply)	3.00 day	<u>600</u>	<u>1,800</u>	-		-	800.00 /day	<u>2,400</u>
	Polymer Store/Feed Equip		<u>11,112</u>	<u>31,664</u>			<u>685</u>		<u>43,461</u>
	472.000 Labor hours								
	8.00 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Polymer Shed - 14'high	468.00 sf			<u>35,100</u>			75.00 /sf	<u>35,100</u>
	Pre-Engineered Metal Bldg				<u>35,100</u>				<u>35,100</u>
15113.450	GV Knife Gate ValveCI/DI								
n 1249	Knife Gate Valve, Gear & Wheel Oper, flg, 8"	1.00 ea	190	700	-		-	890.28 /ea	890
n 160Z	Knife Gate Valve, Motor Oper,36"	3.00 ea	3,343	42,750	-		-	15,364.34 /ea	46,093

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
	GV Knife Gate ValveC/DI		3,533		43,450						46,983
	111.040 Labor hours										
15115.810	Diaphragm Valve PVC										
n 130I	PVC Diaphragm Valve, 1"	6.00 ea	357		5,760		-		-	1,019.522 /ea	6,117
	Diaphragm Valve PVC		357		5,760						6,117
	11.22 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
	0 Unload Care & Protect PCCP & Fittings	31.00 lf	0		-		-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	31.00 lf	7		-		-		-	0.24 /lf	7
	325 PCCP Equipment- Cat 325 Excavator	2.60 ch	50		-		-		288	130.092 /ch	338
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	31.00 lf	1,036		3,348		-		-	141.404 /lf	4,384
n L036	PCCP 45 Bend 36	2.00 ea	517		2,400		-		-	1,458.64 /ea	2,917
n Q036	PCCP Wye 36	2.00 ea	716		2,400		-		-	1,558.23 /ea	3,116
	Prestr Conc Cylind-(PCCP)		2,327		8,148				288		10,763
	98.033 Labor hours										
	2.603 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
	0 Unload Care & Protect Pipe/Fittings	360.00 lf	1		-		-		2	0.01 /lf	3
	10 Layout Pipe & Fitting	360.00 lf	86		-		-		-	0.24 /lf	86
n	8080 PVC Schd. 80 Pipe, 1.00"	360.00 lf	429		475		-		-	2.513 /lf	905
n 8A80	PVC Sch 80. 90 El , 1.00"	15.00 ea	61		66		-		-	8.46 /ea	127
n 8F88	PVC Sch 80. Tee , 1.00"	3.00 ea	16		24		-		-	13.38 /ea	40
a010	PVC Joint Primer- Quart	0.32 qrt	-		5		-		-	15.36 /qrt	5
a020	PVC Solvent Cement Low VOC- Quart	0.32 qrt	-		7		-		-	21.90 /qrt	7
	PVC Schd Pipe & Fittings		593		577				2		1,172
	24.88 Labor hours										
	0.04 Equipment hours										
15400.005	Plumbing Allowance										
	5 Plumbing Allowance - hook plant water to poly system	1.00 ls			7,500		-		-	7,500.00 /ls	7,500
	5 Plumbing Allowance - supply wash out sink/potable water connection	1.00 ls			7,500		-		-	7,500.00 /ls	7,500
	Plumbing Allowance				15,000						15,000
	0.000 Labor hours										
15500.001	HVAC Equipment										
	155 HVAC Allowance - Chem Feed Bldg	468.00 sf	-		18,720		-		-	40.00 /sf	18,720
	HVAC Equipment				18,720						18,720
16000.005	Electrical Allowance										
	5 Electrical Allowance - light shed and provide power to pumps	1.00 ls			10,000		-		-	10,000.00 /ls	10,000
	5 Electrical Allowance - chemical inductor	1.00 ls			20,000		-		-	20,000.00 /ls	20,000
	5 Electrical & I&C Allowance for Knife Gate Valves	1.00 ls			10,000		-		-	10,000.00 /ls	10,000
	5 Electrical Allowance	468.00 sf			9,360		-		-	20.00 /sf	9,360
	Electrical Allowance				49,360						49,360
	0.000 Labor hours										
08 Chemical Feed			60,961		202,805		167,079		17,068		447,914
	2,598.62 Labor hours										
	238.840 Equipment hours										

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	1,148,350		49,041 hrs	
Material	3,504,380			
Subcontract	646,481			
Equipment	633,271		7,747 hrs	
Other	948			
Subtotal Direct Cost	5,933,430	5,933,430		
I&C	593,337			10.00 %
Electrical	890,006			15.00 %
	1,483,343	7,416,773		
Indirect Costs:				
Building Permits(% total cost)	57.155			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	35.722			0.25 %
Gen Liability Ins % total cost	285.777			2.00 %
GC Bonds (% total cost)	142.889			1.00 %
Subtotal Prior to OH&P	521,543	7,938,316		
GC Field General Conditions	793.826			10.00 %
GC Indirects, OH & Profit	793.826			10.00 %
Subtotal	1,587,652	9,525,968		
Construction Contingency	2,381,479			25.00 %
Total Construction Cost	2,381,479	11,907,447		
Engineering, Permitting, Bond	2,381.479			20.00 %
Financing, Legal and Administration				
Total Program Cost	2,381,479	14,288,926		
Total		14,288,926		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:09 AM

Knoxville, Tennessee
Fourth Creek WWTP - Options 7
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville FCWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt. Costs shown in April 2007 dollars.</p>
Report format	<p>Sorted by 'Proj Area/Phase' 'Detail' summary Allocate add-ons Round unit prices Combine items Paginate</p>

378,614

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:09 AM

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
02 Wet Weather Pump Station										
02000.005	Sitework Allowance									
	20 Connect to Existing 42" Influent Sewer (12'deep)	2.00 ea	-	-	15,000		-	7,500.00 /ea		15,000
	20 Protect Existing Utilities	1.00 ls	-	-	2,500		-	2,500.00 /ls		2,500
---	Assumption of 20% of Excavated Material is Contaminated	830.00 cy			20,750		-	25.00 /cy		20,750
	Sitework Allowance				38,250					38,250
02220.030	Selective Site Demolition									
	2502 Remove 6" DIP City Water Piping 8'deep	490.00 lf	800	-	-		1,519	4.731 /lf		2,318
	2502 Abandon in place 6" DIP City Water Piping	111.00 lf	181	-	-		344	4.731 /lf		525
	2712 Saw Cut Asphalt Pavement, 5"thk	134.00 lf	39	67	-		242	2.60 /lf		348
	2734 Remove Asphalt Pavement, 5"thk	491.00 sy	763	-	-		1,537	4.684 /sy		2,300
	2734 Remove Asphalt Pavement, Sidewalk	59.00 sy	92	-	-		185	4.684 /sy		276
	Selective Site Demolition		1,874	67			3,827			5,768
	114.494 Labor hours									
	76.14 Equipment hours									
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	5.00 ls	-	-	5,000		-	1,000.00 /ls		5,000
	100 Survey & Layout Shoring	366.00 lf	6	-	-		-	0.02 /lf		6
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea		25,000
n	1025 Steel Sheeting,15' x 22psf, pulled & salvage	3,000.00 sf	15,546	17,430	-		20,533	17.84 /sf		53,509
n	1030 Steel Sheeting,20' x 27psf, pulled & salvage	1,600.00 sf	8,291	12,048	-		10,951	19.56 /sf		31,290
n	1035 Steel Sheeting,25' x 38psf, pulled & salvage	2,150.00 sf	11,141	22,124	-		14,715	22.32 /sf		47,980
	1045 Install & Remove Wales/Struts/Connectors	9.55 ton	2,319	8,781	-		3,062	1,483.731 /ton		14,162
n	1050 Rent Steel Sheet Piling and Wales, first month	105.00 ton	-	31,877	-		-	303.601 /ton		31,877
	Sheet Piling		37,303	92,260	30,000		49,261			208,823
	1,228.73 Labor hours									
	307.09 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	649.52 cy	547	-	-		1,480	3.121 /cy		2,027
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	142.19 cy	242	-	-		470	5.011 /cy		713
n	A000 IMPORT MATERIAL (Summary)	10.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	46.56 cy	-	698	261		-	20.60 /cy		959
	Foundation Excavation		790	698	261		1,950			3,699
	51.703 Labor hours									
	28.70 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	1,274.00 lf	118		-		-	0.092 /lf		118
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	624.262 cy	1,262	-	-		3,556	7.72 /cy		4,818
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,008.703 cy	510	-	-		2,231	2.72 /cy		2,741
n	3130 Trench Bedding-Excavator- 130 HP	49.34 cy	100	-	-		290	7.901 /cy		390
n	3240 Trench Bedding-Excavator- 240 HP	61.13 cy	93	-	-		308	6.56 /cy		401
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	113.123 cy	366	-	-		1,064	12.641 /cy		1,430
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	203.53 cy	494	-	-		1,642	10.492 /cy		2,135
n	5130 Trench Native Backfill- Loader C938 3cy	843.981 cy	763	-	-		2,402	3.75 /cy		3,165
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	427.112 cy	-	15,034	-		-	35.20 /cy		15,034
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	512.813 cy	719	-	-		1,382	4.10 /cy		2,101
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	512.813 cy	502	-	-		836	2.61 /cy		1,338
n	9616 Trench Shield- 6x16	2.31 u/mo	-	-	-		3,257	1,410.00 /u/mo		3,257
	A002 Pipe Detectable/Non-Detectable Tape	490.00 lf	45	27	-		-	0.15 /lf		72
	A006 Pipe Test	1,216.00 lf	899	973	-		-	1.54 /lf		1,871
	C0J0 Concrete Thrust Block, 6"	2.00 ea	143	10	-		-	76.58 /ea		153
	C0P0 Concrete Thrust Block, 12"	9.00 ea	816	162	-		-	108.63 /ea		978
	C0T0 Concrete Thrust Block, 20"	5.00 ea	537	280	-		-	163.37 /ea		817
	Trenching		7,366	16,486			16,968			40,820
	421.03 Labor hours									
	212.31 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	222.00 cy	-	-	27,750			125.00 /cy		27,750

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Drilling & Blasting				27,750				27,750
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	1,020.15 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	507.332 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	512.813 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	3.113 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	515.93 cy	832	-	-		1,599	4.712 /cy	2,431
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	507.332 cy	590	-	-		1,662	4.44 /cy	2,252
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.113 cy	54	-	-		90	46.203 /cy	144
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	512.813 cy	2,309	-	-		3,845	12.001 /cy	6,154
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	507.332 cy	318	-	-		733	2.071 /cy	1,051
	Excavation Spoils		4,103				7,929		12,031
	240.041 Labor hours								
	120.021 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	59.26 cy	108	-	-		291	6.73 /cy	399
	105 Excavate Receiving Pit	29.63 cy	54	-	-		146	6.73 /cy	199
	200 Shore Jacking/Receiving Pits	920.00 bsf	-	-	13,800		-	15.00 /bsf	13,800
	300 Backfill Jacking/Receiving Pits	88.89 cy	435	-	-		909	15.12 /cy	1,344
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.37 /cy	1,190
n	5012 Bore & Jack Pipe 12	107.00 lf	-	-	12,840		-	120.00 /lf	12,840
	7000 Grout Casing	2.334 cy	10	403	-		11	181.44 /cy	423
	Boring & Jack Conduit		1,184	1,014	31,640		1,357		35,196
	62.74 Labor hours								
	22.42 Equipment hours								
02518.810	Fire Hydrants/Valves								
	0 Salvage & Reinstall Fire Hydrant	2.00 ea	906	-	-		-	453.22 /ea	906
	206 Salvage & Reinstall Hydrant Valve 6"	2.00 ea	680	-	-		-	339.92 /ea	680
n F606	Hydrant Tee 6x6	1.00 ea	99	207	-		-	306.14 /ea	306
	Fire Hydrants/Valves		1,685	207					1,892
	59.50 Labor hours								
	32.00 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	7200 Place & Shape Manhole Base & Inverts- 72"	1.00 ea	210	-	-		-	511.88 /ea	512
	7217 Manhole 72" x 17' Deep	1.00 ea	412	8,134	-		496	9,041.93 /ea	9,042
	9600 Place & Shape Manhole Base & Inverts- 96"	1.00 ea	210	-	-		-	694.04 /ea	694
	9610 Manhole 96" x 10' Deep	1.00 ea	343	6,249	-		496	7,088.49 /ea	7,088
	Storm Drainage Manholes		1,210	14,383			993		17,371
	70.000 Labor hours								
	8.00 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock (1" minus)	234.00 cy	667	2,392	-		3,369	27.47 /cy	6,428
	Aggregate Base Course		667	2,392			3,369		6,428
	37.44 Labor hours								
	37.44 Equipment hours								
02740.020	Asphalt Paving - Location								
	20 Bitum Paving	491.00 sy	-	-	3,928		-	8.00 /sy	3,928
	30 Bitum Paving Sidewalks	67.00 sy	-	-	2,680		-	40.00 /sy	2,680
	Asphalt Paving - Location				6,608				6,608
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	5,625.00 sy	468	12,319	-		470	2.36 /sy	13,257
	Lawns & Grasses		468	12,319			470		13,257
	22.50 Labor hours								
	11.25 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Wet Well Concrete	232.00 cy	28,788	81,200	-		11,700	524.52 /cy	121,688
n	140 Concrete: Valve Vault	102.00 cy	12,657	35,700	-		5,144	524.52 /cy	53,501

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount		Amount	Amount	Name	Amount	Unit Cost	Amount
03000.005	Concrete in Place									
n 145	Concrete: Wet Weather Flow Diversion Structure	53.00 cy	6,029		19,080	-		2,673	524.18 /cy	27,781
n 180	Concrete: Grout Fill - Diversion Chamber	4.00 cy	165		400	-		20	146.41 /cy	586
n 180	Concrete: Grout Fill - Wetwell	30.00 cy	1,241		3,000	-		151	146.41 /cy	4,392
	Concrete in Place		48,880		139,380			19,688		207,947
	2,363.500 Labor hours									
	390.40 Equipment hours									
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	6.00 ea	460		7,659	-		-	1,353.172 /ea	8,119
n J08	48"x 60" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	5.00 ea	431		6,641	-		-	1,414.51 /ea	7,073
	Hatch, Aluminum, 300psf		891		14,300					15,192
	37.20 Labor hours									
06600.110	FRP Weirs & Baffles									
0	Aluminum Weirs	20.00 lf	116		690	-			40.30 /lf	806
	FRP Weirs & Baffles		116		690					806
	5.00 Labor hours									
11210.000	PUMPS									
----	Pumps	4.00 ea	7,261		12,640	-		-	4,975.20 /ea	19,901
----	Sludge Pump - 5HP	1.00 ea	11,345		20,000	-		-	31,345.00 /ea	31,345
	PUMPS		18,606		32,640					51,246
	820.000 Labor hours									
11217.100	Submersible Sump Pumps									
10	Sump Pump	1.00 ea	3,870		8,000			2,740	14,610.56 /ea	14,611
	Submersible Sump Pumps		3,870		8,000			2,740		14,611
	192.00 Labor hours									
	32.00 Equipment hours									
11284.000	Sluice Gates									
4242	42" x 42" Sluice Gate, MO	1.00 ea	8,590		14,700	-		-	23,289.60 /ea	23,290
	Sluice Gates		8,590		14,700					23,290
	360.000 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	2.00 ea	771		3,450	-		-	2,110.40 /ea	4,221
	Special Const Allowance		771		3,450					4,221
	20.00 Labor hours									
13121.000	Pre-Engineered Metal Bldg									
z001	Brick Bldg - Pump Controls	600.00 sf				150,000			250.00 /sf	150,000
	Pre-Engineered Metal Bldg					150,000				150,000
13420.200	I&C Instruments									
n 05-FE-m020	20" Magnetic Flow Meter	1.00 ea	510		11,500	-		-	12,010.20 /ea	12,010
	I&C Instruments		510		11,500					12,010
	18.60 Labor hours									
15111.650	Plug Valve (CI/DI/BBM)									
n 200P	Plug Valve, MJ, 6"	1.00 ea	176		425	-		-	601.28 /ea	601
n 200S	Plug Valve, MJ, 12"	4.00 ea	1,302		4,400	-		-	1,425.62 /ea	5,702
	Plug Valve (CI/DI/BBM)		1,479		4,825					6,304
	46.46 Labor hours									
15114.500	Check Valve (CI/DI/BBM)									
n C20P	Check Valve, Double Disc, MJ, 6"	1.00 ea	170		200	-		-	369.97 /ea	370
n C20S	Check Valve, Double Disc, MJ, 12"	4.00 ea	1,306		2,400	-		-	926.58 /ea	3,706
	Check Valve (CI/DI/BBM)		1,476		2,600					4,076
	46.38 Labor hours									
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	67,386.50 lbs	-	-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	57,836.500 lbs	-	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	9,550.00 lbs	-	-	-	-		-		

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	Amount
			Amount	Amount	Amount		Amount		
03 High Rate Clarification									
02220.030 Selective Site Demolition									
	2734 Remove Asphalt Pavement,Sidewalk	150.00 sy	233	-	-		470	4,684 /sy	703
	3012 Demo Concrete Stairs	4.00 cy	392	-	-		1,019	352.58 /cy	1,410
	Selective Site Demolition		625				1,488		2,113
	38.25 Labor hours								
	19.40 Equipment hours								
02250.250 Sheet Piling									
	1 Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls	1,000
	100 Survey & Layout Shoring	32.00 lf	0	-	-		-	0.02 /lf	0
n	1025 Steel Sheeting,15' x 22psf, pulled & salvage	480.00 sf	2,487	2,789	-		3,285	17.84 /sf	8,561
	1045 Install & Remove Wales/Struts/Connectors	0.53 ton	128	486	-		169	1,483.73 /ton	783
n	1050 Rent Steel Sheet Piling and Wales, first month	5.81 ton	-	1,763	-		-	303.61 /ton	1,763
	Sheet Piling		2,616	5,038	1,000		3,455		12,109
	86.18 Labor hours								
	21.54 Equipment hours								
02315.200 Foundation Excavation									
	110 Hand Excavate Foundations	18.00 cy	367	-	-		-	20.37 /cy	367
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	14.82 cy	12	-	-		34	3.122 /cy	46
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	9.593 cy	16	-	-		32	5.011 /cy	48
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-		
n	A015 Import Gravel Fill	1.852 cy	-	28	10		-	20.60 /cy	38
	Foundation Excavation		395	28	10		66		499
	30.741 Labor hours								
	1.162 Equipment hours								
02315.300 Trenching									
	0 Survey & Stake Pipeline	125.00 lf	12	-	-		-	0.092 /lf	12
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	153.331 cy	78	-	-		339	2.72 /cy	417
n	3240 Trench Bedding-Excavator- 240 HP	9.542 cy	14	-	-		48	6.56 /cy	63
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	24.442 cy	59	-	-		197	10.492 /cy	256
n	5130 Trench Native Backfill- Loader C938 3cy	116.24 cy	105	-	-		331	3.751 /cy	436
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	33.984 cy	-	1,196	-		-	35.20 /cy	1,196
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	37.10 cy	52	-	-		100	4.10 /cy	152
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	37.10 cy	36	-	-		60	2.61 /cy	97
n	9616 Trench Shield- 6x16	2.00 u/mo	-	-	-		2,820	1,410.00 /u/mo	2,820
A006	Pipe Test	125.00 lf	92	100	-		-	1.54 /lf	192
C0N0	Concrete Thrust Block, 10"	5.00 ea	394	60	-		-	90.74 /ea	454
	Trenching		842	1,356			3,896		6,094
	42.782 Labor hours								
	16.292 Equipment hours								
02315.500 Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	60.32 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	23.222 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	37.10 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	37.10 cy	60	-	-		115	4.712 /cy	175
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	23.222 cy	27	-	-		76	4.44 /cy	103
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	37.10 cy	167	-	-		278	12.001 /cy	445
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	23.222 cy	15	-	-		34	2.071 /cy	48
	Excavation Spoils		268				503		771
	15.731 Labor hours								
	7.87 Equipment hours								
02639.020 Storm Drainage Manholes									
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-		-	17.51 /ea	18
	4800 Place & Shape Manhole Base & Inverts- 48"	1.00 ea	210	-	-		-	372.04 /ea	372
	4805 Manhole 48" x 5' Deep	1.00 ea	113	1,657	-		-	1,769.79 /ea	1,770

Standard Estimate Report

TN, Knoxville FCWWTP

5/9/2007 9:09 AM

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Storm Drainage Manholes		340	1,657					2,159
	21.00 Labor hours								
	4.00 Equipment hours								
02720.100	Aggregate Base Course								
1002	Granular fill	622.00 cy	1,772		-		8,955	17.25 /cy	10,727
1002	Granular fill	207.00 cy	527		-			2.55 /cy	527
	Aggregate Base Course		2,300				8,955		11,254
	128.50 Labor hours								
	107.80 Equipment hours								
02740.020	Asphalt Paving - Location								
30	Bitum Paving Sidewalks	150.00 sy	-	-	6,000		-	40.00 /sy	6,000
	Asphalt Paving - Location				6,000				6,000
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	667.00 sy	55	1,461	-		56	2.36 /sy	1,572
	Lawns & Grasses		55	1,461			56		1,572
	2.67 Labor hours								
	1.334 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Slab on Grade	151.00 cy	10,930	46,810	-		4,111	409.61 /cy	61,851
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Slab on Grade	7.00 cy	507	2,170	-		191	409.62 /cy	2,867
n	110 Concrete: Slab on Grade - Pump Support	1.00 cy	72	310	-		27	409.61 /cy	410
n	140 Concrete	67.00 cy	8,314	23,450	-		3,379	524.52 /cy	35,143
n	140 Concrete: Wall	91.00 cy	11,292	31,850	-		4,589	524.52 /cy	47,731
n	140 Concrete: Baffle	45.00 cy	5,584	15,750	-		2,269	524.52 /cy	23,603
n	140 Concrete: Wall	267.00 cy	33,131	93,450	-		13,465	524.52 /cy	140,046
n	140 Concrete: Channel Wall	78.00 cy	9,679	27,300	-		3,934	524.52 /cy	40,912
n	140 Concrete: Wall	45.00 cy	5,584	15,750	-		2,269	524.52 /cy	23,603
n	140 Concrete: Wall - Wet Well	40.00 cy	4,963	14,000	-		2,017	524.52 /cy	20,981
n	145 Concrete: Elevated Slab	25.00 cy	2,844	9,000	-		1,261	524.18 /cy	13,104
n	145 Concrete: Elevated Slab - Wet Well	11.00 cy	1,251	3,960	-		555	524.18 /cy	5,766
n	165 Concrete: Stair	4.00 cy	579	1,600	-		403	645.63 /cy	2,583
n	180 Concrete: Grout Fill - avoid grit deposition	2.00 cy	83	200	-		10	146.41 /cy	293
n	180 Concrete: Grout Fill	80.00 cy	3,309	8,000	-		403	146.41 /cy	11,712
	Concrete in Place		98,193	293,910			38,911		431,014
	4,748.000 Labor hours								
	771.600 Equipment hours								
03150.010	Concrete Core & Saw								
c 60	Core Drill 6" to 12" depth	5.00 ea	197	-	-			39.49 /ea	197
	Concrete Core & Saw		197						197
	16.00 Labor hours								
05510.000	Metal Ladders								
10	Straight Ladder-Aluminum	225.00 lf	3,998	10,322	-		-	63.642 /lf	14,320
	Metal Ladders		3,998	10,322					14,320
	112.50 Labor hours								
05520.000	Handrail/Railing								
103	3 Rail-Handrail Alum. w/Toe	220.00 lf	1,955	15,180	-		-	77.884 /lf	17,135
	Handrail/Railing		1,955	15,180					17,135
	55.00 Labor hours								
05530.200	Alum. Grating-Riveted								
5 K	1-1/4x1/8 Riveted Grate-Stnd.	144.00 sf	870	6,160	-		-	48.821 /sf	7,030
8 K	1-1/2x3/16 Riveted Grate-Stnd.	600.00 sf	3,625	24,288	-		-	46.521 /sf	27,913
	Alum. Grating-Riveted		4,495	30,448					34,943
	126.480 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	8.00 ea	613	10,212	-		-	1,353.173 /ea	10,825

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount			Amount	Unit Cost	Amount
	Hatch, Aluminum, 300psf		613	10,212					10,825
	25.60 Labor hours								
09910.100	Paint Pipe/Valve/Equip								
10	Paint Pipe - Standard Paint	98.72 sf	52	34	-		-	0.88 /sf	86
	Paint Pipe/Valve/Equip		52	34					86
	1.974 Labor hours								
11000.005	Equipment Allowance								
5	Equipment Allowance - Kruger Estimate	1.00 ls	748,623	2,392,000	-		662,028	3,802,650.85 /ls	3,802,651
	Equipment Allowance		748,623	2,392,000			662,028		3,802,651
	30,926.85 Labor hours								
	7,731.712 Equipment hours								
11000.015	Equipment Demolition								
n q003	20 cy Roll-Off Dumpster	1.00 ea	91	2,500			-	2,590.760 /ea	2,591
	Equipment Demolition		91	2,500					2,591
	4.00 Labor hours								
11210.000	PUMPS								
----	Sludge Pump - 5HP	1.00 ea	9,076	20,000	-		-	29,076.00 /ea	29,076
	PUMPS		9,076	20,000					29,076
	400.000 Labor hours								
11217.100	Submersible Sump Pumps								
05	Sump Pump 5 HP	2.00 ea	7,741	16,000	-		5,480	14,610.56 /ea	29,221
10	Sump Pump	2.00 ea	8,708	16,000	-		6,165	15,436.88 /ea	30,874
10	50gpm Sump Pump	1.00 ea	4,354	8,000	-		3,083	15,436.88 /ea	15,437
50	Sump Pump 50 gpm	1.00 ea	1,451	3,150	-		1,028	5,628.96 /ea	5,629
	Submersible Sump Pumps		22,255	43,150			15,756		81,161
	1,104.00 Labor hours								
	184.00 Equipment hours								
11240.420	Storage Tanks								
a200	Set VFD Control - Actiflow Maturation Tank	1.00 ea	8,576	15,000	-		-	23,576.00 /ea	23,576
a200	Set VFD Control - Actiflow Selling Tank Scraper	1.00 ea	8,576	15,000	-		-	23,576.00 /ea	23,576
	Storage Tanks		17,152	30,000					47,152
	800.000 Labor hours								
11284.000	Sluice Gates								
96A8	96" x 48" Sluice Gate	4.00 ea	57,264	132,000	-		-	47,316.00 /ea	189,264
	Sluice Gates		57,264	132,000					189,264
	2,400.00 Labor hours								
11330.100	Barscreens								
n A 3	Screens	1.00 ea	95,440	200,000	-		-	295,440.00 /ea	295,440
B 5	Screen Conveyor	1.00 ea	19,088	40,000	-		-	59,088.00 /ea	59,088
	Barscreens		114,528	240,000					354,528
	4,800.000 Labor hours								
13000.005	Special Const Allowance								
5	Pressure Sensor	2.00 ea	771	3,450	-		-	2,110.40 /ea	4,221
13	Level Sensor	1.00 ea	4	1,725			-	1,728.57 /ea	1,729
	Special Const Allowance		774	5,175					5,949
	20.10 Labor hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg- Chemical	625.00 sf			46,875			75.00 /sf	46,875
z001	Pre-Engineered Metal Bldg	600.00 sf			45,000			75.00 /sf	45,000
	Pre-Engineered Metal Bldg				91,875				91,875
13420.200	I&C Instruments								
n 05-FE-m006	Magnetic Flow Meter	1.00 ea	160	4,600	-		-	4,759.92 /ea	4,760

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	I&C Instruments		160		4,600						4,760
	5.83 Labor hours										
15111.650	Plug Valve (CI/DI/BBM)										
n 200R	Plug Valve, MJ, 10"	2.00 ea	560	1,800	-	-	-	-	1,180.11 /ea	2,360	
	Plug Valve (CI/DI/BBM)		560		1,800					2,360	
	17.60 Labor hours										
15113.450	GV Knife Gate ValveCI/DI										
n 160R	Knife Gate Valve, Motor Oper, flg, 10"	6.00 ea	2,424	18,900	-	-	-	-	3,553.923 /ea	21,324	
	GV Knife Gate ValveCI/DI		2,424		18,900					21,324	
	76.140 Labor hours										
15114.500	Check Valve (CI/DI/BBM)										
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-	-	-	-	778.11 /ea	1,556	
	Check Valve (CI/DI/BBM)		556		1,000					1,556	
	17.48 Labor hours										
15120.100	Pipe Specialties										
n K2XS	Tapping Sleeve- CS Epoxy Coated/SS Flange, 30"x 10"dia	1.00 ea	119	2,770	-	-	-	-	2,889.30 /ea	2,889	
	Pipe Specialties		119		2,770					2,889	
	5.00 Labor hours										
15210.010	DIP Totals										
	0 Total Weight (Zero Cost Item)	6,862.50 lbs	-	-	-	-	-	-			
	1 Weight of Pipe (Zero Cost Item)	4,687.50 lbs	-	-	-	-	-	-			
	2 Weight of Fittings (Zero Cost Item)	2,175.00 lbs	-	-	-	-	-	-			
15210.200	DIP CML Push-On Pipe										
	0 Unload Care & Protect Push-on DIP & Fittings	6,862.50 lbs	13	-	-	-	-	43	0.01 /lbs	56	
	1 Weight of Push-on Pipe (Zero Cost Item)	4,687.50 lbs	-	-	-	-	-	-			
	2 Weight of Push-on Fittings (Zero Cost Item)	2,175.00 lbs	-	-	-	-	-	-			
	5 Layout Push-on DIP & Fitting	125.00 lf	28	-	-	-	-	-	0.23 /lf	28	
	210 DIP CML, Push-On, Class 52, 10"	125.00 lf	835	2,766	-	-	-	-	28.81 /lf	3,601	
n 2A00	DIP CML, Push-on, 90 Bend, 10"	6.00 ea	588	1,560	-	-	-	-	358.023 /ea	2,148	
n AA00	DIP CML, Push-on, 45 Bend, 10"	2.00 ea	181	460	-	-	-	-	320.67 /ea	641	
n FARR	DIP CML, Push-on, Tee BxB, 10"x 10"	4.00 ea	555	1,600	-	-	-	-	538.81 /ea	2,155	
n KARQ	DIP, CML, Push-on, Reducer BxB, 10"x 8"	4.00 ea	323	960	-	-	-	-	320.853 /ea	1,283	
	DIP CML Push-On Pipe		2,525		7,346			43		9,914	
	106.105 Labor hours										
	0.755 Equipment hours										
15221.120	Fab 304L Stainless Pipe										
	0 Unload Care & Protect Pipe/Fittings	345.00 lbs	1	-	-	-	-	2	0.01 /lbs	3	
	1 Weight of Pipe (Zero Cost Item)	345.00 lbs	-	-	-	-	-	-			
	10 Layout Pipe & Fitting	150.00 lf	36	-	-	-	-	-	0.24 /lf	36	
107A	Install Fabricated 304L SS Pipe, 1-1/4"	150.00 lf	286	-	-	-	-	-	1.91 /lf	286	
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	150.00 lf	-	1,398	-	-	-	-	9.32 /lf	1,398	
	Fab 304L Stainless Pipe		323		1,398			2		1,723	
	13.54 Labor hours										
	0.04 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
	0 Unload Care & Protect Pipe/Fittings	500.00 lf	1	-	-	-	-	3	0.01 /lf	4	
	10 Layout Pipe & Fitting	500.00 lf	119	-	-	-	-	-	0.24 /lf	119	
n 80C0	PVC Schd. 80 Pipe, 2.00"	50.00 lf	83	153	-	-	-	-	4.73 /lf	236	
n 80E0	PVC Schd. 80 Pipe, 3.00"	300.00 lf	573	1,872	-	-	-	-	8.15 /lf	2,445	
n 80G0	PVC Schd. 80 Pipe, 4.00"	50.00 lf	119	456	-	-	-	-	11.50 /lf	575	
n 80P0	PVC Schd. 80 Pipe, 12"	100.00 lf	716	5,445	-	-	-	-	61.61 /lf	6,161	
a010	PVC Joint Primer- Quart	3.654 qrt	-	56	-	-	-	-	15.35 /qrt	56	
a020	PVC Solvent Cement Low VOC- Quart	3.654 qrt	-	80	-	-	-	-	21.90 /qrt	80	
	PVC Schd Pipe & Fittings		1,611		8,062			3		9,676	
	67.56 Labor hours										
	0.06 Equipment hours										
15500.001	HVAC Equipment										
155	HVAC Allowance - Chemical Bldg	625.00 sf	-	-	25,000	-	-	-	40.00 /sf	25,000	

16000.005

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
04 Chlorine Contact Tank No. 2										
02220.030	Selective Site Demolition									
	2502 Remove Influent Junction Box	1.00 ea	261	-	-		124	385.09 /ea		385
	2502 Remove 48" Motor Operated Timber Gate	1.00 ea	65	-	-		62	127.26 /ea		127
	2502 Remove Redwood Baffle	1.00 ea	131	-	-		124	254.53 /ea		255
	2508 Remove 36" Concrete Influent Pipe & Gate	24.00 lf	98	-	-		179	11.52 /lf		276
	2508 Remove 54" RCP & Reducer	7.50 lf	31	-	-		56	11.52 /lf		86
	2508 Remove 24" Scum Drain for Rerouting	5.70 lf	23	-	-		42	11.52 /lf		66
	2508 Remove 48"x36" Cross	1.00 ea	4	-	-		7	11.52 /ea		12
	3006 Remove Influent Junction Box	6.70 cy	66	-	-		171	35.26 /cy		236
	Selective Site Demolition		678				765			1,443
	41.57 Labor hours									
	10.924 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	80.00 lf	7	-	-		-	0.092 /lf		7
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	132.083 cy	67	-	-		292	2.72 /cy		359
n	3240 Trench Bedding-Excavator- 240 HP	8.20 cy	12	-	-		41	6.56 /cy		54
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	27.98 cy	68	-	-		226	10.492 /cy		294
n	5130 Trench Native Backfill- Loader C938 3cy	85.152 cy	77	-	-		242	3.75 /cy		319
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	36.174 cy	-	1,273	-		-	35.20 /cy		1,273
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	46.931 cy	66	-	-		126	4.10 /cy		192
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	46.931 cy	46	-	-		76	2.61 /cy		122
n	9616 Trench Shield- 6x16	0.15 u/mo	-	-	-		212	1,410.00 /u/mo		212
A006	Pipe Test	80.00 lf	59	64	-		-	1.54 /lf		123
C0V0	Concrete Thrust Block, 24"	2.00 ea	215	172	-		-	193.37 /ea		387
C0e0	Concrete Thrust Block, 54"	2.00 ea	668	1,840	-		-	1,254.04 /ea		2,508
	Trenching		1,285	3,349			1,216			5,850
	61.50 Labor hours									
	15.63 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	46.931 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	46.931 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	46.931 cy	76	-	-		145	4.712 /cy		221
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	46.931 cy	211	-	-		352	12.001 /cy		563
	Excavation Spoils		287				497			784
	16.883 Labor hours									
	8.441 Equipment hours									
03000.005	Concrete in Place									
n	140 Concrete: Wall	89.50 cy	11,106	31,325	-		4,513	524.52 /cy		46,944
	Concrete in Place		11,106	31,325			4,513			46,944
	537.000 Labor hours									
	89.50 Equipment hours									
11284.000	Sluice Gates									
	4848 48" x 48" Sluice Gate	1.00 ea	9,544	16,134	-		-	25,678.00 /ea		25,678
	Sluice Gates		9,544	16,134						25,678
	400.000 Labor hours									
15210.010	DIP Totals									
	0 Total Weight (Zero Cost Item)	10,833.00 lbs	-	-	-		-			
	1 Weight of Pipe (Zero Cost Item)	8,968.00 lbs	-	-	-		-			
	2 Weight of Fittings (Zero Cost Item)	1,865.00 lbs	-	-	-		-			
15210.200	DIP CML Push-On Pipe									
	0 Unload Care & Protect Push-on DIP & Fittings	10,833.00 lbs	21	-	-		68	0.01 /lbs		89
	1 Weight of Push-on Pipe (Zero Cost Item)	8,968.00 lbs	-	-	-		-			
	2 Weight of Push-on Fittings (Zero Cost Item)	1,865.00 lbs	-	-	-		-			
	5 Layout Push-on DIP & Fitting	80.00 lf	18	-	-		-	0.23 /lf		18
n	224 DIP CML, Push-On, Class 52, 24"	80.00 lf	764	5,560	-		-	79.05 /lf		6,324
n	2AAUU DIP CML, Push-on, 90 Bend, 24"	1.00 ea	217	2,663	-		-	2,879.30 /ea		2,879
n	AAUU DIP CML, Push-on, 45 Bend, 24"	1.00 ea	213	2,000	-		-	2,213.20 /ea		2,213

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
	DIP CML Push-On Pipe		1,233		10,223				68		11,523
	52.02 Labor hours										
	1.192 Equipment hours										
15230.100	Concrete Pipe (RCP)										
n A054	RCP 90 Bend 54	1.00 ea	388		750		-		-	1,137.80 /ea	1,138
n B054	RCP 45 Bend 54	1.00 ea	388		750		-		-	1,137.80 /ea	1,138
	Concrete Pipe (RCP)		776		1,500						2,276
	32.52 Labor hours										
	04 Chlorine Contact Tank No. 2		24,908		62,531		0		7,060		94,499
	1,141.49 Labor hours										
	125.683 Equipment hours										

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
05 Return Activated Sludge Pump Station										
02000.005	Sitework Allowance									
	20 Allowance for passing around 5 existing pipes	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Allowance to Install Wye on existing 24"line	1.00 ls	-	-	1,500		-	1,500.00 /ls		1,500
	Sitework Allowance				6,500					6,500
02250.250	Sheet Piling									
	1 Design Shoring System-Minor	3.00 ls	-	-	3,000		-	1,000.00 /ls		3,000
	100 Survey & Layout Shoring	172.00 lf	3	-	-		-	0.02 /lf		3
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	2,580.00 sf	13,370	14,990	-		17,658	17.84 /sf		46,017
	1045 Install & Remove Wales/Struts/Connectors	2.84 ton	689	2,611	-		910	1,483.73 /ton		4,211
n	1050 Rent Steel Sheet Piling and Wales, first month	31.22 ton	-	9,478	-		-	303.611 /ton		9,478
	Sheet Piling		14,062	27,079	3,000		18,568			62,709
	463.20 Labor hours									
	115.76 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	287.132 cy	242	-	-		654	3.121 /cy		896
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	77.722 cy	132	-	-		257	5.011 /cy		389
n	A000 IMPORT MATERIAL (Summary)	10.55 CY	-	-	-		-			
n	A015 Import Gravel Fill	25.51 cy	-	383	143		-	20.60 /cy		525
n	z000 Shore Foundation Excavation BSF	565.49 bsf	270	-	-		565	1.48 /bsf		835
	Foundation Excavation		644	383	143		1,477			2,646
	35.951 Labor hours									
	13.875 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	1,290.00 lf	119	-	-		-	0.092 /lf		119
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	508.75 cy	1,029	-	-		2,898	7.72 /cy		3,927
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	990.71 cy	501	-	-		2,191	2.72 /cy		2,692
n	3130 Trench Bedding-Excavator- 130 HP	46.00 cy	93	-	-		270	7.901 /cy		363
n	3240 Trench Bedding-Excavator- 240 HP	61.60 cy	93	-	-		311	6.56 /cy		404
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	136.024 cy	440	-	-		1,280	12.641 /cy		1,720
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	176.65 cy	429	-	-		1,425	10.492 /cy		1,853
n	5130 Trench Native Backfill- Loader C938 3cy	1,007.50 cy	911	-	-		2,868	3.75 /cy		3,779
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	420.271 cy	-	14,794	-		-	35.20 /cy		14,794
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	491.96 cy	690	-	-		1,326	4.10 /cy		2,016
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	491.96 cy	482	-	-		802	2.61 /cy		1,283
n	9616 Trench Shield- 6x16	3.06 u/mo	-	-	-		4,315	1,410.00 /u/mo		4,315
A006	Pipe Test	1,290.00 lf	953	1,032	-		-	1.54 /lf		1,985
C0Q0	Concrete Thrust Block, 14"	2.00 ea	181	50	-		-	115.67 /ea		231
C0R0	Concrete Thrust Block, 16"	10.00 ea	954	330	-		-	128.44 /ea		1,284
C0V0	Concrete Thrust Block, 24"	1.00 ea	107	86	-		-	193.37 /ea		193
	Trenching		6,983	16,292			17,684			40,958
	399.20 Labor hours									
	210.95 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	185.00 cy	-	-	23,125			125.00 /cy		23,125
	Drilling & Blasting				23,125					23,125
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	701.37 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	209.41 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	491.96 cy	-	-	-		-			
	46 Bore & Jack Spoils Spoils (Summary)	12.80 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	504.76 cy	814	-	-		1,564	4.712 /cy		2,378
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	209.41 cy	243	-	-		686	4.44 /cy		929
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	12.80 cy	222	-	-		369	46.203 /cy		591
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	491.96 cy	2,215	-	-		3,688	12.001 /cy		5,904
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	209.41 cy	131	-	-		303	2.071 /cy		434

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
Excavation Spoils			3,626				6,611		10,237
	212.58 Labor hours								
	106.29 Equipment hours								
02445.000	Boring & Jack Conduit								
0	Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
100	Excavate Jacking Pit	71.111 cy	129	-	-		349	6.731 /cy	479
105	Excavate Recieving Pit	35.56 cy	65	-	-		175	6.731 /cy	239
200	Shore Jacking/Receiving Pits	1,104.00 bsf	-	-	16,560		-	15.00 /bsf	16,560
300	Backfill Jacking/Receiving Pits	106.67 cy	522	-	-		1,091	15.12 /cy	1,613
400	Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n 5024	Bore & Jack Pipe 24	110.00 lf	-	-	26,400		-	240.00 /lf	26,400
7000	Grout Casing	7.111 cy	29	1,227	-		34	181.44 /cy	1,290
	Boring & Jack Conduit		1,323	1,838	47,960		1,649		52,771
	71.05 Labor hours								
	27.26 Equipment hours								
02446.000	Drainage Outflow To Head								
n 0	Mob/Demob Directional Drilling Equipment	1.00 ea	-	-	2,500		-	2,500.00 /ea	2,500
n 1016	Install 16" Pipe N.O.C.	170.00 lf	-	-	19,550		-	115.00 /lf	19,550
	Drainage Outflow To Head				22,050				22,050
02639.020	Storm Drainage Manholes								
0	Unload Care & Protect Manhole	1.00 ea	18	-	-		-	17.51 /ea	18
3600	Place & Shape Manhole Base & Inverts- 36"	1.00 ea	210	-	-		-	318.68 /ea	319
3610	Manhole 108" x 10' Deep	1.00 ea	113	2,581	-		-	2,693.24 /ea	2,693
	Storm Drainage Manholes		340	2,581					3,029
	21.00 Labor hours								
	4.00 Equipment hours								
02740.020	Asphalt Paving - Location								
30	Bitum Paving Sidewalks	14.00 sy	-	-	560		-	40.00 /sy	560
	Asphalt Paving - Location				560				560
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	350.00 sy	29	767	-		29	2.36 /sy	825
	Lawns & Grasses		29	767			29		825
	1.40 Labor hours								
	0.70 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	57.00 cy	4,126	17,670	-		1,552	409.61 /cy	23,348
n 110	Concrete: Pump Support Pad	1.00 cy	72	310	-		27	409.61 /cy	410
n 110	Concrete: Slab on Grade	19.00 cy	1,375	5,890	-		517	409.611 /cy	7,783
n 140	Concrete: Wall	175.00 cy	21,715	61,250	-		8,825	524.52 /cy	91,790
n 145	Concrete: Elevated Slab	76.00 cy	8,645	27,360	-		3,833	524.18 /cy	39,837
n 180	Concrete: Grout Fill - prevent grit deposition	1.00 cy	41	100	-		5	146.40 /cy	146
	Concrete in Place		35,975	112,580			14,759		163,314
	1,739.500 Labor hours								
	292.680 Equipment hours								
03150.010	Concrete Core & Saw								
c140	Core Drill 14" to 12" depth	1.00 ea	51	-	-		-	50.59 /ea	51
c160	Core Drill 16" to 12" depth	2.00 ea	101	-	-		-	50.60 /ea	101
	Concrete Core & Saw		152						152
	12.30 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	7.00 ea	537	8,936	-		-	1,353.171 /ea	9,472
	Hatch, Aluminum, 300psf		537	8,936					9,472
	22.40 Labor hours								
11000.005	Equipment Allowance								
5	Level Sensor	1.00 ea	484	1,500	-		-	1,984.20 /ea	1,984

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Equipment Allowance		484	1,500				1,984
	20.00 Labor hours							
	0.000 Equipment hours							
11210.000	PUMPS							
----	10HP Ras Pump	2.00 ea	5,446	16,000	-	-	10,722.80 /ea	21,446
	PUMPS		5,446	16,000				21,446
	240.000 Labor hours							
11217.100	Submersible Sump Pumps							
50	Sump Pump 50 gpm	1.00 ea	1,451	3,150	-	1,028	5,628.96 /ea	5,629
	Submersible Sump Pumps		1,451	3,150		1,028		5,629
	72.00 Labor hours							
	12.00 Equipment hours							
13000.005	Special Const Allowance							
5	SCADA Allowance to Operate Motorized Plug Valve	1.00 ea			10,000	-	10,000.00 /ea	10,000
5	SCADA Allowance for Operated Motorized Plug Valve	1.00 ls			10,000	-	10,000.00 /ls	10,000
	Special Const Allowance				20,000			20,000
13420.200	I&C Instruments							
n 05-FE-m014	14" Magnetic Flow Meter	1.00 ea	333	11,500	-	-	11,833.00 /ea	11,833
	I&C Instruments		333	11,500				11,833
	12.14 Labor hours							
15111.650	Plug Valve (C/D/I/BBM)							
n 200T	Plug Valve, MJ, 14"	3.00 ea	1,112	5,700	-	-	2,270.703 /ea	6,812
n 200U	Plug Valve, MJ, 16"	3.00 ea	1,270	9,300	-	-	3,523.34 /ea	10,570
n 200X	Plug Valve, MJ, 24"	1.00 ea	643	4,600	-	-	5,243.40 /ea	5,243
	Plug Valve (C/D/I/BBM)		3,026	19,600				22,626
	95.07 Labor hours							
15114.500	Check Valve (C/D/I/BBM)							
n C20T	Check Valve, Double Disc, MJ, 14"	2.00 ea	777	3,800	-	-	2,288.65 /ea	4,577
n C20U	Check Valve, Double Disc, MJ, 16"	2.00 ea	932	7,600	-	-	4,265.99 /ea	8,532
	Check Valve (C/D/I/BBM)		1,709	11,400				13,109
	53.70 Labor hours							
15119.600	Air/Vacuum Relief Valve							
n 100J	Air Release Valve, 14"	1.00 ea	94	200	-	-	293.93 /ea	294
n 100J	Air Release Valve, 16"	1.00 ea	94	200	-	-	293.93 /ea	294
	Air/Vacuum Relief Valve		188	400				588
	6.06 Labor hours							
15210.010	DIP Totals							
0	Total Weight (Zero Cost Item)	95,263.20 lbs	-	-	-	-		
1	Weight of Pipe (Zero Cost Item)	83,278.200 lbs	-	-	-	-		
2	Weight of Fittings (Zero Cost Item)	11,985.00 lbs	-	-	-	-		
15210.200	DIP CML Push-On Pipe							
0	Unload Care & Protect Push-on DIP & Fittings	95,263.20 lbs	184	-	-	600	0.01 /lbs	784
1	Weight of Push-on Pipe (Zero Cost Item)	83,278.200 lbs	-	-	-	-		
2	Weight of Push-on Fittings (Zero Cost Item)	11,985.00 lbs	-	-	-	-		
5	Layout Push-on DIP & Fitting	1,290.00 lf	293	-	-	-	0.23 /lf	293
n 214	DIP CML, Push-On, Class 52, 14"	562.00 lf	4,557	20,124	-	-	43.92 /lf	24,681
n 216	DIP CML, Push-On, Class 52, 16"	830.00 lf	6,931	34,732	-	-	50.20 /lf	41,664
n 224	DIP CML, Push-On, Class 52, 24"	118.00 lf	1,126	8,201	-	-	79.05 /lf	9,327
n 2AQQ	DIP CML, Push-on, 90 Bend, 14"	6.00 ea	751	5,625	-	-	1,062.713 /ea	6,376
n 2ARR	DIP CML, Push-on, 90 Bend, 16"	7.00 ea	982	8,138	-	-	1,302.74 /ea	9,119
n AAQQ	DIP CML, Push-on, 45 Bend, 14"	2.00 ea	241	1,525	-	-	882.76 /ea	1,766
n AARR	DIP CML, Push-on, 45 Bend, 16"	1.00 ea	134	950	-	-	1,083.62 /ea	1,084
n AAUU	DIP CML, Push-on, 45 Bend, 24"	1.00 ea	213	2,000	-	-	2,213.20 /ea	2,213
n CAQQ	DIP CML, Push-on, 22-1/2 Bend, 14"	1.00 ea	120	775	-	-	895.25 /ea	895
n CARR	DIP CML, Push-on, 22-1/2 Bend, 16"	1.00 ea	134	963	-	-	1,096.12 /ea	1,096
n FATT	DIP CML, Push-on, Tee BxB, 14"x 14"	2.00 ea	343	2,950	-	-	1,646.72 /ea	3,293
n FAUU	DIP CML, Push-on, Tee BxB, 16"x 16"	1.00 ea	196	1,825	-	-	2,020.89 /ea	2,021
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	1.00 ea	275	4,125	-	-	4,400.34 /ea	4,400

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
15210.200	DIP CML Push-On Pipe							
n KAUT	DIP, CML, Push-on, Reducer BxB, 16"x 14"	2.00 ea	258	1,850	-	-	1,053.79 /ea	2,108
	DIP CML Push-On Pipe		16,738	93,782		600		111,120
	705.024 Labor hours							
	10.48 Equipment hours							
16000.005	Electrical Allowance							
5	Electrical Allowance for Pumps	0.00 ls	0	0	0	-		
05 Return Activated Sludge Pump Station			93,044	327,786	123,338	62,406		606,683
	4,182.561 Labor hours							
	793.99 Equipment hours							

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
06 I&C								
13000.005	Special Const Allowance							
5	I&C Allowance	0.00	Is	0	0	-	-	-
06 I&C				0	0	0	0	0

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
07 Electrical							
16000.005	Electrical Allowance						
5	Electrical Allowance	0.00	Is	0	0	-	-
07 Electrical			0	0	0	0	0

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			Labor	Material	Subcontract	Equipment	Total		
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
08 Chemical Feed									
02220.030	Selective Site Demolition								
2734	Remove Asphalt Pavement, sidewalk	25.00 sy	39	-	-		78	4.684 /sy	117
	Selective Site Demolition		39				78		117
	2.38 Labor hours								
	1.90 Equipment hours								
02250.250	Sheet Piling								
2	Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000
100	Survey & Layout Shoring	80.00 lf	1	-	-		-	0.02 /lf	1
105	Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000
n 1025	Steel Sheet piling, 15' x 22psf, pulled & salvage	800.00 sf	4,146	4,648	-		5,475	17.84 /sf	14,269
1045	Install & Remove Wales/Struts/Connectors	0.88 ton	214	810	-		282	1,483.74 /ton	1,306
n 1050	Rent Steel Sheet Piling and Wales, first month	9.68 ton	-	2,939	-		-	303.600 /ton	2,939
	Sheet Piling		4,361	8,396	35,000		5,758		53,515
	143.653 Labor hours								
	35.893 Equipment hours								
02315.200	Foundation Excavation								
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	337.00 cy	284	-	-		768	3.121 /cy	1,052
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	162.00 cy	276	-	-		536	5.011 /cy	812
n A000	IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-		
n A015	Import Gravel Fill	8.333 cy	-	125	47		-	20.60 /cy	172
	Foundation Excavation		560	125	47		1,304		2,035
	37.413 Labor hours								
	21.95 Equipment hours								
02315.300	Trenching								
0	Survey & Stake Pipeline	231.00 lf	21	-	-		-	0.092 /lf	21
n 2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	111.153 cy	208	-	-		399	5.463 /cy	607
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	25.833 cy	20	-	-		55	2.90 /cy	75
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	26.84 cy	14	-	-		59	2.72 /cy	73
n 3090	Trench Bedding-Backhoe/Loader 95HP	15.35 cy	41	-	-		62	6.74 /cy	103
n 3130	Trench Bedding-Excavator- 130 HP	2.551 cy	5	-	-		15	7.903 /cy	20
n 3240	Trench Bedding-Excavator- 240 HP	1.403 cy	2	-	-		7	6.56 /cy	9
n 4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	25.451 cy	82	-	-		124	8.09 /cy	206
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	10.113 cy	33	-	-		95	12.641 /cy	128
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	5.562 cy	13	-	-		45	10.49 /cy	58
n 5090	Trench Native Backfill-Backhoe/Loader 95HP	25.451 cy	74	-	-		135	8.24 /cy	210
n 5130	Trench Native Backfill- Loader C938 3cy	24.00 cy	22	-	-		68	3.751 /cy	90
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	60.43 cy	-	2,127	-		-	35.20 /cy	2,127
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	78	-	-		150	3.28 /cy	228
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	69.541 cy	68	-	-		113	2.61 /cy	181
n 9616	Trench Shield- 6x16	0.06 u/mo	-	-	-		85	1,410.00 /u/mo	85
A002	Pipe Detectable/Non-Detectable Tape	200.00 lf	18	11	-		-	0.15 /lf	29
A006	Pipe Test	200.00 lf	148	160	-		-	1.54 /lf	308
C0a0	Concrete Thrust Block, 36"	2.00 ea	262	582	-		-	422.23 /ea	844
	Trenching		1,110	2,880			1,414		5,404
	65.81 Labor hours								
	28.633 Equipment hours								
02315.400	Drilling & Blasting								
1008	Hydraulic Hoe Ram -Medium	84.00 cy	-	-	12,600		-	150.00 /cy	12,600
	Drilling & Blasting				12,600				12,600
02315.500	Excavation Spoils								
0	EXCAVATION SPOILS (Grand Total)	244.541 cy	-	-	-		-		
40	Foundation Excavation Spoils (Summary)	175.00 cy	-	-	-		-		
45	Trenching Spoils (Summary)	69.541 cy	-	-	-		-		
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	69.541 cy	90	-	-		173	3.772 /cy	262
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	175.00 cy	203	-	-		573	4.44 /cy	777
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	69.541 cy	313	-	-		521	12.001 /cy	835
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	175.00 cy	110	-	-		253	2.071 /cy	364

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		<u>716</u>				<u>1,520</u>		<u>2,236</u>
	41.62 Labor hours								
	20.81 Equipment hours								
02720.150	Aggregate Base- Roads								
1116	Gravel Base - 6" thick - Driveway	3.00 cy	<u>9</u>	<u>27</u>	-		<u>43</u>	26.22 /cy	<u>79</u>
	Aggregate Base- Roads		<u>9</u>	<u>27</u>			<u>43</u>		<u>79</u>
	0.48 Labor hours								
	0.48 Equipment hours								
02740.020	Asphalt Paving - Location								
20	Bitum Paving Driveway	16.00 sy	-	-	253		-	15.80 /sy	253
30	Bitum Paving Sidewalks	25.00 sy	-	-	1,000		-	40.00 /sy	1,000
	Asphalt Paving - Location				<u>1,253</u>				<u>1,253</u>
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	89.00 sy	<u>7</u>	<u>195</u>	-		<u>7</u>	2.36 /sy	<u>210</u>
	Lawns & Grasses		<u>7</u>	<u>195</u>			<u>7</u>		<u>210</u>
	0.36 Labor hours								
	0.18 Equipment hours								
03000.005	Concrete in Place								
n 110	Concrete: Slab on Grade	34.00 cy	2,461	10,540	-		926	409.61 /cy	13,927
n 140	Concrete: Wall	66.00 cy	8,190	23,100	-		3,328	524.52 /cy	34,618
n 145	Concrete: Elevated Slab	34.00 cy	<u>3,867</u>	<u>12,240</u>	-		<u>1,715</u>	524.18 /cy	<u>17,822</u>
	Concrete in Place		<u>14,518</u>	<u>45,880</u>			<u>5,969</u>		<u>66,367</u>
	702.000 Labor hours								
	118.36 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	<u>307</u>	<u>5,106</u>	-		-	1,353.173 /ea	<u>5,413</u>
	Hatch, Aluminum, 300psf		<u>307</u>	<u>5,106</u>					<u>5,413</u>
	12.80 Labor hours								
08330.020	Rolling Alum Door Manual								
z005	Roll Door Manual (8"x8")	64.00 sf	<u>518</u>	<u>2,397</u>	-		-	45.542 /sf	<u>2,915</u>
	Rolling Alum Door Manual		<u>518</u>	<u>2,397</u>					<u>2,915</u>
	10.944 Labor hours								
11000.005	Equipment Allowance								
5	36" In Line Chemical Inductor w/ VFD	1.00 ea	<u>9,684</u>	<u>45,000</u>	-			54,684.00 /ea	<u>54,684</u>
	Equipment Allowance		<u>9,684</u>	<u>45,000</u>					<u>54,684</u>
	400.000 Labor hours								
	0.000 Equipment hours								
11220.100	Chemical Mixing Units								
01	Chemical Mixer	8.00 ea	<u>1,527</u>	<u>3,200</u>	-		-	590.88 /ea	<u>4,727</u>
	Chemical Mixing Units		<u>1,527</u>	<u>3,200</u>					<u>4,727</u>
	64.00 Labor hours								
11240.400	Polymer Store/Feed Equip								
0	Polymer Tote Containment	2.00 ea	968	1,600	-		685	1,626.32 /ea	3,253
00	Metering Pump/Poly Blend and Feed Pump	2.00 ea	12,407	28,264	-		-	20,335.60 /ea	40,671
----	1st Fill of Polymer or FeCl3 (3 day supply)	3.00 day	<u>600</u>	<u>1,800</u>	-		-	800.00 /day	<u>2,400</u>
	Polymer Store/Feed Equip		<u>13,975</u>	<u>31,664</u>			<u>685</u>		<u>46,324</u>
	592.00 Labor hours								
	8.00 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Polymer Shed - 14'high	468.00 sf			<u>35,100</u>			75.00 /sf	<u>35,100</u>
	Pre-Engineered Metal Bldg				<u>35,100</u>				<u>35,100</u>
15113.450	GV Knife Gate ValveCI/DI								
n 1249	Knife Gate Valve, Gear & Wheel Oper, flg, 8"	1.00 ea	190	700	-		-	890.28 /ea	890
n 160Z	Knife Gate Valve, Motor Oper,36"	3.00 ea	3,343	42,750	-		-	15,364.34 /ea	46,093

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
09 Chlorine Effluent										
02000.005 Sitework Allowance										
20	Connect to Existing Aeration Tank	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
20	Connect to Existing PCCP (9'deep)	1.00 ls	-	-	7,500		-	7,500.00 /ls		7,500
Sitework Allowance					12,500					12,500
02220.030 Selective Site Demolition										
2508	Remove 54"PCCP (9'deep)	12.00 lf	49	-	-		89	11.52 /lf		138
2734	Remove Concrete Walkway	20.00 sy	31	-	-		63	4.683 /sy		94
Selective Site Demolition					80		152			232
4.90 Labor hours										
2.96 Equipment hours										
02250.250 Sheet Piling										
1	Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
100	Survey & Layout Shoring	72.00 lf	1	-	-		-	0.02 /lf		1
n	1025 Steel Sheet piling, 15' x 22psf, pulled & salvage	1,080.00 sf	5,597	6,275	-		7,392	17.84 /sf		19,263
	1045 Install & Remove Wales/Struts/Connectors	1.19 ton	289	1,093	-		381	1,483.74 /ton		1,763
n	1050 Rent Steel Sheet Piling and Wales, first month	13.07 ton	-	3,968	-		-	303.604 /ton		3,968
Sheet Piling			5,886	11,335	1,000		7,773			25,994
193.90 Labor hours										
48.46 Equipment hours										
02315.200 Foundation Excavation										
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	120.00 cy	101	-	-		273	3.121 /cy		375
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	33.00 cy	56	-	-		109	5.011 /cy		165
n	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	12.00 cy	-	180	67		-	20.60 /cy		247
Foundation Excavation			157	180	67		383			787
10.36 Labor hours										
5.84 Equipment hours										
02315.300 Trenching										
0	Survey & Stake Pipeline	10.00 lf	1	-	-		-	0.092 /lf		1
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	18.66 cy	38	-	-		106	7.72 /cy		144
n	3130 Trench Bedding-Excavator- 130 HP	1.28 cy	3	-	-		8	7.90 /cy		10
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	5.06 cy	16	-	-		48	12.642 /cy		64
n	5130 Trench Native Backfill- Loader C938 3cy	9.41 cy	9	-	-		27	3.751 /cy		35
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	6.332 cy	-	223	-		-	35.204 /cy		223
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	13	-	-		25	4.10 /cy		38
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	9.25 cy	9	-	-		15	2.61 /cy		24
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14	1,410.00 /u/mo		14
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
Trenching			240	273			269			782
13.783 Labor hours										
4.23 Equipment hours										
02315.500 Excavation Spoils										
0	EXCAVATION SPOILS (Grand Total)	96.25 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	87.00 cy	-	-	-		-			
45	Trenching Spoils (Summary)	9.25 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	9.25 cy	15	-	-		29	4.712 /cy		44
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	87.00 cy	101	-	-		285	4.44 /cy		386
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	9.25 cy	42	-	-		69	12.00 /cy		111
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	87.00 cy	54	-	-		126	2.071 /cy		180
Excavation Spoils			212				509			721
12.27 Labor hours										
6.134 Equipment hours										
02720.100 Aggregate Base Course										
1180	Crushed Rock 1"	6.00 cy	17	61	-		86	27.47 /cy		165

Standard Estimate Report

TN, Knoxville FCWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		17	61			86		165
	0.96 Labor hours								
	0.96 Equipment hours								
02775.100	Concrete Sidewalks								
	4 4" Sidewalks	180.00 sf	-	-	1,440		-	8.00 /sf	1,440
	Concrete Sidewalks				1,440				1,440
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	278.00 sy	23	609	-		23	2.36 /sy	655
	Lawns & Grasses		23	609			23		655
	1.112 Labor hours								
	0.56 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Junction Structure	36.00 cy	4,467	12,600	-		1,815	524.52 /cy	18,883
	Concrete in Place		4,467	12,600			1,815		18,883
	216.000 Labor hours								
	36.00 Equipment hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77	1,277	-		-	1,353.20 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277					1,353
	3.20 Labor hours								
11284.000	Sluice Gates								
3636	36" x 36" Sluice Gate	1.00 ea	4,772	10,800	-		-	15,572.00 /ea	15,572
	Sluice Gates		4,772	10,800					15,572
	200.000 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	10.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	10.00 lf	2	-	-		-	0.24 /lf	2
	325 PCCP Equipment- Cat 325 Excavator	1.30 ch	25	-	-		144	130.09 /ch	169
n B036	Prestressed Concrete Cylinder Pipe (250#) 36	10.00 lf	334	1,080	-		-	141.404 /lf	1,414
	Prestr Conc Cylind-(PCCP)		362	1,080			144		1,586
	15.401 Labor hours								
	1.301 Equipment hours								
16000.005	Electrical Allowance								
	5 Electrical & SCADA Allowance for Motorized Gate	1.00 ls			10,000		-	10,000.00 /ls	10,000
	Electrical Allowance				10,000				10,000
	0.000 Labor hours								
	09 Chlorine Effluent		16,294	38,215	25,007		11,154		90,670
	671.880 Labor hours								
	106.433 Equipment hours								

Standard Estimate Report

TN, Knoxville FCWWTP

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Estimate Totals

Description		Amount	Totals	Hours	Rate
Labor		1,521,424		64,912 hrs	
Material		4,666,035			
Subcontract		757,819			
Equipment		950,407		11,510 hrs	
Other		1,056			
Subtotal Direct Cost		7,896,741	7,896,741		
I&C		789,668			10.00 %
Electrical		1,184,502			15.00 %
		1,974,170	9,870,911		
Indirect Costs:					
Building Permits(% total cost)		76.068			0.40 %
Sales Tax (MEO)					
Builders Risk Ins % total cost		47.542			0.25 %
Gen Liability Ins % total cost		380.339			2.00 %
GC Bonds (% total cost)		190.170			1.00 %
Subtotal Prior to OH&P		694,119	10,565,030		
GC Field General Conditions		1,056.497			10.00 %
GC Indirects, OH & Profit		1,056.497			10.00 %
Subtotal		2,112,994	12,678,024		
Construction Contingency		3,169,492			25.00 %
Total Construction Cost		3,169,492	15,847,516		
Engineering, Permitting, Bond		3,169.492			20.00 %
Financial, Legal and Administration					
Total Program Cost		3,169,492	19,017,008		
Total			19,017,008		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Kuwahee Options

Standard Estimate Report

TN, Knoxville KWWTP

5/9/2007 11:41 AM

Knoxville, Tennessee
Kuwahee WWTP - Options 1
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville KWWTP
Estimator	MacIsaac
Labor rate table	SC07 Charleston Mean
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: Only nominal dewatering is needed. No finishes are included. Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt.</p>
Report format	<p>Sorted by 'Proj Area/Phase' 'Detail' summary Allocate add-ons Round unit prices Combine items Paginate</p>

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 UNOX Bypass										
01010.000	General Conditions									
	5 Assumption of 20% of Excavated Material is Contaminated	1,865.00 cy	-	-	46,625		-	25.00 /cy	46,625	46,625
	General Conditions				46,625					46,625
01590.000	Traffic/Pollution Control									
----	Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000	10,000
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Utilities (6"pw, 4"cw, 16" sludge, duct)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500	2,500
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 48" DIP - 11' deep	70.00 lf	200	-	-		217	5.96 /lf	417	417
	2512 Demo Existing Secondary Aeratio Influent Structure (86cy concrete)	1.00 ea		-	21,500			21,500.00 /ea	21,500	21,500
	2734 Remove Pavement/Concrete Walk	312.00 sy	855	-	-		977	5.87 /sy	1,832	1,832
	Selective Site Demolition		1,055		21,500		1,194			23,749
	36.64 Labor hours									
	27.212 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	10,000
	100 Survey & Layout Shoring	70.00 lf	2	-	-		-	0.03 /lf	2	2
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	25,000
	1030 Steel Sheeting,20' x 27psf, pulled & salvage	1,400.00 sf	8,641	9,016	-		9,582	19.46 /sf	27,239	27,239
	1045 Install & Remove Wales/Struts/Connectors	1.89 ton	547	1,739	-		606	1,530.13 /ton	2,892	2,892
n	1050 Rent Steel Sheet Piling and Wales, first month	20.79 ton	-	5,418	-		-	260.59 /ton	5,418	5,418
	Sheet Piling		9,189	16,172	35,000		10,188			70,550
	254.123 Labor hours									
	63.513 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	636.00 cy	916	-	-		1,449	3.72 /cy	2,366	2,366
	Foundation Excavation		916				1,449			2,366
	33.92 Labor hours									
	16.96 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	264.00 lf	30	-	-		-	0.12 /lf	30	30
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,180.67 cy	2,031	-	-		5,222	6.143 /cy	7,253	7,253
n	3240 Trench Bedding-Excavator- 240 HP	49.98 cy	129	-	-		252	7.622 /cy	381	381
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	253.16 cy	1,045	-	-		2,042	12.20 /cy	3,087	3,087
n	5130 Trench Native Backfill- Loader C938 3cy	630.94 cy	903	-	-		1,796	4.28 /cy	2,699	2,699
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	303.132 cy	-	10,670	-		-	35.20 /cy	10,670	10,670
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	549.73 cy	1,388	-	-		1,482	5.22 /cy	2,869	2,869
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	549.73 cy	1,096	-	-		896	3.624 /cy	1,992	1,992
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	76
	Trenching		6,623	10,670			11,765			29,058
	247.851 Labor hours									
	161.740 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	636.00 cy	3,020	-	95,400			154.75 /cy	98,420	98,420
	Drilling & Blasting		3,020		95,400					98,420
	101.76 Labor hours									
	50.88 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,185.73 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	636.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	549.73 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	549.73 cy	1,596	-	-		1,704	6.002 /cy	3,300	3,300

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount	Amount	Amount	Amount	Amount	Amount		Unit Cost	Amount
02315.500	Excavation Spoils										
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	636.00 cy	1,258	-	-			2,083		5.254 /cy	3,342
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	549.73 cy	5,044	-	-			4,122		16.673 /cy	9,165
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	636.00 cy	811	-	-			919		2.721 /cy	1,730
	Excavation Spoils		8,709					8,828			17,537
	263.12 Labor hours										
	131.56 Equipment hours										
02720.100	Aggregate Base Course										
	1180 Crushed Rock 1"	242.00 cy	316	2,474	-			929		15.37 /cy	3,720
	1230 Granular Fill	690.00 cy	3,383	8,252	-			9,934		31.26 /cy	21,570
	Aggregate Base Course		3,700	10,726				10,863			25,289
	120.73 Labor hours										
	120.73 Equipment hours										
02740.020	Asphalt Paving - Location										
n	10 Bitum Paving	242.00 sy	-	-	3,824			-		15.80 /sy	3,824
	Asphalt Paving - Location				3,824						3,824
02750.100	Concrete Paving										
z015	Concrete Pavement, Walkways	70.00 sy	230	800	-			53		15.48 /sy	1,084
	Concrete Paving		230	800				53			1,084
	7.63 Labor hours										
	0.77 Equipment hours										
02920.010	Lawns & Grasses										
n z004	Loam & Seeding w/Imported Material, 4"thk	303.00 sy	100	664	-			25		2.603 /sy	789
----	Restoration including plants & new trees	303.00 sy			4,545			-		15.00 /sy	4,545
	Lawns & Grasses		100	664	4,545			25			5,334
	3.03 Labor hours										
	0.61 Equipment hours										
03000.005	Concrete in Place										
n	140 Concrete: Secondary Aeration Influent Structure	86.00 cy	13,452	30,100	-			4,337		556.85 /cy	47,889
	Concrete in Place		13,452	30,100				4,337			47,889
	516.000 Labor hours										
	86.00 Equipment hours										
03150.010	Concrete Core & Saw										
e240	Core Drill 66"dia	1.00 ea	2,506	-	-					2,506.40 /ea	2,506
	Concrete Core & Saw		2,506								2,506
	104.000 Labor hours										
04000.015	Masonry Demolition										
	5 Masonry Demolition	320.00 sf	131	-	-			95		0.71 /sf	226
	Masonry Demolition		131					95			226
	4.80 Labor hours										
	4.80 Equipment hours										
04210.000	Clay Masonry Units										
n	8105 Brick Mortar Type S	24.312 cf	38	106	-			-		5.901 /cf	143
	8900 Clean Brick	320.00 sf	118	74	-			-		0.60 /sf	192
n 018A	Standard Face Brick - Common Bond	2,026.00 ea	1,671	972	-			-		1.31 /ea	2,644
	Clay Masonry Units		1,827	1,152							2,979
	66.002 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n JD7	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type JD-AL	1.00 ea	87	1,277	-			-		1,363.09 /ea	1,363
	Hatch, Aluminum, 300psf		87	1,277							1,363
	3.20 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
	0 Unload Care & Protect PCCP & Fittings	264.00 lf	1	-	-			2		0.01 /lf	3
	10 Layout Pipe & Fitting	264.00 lf	83	-	-			-		0.32 /lf	83
	460 PCCP Equipment- RT Crane 60 MT	58.08 ch	1,662	-	-			11,494		226.52 /ch	13,156
n B072	Prestressed Concrete Cylinder Pipe (250#) 66	264.00 lf	24,350	66,000	-			-		342.24 /lf	90,350
n K072	PCCP 90 Bend 66	1.00 ea	683	2,500	-			-		3,182.80 /ea	3,183

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Standard Estimate Report
TN, Knoxville KWWTP

Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment		Total	
			Amount		Amount		Amount		Amount		Unit Cost	Amount
15230.400	Prestr Conc Cylind-(PCCP)											
n L066	PCCP 45 Bend 66	2.00 ea	1,252		4,000						2,625.82 /ea	5,252
n m066	PCCP-Restrained Joint (weld) 66	6.00 ea	189		480		-		-		111.48 /ea	669
	Prestr Conc Cylind-(PCCP)		28,220		72,980				11,496			112,696
	901.72 Labor hours											
	58.11 Equipment hours											
01 UNOX Bypass			79,766		144,541		219,394		60,293			503,994
	2,664.52 Labor hours											
	722.88 Equipment hours											

Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total Amount
02 Secondary Storage									
02000.005	Sitework Allowance								
	20 Water Cannon	11.00 ea	-	-	44,000		-	4,000.00 /ea	44,000
	20 Protect the Existing Utilities	1.00 ls	-	-	5,000		-	5,000.00 /ls	5,000
	20 Structural Rehabilitation to Entire Settling Basin	1.00 ls	-	-	2,000,000		-	2,000,000.00 /ls	2,000,000
	Sitework Allowance				2,049,000				2,049,000
02220.030	Selective Site Demolition								
	2508 Remove 60" DIP	73.00 lf	209	-	-		226	5.96 /lf	435
	2508 Remove 48" DIP	86.00 lf	246	-	-		267	5.96 /lf	513
	2508 Remove 42" DIP	462.00 lf	1,321	-	-		1,432	5.96 /lf	2,753
	2508 Remove 36" DIP	330.00 lf	944	-	-		1,023	5.96 /lf	1,967
	3004 Demo Launderers	1,065.00 cy	3,655	-	-		5,424	8.53 /cy	9,079
	3004 Demo Concrete Weirs	9.00 cy	1,287	-	-		172	162.10 /cy	1,459
	3006 Demo Concrete Return Sludge Channel	477.00 cy	68,211	-	-		9,110	162.10 /cy	77,321
	3006 Demo Drain PS - 23vf	22.00 cy	3,146	-	-		420	162.10 /cy	3,566
	3012 Demo Concrete	417.00 cy	59,631	-	-		7,964	162.10 /cy	67,595
SP12	Sawcut Concrete	3,024.00 lf	12,034	-	-		12,192	8.011 /lf	24,226
SP12	Sawcut Concrete Weirs	125.00 lf	497	-	-		504	8.011 /lf	1,001
	Selective Site Demolition		151,181				38,735		189,916
	5,266.72 Labor hours								
	647.72 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	1,579.00 lf	181	-	-		-	0.12 /lf	181
	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	71.79 cy	242	-	-		258	6.96 /cy	500
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,540.52 cy	2,650	-	-		6,814	6.143 /cy	9,464
	3090 Trench Bedding-Backhoe/Loader 95HP	67.97 cy	333	-	-		275	8.951 /cy	608
	3240 Trench Bedding-Excavator- 240 HP	47.26 cy	122	-	-		238	7.622 /cy	360
	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	48.341 cy	284	-	-		235	10.74 /cy	519
	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	150.72 cy	622	-	-		1,216	12.20 /cy	1,838
	5090 Trench Native Backfill-Backhoe/Loader 95HP	-54.799 cy	(294)	-	-		(292)	10.681 /cy	(585)
	5130 Trench Native Backfill- Loader C938 3cy	1,292.55 cy	1,849	-	-		3,679	4.28 /cy	5,528
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	314.282 cy	-	11,063	-		-	35.20 /cy	11,063
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	374.56 cy	946	-	-		1,009	5.22 /cy	1,955
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	374.56 cy	747	-	-		610	3.624 /cy	1,358
	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	4.00 u/mo	-	-	-		304	76.00 /u/mo	304
A006	Pipe Test	1,579.00 lf	1,518	1,263	-		-	1.761 /lf	2,781
	Trenching		9,200	12,326			14,347		35,874
	336.201 Labor hours								
	188.16 Equipment hours								
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	374.56 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	374.56 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	374.56 cy	1,087	-	-		1,161	6.002 /cy	2,248
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	374.56 cy	3,437	-	-		2,808	16.673 /cy	6,245
	Excavation Spoils		4,524				3,969		8,493
	134.744 Labor hours								
	67.372 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock 1"	560.00 cy	732	5,725	-		2,150	15.37 /cy	8,607
	Aggregate Base Course		732	5,725			2,150		8,607
	23.893 Labor hours								
	23.893 Equipment hours								
02740.020	Asphalt Paving - Location								
	10 Bitum Paving	608.00 sy	-	-	9,606		-	15.80 /sy	9,606
	Asphalt Paving - Location				9,606				9,606
02920.010	Lawns & Grasses								
	z004 Loam & Seeding w/Imported Material, 4"thk	741.00 sy	244	1,623	-		62	2.603 /sy	1,929

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Lawns & Grasses		244	1,623			62		1,929
	7.41 Labor hours								
	1.482 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Walkway	107.00 cy	9,763	33,170	-		2,914	428.48 /cy	45,847
n	110 Concrete: Channel Inverts	417.00 cy	38,049	129,270	-		11,354	428.472 /cy	178,673
n	140 Concrete: Wetwell	183.00 cy	28,625	64,050	-		9,229	556.85 /cy	101,904
n	175 Concrete: Plug Secondary Walls (mixture of 72"dia - 36"dia - 15total)	8.00 cy	417	1,120	-		40	197.183 /cy	1,577
n	180 Concrete: Grout Fill	275.00 cy	14,339	27,500	-		1,387	157.183 /cy	43,225
	Concrete in Place		91,193	255,110			24,923		371,226
	3,498.000 Labor hours								
	494.260 Equipment hours								
04000.015	Masonry Demolition								
	5 Masonry Demolition	320.00 sf	131	-	-		95	0.71 /sf	226
	Masonry Demolition		131				95		226
	4.80 Labor hours								
	4.80 Equipment hours								
04210.000	Clay Masonry Units								
n	8105 Brick Mortar Type S	24.312 cf	38	106	-		-	5.901 /cf	143
	8900 Clean Brick	320.00 sf	118	74	-		-	0.60 /sf	192
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,671	972	-		-	1.31 /ea	2,644
	Clay Masonry Units		1,827	1,152					2,979
	66.002 Labor hours								
05140.410	Misc. Alum. Fabrications								
	0 Aluminum Weirs	100.00 lf			2,500			25.00 /lf	2,500
	Misc. Alum. Fabrications				2,500				2,500
05520.000	Handrail/Railing								
	103 3 Rail-Handrail Alum. w/Toe	828.00 lf	9,315	71,415	-		-	97.50 /lf	80,730
	Handrail/Railing		9,315	71,415					80,730
	207.00 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	87	1,277	-		-	1,363.12 /ea	1,363
	Hatch, Aluminum, 300psf		87	1,277					1,363
	3.20 Labor hours								
11200.010	Process Equipment N.O.C.								
A	1 Pumps	2.00 ea	30,221	60,000	-		-	45,110.40 /ea	90,221
	Process Equipment N.O.C.		30,221	60,000					90,221
	960.000 Labor hours								
11217.100	Submersible Sump Pumps								
	05 Sump Pump	1.00 ea	3,530	7,000	-		1,713	12,243.00 /ea	12,243
	Submersible Sump Pumps		3,530	7,000			1,713		12,243
	120.00 Labor hours								
	20.00 Equipment hours								
11284.000	Sluice Gates								
	1616 16" x 16" Sluice Gate, MO	5.00 ea	9,916	14,300	-		-	4,843.24 /ea	24,216
	Sluice Gates		9,916	14,300					24,216
	315.000 Labor hours								
13400.005	Measurement & Ctrl Instr								
-sub	Level Sensors	6.00 ea	1,623	10,350			-	1,995.492 /ea	11,973
-sub	Electrical/I&C	0.00 ls	-	-	0		-		
	Measurement & Ctrl Instr		1,623	10,350					11,973
	60.00 Labor hours								
15113.420	GV Double Disc Gate CI/DI								
n	001P Gate Valve, Push-on, Double Disk, NRS, 6"dia	9.00 ea	1,293	2,849	-		518	517.76 /ea	4,660

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	GV Double Disc Gate C/DI		1,293	2,849			518		4,660
	36.36 Labor hours								
	4.68 Equipment hours								
1511Z.000	Valve Accessories								
G006	6" Diameter Valve Box	9.00 ea	1,133	4,500	-		-	625.92 /ea	5,633
	Valve Accessories		1,133	4,500					5,633
	36.00 Labor hours								
15120.300	Bolt & Gaskets Sets								
n 111S	16-0/0" 150# A307 Steel Bolt Sets	2.50 ea	-	188	-		-	75.00 /ea	188
222S	16-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	2.50 ea	-	27	-		-	10.74 /ea	27
	Bolt & Gaskets Sets			214					214
15210.010	DIP Totals								
0	Total Weight (Zero Cost Item)	81,242.70 lbs	-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	67,927.70 lbs	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	13,315.00 lbs	-	-	-		-		
15210.100	DIP CML FL & GV CL53/250								
0	Unload Care & Protect Flanged/PE DIP & Fittings	1,151.00 lbs	4	-	-		7	0.01 /lbs	11
1	Weight of Flanged/PE Pipe (Zero Cost Item)	1,151.00 lbs	-	-	-		-		
10	Layout Flanged/PE DIP & Fitting	10.00 lf	3	-	-		-	0.31 /lf	3
20UC	DI Pipe, FLxPE, CL53, CML, 16" x 2'-0"	5.00 ea	1,346	2,106	-		-	690.42 /ea	3,452
	DIP CML FL & GV CL53/250		1,353	2,106			7		3,466
	42.98 Labor hours								
	0.13 Equipment hours								
15210.200	DIP CML Push-On Pipe								
0	Unload Care & Protect Push-on DIP & Fittings	80,091.70 lbs	264	-	-		505	0.01 /lbs	769
1	Weight of Push-on Pipe (Zero Cost Item)	66,776.70 lbs	-	-	-		-		
2	Weight of Push-on Fittings (Zero Cost Item)	13,315.00 lbs	-	-	-		-		
5	Layout Push-on DIP & Fitting	1,579.00 lf	484	-	-		-	0.31 /lf	484
n 206	DIP CML, Push-On, Class 52, 6"	1,069.00 lf	7,403	13,237	-		-	19.31 /lf	20,641
n 212	DIP CML, Push-On, Class 52, 12"	120.00 lf	1,171	3,342	-		-	37.61 /lf	4,513
n 216	DIP CML, Push-On, Class 52, 16"	170.00 lf	1,873	7,114	-		-	52.864 /lf	8,987
n 224	DIP CML, Push-On, Class 52, 24"	140.00 lf	1,763	9,730	-		-	82.094 /lf	11,493
n 230	DIP CML, Push-On, Class 52, 30"	80.00 lf	1,108	7,836	-		-	111.81 /lf	8,945
n 2AMM	DIP CML, Push-on, 90 Bend, 6"	4.00 ea	295	480	-		-	193.663 /ea	775
n 2APP	DIP CML, Push-on, 90 Bend, 12"	12.00 ea	1,745	4,080	-		-	485.44 /ea	5,825
n FAPK	DIP CML, Push-on, Tee BxB, 6"x 2"	11.00 ea	1,212	1,760	-		-	270.18 /ea	2,972
n FAPP	DIP CML, Push-on, Tee BxB, 6"x 6"	5.00 ea	551	900	-		-	290.18 /ea	1,451
n FAUU	DIP CML, Push-on, Tee BxB, 16"x 16"	1.00 ea	258	1,825	-		-	2,083.45 /ea	2,083
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	2.00 ea	727	8,250	-		-	4,488.28 /ea	8,977
n FAYU	DIP CML, Push-on, Tee BxB, 30"x 16"	2.00 ea	859	11,430	-		-	6,144.70 /ea	12,289
n KAXU	DIP, CML, Push-on, Reducer BxB, 24"x 16"	1.00 ea	253	1,638	-		-	1,890.91 /ea	1,891
n KAYX	DIP, CML, Push-on, Reducer BxB, 30"x 24"	1.00 ea	282	3,630	-		-	3,911.75 /ea	3,912
	DIP CML Push-On Pipe		20,249	75,252			505		96,006
	644.070 Labor hours								
	8.810 Equipment hours								
15241.100	PVC Schd Pipe & Fittings								
0	Unload Care & Protect Pipe/Fittings	60.00 lf	0	-	-		0	0.01 /lf	1
10	Layout Pipe & Fitting	60.00 lf	19	-	-		-	0.32 /lf	19
n 80E0	PVC Schd. 80 Pipe, 3.00"	60.00 lf	151	374	-		-	8.76 /lf	526
a010	PVC Joint Primer- Quart	0.07 qrt	-	1	-		-	15.30 /qrt	1
a020	PVC Solvent Cement Low VOC- Quart	0.07 qrt	-	1	-		-	22.00 /qrt	1
	PVC Schd Pipe & Fittings		170	377			0		547
	5.41 Labor hours								
	0.01 Equipment hours								
15400.131	Copper DWV								
9347	CU DWV Cleanout FtgxCO 3	1.00 ea	40	123	-		-	162.91 /ea	163
	Copper DWV		40	123					163
	1.27 Labor hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total
			Amount	Amount	Amount	Name	Amount
02 Secondary Storage			337,964	525,699	2,061,106	87,024	3,011,793
	11,769.050 Labor hours						
	1,461.305 Equipment hours						

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				Labor	Material	Subcontract		Equipment		Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
<div>03 Gravity Thickener</div>											
02220.030	Selective Site Demolition										
	2734 Remove Asphalt Pavement	1,000.00 sy		1,553	-	-		3,130	4.684 /sy	4,684	
	Selective Site Demolition			1,553				3,130		4,684	
	95.00 Labor hours										
	76.000 Equipment hours										
02250.250	Sheet Piling										
	2 Design Shoring System-Average	1.00 ls		-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	28.00 lf		1	-	-		-	0.03 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea		-	-	25,000		-	25,000.00 /ea	25,000	
	1025 Steel Sheeting,15' x 22pst, pulled & salvage	420.00 sf		2,592	2,083	-		2,875	17.98 /sf	7,550	
	1045 Install & Remove Wales/Struts/Connectors	0.462 ton		134	425	-		148	1,530.152 /ton	707	
n	1050 Rent Steel Sheet Piling and Wales, first month	5.082 ton		-	1,324	-		-	260.58 /ton	1,324	
	Sheet Piling			2,727	3,833	35,000		3,023		44,582	
	75.404 Labor hours										
	18.844 Equipment hours										
02315.200	Foundation Excavation										
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	4,349.47 cy		6,268	-	-		9,911	3.72 /cy	16,179	
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	500.00 cy		316	-	-		855	2.341 /cy	1,171	
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	1,528.284 cy		4,561	-	-		5,056	6.293 /cy	9,617	
n	A000 IMPORT MATERIAL (Summary)	2.00 CY		-	-	-		-			
n	A015 Import Gravel Fill	215.111 cy		-	3,227	1,205		-	20.60 /cy	4,431	
	Foundation Excavation			11,144	3,227	1,205		15,822		31,398	
	435.37 Labor hours										
	248.25 Equipment hours										
02315.300	Trenching										
	0 Survey & Stake Pipeline	930.00 lf		107	-	-		-	0.12 /lf	107	
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	1,292.870 cy		4,352	-	-		4,646	6.96 /cy	8,998	
n	3090 Trench Bedding-Backhoe/Loader 95HP	74.76 cy		366	-	-		303	8.951 /cy	669	
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	396.51 cy		2,331	-	-		1,928	10.74 /cy	4,259	
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	803.70 cy		4,308	-	-		4,276	10.681 /cy	8,584	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	471.262 cy		-	16,588	-		-	35.20 /cy	16,588	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy		1,235	-	-		1,318	5.22 /cy	2,553	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	489.174 cy		976	-	-		797	3.624 /cy	1,773	
A006	Pipe Test	930.00 lf		894	744	-		-	1.761 /lf	1,638	
A008	Pipe Locates (Pot Hole)	1.00 ea		226	50	-		27	303.13 /ea	303	
	Trenching			14,794	17,382			13,295		45,471	
	582.33 Labor hours										
	334.39 Equipment hours										
02315.500	Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	3,310.36 cy		-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	2,821.19 cy		-	-	-		-			
	45 Trenching Spoils (Summary)	489.174 cy		-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy		1,420	-	-		1,516	6.002 /cy	2,936	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	2,821.19 cy		5,582	-	-		9,241	5.254 /cy	14,823	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	500.00 cy		145	-	-		409	1.11 /cy	555	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	489.174 cy		4,488	-	-		3,668	16.673 /cy	8,156	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	2,821.19 cy		3,598	-	-		4,077	2.721 /cy	7,675	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	500.00 cy		313	-	-		723	2.071 /cy	1,036	
	Excavation Spoils			15,546				19,634		35,180	
	492.29 Labor hours										
	246.143 Equipment hours										
02446.000	Drainage Outflow To Head										
n	0 Mob/Demob Directional Drilling Equipment	2.00 ea		-	-	5,000		-	2,500.00 /ea	5,000	
n	1008 Install 8" Pipe DIP	60.00 lf		-	-	2,700		-	45.00 /lf	2,700	
n	1010 Install 10" Pipe DIP	120.00 lf		-	-	7,200		-	60.00 /lf	7,200	

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Drainage Outflow To Head						14,900				14,900
02720.150	Aggregate Base- Roads										
1116	Aggregate Base	300.00 cy	85		2,691		-		432	10.70 /cy	3,208
	Aggregate Base- Roads		85		2,691				432		3,208
	4.80 Labor hours										
	4.80 Equipment hours										
02740.020	Asphalt Paving - Location										
20	Bitum Paving	1,000.00 sy	-		-		8,000		-	8.00 /sy	8,000
	Asphalt Paving - Location						8,000				8,000
02920.010	Lawns & Grasses										
n z004	Loam & Seeding w/Imported Material, 4"thk	15,000.00 sy	4,937		32,850		-		1,253	2.603 /sy	39,040
	Lawns & Grasses		4,937		32,850				1,253		39,040
	150.00 Labor hours										
	30.00 Equipment hours										
03000.005	Concrete in Place										
n 110	Concrete: Slab on Grade	60.00 cy	5,475		18,600		-		1,634	428.48 /cy	25,709
n 120	Concrete: Slab on Grade Circular	353.954 cy	36,910		109,726		-		9,637	441.51 /cy	156,273
n 140	Concrete: Wall	290.00 cy	45,362		101,500		-		14,625	556.85 /cy	161,487
	Concrete in Place		87,747		229,826				25,896		343,468
	3,365.82 Labor hours										
	513.54 Equipment hours										
11000.015	Equipment Demolition										
101	Demo Selective Items-Each - Gravity Thickener	1.00 ea	119		-		-			119.28 /ea	119
3335	Wash Down/Disinfect Tank -Gravity THickener	200.00 sf	21		10		-		4	0.18 /sf	35
	Equipment Demolition		141		10				4		155
	6.67 Labor hours										
	1.67 Equipment hours										
11225.100	Gravity Thickener										
0	Unload & Protect Gravity Thickener	2.00 ea	744		-		-		792	767.80 /ea	1,536
00	Warehouse & Care of Gravity Thickener	2.00 u/mo	146		-		-		-	73.06 /u/mo	146
n 70	Gravity Thickener 70' Diameter	2.00 ea	138,942		270,000		-		147,831	278,386.650 /ea	556,773
6091	90 Ton Crane w/1cy Bucket	47.512 cy	45		-		-		367	8.681 /cy	412
F000	Swept-in Grout	47.512 cy	2,217		-		-		-	121.662 /cy	5,780
G100	Test & Check Gravity Thickener	2.00 ea	585		-		-		-	292.25 /ea	585
z900	Gravity Thickener Manufacturers Representative	6.00 day	-		4,800		-		-	1,750.00 /day	10,500
	Gravity Thickener		142,679		274,800		4,800		148,990		575,732
	4,622.61 Labor hours										
	754.17 Equipment hours										
11310.100	Submersible Sludge Pumps										
05	Thickened Sludge Pump	2.00 ea	1,412		4,000		-		685	3,048.60 /ea	6,097
	Submersible Sludge Pumps		1,412		4,000				685		6,097
	48.00 Labor hours										
	8.00 Equipment hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Pre-Engineered Metal Bldg - Sludge Pump Shelter	300.00 sf					22,500			75.00 /sf	22,500
	Pre-Engineered Metal Bldg						22,500				22,500
15111.650	Plug Valve (C/D/I/BBM)										
n 200P	Plug Valve, MJ, 6"	6.00 ea	1,214		2,550		-		-	627.382 /ea	3,764
n 200Q	Plug Valve, MJ, 8"	2.00 ea	450		1,150		-		-	800.04 /ea	1,600
	Plug Valve (C/D/I/BBM)		1,664		3,700						5,364
	47.38 Labor hours										
15114.500	Check Valve (C/D/I/BBM)										
n C20Q	Check Valve, Double Disc, MJ, 8"	2.00 ea	493		600		-		-	546.59 /ea	1,093
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556		1,000		-		-	778.11 /ea	1,556

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- n FAQQ

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
04 Chemical Feed										
02220.030 Selective Site Demolition										
	2510 Demo 12'dia x 40'tall Steel Tank	1.00 ea		-	5,000			5,000.00 /ea		5,000
	2734 Remove Asphalt Pavement, 5"thk	189.00 sy	518	-	-		592	5.87 /sy		1,109
	3012 Demo Concrete Elevated Slab	22.00 cy	50	-	-		74	5.61 /cy		123
	Selective Site Demolition		567		5,000		665			6,233
	19.692 Labor hours									
	14.943 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	480.00 lf	55		-		-	0.12 /lf		55
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	583.87 cy	1,965	-	-		2,098	6.96 /cy		4,063
n	3090 Trench Bedding-Backhoe/Loader 95HP	36.543 cy	179	-	-		148	8.95 /cy		327
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	109.65 cy	645	-	-		533	10.741 /cy		1,178
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	109.65 cy	588	-	-		583	10.681 /cy		1,171
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	146.193 cy	-	5,146	-		-	35.20 /cy		5,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	370	-	-		395	5.22 /cy		765
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	146.48 cy	292	-	-		239	3.624 /cy		531
A002	Pipe Detectable/Non-Detectable Tape	480.00 lf	55	26	-		-	0.17 /lf		81
A006	Pipe Test	480.00 lf	461	384	-		-	1.761 /lf		845
	Trenching		4,610	5,556			3,996			14,163
	179.20 Labor hours									
	91.695 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	146.48 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	146.48 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	425	-	-		454	6.002 /cy		879
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	146.48 cy	1,344	-	-		1,098	16.673 /cy		2,442
	Excavation Spoils		1,769				1,552			3,321
	52.694 Labor hours									
	26.35 Equipment hours									
02740.020 Asphalt Paving - Location										
n	10 Bitum Paving	189.00 sy	-	-	2,986		-	15.80 /sy		2,986
	Asphalt Paving - Location				2,986					2,986
03000.005 Concrete in Place										
n	145 Concrete: Elevated Slab - Flow Splitter Box	22.00 cy	3,154	7,920	-		1,109	553.82 /cy		12,184
	Concrete in Place		3,154	7,920			1,109			12,184
	121.000 Labor hours									
	22.00 Equipment hours									
03150.010 Concrete Core & Saw										
c 10	Core Drill 1" to 12" depth - Dewatering Wall	3.00 ea	58	-	-			19.28 /ea		58
c 10	Core Drill 1" to 12" depth - Flow Splitter Wall	3.00 ea	58	-	-			19.28 /ea		58
	Concrete Core & Saw		116							116
	4.80 Labor hours									
05000.001 Metals Allowance										
	5 Metals Allowance - Mount Chemical Induction System	1.00 ls			5,000		-	5,000.00 /ls		5,000
	Metals Allowance				5,000					5,000
05585.205 Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL - Chem Induction	1.00 ea	87	1,277	-		-	1,363.12 /ea		1,363
	Hatch, Aluminum, 300psf		87	1,277						1,363
	3.20 Labor hours									
11220.100 Chemical Mixing Units										
	02 Polymer Supply Mechanical Mixer	4.00 ea	3,778	6,000	-		-	2,444.40 /ea		9,778

Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total Amount
	Chemical Mixing Units		3,778	6,000					9,778
	120.000 Labor hours								
11240.400	Polymer Store/Feed Equip								
	0 Metering Pump/Poly Blend and Feed Pump	3.00 ea	21,182	42,000	-		10,276	24,486.00 /ea	73,458
	0 First Fill of Polymer	3.00 day	2,118	4,500	-		1,028	2,548.60 /day	7,646
	Polymer Store/Feed Equip		23,301	46,500			11,303		81,104
	792.00 Labor hours								
	132.00 Equipment hours								
11240.420	Storage Tanks								
	f110 Submerged Chemical Induction System	1.00 ls	23,536	40,000	-		-	63,536.00 /ls	63,536
	Storage Tanks		23,536	40,000					63,536
	800.000 Labor hours								
13000.005	Special Const Allowance								
	5 SCADA Allowance	1.00 ls			5,000		-	5,000.00 /ls	5,000
	5 Polymer Tote Containment	4.00 ea	433	3,680	-		-	1,028.20 /ea	4,113
	Special Const Allowance		433	3,680	5,000				9,113
	16.00 Labor hours								
15115.810	Diaphragm Valve PVC								
n 130I	PVC Diaphragm Valve, flg, 1"	9.00 ea	615	8,640	-		-	1,028.313 /ea	9,255
n 130K	PVC Diaphragm Valve, flg, 2"	6.00 ea	800	9,060	-		-	1,643.34 /ea	9,860
	Diaphragm Valve PVC		1,415	17,700					19,115
	38.73 Labor hours								
15241.100	PVC Schd Pipe & Fittings								
	0 Unload Care & Protect Pipe/Fittings	680.00 lf	2	-	-		4	0.01 /lf	7
	10 Layout Pipe & Fitting	680.00 lf	214	-	-		-	0.32 /lf	214
n 8080	PVC Schd. 80 Pipe, 1.00"	600.00 lf	944	792	-		-	2.894 /lf	1,736
n 80C0	PVC Schd. 80 Pipe, 2.00"	80.00 lf	176	245	-		-	5.264 /lf	421
n 8A80	PVC Sch 80. 90 Ell , 1.00"	18.00 ea	96	79	-		-	9.752 /ea	176
n 8AC0	PVC Sch 80. 90 Ell , 2.00"	11.00 ea	93	84	-		-	16.12 /ea	177
n 8F88	PVC Sch 80. Tee , 1.00"	12.00 ea	87	95	-		-	15.13 /ea	182
n 8FCC	PVC Sch 80. Tee , 2.00"	7.00 ea	82	190	-		-	38.754 /ea	271
a010	PVC Joint Primer- Quart	1.21 qrt	-	19	-		-	15.35 /qrt	19
a020	PVC Solvent Cement Low VOC- Quart	1.21 qrt	-	26	-		-	21.90 /qrt	26
	PVC Schd Pipe & Fittings		1,695	1,529			4		3,229
	53.855 Labor hours								
	0.075 Equipment hours								
15400.005	Plumbing Allowance								
	5 Plumbing Allowance - Hook Plant Water to Poly System	1.00 ls			5,000		-	5,000.00 /ls	5,000
	Plumbing Allowance				5,000				5,000
16000.005	Electrical Allowance								
	5 Electrical Allowance - Wire Chemical Induction to Controls	1.00 ls	0	0	25,000		-	25,000.00 /ls	25,000
	Electrical Allowance				25,000				25,000
	0.000 Labor hours								
	04 Chemical Feed		64,460	130,162	47,986		18,631		261,239
	2,201.171 Labor hours								
	287.06 Equipment hours								

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Standard Estimate Report
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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
06 I&C								
13000.005	Special Const Allowance							
5	I&C Allowance	0.00	Is	0	0	-		-
06 I&C			0	0	0		0	0

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Standard Estimate Report
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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
07 Electrical								
16000.005	Electrical Allowance							
5	Electrical Allowance	0.00	ls	0	0	0		-
07 Electrical			0	0	0		0	0

Standard Estimate Report

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	776,443		26,871 hrs	
Material	1,393,246			
Subcontract	2,414,891			
Equipment	398,302		4,710 hrs	
Other	4,463			
Subtotal Direct Cost	4,987,345	4,987,345		
I&C	498,737			10.00 %
Electrical	748,105			15.00 %
	1,246,842	6,234,187		
Indirect Costs:				
Building Permits(% total cost)	52,180			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	32,612			0.25 %
Gen Liability Ins % total cost	260,898			2.00 %
GC Bonds (% total cost)	130,449			1.00 %
Subtotal Prior to OH&P	476,139	6,710,326		
GC Field General Conditions	671,035			10.00 %
GC Indirects, OH & Profit	671,035			10.00 %
Subtotal	1,342,070	8,052,396		
Construction Contingency	2,818,346			35.00 %
Total Construction Cost	2,818,346	10,870,742		
Engineering, Permitting, Bond	2,174,153			20.00 %
Financial, Legal and Administration				
Total Program Costs	2,174,153	13,044,895		
Total		13,044,895		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Standard Estimate Report

TN, Knoxville KWWTP

5/9/2007 11:40 AM

Knoxville, Tennessee
Kuwahee WWTP - Options 2
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville KWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: No rock excavation is required. Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) No finishes are included. Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt.</p>
Report format	<p>Sorted by 'Proj Area/Phase'</p> <p>'Detail' summary</p> <p>Allocate add-ons</p> <p>Round unit prices</p> <p>Combine items</p> <p>Paginate</p>

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 UNOX Bypass										
01010.000	General Conditions									
	5 Assumption of 20% of Excavated Material is Contaminated	2,590.00 cy	-	-	64,750		-	25.00 /cy	64,750	
	General Conditions				64,750					64,750
01590.000	Traffic/Pollution Control									
----	Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000	
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Utilities (6"pw, 4"cw, 16" sludge, duct)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500	
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 48" DIP - 11' deep	70.00 lf	114	-	-		217	4.731 /lf	331	
	2512 Demo Existing Secondary Aeratio Influent Structure (86cy concrete)	1.00 ea		-	21,500			21,500.00 /ea	21,500	
	2734 Remove Pavement/Concrete Walk	312.00 sy	485	-	-		977	4.684 /sy	1,461	
	Selective Site Demolition		599		21,500		1,194			23,293
	36.64 Labor hours									
	27.212 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	70.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
	1030 Steel Sheeting,20' x 27psf, pulled & salvage	1,400.00 sf	7,255	9,016	-		9,582	18.47 /sf	25,853	
	1045 Install & Remove Wales/Struts/Connectors	1.89 ton	459	1,739	-		606	1,483.73 /ton	2,804	
n	1050 Rent Steel Sheet Piling and Wales, first month	20.79 ton	-	5,418	-		-	260.59 /ton	5,418	
	Sheet Piling		7,715	16,172	35,000		10,188			69,076
	254.123 Labor hours									
	63.513 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	636.00 cy	536	-	-		1,449	3.121 /cy	1,985	
	Foundation Excavation		536				1,449			1,985
	33.92 Labor hours									
	16.96 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	285.00 lf	26	-	-		-	0.092 /lf	26	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,274.583 cy	1,289	-	-		5,637	5.434 /cy	6,926	
n	3240 Trench Bedding-Excavator- 240 HP	53.951 cy	82	-	-		272	6.56 /cy	354	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	273.30 cy	663	-	-		2,204	10.492 /cy	2,867	
n	5130 Trench Native Backfill- Loader C938 3cy	681.13 cy	616	-	-		1,939	3.751 /cy	2,555	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	327.25 cy	-	11,519	-		-	35.20 /cy	11,519	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	832	-	-		1,599	4.10 /cy	2,432	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	593.46 cy	581	-	-		967	2.61 /cy	1,548	
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	
	Trenching		4,089	11,519			12,695			28,303
	267.56 Labor hours									
	174.61 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram	636.00 cy	1,775	-	95,400			152.79 /cy	97,175	
	Drilling & Blasting		1,775		95,400					97,175
	101.76 Labor hours									
	50.88 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,229.46 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	636.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	593.46 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	957	-	-		1,839	4.712 /cy	2,796	

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount	Amount	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02315.500	Excavation Spoils										
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	636.00 cy	185	-	-				521	1.11 /cy	706
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	593.46 cy	2,672	-	-				4,449	12.001 /cy	7,122
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	636.00 cy	398	-	-				919	2.071 /cy	1,317
	Excavation Spoils		4,212						7,729		11,941
	247.051 Labor hours										
	123.53 Equipment hours										
02720.100	Aggregate Base Course										
	1180 Crushed Rock 1"	242.00 cy	184	2,474	-				929	14.822 /cy	3,587
	1230 Granular Fill	690.00 cy	1,966	8,252	-				9,934	29.21 /cy	20,152
	Aggregate Base Course		2,150	10,726					10,863		23,739
	120.73 Labor hours										
	120.73 Equipment hours										
02740.020	Asphalt Paving - Location										
n	10 Bitum Paving	242.00 sy	-	-	3,824				-	15.80 /sy	3,824
	Asphalt Paving - Location				3,824						3,824
02750.100	Concrete Paving										
z015	Concrete Pavement, Walkways	70.00 sy	143	800	-				53	14.23 /sy	996
	Concrete Paving		143	800					53		996
	7.63 Labor hours										
	0.77 Equipment hours										
02920.010	Lawns & Grasses										
n z004	Loam & Seeding w/Imported Material, 4"thk	303.00 sy	63	664	-				25	2.481 /sy	752
----	Restoration including plants & new trees	303.00 sy			4,545				-	15.00 /sy	4,545
	Lawns & Grasses		63	664	4,545				25		5,297
	3.03 Labor hours										
	0.61 Equipment hours										
03000.005	Concrete in Place										
n	140 Concrete: Secondary Aeration Influent Structure	86.00 cy	10,671	30,100	-				4,337	524.52 /cy	45,108
	Concrete in Place		10,671	30,100					4,337		45,108
	516.000 Labor hours										
	86.00 Equipment hours										
03150.010	Concrete Core & Saw										
e240	Core Drill 66"dia	1.00 ea	1,283	-	-					1,283.36 /ea	1,283
	Concrete Core & Saw		1,283								1,283
	104.000 Labor hours										
04000.015	Masonry Demolition										
	5 Masonry Demolition	320.00 sf	75	-	-				95	0.531 /sf	170
	Masonry Demolition		75						95		170
	4.80 Labor hours										
	4.80 Equipment hours										
04210.000	Clay Masonry Units										
n	8105 Brick Mortar Type S	24.312 cf	32	106	-				-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102	74	-				-	0.55 /sf	175
n 018A	Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-				-	1.19 /ea	2,411
	Clay Masonry Units		1,573	1,152							2,725
	66.002 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n JD7	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type JD-AL	1.00 ea	77	1,277	-				-	1,353.17 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277							1,353
	3.20 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
	0 Unload Care & Protect PCCP & Fittings	285.00 lf	1	-	-				2	0.01 /lf	2
	10 Layout Pipe & Fitting	285.00 lf	68	-	-				-	0.24 /lf	68
	460 PCCP Equipment- RT Crane 60 MT	62.70 ch	1,134	-	-				12,408	215.984 /ch	13,542
n B072	Prestressed Concrete Cylinder Pipe (250#) 66	285.00 lf	19,924	71,250	-				-	319.910 /lf	91,174
n K072	PCCP 90 Bend 66	1.00 ea	517	2,500	-				-	3,017.31 /ea	3,017

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
15230.400	Prestr Conc Cylind-(PCCP)							
n L066	PCCP 45 Bend 66	2.00 ea	948	4,000	-	-	2,474.14 /ea	4,948
n m066	PCCP-Restrained Joint (weld) 66	6.00 ea	143	480	-	-	103.86 /ea	623
	Prestr Conc Cylind-(PCCP)		22,735	78,230		12,410		113,376
	968.081 Labor hours							
	62.731 Equipment hours							
01 UNOX Bypass			57,696	150,640	237,519	61,038		506,893
	2,734.52 Labor hours							
	732.33 Equipment hours							

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
02 Primary Redirect										
01590.000	Traffic/Pollution Control									
	5 Traffic Control	1.00 ls	108		10,000		-	10,107.68 /ls		10,108
	Traffic/Pollution Control		108		10,000					10,108
	8.00 Labor hours									
02000.005	Sitework Allowance									
	20 Protect Existing Utilities (6"CIP WS, 10"CIP SFPE, 48" RCP San)	1.00 ls	-	-	2,500		-	2,500.00 /ls		2,500
	20 Connect to Existing Basin	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	Sitework Allowance				7,500					7,500
02220.030	Selective Site Demolition									
	2508 Remove 72" Steel Pipe (21vf)	70.00 lf	114	-	-		217	4.731 /lf		331
	2514 Demo Railroad Lines	70.00 lf	343	-	-		891	17.63 /lf		1,234
	2734 Remove Asphalt Pavement, 5"thk	333.00 sy	517	-	-		1,042	4.684 /sy		1,560
	3006 Demo Concrete Return Sludge Channel	66.00 cy	5,386	-	-		1,261	100.70 /cy		6,646
	Selective Site Demolition		6,360				3,411			9,771
	389.64 Labor hours									
	45.71 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	35.00 lf	3	-	-		-	0.092 /lf		3
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	136.111 cy	138	-	-		602	5.434 /cy		740
	3240 Trench Bedding-Excavator- 240 HP	5.761 cy	9	-	-		29	6.56 /cy		38
	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	26.80 cy	65	-	-		216	10.492 /cy		281
	5130 Trench Native Backfill- Loader C938 3cy	81.38 cy	74	-	-		232	3.75 /cy		305
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	32.56 cy	-	1,146	-		-	35.20 /cy		1,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	54.733 cy	77	-	-		148	4.10 /cy		224
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	54.733 cy	54	-	-		89	2.61 /cy		143
	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo		76
	Trenching		419	1,146			1,392			2,956
	27.31 Labor hours									
	17.984 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram	144.00 cy	402	-	21,600			152.79 /cy		22,002
	Drilling & Blasting		402		21,600					22,002
	23.04 Labor hours									
	11.52 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	54.733 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	54.733 cy	-	-	-		-			
	46 Bore & Jack Spoils Spoils (Summary)	136.14 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	190.87 cy	308	-	-		592	4.712 /cy		899
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	136.14 cy	613	-	-		1,021	12.001 /cy		1,634
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	54.733 cy	246	-	-		410	12.001 /cy		657
	Excavation Spoils		1,167				2,023			3,190
	68.663 Labor hours									
	34.332 Equipment hours									
02445.000	Boring & Jack Conduit									
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea		5,000
	100 Excavate Jacking Pit	453.333 cy	824	-	-		2,227	6.731 /cy		3,051
	105 Excavate Recieving Pit	75.56 cy	137	-	-		371	6.731 /cy		509
	200 Shore Jacking/Receiving Pits	2,720.00 bsf	-	-	40,800		-	15.00 /bsf		40,800
	300 Backfill Jacking/Receiving Pits	528.89 cy	2,589	-	-		5,407	15.12 /cy		7,996
	400 Jacking Slab & Reaction Block	11.971 cy	2,602	2,753	-		-	447.373 /cy		5,356
	5072 Bore & Jack Pipe 72	130.00 lf	-	-	120,900		-	930.00 /lf		120,900
	7000 Grout Casing	59.56 cy	244	10,274	-		288	181.434 /cy		10,800

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Boring & Jack Conduit		6,397		13,027		166,700		8,294		194,418
	346.16 Labor hours										
	137.19 Equipment hours										
02720.100	Aggregate Base Course										
1180	Crushed Rock	222.00 cy	169		2,270		-		852	14.822 /cy	3,291
1230	Granular Fill	144.00 cy	410		1,722		-		2,073	29.21 /cy	4,206
	Aggregate Base Course		579		3,992				2,925		7,496
	32.512 Labor hours										
	32.512 Equipment hours										
02740.020	Asphalt Paving - Location										
n	10 Bitum Paving	333.00 sy	-		-		5,261		-	15.80 /sy	5,261
	Asphalt Paving - Location						5,261				5,261
02920.010	Lawns & Grasses										
n	z004 Loam & Seeding w/Imported Material, 4"thk	311.00 sy	65		681		-		26	2.481 /sy	772
	Lawns & Grasses		65		681				26		772
	3.11 Labor hours										
	0.622 Equipment hours										
03000.005	Concrete in Place										
n	140 Concrete: Primary Redirect Junction Chamber	75.00 cy	9,306		26,250		-		3,782	524.52 /cy	39,339
	Concrete in Place		9,306		26,250				3,782		39,339
	450.000 Labor hours										
	75.00 Equipment hours										
04210.000	Clay Masonry Units										
n	8105 Brick Mortar Type S	24.312 cf	32		106		-		-	5.69 /cf	138
	8900 Clean Brick	320.00 sf	102		74		-		-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439		972		-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573		1,152						2,725
	66.002 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77		1,277		-		-	1,353.17 /ea	1,353
	Hatch, Aluminum, 300psf		77		1,277						1,353
	3.20 Labor hours										
11284.000	Sluice Gates										
5454	54" x 54" Sluice Gate, MO	2.00 ea	25,005		49,200		-		-	37,102.64 /ea	74,205
	Sluice Gates		25,005		49,200						74,205
	1,048.00 Labor hours										
13000.005	Special Const Allowance										
5	SCADA Allowance for 2 gates & knife gate valve	1.00 ls					1,500		-	1,500.00 /ls	1,500
	Special Const Allowance						1,500				1,500
15220.302	A53 CW Pipe PE/GE/T&C/SW										
n	300h A53 CW Standard Pipe PE, 54"	130.00 lf	5,932		96,454		-		-	787.591 /lf	102,387
n	300k A53 CW Standard Pipe PE, 72"	110.00 lf	6,701		109,008		-		-	1,051.90 /lf	115,709
	A53 CW Pipe PE/GE/T&C/SW		12,633		205,462						218,095
	460.57 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
0	Unload Care & Protect PCCP & Fittings	35.00 lf	0		-		-		0	0.01 /lf	0
10	Layout Pipe & Fitting	35.00 lf	8		-		-		-	0.24 /lf	8
325	PCCP Equipment- Cat 325 Excavator	6.30 ch	122		-		-		698	130.09 /ch	820
n	B060 Prestressed Concrete Cylinder Pipe (250#) 60	35.00 lf	2,087		7,350		-		-	269.63 /lf	9,437
n	K060 PCCP 90 Bend 60	1.00 ea	431		2,100		-		-	2,531.15 /ea	2,531
	Prestr Conc Cylind-(PCCP)		2,648		9,450				698		12,796
	112.224 Labor hours										
	6.304 Equipment hours										
16000.005	Electrical Allowance										
5	Electrical Allowance for 2 gates & knife gate valve	0.00 ls	0		0		-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02 Primary Redirect			66,738	311,637	212,561		22,550		613,487
	3,038.42 Labor hours								
	361.17 Equipment hours								

Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
03 Secondary Storage										
02000.005	Sitework Allowance									
	20 Water Cannon	8.00 ea	-	32,000			-	4,000.00 /ea		32,000
	20 Protect the Existing Utilities	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	20 Structural Rehabilitation to Entire Settling Basin	1.00 ls	-	-	2,000,000		-	2,000,000.00 /ls		2,000,000
	Sitework Allowance			32,000	2,005,000					2,037,000
02220.030	Selective Site Demolition									
	2508 Remove 60" DIP	73.00 lf	119	-	-		226	4.731 /lf		345
	2508 Remove 48" DIP	86.00 lf	140	-	-		267	4.731 /lf		407
	2508 Remove 42"DIP	462.00 lf	754	-	-		1,432	4.731 /lf		2,186
	2508 Remove 36"DIP	330.00 lf	539	-	-		1,023	4.731 /lf		1,561
	3004 Demo Launderers	852.00 cy	69,523	-	-		16,273	100.70 /cy		85,796
	3004 Demo Concrete Weirs	7.00 cy	571	-	-		134	100.70 /cy		705
	3006 Demo Concrete Return Sludge Channel	416.00 cy	33,946	-	-		7,945	100.70 /cy		41,891
	3006 Demo Drain PS - 23vf	22.00 cy	1,795	-	-		420	100.70 /cy		2,215
	3012 Demo Concrete	333.00 cy	27,173	-	-		6,360	100.70 /cy		33,533
SP12	Sawcut Concrete	2,684.00 lf	5,704	-	-		10,821	6.16 /lf		16,526
SP12	Sawcut Concrete Weirs	100.00 lf	213	-	-		403	6.16 /lf		616
	Selective Site Demolition		140,477				45,304			185,781
	8,615.372 Labor hours									
	662.322 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	1,450.00 lf	134	-	-		-	0.092 /lf		134
	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	1,004.444 cy	1,878	-	-		3,609	5.463 /cy		5,488
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	2,044.91 cy	2,067	-	-		9,045	5.434 /cy		11,112
	3090 Trench Bedding-Backhoe/Loader 95HP	50.36 cy	135	-	-		204	6.74 /cy		339
	3240 Trench Bedding-Excavator- 240 HP	68.293 cy	104	-	-		344	6.56 /cy		448
	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	81.04 cy	261	-	-		394	8.09 /cy		655
	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	250.73 cy	608	-	-		2,022	10.492 /cy		2,631
	5090 Trench Native Backfill-Backhoe/Loader 95HP	865.433 cy	2,526	-	-		4,605	8.24 /cy		7,130
	5130 Trench Native Backfill- Loader C938 3cy	1,575.964 cy	1,425	-	-		4,486	3.751 /cy		5,911
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	450.42 cy	-	15,855	-		-	35.20 /cy		15,855
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	607.954 cy	853	-	-		1,638	4.10 /cy		2,491
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	607.954 cy	595	-	-		991	2.61 /cy		1,586
	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	5.00 u/mo	-	-	-		380	76.00 /u/mo		380
A006	Pipe Test	1,350.00 lf	998	1,080	-		-	1.54 /lf		2,078
	Trenching		11,584	16,935			27,718			56,237
	766.36 Labor hours									
	474.93 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	607.954 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	607.954 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	607.954 cy	980	-	-		1,884	4.712 /cy		2,865
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	607.954 cy	2,738	-	-		4,558	12.001 /cy		7,296
	Excavation Spoils		3,718				6,442			10,160
	218.71 Labor hours									
	109.353 Equipment hours									
02720.100	Aggregate Base Course									
	1180 Crushed Rock 1"	560.00 cy	425	5,725	-		2,150	14.822 /cy		8,301
	Aggregate Base Course		425	5,725			2,150			8,301
	23.893 Labor hours									
	23.893 Equipment hours									
02740.020	Asphalt Paving - Location									
	10 Bitum Paving	608.00 sy	-	-	9,606		-	15.80 /sy		9,606
	Asphalt Paving - Location				9,606					9,606
02920.010	Lawns & Grasses									
n z004	Loam & Seeding w/Imported Material, 4"thk	741.00 sy	154	1,623	-		62	2.481 /sy		1,839

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Lawns & Grasses		154		1,623				62		1,839
	7.41 Labor hours										
	1.482 Equipment hours										
03000.005	Concrete in Place										
n 110	Concrete: Walkway	72.00 cy	5,212		22,320		-		1,960	409.61 /cy	29,492
n 110	Concrete: Channel Inverts	333.00 cy	24,104		103,230		-		9,067	409.61 /cy	136,400
n 140	Concrete: Wetwell	183.00 cy	22,708		64,050		-		9,229	524.52 /cy	95,986
n 140	Concrete: Weir	11.00 cy	1,365		3,850		-		555	524.52 /cy	5,770
n 175	Concrete: Plug Secondary Walls (mixture of 72"dia - 36"dia - 13total)	7.00 cy	290		980		-		35	186.404 /cy	1,305
n 180	Concrete: Grout Fill	220.00 cy	9,100		22,000		-		1,109	146.41 /cy	32,209
	Concrete in Place		62,777		216,430				21,955		301,162
	3,035.500 Labor hours										
	435.40 Equipment hours										
04000.015	Masonry Demolition										
5	Masonry Demolition	320.00 sf	75		-		-		95	0.531 /sf	170
	Masonry Demolition		75						95		170
	4.80 Labor hours										
	4.80 Equipment hours										
04210.000	Clay Masonry Units										
n 8105	Brick Mortar Type S	24.312 cf	32		106		-		-	5.69 /cf	138
8900	Clean Brick	320.00 sf	102		74		-		-	0.55 /sf	175
n 018A	Standard Face Brick - Common Bond	2,026.00 ea	1,439		972		-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573		1,152						2,725
	66.002 Labor hours										
05140.410	Misc. Alum. Fabrications										
0	Aluminum Weirs	100.00 lf					2,500			25.00 /lf	2,500
	Misc. Alum. Fabrications						2,500				2,500
05520.000	Handrail/Railing										
103	3 Rail-Handrail Alum. w/Toe	552.00 lf	4,904		47,610		-		-	95.134 /lf	52,514
	Handrail/Railing		4,904		47,610						52,514
	138.00 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77		1,277		-		-	1,353.20 /ea	1,353
	Hatch, Aluminum, 300psf		77		1,277						1,353
	3.20 Labor hours										
11200.010	Process Equipment N.O.C.										
A 1	Pumps	2.00 ea	16,034		60,000		-		-	38,016.96 /ea	76,034
	Process Equipment N.O.C.		16,034		60,000						76,034
	672.00 Labor hours										
11217.100	Submersible Sump Pumps										
05	Sump Pump	1.00 ea	3,387		7,000		-		2,398	12,784.24 /ea	12,784
	Submersible Sump Pumps		3,387		7,000				2,398		12,784
	168.00 Labor hours										
	28.00 Equipment hours										
11284.000	Sluice Gates										
1616	16" x 16" Sluice Gate, MO	5.00 ea	7,516		14,300		-		-	4,363.18 /ea	21,816
	Sluice Gates		7,516		14,300						21,816
	315.000 Labor hours										
13400.005	Measurement & Ctrl Instr										
-sub	Level Sensors	5.00 ea	1,927		8,625				-	2,110.40 /ea	10,552
-sub	Electrical/I&C	1.00 ls	-		-		7,500		-	7,500.00 /ls	7,500
	Measurement & Ctrl Instr		1,927		8,625		7,500				18,052
	50.00 Labor hours										
15113.420	GV Double Disc Gate C/DI										
n 001P	Gate Valve, Push-on, Double Disk, NRS, 6"dia	6.00 ea	730		1,899		-		345	495.782 /ea	2,975

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	GV Double Disc Gate C/DI		730		1,899				345		2,975
	24.24 Labor hours										
	3.12 Equipment hours										
1511Z.000	Valve Accessories										
G006	6" Diameter Valve Box	6.00 ea	573		1,800		-		-	395.44 /ea	2,373
	Valve Accessories		573		1,800						2,373
	24.00 Labor hours										
15120.300	Bolt & Gaskets Sets										
n 111S	16-0/0" 150# A307 Steel Bolt Sets	2.00 ea	-		150		-		-	75.00 /ea	150
n 111d	66-0/0" 150# A307 Steel Bolt Sets	0.50 ea	-		750		-		-	1,500.00 /ea	750
n 111d	74-0/0" 150# A307 Steel Bolt Sets	0.50 ea	-		750		-		-	1,500.00 /ea	750
222S	16-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	2.00 ea	-		21		-		-	10.74 /ea	21
222c	64-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	0.50 ea	-		36		-		-	72.00 /ea	36
222c	72-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	0.50 ea	-		36		-		-	72.00 /ea	36
	Bolt & Gaskets Sets				1,743						1,743
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	73,313.40 lbs	-		-		-		-		
1	Weight of Pipe (Zero Cost Item)	62,533.40 lbs	-		-		-		-		
2	Weight of Fittings (Zero Cost Item)	10,780.00 lbs	-		-		-		-		
15210.100	DIP CML FL & GV CL53/250										
0	Unload Care & Protect Flanged/PE DIP & Fittings	6,658.80 lbs	13		-		-		42	0.01 /lbs	55
1	Weight of Flanged/PE Pipe (Zero Cost Item)	6,658.80 lbs	-		-		-		-		
10	Layout Flanged/PE DIP & Fitting	12.00 lf	3		-		-		-	0.23 /lf	3
20UC	DI Pipe, FLxPE, CL53, CML, 16" x 2'-0"	4.00 ea	816		1,685		-		-	625.183 /ea	2,501
20FC	DI Pipe, FLxPE, CL53, CML, 72" x 2'-0"	2.00 ea	815		13,025		-		-	6,920.16 /ea	13,840
	DIP CML FL & GV CL53/250		1,646		14,710				42		16,399
	69.212 Labor hours										
	0.732 Equipment hours										
15210.200	DIP CML Push-On Pipe										
0	Unload Care & Protect Push-on DIP & Fittings	66,654.600 lbs	129		-		-		420	0.01 /lbs	548
1	Weight of Push-on Pipe (Zero Cost Item)	55,874.60 lbs	-		-		-		-		
2	Weight of Push-on Fittings (Zero Cost Item)	10,780.00 lbs	-		-		-		-		
5	Layout Push-on DIP & Fitting	1,350.00 lf	306		-		-		-	0.23 /lf	306
n 206	DIP CML, Push-On, Class 52, 6"	792.00 lf	4,157		9,807		-		-	17.632 /lf	13,965
n 212	DIP CML, Push-On, Class 52, 12"	252.00 lf	1,863		7,018		-		-	35.242 /lf	8,881
n 216	DIP CML, Push-On, Class 52, 16"	156.00 lf	1,302		6,528		-		-	50.194 /lf	7,830
n 224	DIP CML, Push-On, Class 52, 24"	140.00 lf	1,336		9,730		-		-	79.05 /lf	11,066
n 230	DIP CML, Push-On, Class 52, 30"	10.00 lf	105		980		-		-	108.45 /lf	1,084
n 2AMM	DIP CML, Push-on, 90 Bend, 6"	2.00 ea	112		240		-		-	175.81 /ea	352
n 2APP	DIP CML, Push-on, 90 Bend, 12"	12.00 ea	1,322		4,080		-		-	450.19 /ea	5,402
n FAPK	DIP CML, Push-on, Tee BxB, 6"x 2"	8.00 ea	668		1,280		-		-	243.51 /ea	1,948
n FAPP	DIP CML, Push-on, Tee BxB, 6"x 6"	2.00 ea	167		360		-		-	263.51 /ea	527
n FAUU	DIP CML, Push-on, Tee BxB, 16"x 16"	1.00 ea	196		1,825		-		-	2,020.89 /ea	2,021
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	2.00 ea	550		8,250		-		-	4,400.23 /ea	8,800
n FAYU	DIP CML, Push-on, Tee BxB, 30"x 16"	1.00 ea	326		5,715		-		-	6,040.55 /ea	6,041
n KAXU	DIP, CML, Push-on, Reducer BxB, 24"x 16"	1.00 ea	192		1,638		-		-	1,829.49 /ea	1,829
n KAYX	DIP, CML, Push-on, Reducer BxB, 30"x 24"	1.00 ea	213		3,630		-		-	3,843.46 /ea	3,843
	DIP CML Push-On Pipe		12,945		61,080				420		74,445
	545.252 Labor hours										
	7.332 Equipment hours										
15230.400	Prestr Conc Cylind-(PCCP)										
0	Unload Care & Protect PCCP & Fittings	100.00 lf	0		-		-		1	0.01 /lf	1
10	Layout Pipe & Fitting	100.00 lf	24		-		-		-	0.24 /lf	24
n B074	Prestressed Concrete Cylinder Pipe (250#) 54	100.00 lf	5,011		19,000		-		-	240.11 /lf	24,011
n K078	PCCP 90 Bend 78	2.00 ea	1,121		5,600		-		-	3,360.47 /ea	6,721
	Prestr Conc Cylind-(PCCP)		6,156		24,600				1		30,756
	257.991 Labor hours										
	0.011 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
0	Unload Care & Protect Pipe/Fittings	60.00 lf	0		-		-		0	0.01 /lf	1
10	Layout Pipe & Fitting	60.00 lf	14		-		-		-	0.24 /lf	14

15241.100	PVC Schd Pipe & Fittings									
n	80E0	PVC Schd. 80 Pipe, 3.00"	60.00	lf	114	374	-	-	8.15 /lf	489
	a010	PVC Joint Primer- Quart	0.07	qrt	-	1	-	-	15.30 /qrt	1
	a020	PVC Solvent Cement Low VOC- Quart	0.07	qrt	-	1	-	-	22.00 /qrt	1
	PVC Schd Pipe & Fittings				129	377		0		506
	5.41	Labor hours								
	0.01	Equipment hours								
15400.131	Copper DWV									
	9347	CU DWV Cleanout FtgxC0 3	1.00	ea	25	123	-	-	147.63 /ea	148
	Copper DWV				25	123				148
	1.27	Labor hours								
03 Secondary Storage					276,831	519,009	2,024,606		106,932	2,927,379
	15,011.612	Labor hours								
	1,751.38	Equipment hours								

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				Labor	Material	Subcontract		Equipment		Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
<hr/>											
04 HRC Sludge											
<hr/>											
02000.005	Sitework Allowance										
	20 Protect Existing Utilities (6" CIP WS, 10" CIP SFPE, 48" RCP San)	1.00 ls		-	-	2,500		-	2,500.00 /ls	2,500	
	20 Connect to Flow Splitting Structure	1.00 ls		-	-	5,000		-	5,000.00 /ls	5,000	
	20 Connect to Existing Secondary Basin	1.00 ls		-	-	5,000		-	5,000.00 /ls	5,000	
	Sitework Allowance					12,500					12,500
02220.030	Selective Site Demolition										
	2514 Demo Railroad	30.00 lf		147	-	-		382	17.63 /lf	529	
	2720 Demo Concrete Curbs	66.00 lf		162	-	-		420	8.814 /lf	582	
	2734 Remove Asphalt Pavement, 5"thk	160.00 sy		249	-	-		501	4.684 /sy	749	
	Selective Site Demolition			557				1,303		1,860	
	34.10 Labor hours										
	18.46 Equipment hours										
02315.300	Trenching										
	0 Survey & Stake Pipeline	208.00 lf		19		-		-	0.092 /lf	19	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	417.94 cy		423	-	-		1,849	5.434 /cy	2,271	
n	3240 Trench Bedding-Excavator- 240 HP	17.72 cy		27	-	-		89	6.56 /cy	116	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	52.394 cy		127		-		423	10.492 /cy	550	
n	5130 Trench Native Backfill- Loader C938 3cy	335.101 cy		303	-	-		954	3.751 /cy	1,257	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	70.113 cy		-	2,468	-		-	35.20 /cy	2,468	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	82.834 cy		116	-	-		223	4.10 /cy	339	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	82.834 cy		81	-	-		135	2.61 /cy	216	
n	9616 Trench Shield- 6x16	0.15 u/mo		-	-	-		212	1,410.00 /u/mo	212	
A006	Pipe Test	208.00 lf		154	166	-		-	1.54 /lf	320	
C0R0	Concrete Thrust Block, 16"	1.00 ea		95	33	-		-	128.44 /ea	128	
	Trenching			1,345	2,667			3,884		7,897	
	79.714 Labor hours										
	47.672 Equipment hours										
02315.500	Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	82.834 cy		-	-	-		-			
	45 Trenching Spoils (Summary)	82.834 cy		-	-	-		-			
	46 Bore & Jack Spoils Spoils (Summary)	19.55 cy		-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	102.382 cy		165	-	-		317	4.712 /cy	482	
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	19.55 cy		88	-	-		147	12.001 /cy	235	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	82.834 cy		373	-	-		621	12.001 /cy	994	
	Excavation Spoils			626				1,085		1,711	
	36.83 Labor hours										
	18.42 Equipment hours										
02445.000	Boring & Jack Conduit										
	0 Mob/Demob Bore & Jack Equipment	1.00 ea		-	-	5,000		-	5,000.00 /ea	5,000	
	100 Excavate Jacking Pit	100.741 cy		183	-	-		495	6.731 /cy	678	
	105 Excavate Recieving Pit	50.370 cy		92	-	-		247	6.731 /cy	339	
	200 Shore Jacking/Receiving Pits	1,564.00 bsf		-	-	23,460		-	15.00 /bsf	23,460	
	300 Backfill Jacking/Receiving Pits	151.111 cy		740	-	-		1,545	15.12 /cy	2,285	
	400 Jacking Slab & Reaction Block	2.66 cy		578	612	-		-	447.372 /cy	1,190	
n	5024 Bore & Jack Pipe 24	168.00 lf		-	-	40,320		-	240.00 /lf	40,320	
	7000 Grout Casing	10.86 cy		45	1,873	-		52	181.433 /cy	1,970	
	Boring & Jack Conduit			1,637	2,485	68,780		2,340		75,242	
	89.76 Labor hours										
	38.683 Equipment hours										
02720.100	Aggregate Base Course										
	1180 Crushed Rock 1"	77.00 cy		59	787	-		296	14.822 /cy	1,141	
	Aggregate Base Course			59	787			296		1,141	
	3.29 Labor hours										
	3.29 Equipment hours										
02740.020	Asphalt Paving - Location										
n	10 Bitum Paving	160.00 sy		-	-	2,528		-	15.80 /sy	2,528	

				Labor	Material	Subcontract	Equipment	Total		
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
Asphalt Paving - Location						2,528				2,528
02770.300	Concrete Curb & Gutter									
	106 Curb 6" x 12"	66.00 lf		-	-	1,320		-	20.00 /lf	1,320
Concrete Curb & Gutter						1,320				1,320
02920.010	Lawns & Grasses									
n z004	Loam & Seeding w/Imported Material, 4"thk	430.00 sy		89	942	-		36	2.481 /sy	1,067
Lawns & Grasses						89		36		1,067
4.30 Labor hours										
0.86 Equipment hours										
15210.010	DIP Totals									
	0 Total Weight (Zero Cost Item)	14,733.800 lbs		-	-	-		-		
	1 Weight of Pipe (Zero Cost Item)	14,268.800 lbs		-	-	-		-		
	2 Weight of Fittings (Zero Cost Item)	465.00 lbs		-	-	-		-		
15210.200	DIP CML Push-On Pipe									
	0 Unload Care & Protect Push-on DIP & Fittings	14,733.800 lbs		28	-	-		93	0.01 /lbs	121
	1 Weight of Push-on Pipe (Zero Cost Item)	14,268.800 lbs		-	-	-		-		
	2 Weight of Push-on Fittings (Zero Cost Item)	465.00 lbs		-	-	-		-		
	5 Layout Push-on DIP & Fitting	208.00 lf		47	-	-		-	0.23 /lf	47
n	216 DIP CML, Push-On, Class 52, 16"	168.00 lf		1,613	8,067	-		-	57.62 /lf	9,680
n	216 DIP CML, Push-On, Class 52, 16"	208.00 lf		1,736	8,704	-		-	50.194 /lf	10,440
n 2ARR	DIP CML, Push-on, 90 Bend, 16"	1.00 ea		140	1,163	-		-	1,302.80 /ea	1,303
DIP CML Push-On Pipe						3,565		93		21,592
141.181 Labor hours										
1.621 Equipment hours										
04 HRC Sludge				7,878	24,815	85,128		9,036		126,858
389.17 Labor hours										
129.00 Equipment hours										

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
05 Actiflo										
01560.000	Const Equip & Small Tools									
DM31	Crawler Mounted Lattice Boom Crane-Manitowoc 4600-5 317.5MT@334HP	36.00 wk		-	-		690,264	19,174.00 /wk		690,264
	Const Equip & Small Tools						690,264			690,264
	1,440.00 Labor hours									
	1,440.00 Equipment hours									
02220.030	Selective Site Demolition									
2734	Remove Asphalt Pavement, 5"thk	450.00 sy	699	-	-		1,409	4.684 /sy		2,108
	Selective Site Demolition		699				1,409			2,108
	42.75 Labor hours									
	34.20 Equipment hours									
02315.200	Foundation Excavation									
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	43.593 cy	37	-	-		99	3.121 /cy		136
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	23.41 cy	40	-	-		77	5.012 /cy		117
n A000	IMPORT MATERIAL (Summary)	4.00 CY	-	-	-		-			
n A015	Import Gravel Fill	10.741 cy	-	161	60		-	20.601 /cy		221
	Foundation Excavation		77	161	60		177			475
	5.134 Labor hours									
	3.04 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	1,160.00 lf	107		-		-	0.092 /lf		107
n 2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	43.92 cy	82	-	-		158	5.463 /cy		240
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	300.073 cy	303	-	-		855	3.86 /cy		1,158
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	274.083 cy	277	-	-		1,212	5.434 /cy		1,489
n 3090	Trench Bedding-Backhoe/Loader 95HP	41.55 cy	112	-	-		168	6.74 /cy		280
n 3130	Trench Bedding-Excavator- 130 HP	25.901 cy	52	-	-		152	7.901 /cy		205
n 3240	Trench Bedding-Excavator- 240 HP	17.04 cy	26	-	-		86	6.56 /cy		112
n 4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	92.48 cy	298	-	-		450	8.09 /cy		748
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	75.37 cy	244	-	-		709	12.641 /cy		953
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	50.38 cy	122	-	-		406	10.492 /cy		529
n 5090	Trench Native Backfill-Backhoe/Loader 95HP	-96.705 cy	(282)	-	-		(515)	8.24 /cy		(797)
n 5130	Trench Native Backfill- Loader C938 3cy	375.84 cy	340	-	-		1,070	3.75 /cy		1,410
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	302.710 cy	-	10,655	-		-	35.20 /cy		10,655
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	338.942 cy	327	-	-		629	2.822 /cy		957
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	338.942 cy	332	-	-		552	2.61 /cy		884
n 9616	Trench Shield- 6x16	0.30 u/mo	-	-	-		423	1,410.00 /u/mo		423
A006	Pipe Test	1,160.00 lf	857	928	-		-	1.54 /lf		1,785
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
C0P0	Concrete Thrust Block, 12"	6.00 ea	544	108	-		-	108.63 /ea		652
C0R0	Concrete Thrust Block, 16"	6.00 ea	573	198	-		-	128.44 /ea		771
	Trenching		4,466	11,939			6,383			22,789
	241.992 Labor hours									
	97.552 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	359.13 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	20.19 cy	-	-	-		-			
45	Trenching Spoils (Summary)	338.942 cy	-	-	-		-			
46	Bore & Jack Spoils Spoils (Summary)	15.13 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	354.07 cy	401	-	-		770	3.31 /cy		1,171
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	20.19 cy	6	-	-		17	1.11 /cy		22
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	15.13 cy	68	-	-		113	12.001 /cy		182
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	338.942 cy	1,526	-	-		2,541	12.001 /cy		4,068
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	20.19 cy	13	-	-		29	2.072 /cy		42
	Excavation Spoils		2,014				3,471			5,485
	117.891 Labor hours									
	58.95 Equipment hours									
02445.000	Boring & Jack Conduit									
0	Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea		5,000
100	Excavate Jacking Pit	71.111 cy	129	-	-		349	6.731 /cy		479

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
02445.000	Boring & Jack Conduit								
	105 Excavate Receiving Pit	35.56 cy	65	-	-		175	6.731 /cy	239
	200 Shore Jacking/Receiving Pits	1,104.00 bsf	-	-	16,560		-	15.00 /bsf	16,560
	300 Backfill Jacking/Receiving Pits	106.67 cy	522	-	-		1,091	15.12 /cy	1,613
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n	5024 Bore & Jack Pipe 24	130.00 lf	-	-	31,200		-	240.00 /lf	31,200
	7000 Grout Casing	8.403 cy	34	1,450	-		41	181.434 /cy	1,525
	Boring & Jack Conduit		1,329	2,061	52,760		1,655		57,805
	71.37 Labor hours								
	27.37 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	4800 Place & Shape Manhole Base & Inverts- 48"	1.00 ea	210	-	-		-	372.04 /ea	372
	4805 Manhole 48" x 5' Deep	1.00 ea	113	1,657	-		-	1,769.79 /ea	1,770
	6000 Place & Shape Manhole Base & Inverts- 60"	1.00 ea	210	-	-		-	436.44 /ea	436
	6007 Manhole 60" x 7' Deep	1.00 ea	274	2,834	-		496	3,604.40 /ea	3,604
	Storm Drainage Manholes		842	4,491			496		6,218
	50.000 Labor hours								
	8.00 Equipment hours								
02720.150	Aggregate Base- Roads								
	1118 Aggregate Base	283.00 cy	81	2,539	-		407	10.70 /cy	3,027
	Aggregate Base- Roads		81	2,539			407		3,027
	4.53 Labor hours								
	4.53 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	869.00 sy	-	-	13,730		-	15.80 /sy	13,730
	Asphalt Paving - Location				13,730				13,730
02750.100	Concrete Paving								
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-		38	14.23 /sy	711
	Concrete Paving		102	572			38		711
	5.45 Labor hours								
	0.55 Equipment hours								
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	100.00 sy	21	219	-		8	2.482 /sy	248
	Lawns & Grasses		21	219			8		248
	1.00 Labor hours								
	0.20 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Pad for HRC	111.00 cy	8,035	34,410	-		3,022	409.61 /cy	45,467
n	110 Concrete: Pump Support Slab	1.00 cy	72	310	-		27	409.61 /cy	410
n	110 Concrete: Bottom Slab	9.00 cy	651	2,790	-		245	409.62 /cy	3,687
n	110 Concrete: Pump Support Slab	1.00 cy	72	310	-		27	409.61 /cy	410
n	140 Concrete	180.00 cy	22,335	63,000	-		9,077	524.52 /cy	94,413
n	140 Concrete: Baffle Wall	70.00 cy	8,686	24,500	-		3,530	524.52 /cy	36,716
n	140 Concrete: Wall	430.00 cy	53,357	301,000	-		21,685	874.52 /cy	376,042
n	140 Concrete: Influent & Effluent Channel	40.00 cy	4,963	40,000	-		2,017	1,174.52 /cy	46,981
n	140 Concrete: Wet Well Wall	48.00 cy	5,956	16,800	-		2,421	524.52 /cy	25,177
n	140 Concrete: Valve Vault Walls	40.00 cy	4,963	14,000	-		2,017	524.52 /cy	20,981
n	140 Concrete: Wet Well Top Slab & Wall	92.00 cy	11,416	32,200	-		4,640	524.52 /cy	48,255
n	145 Concrete: Top Slab	9.00 cy	1,024	3,240	-		454	524.18 /cy	4,718
n	180 Concrete: Grout Fill	81.00 ls	3,350	8,100	-		408	146.404 /ls	11,859
	Concrete in Place		124,882	540,660			49,571		715,113
	6,038.500 Labor hours								
	982.98 Equipment hours								
05510.000	Metal Ladders								
	10 Straight Ladder-Aluminum	300.00 lf	5,331	13,762	-		-	63.642 /lf	19,093

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount	Amount		Amount	Name	Amount	Unit Cost	Amount
	Metal Ladders		5,331	13,762						19,093
	150.00 Labor hours									
05520.000	Handrail/Railing									
103	3 Rail-Handrail Alum. w/Toe	330.00 lf	2,932	22,770	-			-	77.884 /lf	25,702
	Handrail/Railing		2,932	22,770						25,702
	82.50 Labor hours									
05530.115	Steel Grate-Riveted									
1.5A	1-1/2x1/8 Riveted Grate-Stnd.	1,300.00 sf	7,854	37,440	-			-	34.841 /sf	45,294
	Steel Grate-Riveted		7,854	37,440						45,294
	221.000 Labor hours									
05530.200	Alum. Grating-Riveted									
8 K	1-1/2x3/16 Riveted Grate-Stnd.	201.00 sf	1,214	12,205	-			-	66.761 /sf	13,419
	Alum. Grating-Riveted		1,214	12,205						13,419
	34.17 Labor hours									
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	12.00 ea	920	15,318	-			-	1,353.172 /ea	16,238
	Hatch, Aluminum, 300psf		920	15,318						16,238
	38.40 Labor hours									
11210.000	PUMPS									
----	Pumps (low lift)	5.00 ea	130,694	250,000	-			-	76,138.88 /ea	380,694
	PUMPS		130,694	250,000						380,694
	5,760.00 Labor hours									
11212.200	Submersible Well Pumps									
05	Submersible Pump	3.00 ea	13,063	21,000	-			9,248	14,436.88 /ea	43,311
	Submersible Well Pumps		13,063	21,000				9,248		43,311
	648.00 Labor hours									
	108.00 Equipment hours									
11217.100	Submersible Sump Pumps									
05	Sump Pump	1.00 ea	2,903	6,000	-			2,055	10,957.92 /ea	10,958
05	Sump Pump 50gpm	1.00 ea	2,903	6,000	-			2,055	10,957.92 /ea	10,958
	Submersible Sump Pumps		5,806	12,000				4,110		21,916
	288.00 Labor hours									
	48.000 Equipment hours									
11218.400	Chemical Metering Pumps									
10	Polymer Metering Pump and control panel	4.00 ea	3,436	6,000	-			-	2,358.96 /ea	9,436
10	Coagulant Metering Pump and control panel	4.00 ea	3,436	6,000	-			-	2,358.96 /ea	9,436
	Chemical Metering Pumps		6,872	12,000						18,872
	288.00 Labor hours									
11225.300	ACTIFLO System									
n	05 Coagulation Mixer	2.00 ea	774,080	2,852,000	-			548,032	2,087,056.00 /ea	4,174,112
n	05 Maturation Tank VFD	2.00 ea	14,514	30,000	-			10,276	27,394.80 /ea	54,790
n	05 Scraper VFD	2.00 ea	14,514	30,000	-			10,276	27,394.80 /ea	54,790
	1005 Injection Tank Mixer	0.00 ea	0	-	-			0		
	2005 Maturation Tank Mixer	0.00 ea	0	-	-			0		
D408	Settling	0.00 ea	0	-	-			-		
D408	Coagulation Feed	0.00 ea	0	-	-			-		
D408	Polymer Feed	0.00 ea	0	-	-			-		
D408	Coagulant Storage	2.00 ea	21,011	42,900	-			-	31,955.60 /ea	63,911
	ACTIFLO System		824,119	2,954,900				568,583		4,347,602
	40,820.00 Labor hours									
	6,640.000 Equipment hours									
11240.410	Dry Poly Store/Feed Equip									
0	Automatic Dry Polymer Preparation Systems	1.00 ea	4,838	-	-			3,425	8,263.200 /ea	8,263

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
	Dry Poly Store/Feed Equip		4,838				3,425			8,263
	240.00 Labor hours									
	40.00 Equipment hours									
11282.000	Slide Gates									
6060	60" x 60" Slide Gate, MO	4.00 ea	57,073	120,000	-		-	44,268.28 /ea		177,073
	Slide Gates		57,073	120,000						177,073
	2,392.00 Labor hours									
11330.100	Barscreens									
n A 50	Fine Screenings for 55mgd Influent	1.00 ea	125,026	250,000	-		-	375,026.40 /ea		375,026
B 5	Screen Conveyor	1.00 ea	100,212	200,000	-		-	300,212.00 /ea		300,212
f200	Rolloff Dumpster & Cover (40cy)	1.00 ea	95	3,500	-		-	3,595.44 /ea		3,595
	Barscreens		225,334	453,500						678,834
	9,444.00 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	1.00 ea	385	1,725	-		-	2,110.40 /ea		2,110
	Special Const Allowance		385	1,725						2,110
	10.00 Labor hours									
13121.000	Pre-Engineered Metal Bldg									
z001	Pre-Engineered Metal Bldg - Chem	1,000.00 sf			75,000			75.00 /sf		75,000
z001	Pre-Engineered Metal Bldg - barscreens	800.00 sf			60,000			75.00 /sf		60,000
	Pre-Engineered Metal Bldg				135,000					135,000
13400.005	Measurement & Ctrl Instr									
-sub	Pressure Sensor on Pump	2.00 ea	771	3,450			-	2,110.40 /ea		4,221
	Measurement & Ctrl Instr		771	3,450						4,221
	20.00 Labor hours									
13420.000	Instruments									
n e412	12" Magnetic Flow Meter - Flanged	1.00 ea	658	6,900	-		-	7,558.32 /ea		7,558
	Instruments		658	6,900						7,558
	24.00 Labor hours									
15111.650	Plug Valve (CI/DI/BBM)									
n 103S	Plug Valve, Gear & Wheel Operated, flg, 12"	3.00 ea	1,128	7,500	-		-	2,876.113 /ea		8,628
n 200U	Plug Valve, MJ, 16"	2.00 ea	847	6,200	-		-	3,523.34 /ea		7,047
	Plug Valve (CI/DI/BBM)		1,975	13,700						15,675
	62.06 Labor hours									
15114.500	Check Valve (CI/DI/BBM)									
n 310S	Check Valve, Swing, flg, 12"	3.00 ea	876	11,190	-		-	4,021.88 /ea		12,066
n C20U	Check Valve, Double Disc, MJ, 16"	1.00 ea	466	3,800	-		-	4,265.99 /ea		4,266
	Check Valve (CI/DI/BBM)		1,342	14,990						16,332
	42.15 Labor hours									
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 16"	1.00 ea	94	200	-		-	293.93 /ea		294
	Air/Vacuum Relief Valve		94	200						294
	3.03 Labor hours									
15120.300	Bolt & Gaskets Sets									
n 111Q	12-0/0" 150# A307 Steel Bolt Sets	8.50 ea	-	340	-		-	40.00 /ea		340
222Q	12-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	8.50 ea	-	52	-		-	6.15 /ea		52
	Bolt & Gaskets Sets			392						392
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	53,920.60 lbs	-	-	-		-			
1	Weight of Pipe (Zero Cost Item)	47,580.60 lbs	-	-	-		-			
2	Weight of Fittings (Zero Cost Item)	6,340.00 lbs	-	-	-		-			
15210.100	DIP CML FL & GV CL53/250									
0	Unload Care & Protect Flanged/PE DIP & Fittings	2,078.60 lbs	4	-	-		13	0.01 /lbs		17
1	Weight of Flanged/PE Pipe (Zero Cost Item)	263.600 lbs	-	-	-		-			

05 Actiflo		1,441,431	4,620,602	251,550	1,339,589	7,653,561
69,243.830	Labor hours					
9,499.35	Equipment hours					

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				Labor	Material	Subcontract	Equipment	Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost
06 Gravity Thickener									
02220.030	Selective Site Demolition								
	2734 Remove Asphalt Pavement	1,000.00 sy		1,553	-	-		3,130	4.684 /sy
	Selective Site Demolition			1,553				3,130	4,684
	95.00 Labor hours								
	76.000 Equipment hours								
02250.250	Sheet Piling								
	2 Design Shoring System-Average	1.00 ls		-	-	10,000		-	10,000.00 /ls
	100 Survey & Layout Shoring	28.00 lf		0	-	-		-	0.02 /lf
	105 Mobilize Pile Driving Equipment	1.00 ea		-	-	25,000		-	25,000.00 /ea
	1025 Steel Sheeting, 15' x 22psf, pulled & salvage	420.00 sf		2,176	2,083	-		2,875	16.99 /sf
	1045 Install & Remove Wales/Struts/Connectors	0.462 ton		112	425	-		148	1,483.77 /ton
	1050 Rent Steel Sheet Piling and Wales, first month	5.082 ton		-	1,324	-		-	260.58 /ton
	Sheet Piling			2,289	3,833	35,000		3,023	44,144
	75.404 Labor hours								
	18.844 Equipment hours								
02315.200	Foundation Excavation								
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	4,849.47 cy		3,982	-	-		10,765	3.041 /cy
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	1,528.284 cy		2,602	-	-		5,056	5.011 /cy
	A000 IMPORT MATERIAL (Summary)	2.00 CY		-	-	-		-	
	A015 Import Gravel Fill	215.111 cy		-	3,227	1,205		-	20.60 /cy
	Foundation Excavation			6,584	3,227	1,205		15,822	26,837
	435.37 Labor hours								
	248.25 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	930.00 lf		86	-	-		-	0.092 /lf
	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	1,292.870 cy		2,418	-	-		4,646	5.463 /cy
	3090 Trench Bedding-Backhoe/Loader 95HP	74.76 cy		201	-	-		303	6.74 /cy
	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	396.51 cy		1,278	-	-		1,928	8.09 /cy
	5090 Trench Native Backfill-Backhoe/Loader 95HP	803.70 cy		2,346	-	-		4,276	8.24 /cy
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	471.262 cy		-	16,588	-		-	35.20 /cy
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy		686	-	-		1,318	4.10 /cy
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	489.174 cy		479	-	-		797	2.61 /cy
	A006 Pipe Test	930.00 lf		687	744	-		-	1.54 /lf
	A008 Pipe Locates (Pot Hole)	1.00 ea		152	50	-		27	228.96 /ea
	Trenching			8,332	17,382			13,295	39,010
	582.33 Labor hours								
	334.39 Equipment hours								
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	3,310.36 cy		-	-	-		-	
	40 Foundation Excavation Spoils (Summary)	2,821.19 cy		-	-	-		-	
	45 Trenching Spoils (Summary)	489.174 cy		-	-	-		-	
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy		789	-	-		1,516	4.712 /cy
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	3,321.19 cy		965	-	-		2,720	1.11 /cy
	A0A4 Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	489.174 cy		2,203	-	-		3,668	12.001 /cy
	A0I7 Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	3,321.19 cy		2,079	-	-		4,800	2.071 /cy
	Excavation Spoils			6,036				12,703	18,739
	351.23 Labor hours								
	175.614 Equipment hours								
02446.000	Drainage Outflow To Head								
	0 Mob/Demob Directional Drilling Equipment	2.00 ea		-	-	5,000		-	2,500.00 /ea
	1008 Install 8" Pipe DIP	60.00 lf		-	-	2,700		-	45.00 /lf
	1010 Install 10" Pipe DIP	120.00 lf		-	-	7,200		-	60.00 /lf
	Drainage Outflow To Head					14,900			14,900
02720.150	Aggregate Base- Roads								
	1116 Aggregate Base	300.00 cy		85	2,691	-		432	10.70 /cy
									3,208

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base- Roads		85	2,691			432		3,208
	4.80 Labor hours								
	4.80 Equipment hours								
02740.020	Asphalt Paving - Location								
	20 Bitum Paving	1,000.00 sy	-	-	8,000		-	8.00 /sy	8,000
	Asphalt Paving - Location				8,000				8,000
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	15,000.00 sy	3,119	32,850	-		1,253	2.482 /sy	37,223
	Lawns & Grasses		3,119	32,850			1,253		37,223
	150.00 Labor hours								
	30.00 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Slab on Grade	60.00 cy	4,343	18,600	-		1,634	409.62 /cy	24,577
n	120 Concrete: Slab on Grade Circular	353.954 cy	29,280	109,726	-		9,637	419.951 /cy	148,643
n	140 Concrete: Wall	290.00 cy	35,985	101,500	-		14,625	524.52 /cy	152,110
	Concrete in Place		69,608	229,826			25,896		325,330
	3,365.82 Labor hours								
	513.54 Equipment hours								
11000.015	Equipment Demolition								
	101 Demo Selective Items-Each - Gravity Thickener	1.00 ea	119	-	-			119.28 /ea	119
	3335 Wash Down/Disinfect Tank -Gravity Thickener	200.00 sf	21	10	-		4	0.18 /sf	35
	Equipment Demolition		141	10			4		155
	6.67 Labor hours								
	1.67 Equipment hours								
11225.100	Gravity Thickener								
	0 Unload & Protect Gravity Thickener	2.00 ea	549	-	-		792	670.52 /ea	1,341
	00 Warehouse & Care of Gravity Thickener	2.00 u/mo	127	-	-		-	63.66 /u/mo	127
n	70 Gravity Thickener 70' Diameter	2.00 ea	137,360	270,000	-		197,900	302,630.00 /ea	605,260
	6091 90 Ton Crane w/1cy Bucket	47.512 cy	29	-	-		367	8.33 /cy	396
F000	Swept-in Grout	47.512 cy	1,447	-	-		-	105.46 /cy	5,011
G100	Test & Check Gravity Thickener	2.00 ea	509	-	-		-	254.64 /ea	509
z900	Gravity Thickener Manufacturers Representative	6.00 day	-	-	4,800		-	950.00 /day	5,700
	Gravity Thickener		140,022	270,000	4,800		199,059		618,344
	6,140.61 Labor hours								
	1,007.17 Equipment hours								
11310.100	Submersible Sludge Pumps								
	05 Thickened Sludge Pump	2.00 ea	1,984	4,000	-		1,404	3,693.96 /ea	7,388
	Submersible Sludge Pumps		1,984	4,000			1,404		7,388
	98.40 Labor hours								
	16.40 Equipment hours								
13121.000	Pre-Engineered Metal Bldg								
z001	Pre-Engineered Metal Bldg - Sludge Pump Shelter	300.00 sf			22,500			75.00 /sf	22,500
	Pre-Engineered Metal Bldg				22,500				22,500
15111.650	Plug Valve (CI/DI/BBM)								
n 200P	Plug Valve, MJ, 6"	6.00 ea	1,058	2,550	-		-	601.283 /ea	3,608
n 200Q	Plug Valve, MJ, 8"	2.00 ea	450	1,150	-		-	800.04 /ea	1,600
	Plug Valve (CI/DI/BBM)		1,508	3,700					5,208
	47.38 Labor hours								
15114.500	Check Valve (CI/DI/BBM)								
n C20Q	Check Valve, Double Disc, MJ, 8"	2.00 ea	430	600	-		-	514.86 /ea	1,030
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-		-	778.11 /ea	1,556
	Check Valve (CI/DI/BBM)		986	1,600					2,586
	30.98 Labor hours								
15210.010	DIP Totals								
	0 Total Weight (Zero Cost Item)	30,141.00 lbs	-	-	-		-		
	1 Weight of Pipe (Zero Cost Item)	29,331.00 lbs	-	-	-		-		
	2 Weight of Fittings (Zero Cost Item)	810.00 lbs	-	-	-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
07 Chlorination Contact Tank #2										
02220.030	Selective Site Demolition									
2711	Saw Cut Concrete	48.00 lf	9	24	-		27		1.25 /lf	60
3004	Demo Conc Walls	46.00 cy	3,754	-	-		879		100.70 /cy	4,632
	Selective Site Demolition		3,762	24			906			4,692
	230.48 Labor hours									
	7.38 Equipment hours									
03000.005	Concrete in Place									
n 140	Concrete: Wall	75.00 cy	9,306	26,250	-		3,782		524.52 /cy	39,339
	Concrete in Place		9,306	26,250			3,782			39,339
	450.000 Labor hours									
	75.00 Equipment hours									
07 Chlorination Contact Tank #2			13,069	26,274	0		4,688			44,031
	680.480 Labor hours									
	82.38 Equipment hours									

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Equipment Amount	Name	Unit Cost	Total Amount
08 Chlorination of HRC Effluent									
02220.030	Selective Site Demolition								
2734	Remove Asphalt Pavement	400.00 sy	621	-	-	1,252		4.684 /sy	1,873
	Selective Site Demolition		621			1,252			1,873
	38.00 Labor hours								
	30.40 Equipment hours								
02315.300	Trenching								
0	Survey & Stake Pipeline	1,380.00 lf	127	-	-	-		0.092 /lf	127
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	1,751.04 cy	1,770	-	-	4,988		3.86 /cy	6,758
n	3130 Trench Bedding-Excavator- 130 HP	149.291 cy	302	-	-	878		7.901 /cy	1,180
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	534.172 cy	1,728	-	-	5,025		12.642 /cy	6,753
n	5130 Trench Native Backfill- Loader C938 3cy	447.993 cy	405	-	-	1,275		3.751 /cy	1,680
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	683.463 cy	-	24,058	-	-		35.20 /cy	24,058
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,013.97 cy	1,422	-	-	2,733		4.10 /cy	4,155
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	1,013.97 cy	993	-	-	1,653		2.61 /cy	2,645
n	9616 Trench Shield- 6x16	0.50 u/mo	-	-	-	705		1,410.00 /u/mo	705
A002	Pipe Detectable/Non-Detectable Tape	870.00 lf	80	48	-	-		0.15 /lf	128
A006	Pipe Test	870.00 lf	643	696	-	-		1.54 /lf	1,339
	Trenching		7,471	24,802		17,256			49,528
	477.59 Labor hours								
	298.25 Equipment hours								
02315.500	Excavation Spoils								
0	EXCAVATION SPOILS (Grand Total)	1,013.97 cy	-	-	-	-			
45	Trenching Spoils (Summary)	1,013.97 cy	-	-	-	-			
46	Bore & Jack Spoils Spoils (Summary)	3.782 cy	-	-	-	-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,017.750 cy	1,641	-	-	3,154		4.712 /cy	4,795
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.782 cy	17	-	-	28		12.002 /cy	45
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	1,013.97 cy	4,566	-	-	7,602		12.001 /cy	12,168
	Excavation Spoils		6,224			10,785			17,009
	366.13 Labor hours								
	183.063 Equipment hours								
02445.000	Boring & Jack Conduit								
0	Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000	-		5,000.00 /ea	5,000
100	Excavate Jacking Pit	41.481 cy	75	-	-	204		6.731 /cy	279
105	Excavate Recieving Pit	20.741 cy	38	-	-	102		6.73 /cy	140
200	Shore Jacking/Receiving Pits	644.00 bsf	-	-	9,660	-		15.00 /bsf	9,660
300	Backfill Jacking/Receiving Pits	62.222 cy	305	-	-	636		15.12 /cy	941
400	Jacking Slab & Reaction Block	2.66 cy	578	612	-	-		447.372 /cy	1,190
n	5012 Bore & Jack Pipe 12	130.00 lf	-	-	15,600	-		120.00 /lf	15,600
7000	Grout Casing	2.84 cy	12	489	-	14		181.43 /cy	515
	Boring & Jack Conduit		1,008	1,101	30,260	956			33,324
	52.20 Labor hours								
	15.791 Equipment hours								
02720.100	Aggregate Base Course								
1126	Gravel Base	4.00 cy	11	36	-	58		26.22 /cy	105
	Aggregate Base Course		11	36		58			105
	0.64 Labor hours								
	0.64 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	350.00 sy	-	-	5,530	-		15.80 /sy	5,530
	Asphalt Paving - Location				5,530				5,530
02750.100	Concrete Paving								
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-	38		14.23 /sy	711

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	Concrete Paving		102	572			38		711
	5.45 Labor hours								
	0.55 Equipment hours								
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	100.00 sy	21	219	-		8	2.482 /sy	248
	Lawns & Grasses		21	219			8		248
	1.00 Labor hours								
	0.20 Equipment hours								
05600.115	Manifolds								
z001	6T Cylinder Manifold System	1.00 ls	418	1,725	-			2,142.50 /ls	2,143
	Manifolds		418	1,725					2,143
	16.00 Labor hours								
	8.00 Equipment hours								
11240.500	Chlorination Equipment								
A100	Chlorinator	1.00 ea	7,499	15,400	-		5,309	28,207.96 /ea	28,208
B100	Chlorine Evaporator	1.00 ea	9,999	21,600	-		7,079	38,677.97 /ea	38,678
F100	Evaporator Electric-Operated Vacuum Regulator	1.00 ea	2,000	4,300	-		-	6,299.88 /ea	6,300
S004	Electronic 6T Cylinder Scale System	1.00 ea	8,999	18,300	-		6,371	33,669.550 /ea	33,670
S004	Trunnion Scale for 1T Chlorine Cylinders	1.00 ea	750	1,500	-		531	2,780.80 /ea	2,781
f200	Chlor-A-Vac Submersible Chemical Induction Unit	1.00 ea	484	19,256	-		-	19,739.80 /ea	19,740
	Chlorination Equipment		29,730	80,356			19,290		129,376
	1,450.12 Labor hours								
	225.270 Equipment hours								
15119.500	Pressure Red/Reg Valve								
n 300G	Pressure & Temperature Relief Valve	1.00 ea	150	1,400	-		-	1,550.35 /ea	1,550
	Pressure Red/Reg Valve		150	1,400					1,550
	4.85 Labor hours								
15220.302	A53 CW Pipe PE/GE/T&C/SW								
n 300P	A53 CW Standard Pipe PE, 12"	130.00 lf	1,674	19,328	-		-	161.56 /lf	21,003
	A53 CW Pipe PE/GE/T&C/SW		1,674	19,328					21,003
	70.20 Labor hours								
15220.322	A53 CW Pipe- BW (36.10)								
	0 Unload Care & Protect Pipe/Fittings	224.63 lbs	0	-	-		1	0.01 /lbs	2
	1 Weight of Pipe (Zero Cost Item)	224.63 lbs	-	-	-		-		
	10 Layout Pipe & Fitting	75.00 lf	18	-	-		-	0.24 /lf	18
n 4080	A53 CW Schd. 40 Pipe BW, 1.00"	25.00 lf	66	126	-		-	7.661 /lf	192
n 40C0	A53 CW Schd. 40 Pipe BW, 2.00"	50.00 lf	215	548	-		-	15.254 /lf	763
	A53 CW Pipe- BW (36.10)		299	674			1		974
	12.525 Labor hours								
	0.025 Equipment hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	510.00 lf	1	-	-		3	0.01 /lf	4
	10 Layout Pipe & Fitting	510.00 lf	122	-	-		-	0.24 /lf	122
	325 PCCP Equipment- Cat 325 Excavator	91.80 ch	1,777	-	-		10,165	130.091 /ch	11,942
n B060	Prestressed Concrete Cylinder Pipe (250#) 60	510.00 lf	30,422	107,100	-		-	269.65 /lf	137,522
n K060	PCCP 90 Bend 60	2.00 ea	862	4,200	-		-	2,531.15 /ea	5,062
n L054	PCCP 45 Bend 54	2.00 ea	776	4,000	-		-	2,387.800 /ea	4,776
	Prestr Conc Cylind-(PCCP)		33,959	115,300			10,168		159,428
	1,440.62 Labor hours								
	91.86 Equipment hours								
15241.100	PVC Schd Pipe & Fittings								
	0 Unload Care & Protect Pipe/Fittings	870.00 lf	2	-	-		5	0.01 /lf	7
	10 Layout Pipe & Fitting	870.00 lf	208	-	-		-	0.24 /lf	208
n 80J0	PVC Schd. 80 Pipe, 6"	870.00 lf	2,906	15,129	-		-	20.73 /lf	18,035
n 8AJ0	PVC Sch 80. 90 El, 6"	130.00 ea	2,481	11,268	-		-	105.77 /ea	13,750
a010	PVC Joint Primer- Quart	3.67 qrt	-	56	-		-	15.35 /qrt	56
a020	PVC Solvent Cement Low VOC- Quart	3.67 qrt	-	80	-		-	21.90 /qrt	80

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	PVC Schd Pipe & Fittings		5,597	26,534			5		32,137
	234.60 Labor hours								
	0.10 Equipment hours								
08 Chlorination of HRC Effluent			87,285	272,047	35,790		59,817		454,939
	4,169.91 Labor hours								
	854.140 Equipment hours								

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total
			Amount	Amount	Amount		Amount		Amount
10 I&C									
13000.005	Special Const Allowance								
	5 I&C Allowance	0.00 ls	0	0	-			-	
10 I&C			0	0	0			0	0

16000.005	Electrical Allowance						
5	Electrical Allowance	0.00	ls	0	0	-	-
11 Electrical				0	0	0	0

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
<hr/>										
12 Chemical Feed										
<hr/>										
02220.030	Selective Site Demolition									
	2510 Demo 12"dia x 40'tall Steel Tank	1.00 ea		-	5,000			5,000.00 /ea		5,000
	2734 Remove Asphalt Pavement, 5"thk	189.00 sy	518	-	-		592	5.87 /sy		1,109
	3012 Demo Concrete Elevated Slab	22.00 cy	50	-	-		74	5.61 /cy		123
	Selective Site Demolition		567		5,000		665			6,233
	19.692 Labor hours									
	14.943 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	480.00 lf	55		-		-	0.12 /lf		55
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	583.87 cy	1,965	-	-		2,098	6.96 /cy		4,063
n	3090 Trench Bedding-Backhoe/Loader 95HP	36.543 cy	179	-	-		148	8.95 /cy		327
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	109.65 cy	645	-	-		533	10.741 /cy		1,178
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	109.65 cy	588	-	-		583	10.681 /cy		1,171
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	146.193 cy	-	5,146	-		-	35.20 /cy		5,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	370	-	-		395	5.22 /cy		765
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	146.48 cy	292	-	-		239	3.624 /cy		531
A002	Pipe Detectable/Non-Detectable Tape	480.00 lf	55	26	-		-	0.17 /lf		81
A006	Pipe Test	480.00 lf	461	384	-		-	1.761 /lf		845
	Trenching		4,610	5,556			3,996			14,163
	179.20 Labor hours									
	91.695 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	146.48 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	146.48 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	425	-	-		454	6.002 /cy		879
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	146.48 cy	1,344	-	-		1,098	16.673 /cy		2,442
	Excavation Spoils		1,769				1,552			3,321
	52.694 Labor hours									
	26.35 Equipment hours									
02740.020	Asphalt Paving - Location									
n	10 Bitum Paving	189.00 sy	-	-	2,986		-	15.80 /sy		2,986
	Asphalt Paving - Location				2,986					2,986
03000.005	Concrete in Place									
n	145 Concrete: Elevated Slab - Flow Splitter Box	22.00 cy	3,154	7,920	-		1,109	553.82 /cy		12,184
	Concrete in Place		3,154	7,920			1,109			12,184
	121.000 Labor hours									
	22.00 Equipment hours									
03150.010	Concrete Core & Saw									
c 10	Core Drill 1" to 12" depth - Dewatering Wall	3.00 ea	58	-	-			19.28 /ea		58
c 10	Core Drill 1" to 12" depth - Flow Splitter Wall	3.00 ea	58	-	-			19.28 /ea		58
	Concrete Core & Saw		116							116
	4.80 Labor hours									
05000.001	Metals Allowance									
	5 Metals Allowance - Mount Chemical Induction System	1.00 ls			5,000		-	5,000.00 /ls		5,000
	Metals Allowance				5,000					5,000
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL - Chem Induction	1.00 ea	87	1,277	-		-	1,363.12 /ea		1,363
	Hatch, Aluminum, 300psf		87	1,277						1,363
	3.20 Labor hours									
11220.100	Chemical Mixing Units									
	02 Polymer Supply Mechanical Mixer	4.00 ea	3,778	6,000	-		-	2,444.40 /ea		9,778

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Chemical Mixing Units		3,778		6,000						9,778
	120.000 Labor hours										
11240.400	Polymer Store/Feed Equip										
0	Metering Pump/Poly Blend and Feed Pump	3.00 ea	21,182		42,000		-		10,276	24,486.00 /ea	73,458
0	First Fill of Polymer	3.00 day	2,118		4,500		-		1,028	2,548.60 /day	7,646
	Polymer Store/Feed Equip		23,301		46,500				11,303		81,104
	792.00 Labor hours										
	132.00 Equipment hours										
11240.420	Storage Tanks										
f110	Submerged Chemical Induction System	1.00 ls	23,536		40,000		-		-	63,536.00 /ls	63,536
	Storage Tanks		23,536		40,000						63,536
	800.000 Labor hours										
13000.005	Special Const Allowance										
5	SCADA Allowance	1.00 ls					5,000		-	5,000.00 /ls	5,000
5	Polymer Tote Containment	4.00 ea	433		3,680		-		-	1,028.20 /ea	4,113
	Special Const Allowance		433		3,680		5,000				9,113
	16.00 Labor hours										
15115.810	Diaphragm Valve PVC										
n 130I	PVC Diaphragm Valve, flg, 1"	9.00 ea	615		8,640		-		-	1,028.313 /ea	9,255
n 130K	PVC Diaphragm Valve, flg, 2"	6.00 ea	800		9,060		-		-	1,643.34 /ea	9,860
	Diaphragm Valve PVC		1,415		17,700						19,115
	38.73 Labor hours										
15241.100	PVC Schd Pipe & Fittings										
0	Unload Care & Protect Pipe/Fittings	680.00 lf	2		-		-		4	0.01 /lf	7
10	Layout Pipe & Fitting	680.00 lf	214		-		-		-	0.32 /lf	214
n	8080 PVC Schd. 80 Pipe, 1.00"	600.00 lf	944		792		-		-	2.894 /lf	1,736
n 80C0	PVC Schd. 80 Pipe, 2.00"	80.00 lf	176		245		-		-	5.264 /lf	421
n 8A80	PVC Sch 80. 90 Ell, 1.00"	18.00 ea	96		79		-		-	9.752 /ea	176
n 8AC0	PVC Sch 80. 90 Ell, 2.00"	11.00 ea	93		84		-		-	16.12 /ea	177
n 8F88	PVC Sch 80. Tee, 1.00"	12.00 ea	87		95		-		-	15.13 /ea	182
n 8FCC	PVC Sch 80. Tee, 2.00"	7.00 ea	82		190		-		-	38.754 /ea	271
a010	PVC Joint Primer- Quart	1.21 qrt	-		19		-		-	15.35 /qrt	19
a020	PVC Solvent Cement Low VOC- Quart	1.21 qrt	-		26		-		-	21.90 /qrt	26
	PVC Schd Pipe & Fittings		1,695		1,529				4		3,229
	53.855 Labor hours										
	0.075 Equipment hours										
15400.005	Plumbing Allowance										
5	Plumbing Allowance - Hook Plant Water to Poly System	1.00 ls					5,000		-	5,000.00 /ls	5,000
	Plumbing Allowance						5,000				5,000
16000.005	Electrical Allowance										
5	Electrical Allowance - Wire Chemical Induction to Controls	1.00 ls					25,000		-	25,000.00 /ls	25,000
	Electrical Allowance						25,000				25,000
	0.000 Labor hours										
12 Chemical Feed			64,460		130,162		47,986		18,631		261,239
	2,201.171 Labor hours										
	287.06 Equipment hours										

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	2,264,262		109,132 hrs	
Material	6,643,230			
Subcontract	2,981,546			
Equipment	1,898,493		16,127 hrs	
Other	4,852			
Subtotal Direct Cost	13,792,383	13,792,383		
I&C	1,379,226			10.00 %
Electrical	2,068,839			15.00 %
	3,448,065	17,240,448		
Indirect Costs:				
Building Permits(% total cost)	144,300			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	90,187			0.25 %
Gen Liability Ins % total cost	721,499			2.00 %
GC Bonds (% total cost)	360,749			1.00 %
Subtotal Prior to OH&P	1,316,735	18,557,183		
GC Field General Conditions	1,855,706			10.00 %
GC Indirects, OH & Profit	1,855,706			10.00 %
Subtotal	3,711,412	22,268,595		
Construction Contingency	7,793,966			35.00 %
Total Construction Cost	7,793,966	30,062,561		
Engineering, Permitting, Bond	6,012,488			20.00 %
Financial, Legal and Administration				
Total Program Cost	6,012,488	36,075,049		
Total		36,075,049		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Knoxville, Tennessee
Kuwahee WWTP - Options 3
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville KWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: Only nominal dewatering is needed. No consideration for contaminated soils or hazardous materials (i.e. asbestos, lead) No finishes are included. Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt.</p>
Report format	<p>Sorted by 'Proj Area/Phase'</p> <p>'Detail' summary</p> <p>Allocate addons</p> <p>Round unit prices</p> <p>Combine items</p> <p>Paginate</p>

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 UNOX Bypass										
01010.000	General Conditions									
	5 Assumption of 20% of Excavated Material is Contaminated	2,232.00 cy	-	-	55,800		-	25.00 /cy	55,800	
	General Conditions				55,800					55,800
01590.000	Traffic/Pollution Control									
----	Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000	
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Utilities (6"pw, 4"cw, 16" sludge, duct)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500	
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 48" DIP - 11' deep	70.00 lf	114	-	-		217	4.731 /lf	331	
	2512 Demo Existing Secondary Aeratio Influent Structure (86cy concrete)	1.00 ea		-	21,500			21,500.00 /ea	21,500	
	2734 Remove Pavement/Concrete Walk	312.00 sy	485	-	-		977	4.684 /sy	1,461	
	Selective Site Demolition		599		21,500		1,194		23,293	
	36.64 Labor hours									
	27.212 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	70.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
	1030 Steel Sheeting,20' x 27psf, pulled & salvage	1,400.00 sf	7,255	9,016	-		9,582	18.47 /sf	25,853	
	1045 Install & Remove Wales/Struts/Connectors	1.89 ton	459	1,739	-		606	1,483.73 /ton	2,804	
n	1050 Rent Steel Sheet Piling and Wales, first month	20.79 ton	-	5,418	-		-	260.59 /ton	5,418	
	Sheet Piling		7,715	16,172	35,000		10,188		69,076	
	254.123 Labor hours									
	63.513 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	636.00 cy	536	-	-		1,449	3.121 /cy	1,985	
	Foundation Excavation		536				1,449		1,985	
	33.92 Labor hours									
	16.96 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	285.00 lf	26	-	-		-	0.092 /lf	26	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,274.583 cy	1,289	-	-		5,637	5.434 /cy	6,926	
n	3240 Trench Bedding-Excavator- 240 HP	53.951 cy	82	-	-		272	6.56 /cy	354	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	273.30 cy	663	-	-		2,204	10.492 /cy	2,867	
n	5130 Trench Native Backfill- Loader C938 3cy	681.13 cy	616	-	-		1,939	3.751 /cy	2,555	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	327.25 cy	-	11,519	-		-	35.20 /cy	11,519	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	832	-	-		1,599	4.10 /cy	2,432	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	593.46 cy	581	-	-		967	2.61 /cy	1,548	
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	
	Trenching		4,089	11,519			12,695		28,303	
	267.56 Labor hours									
	174.61 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	636.00 cy	1,775	-	95,400			152.79 /cy	97,175	
	Drilling & Blasting		1,775		95,400				97,175	
	101.76 Labor hours									
	50.88 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,229.46 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	636.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	593.46 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	957	-	-		1,839	4.712 /cy	2,796	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	636.00 cy	739	-	-		2,083	4.44 /cy	2,823	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
02315.500	Excavation Spoils							
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	593.46 cy	2,672	-	-	4,449	12.001 /cy	7,122
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	636.00 cy	398	-	-	919	2.071 /cy	1,317
	Excavation Spoils		4,767			9,291		14,058
	278.851 Labor hours							
	139.43 Equipment hours							
02720.100	Aggregate Base Course							
1180	Crushed Rock 1"	242.00 cy	184	2,474	-	929	14.822 /cy	3,587
1230	Granular Fill	690.00 cy	1,966	8,252	-	9,934	29.21 /cy	20,152
	Aggregate Base Course		2,150	10,726		10,863		23,739
	120.73 Labor hours							
	120.73 Equipment hours							
02740.020	Asphalt Paving - Location							
n	10 Bitum Paving	242.00 sy	-	-	3,824	-	15.80 /sy	3,824
	Asphalt Paving - Location				3,824			3,824
02750.100	Concrete Paving							
z015	Concrete Pavement, Walkways	70.00 sy	143	800	-	53	14.23 /sy	996
	Concrete Paving		143	800		53		996
	7.63 Labor hours							
	0.77 Equipment hours							
02920.010	Lawns & Grasses							
n	Loam & Seeding w/Imported Material, 4"thk	303.00 sy	63	664	-	25	2.482 /sy	752
----	Restoration including plants & new trees	303.00 sy			4,545	-	15.00 /sy	4,545
	Lawns & Grasses		63	664	4,545	25		5,297
	3.03 Labor hours							
	0.61 Equipment hours							
03000.005	Concrete in Place							
n	140 Concrete: Secondary Aeration Influent Structure	86.00 cy	10,671	30,100	-	4,337	524.52 /cy	45,108
	Concrete in Place		10,671	30,100		4,337		45,108
	516.000 Labor hours							
	86.00 Equipment hours							
03150.010	Concrete Core & Saw							
e240	Core Drill 66"dia	1.00 ea	1,283	-	-		1,283.36 /ea	1,283
	Concrete Core & Saw		1,283					1,283
	104.000 Labor hours							
04000.015	Masonry Demolition							
	5 Masonry Demolition	320.00 sf	75	-	-	95	0.531 /sf	170
	Masonry Demolition		75			95		170
	4.80 Labor hours							
	4.80 Equipment hours							
04210.000	Clay Masonry Units							
n	8105 Brick Mortar Type S	24.312 cf	32	106	-	-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102	74	-	-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-	-	1.19 /ea	2,411
	Clay Masonry Units		1,573	1,152				2,725
	66.002 Labor hours							
05585.205	Hatch, Aluminum, 300psf							
n	JD7 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type JD-AL	1.00 ea	77	1,277	-	-	1,353.17 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277				1,353
	3.20 Labor hours							
15230.400	Prestr Conc Cylind-(PCCP)							
	0 Unload Care & Protect PCCP & Fittings	285.00 lf	1	-	-	2	0.01 /lf	2
	10 Layout Pipe & Fitting	285.00 lf	68	-	-	-	0.24 /lf	68
	460 PCCP Equipment- RT Crane 60 MT	62.70 ch	1,134	-	-	12,408	215.984 /ch	13,542
n	B072 Prestressed Concrete Cylinder Pipe (250#) 66	285.00 lf	19,924	71,250	-	-	319.910 /lf	91,174
n	K072 PCCP 90 Bend 66	1.00 ea	517	2,500	-	-	3,017.31 /ea	3,017
n	L066 PCCP 45 Bend 66	2.00 ea	948	4,000	-	-	2,474.14 /ea	4,948

15230.400
n m066

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
02 Primary Redirect										
01590.000	Traffic/Pollution Control									
	5 Traffic Control	1.00 ls			10,000		-	10,000.00 /ls		10,000
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Existing Utilities (6"CIP WS, 10"CIP SFPE, 48" RCP San)	1.00 ls	-	-	2,500		-	2,500.00 /ls		2,500
	20 Connect to Existing Basin	1.00 ls	-	-	5,000		-	5,000.00 /ls		5,000
	Sitework Allowance				7,500					7,500
02220.030	Selective Site Demolition									
	2508 Remove 72" Steel Pipe (21vf)	70.00 lf	114	-	-		217	4.731 /lf		331
	2514 Demo Railroad Lines	70.00 lf	343	-	-		891	17.63 /lf		1,234
	2734 Remove Asphalt Pavement, 5"thk	333.00 sy	517	-	-		1,042	4.684 /sy		1,560
	3006 Demo Concrete Return Sludge Channel	66.00 cy	5,386	-	-		1,261	100.70 /cy		6,646
	Selective Site Demolition		6,360				3,411			9,771
	389.64 Labor hours									
	45.71 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	35.00 lf	3	-	-		-	0.092 /lf		3
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	136.111 cy	138	-	-		602	5.434 /cy		740
n	3240 Trench Bedding-Excavator- 240 HP	5.761 cy	9	-	-		29	6.56 /cy		38
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	26.80 cy	65	-	-		216	10.492 /cy		281
n	5130 Trench Native Backfill- Loader C938 3cy	81.38 cy	74	-	-		232	3.75 /cy		305
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	32.56 cy	-	1,146	-		-	35.20 /cy		1,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	54.733 cy	77	-	-		148	4.10 /cy		224
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	54.733 cy	54	-	-		89	2.61 /cy		143
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo		76
	Trenching		419	1,146			1,392			2,956
	27.31 Labor hours									
	17.984 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	144.00 cy	402	-	21,600			152.79 /cy		22,002
	Drilling & Blasting		402		21,600					22,002
	23.04 Labor hours									
	11.52 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	54.733 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	54.733 cy	-	-	-		-			
	46 Bore & Jack Spoils Spoils (Summary)	136.14 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	190.87 cy	308	-	-		592	4.712 /cy		899
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	136.14 cy	613	-	-		1,021	12.001 /cy		1,634
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	54.733 cy	246	-	-		410	12.001 /cy		657
	Excavation Spoils		1,167				2,023			3,190
	68.663 Labor hours									
	34.332 Equipment hours									
02445.000	Boring & Jack Conduit									
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea		5,000
	100 Excavate Jacking Pit	453.333 cy	824	-	-		2,227	6.731 /cy		3,051
	105 Excavate Recieving Pit	75.56 cy	137	-	-		371	6.731 /cy		509
	200 Shore Jacking/Receiving Pits	2,720.00 bsf	-	-	40,800		-	15.00 /bsf		40,800
	300 Backfill Jacking/Receiving Pits	528.89 cy	2,589	-	-		5,407	15.12 /cy		7,996
	400 Jacking Slab & Reaction Block	11.971 cy	2,602	2,753	-		-	447.373 /cy		5,356
n	5072 Bore & Jack Pipe 72	130.00 lf	-	-	120,900		-	930.00 /lf		120,900
	7000 Grout Casing	59.56 cy	244	10,274	-		288	181.434 /cy		10,806

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount	Name	Amount	Unit Cost	Amount
	Boring & Jack Conduit		6,397		13,027		166,700		8,294		194,418
	346.16 Labor hours										
	137.19 Equipment hours										
02720.100	Aggregate Base Course										
1180	Crushed Rock	222.00 cy	169		2,270		-		852	14.822 /cy	3,291
1230	Granular Fill	144.00 cy	410		1,722		-		2,073	29.21 /cy	4,206
	Aggregate Base Course		579		3,992				2,925		7,496
	32.512 Labor hours										
	32.512 Equipment hours										
02740.020	Asphalt Paving - Location										
n	10 Bitum Paving	333.00 sy	-		-		5,261		-	15.80 /sy	5,261
	Asphalt Paving - Location						5,261				5,261
02920.010	Lawns & Grasses										
n	z004 Loam & Seeding w/Imported Material, 4"thk	311.00 sy	65		681		-		26	2.482 /sy	772
	Lawns & Grasses		65		681				26		772
	3.11 Labor hours										
	0.622 Equipment hours										
03000.005	Concrete in Place										
n	140 Concrete: Primary Redirect Junction Chamber	75.00 cy	9,306		26,250		-		3,782	524.52 /cy	39,339
	Concrete in Place		9,306		26,250				3,782		39,339
	450.000 Labor hours										
	75.00 Equipment hours										
04210.000	Clay Masonry Units										
n	8105 Brick Mortar Type S	24.312 cf	32		106		-		-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102		74		-		-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439		972		-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573		1,152						2,725
	66.002 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	1.00 ea	77		1,277		-		-	1,353.17 /ea	1,353
	Hatch, Aluminum, 300psf		77		1,277						1,353
	3.20 Labor hours										
11284.000	Sluice Gates										
	5454 54" x 54" Sluice Gate, MO	2.00 ea	24,994		49,200		-		-	37,097.160 /ea	74,194
	Sluice Gates		24,994		49,200						74,194
	1,047.98 Labor hours										
13000.005	Special Const Allowance										
	5 SCADA Allowance for 2 gates & Knife gate valve	0.00 ls	0		0		-		-		
15220.302	A53 CW Pipe PE/GE/T&C/SW										
n	300h A53 CW Standard Pipe PE, 54"	130.00 lf	5,932		96,454		-		-	787.591 /lf	102,387
n	300k A53 CW Standard Pipe PE, 72"	110.00 lf	6,701		109,008		-		-	1,051.90 /lf	115,709
	A53 CW Pipe PE/GE/T&C/SW		12,633		205,462						218,095
	460.57 Labor hours										
15230.400	Prestr Conc Cylind-(PCCP)										
	0 Unload Care & Protect PCCP & Fittings	35.00 lf	0		-		-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	35.00 lf	8		-		-		-	0.24 /lf	8
	325 PCCP Equipment- Cat 325 Excavator	6.30 ch	122		-		-		698	130.09 /ch	820
n	B060 Prestressed Concrete Cylinder Pipe (250#) 60	35.00 lf	2,087		7,350		-		-	269.63 /lf	9,437
n	K060 PCCP 90 Bend 60	1.00 ea	431		2,100		-		-	2,531.15 /ea	2,531
	Prestr Conc Cylind-(PCCP)		2,648		9,450				698		12,796
	112.224 Labor hours										
	6.304 Equipment hours										
16000.005	Electrical Allowance										
	5 Electrical Allowance for 2 gates & knife gate valve	0.00 ls	0		0		-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02 Primary Redirect			66,620	311,637	211,061		22,551		611,868
	3,030.40 Labor hours								
	361.17 Equipment hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
03 Return Activiated Sludge										
02000.005	Sitework Allowance									
20	Allowance to repair retaining wall after direction drilling	1.00 ls	-	-	1,500		-	1,500.00 /ls		1,500
	Sitework Allowance				1,500					1,500
02220.030	Selective Site Demolition									
101	Structural Allowance for Misc. Demo to access RAS Pipe Gallery	1.00 ls	-	-	5,000			5,000.00 /ls		5,000
	Selective Site Demolition				5,000					5,000
02250.250	Sheet Piling									
1	Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
2	Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls		10,000
100	Survey & Layout Shoring	288.00 lf	4	-	-		-	0.02 /lf		4
105	Mobilize Pile Driving Equipment	2.00 ea	-	-	50,000		-	25,000.00 /ea		50,000
n 1025	Steel Sheeting, 15' x 22psf, pulled & salvage	3,420.00 sf	17,723	19,870	-		23,407	17.84 /sf		61,000
1045	Install & Remove Wales/Struts/Connectors	3.762 ton	914	3,461	-		1,207	1,483.73 /ton		5,582
n 1050	Rent Steel Sheet Piling and Wales, first month	41.382 ton	-	12,564	-		-	303.60 /ton		12,564
	Sheet Piling		18,641	35,895	61,000		24,614			140,150
	614.064 Labor hours									
	153.444 Equipment hours									
02315.200	Foundation Excavation									
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	464.45 cy	391	-	-		1,058	3.121 /cy		1,450
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	175.41 cy	299	-	-		580	5.011 /cy		879
n A000	IMPORT MATERIAL (Summary)	12.00 CY	-	-	-		-			
n A015	Import Gravel Fill	52.222 cy	-	783	292		-	20.60 /cy		1,076
	Foundation Excavation		690	783	292		1,639			3,405
	45.82 Labor hours									
	26.42 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	700.00 lf	65	-	-		-	0.092 /lf		65
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	403.09 cy	408	-	-		1,148	3.86 /cy		1,556
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	162.60 cy	164	-	-		719	5.434 /cy		884
n 2242	Trenching Excavator- 240 HP (45 cy/hr-360cy/day) Difficult Exc.	959.852 cy	647	-	-		2,830	3.623 /cy		3,477
n 3130	Trench Bedding-Excavator- 130 HP	30.741 cy	62	-	-		181	7.901 /cy		243
n 3240	Trench Bedding-Excavator- 240 HP	36.67 cy	56	-	-		185	6.56 /cy		240
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	104.911 cy	339	-	-		987	12.641 /cy		1,326
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	115.14 cy	279	-	-		929	10.492 /cy		1,208
n 5130	Trench Native Backfill- Loader C938 3cy	1,163.351 cy	1,052	-	-		3,311	3.751 /cy		4,363
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	287.46 cy	-	10,119	-		-	35.20 /cy		10,119
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	362.19 cy	508	-	-		976	4.10 /cy		1,484
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	362.19 cy	355	-	-		590	2.61 /cy		945
n 8367	Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo		76
n 9616	Trench Shield- 6x16	0.35 u/mo	-	-	-		494	1,410.00 /u/mo		494
A006	Pipe Test	700.00 lf	517	560	-		-	1.54 /lf		1,077
A008	Pipe Locates (Pot Hole)	3.00 ea	456	150	-		81	228.96 /ea		687
C0R0	Concrete Thrust Block, 16"	3.00 ea	286	99	-		-	128.44 /ea		385
C0T0	Concrete Thrust Block, 20"	4.00 ea	429	224	-		-	163.37 /ea		653
C0V0	Concrete Thrust Block, 24"	8.00 ea	859	688	-		-	193.37 /ea		1,547
	Trenching		6,483	11,840			12,507			30,829
	361.45 Labor hours									
	178.292 Equipment hours									
02315.400	Drilling & Blasting									
1008	Hydraulic Hoe Ram	476.00 cy	1,328	-	71,400			152.79 /cy		72,728
	Drilling & Blasting		1,328		71,400					72,728
	76.16 Labor hours									
	38.08 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	651.222 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	289.04 cy	-	-	-		-			
45	Trenching Spoils (Summary)	362.19 cy	-	-	-		-			

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
02315.500	Excavation Spoils							
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	362.19 cy	584	-	-	1,123	4,712 /cy	1,707
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	289.04 cy	336	-	-	947	4.44 /cy	1,283
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	362.19 cy	1,631	-	-	2,715	12.001 /cy	4,346
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	289.04 cy	181	-	-	418	2.071 /cy	599
	Excavation Spoils		2,732			5,202		7,934
	160.00 Labor hours							
	80.00 Equipment hours							
02446.000	Drainage Outflow To Head							
n	0 Mob/Demob Directional Drilling Equipment	1.00 ea	-	-	2,500	-	2,500.00 /ea	2,500
n	1024 Install 24" Pipe N.O.C.	900.00 lf	-	-	180,000	-	200.00 /lf	180,000
	Drainage Outflow To Head				182,500			182,500
02639.020	Storm Drainage Manholes							
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-	-	17.52 /ea	18
	6000 Place & Shape Manhole Base & Inverts- 60"	1.00 ea	210	-	-	-	436.44 /ea	436
	6010 Manhole 60" x 10' Deep	1.00 ea	274	4,048	-	496	4,818.80 /ea	4,819
	Storm Drainage Manholes		502	4,048		496		5,273
	29.00 Labor hours							
	4.00 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving Parking Lots	312.00 sy	-	-	2,496	-	8.00 /sy	2,496
	Asphalt Paving - Location				2,496			2,496
03000.005	Concrete in Place							
n	110 Concrete: Slab on Grade - Wet Well	24.00 cy	1,737	7,440	-	654	409.62 /cy	9,831
n	110 Concrete: Pump Support Pad - Wet Well	1.00 cy	72	310	-	27	409.61 /cy	410
n	110 Concrete: Slab on Grade - Valve Vault	13.00 cy	941	4,030	-	354	409.611 /cy	5,325
n	140 Concrete: Wall - Wet Well	142.00 cy	17,620	49,700	-	7,161	524.52 /cy	74,481
n	140 Concrete: Wall - Valve Vault	71.00 cy	8,810	24,850	-	3,581	524.52 /cy	37,241
n	145 Concrete: Elevated Slab - Wet Well	24.00 cy	2,730	8,640	-	1,210	524.18 /cy	12,580
n	145 Concrete: Elevated Slab - Valve Vault	13.00 cy	1,479	4,680	-	656	524.18 /cy	6,814
n	180 Concrete: Grout Fill - to avoid grit deposits	10.00 cy	414	1,000	-	50	146.41 /cy	1,464
	Concrete in Place		33,803	100,650		13,693		148,146
	1,634.500 Labor hours							
	271.52 Equipment hours							
03150.010	Concrete Core & Saw							
c240	Core Drill 24" to 12" depth	1.00 ea	68	-	-	-	67.87 /ea	68
	Concrete Core & Saw		68					68
	5.50 Labor hours							
05585.205	Hatch, Aluminum, 300psf							
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	8.00 ea	613	10,212	-	-	1,353.173 /ea	10,825
	Hatch, Aluminum, 300psf		613	10,212				10,825
	25.60 Labor hours							
11210.000	PUMPS							
----	25HP Pump & VFD	3.00 ea	47,921	96,501	-	-	48,140.76 /ea	144,422
	PUMPS		47,921	96,501				144,422
	2,112.00 Labor hours							
11217.100	Submersible Sump Pumps							
50	Sump Pump 50 HP	1.00 ea	2,903	6,000	-	2,055	10,957.92 /ea	10,958
	Submersible Sump Pumps		2,903	6,000		2,055		10,958
	144.00 Labor hours							
	24.00 Equipment hours							
13000.005	Special Const Allowance							
5	SCADA Allowance to Operate Motorized Plug Valve	0.00 ls	0	0	-	-		
5	SCADA Allowance for Pumps and Flow meter	0.00 ls	0	0	-	-		
5	SCADA Allowance to Operate Motorized Plug Valve	0.00 ls	0	0	-	-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
13420.000	Instruments									
c116	Level Sensor	1.00 ea	274	1,725	-		-	1,999.30 /ea		1,999
n e424	24" Magnetic Flow Meter - Flanged	1.00 ea	597	13,800	-		-	14,397.15 /ea		14,397
	Instruments		871	15,525						16,396
	31.77 Labor hours									
15111.650	Plug Valve (C/D/I/BBM)									
n 103U	Plug Valve, Gear & Wheel Operated, flg, 16"	3.00 ea	1,443	12,810	-		-	4,750.95 /ea		14,253
n 200W	Plug Valve, MJ, 20"	1.00 ea	581	3,600	-		-	4,180.58 /ea		4,181
n 200X	Plug Valve, MJ, 24"	1.00 ea	643	4,600	-		-	5,243.40 /ea		5,243
	Plug Valve (C/D/I/BBM)		2,667	21,010						23,677
	83.79 Labor hours									
15114.500	Check Valve (C/D/I/BBM)									
n 310U	Check Valve, Swing, flg, 16"	3.00 ea	1,311	19,470	-		-	6,926.89 /ea		20,781
	Check Valve (C/D/I/BBM)		1,311	19,470						20,781
	41.19 Labor hours									
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 24"	1.00 ea	94	200	-		-	293.93 /ea		294
	Air/Vacuum Relief Valve		94	200						294
	3.03 Labor hours									
15120.300	Bolt & Gaskets Sets									
n 111S	16-0/0" 150# A307 Steel Bolt Sets	3.00 ea	-	225	-		-	75.00 /ea		225
n 111V	24-0/0" 150# A307 Steel Bolt Sets	4.50 ea	-	833	-		-	185.00 /ea		833
222S	16-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	3.00 ea	-	32	-		-	10.74 /ea		32
222V	24-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	4.50 ea	-	77	-		-	17.22 /ea		77
	Bolt & Gaskets Sets			1,167						1,167
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	88,835.00 lbs	-	-	-		-			
1	Weight of Pipe (Zero Cost Item)	67,340.00 lbs	-	-	-		-			
2	Weight of Fittings (Zero Cost Item)	21,495.00 lbs	-	-	-		-			
15210.100	DIP CML FL & GV CL53/250									
0	Unload Care & Protect Flanged/PE DIP & Fittings	6,255.00 lbs	12	-	-		39	0.01 /lbs		51
2	Weight of Flanged Fittings (Zero Cost Item)	6,255.00 lbs	-	-	-		-			
10	Layout Flanged/PE DIP & Fitting	26.49 lf	6	-	-		-	0.23 /lf		6
1CU0	DI, CML, 45 Bend, FL, 16"	3.00 ea	646	2,100	-		-	915.22 /ea		2,746
1HXU	DI, CML, 45 Wye Lateral, FL, 24"x 16"	3.00 ea	1,457	13,538	-		-	4,998.09 /ea		14,994
	DIP CML FL & GV CL53/250		2,120	15,638			39			17,797
	89.093 Labor hours									
	0.69 Equipment hours									
15210.200	DIP CML Push-On Pipe									
0	Unload Care & Protect Push-on DIP & Fittings	82,580.00 lbs	159	-	-		520	0.01 /lbs		679
1	Weight of Push-on Pipe (Zero Cost Item)	67,340.00 lbs	-	-	-		-			
2	Weight of Push-on Fittings (Zero Cost Item)	15,240.00 lbs	-	-	-		-			
5	Layout Push-on DIP & Fitting	700.00 lf	159	-	-		-	0.23 /lf		159
11	DIP Equipment- Cat 325 Excavator	19.20 ch	372	-	-		2,126	130.091 /ch		2,498
n 216	DIP CML, Push-On, Class 52, 16"	100.00 lf	835	4,185	-		-	50.20 /lf		5,020
n 220	DIP CML, Push-On, Class 52, 20"	300.00 lf	2,720	16,379	-		-	63.662 /lf		19,099
n 224	DIP CML, Push-On, Class 52, 24"	1,200.00 lf	11,453	83,402	-		-	79.05 /lf		94,855
n 2ATT	DIP CML, Push-on, 90 Bend, 20"	2.00 ea	367	3,400	-		-	1,883.72 /ea		3,767
n 2AUU	DIP CML, Push-on, 90 Bend, 24"	2.00 ea	434	5,325	-		-	2,879.30 /ea		5,759
n AARR	DIP CML, Push-on, 45 Bend, 16"	3.00 ea	401	2,850	-		-	1,083.56 /ea		3,251
n AAUU	DIP CML, Push-on, 45 Bend, 24"	2.00 ea	426	4,000	-		-	2,213.11 /ea		4,426
n DATT	DIP CML, Push-on, 11-1/4 Bend, 20"	3.00 ea	542	4,050	-		-	1,530.523 /ea		4,592
n DAUU	DIP CML, Push-on, 11-1/4 Bend, 24"	4.00 ea	852	8,100	-		-	2,238.11 /ea		8,952
n FAWW	DIP CML, Push-on, Tee BxB, 20"x 20"	1.00 ea	236	2,638	-		-	2,873.24 /ea		2,873
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	2.00 ea	550	8,250	-		-	4,400.23 /ea		8,800
n KAUK	DIP, CML, Push-on, Reducer BxB, 16"x 8"	3.00 ea	386	2,063	-		-	816.29 /ea		2,444

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
	DIP CML Push-On Pipe		19,892		144,641				2,646		167,179
	840.144 Labor hours										
	28.284 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
0	Unload Care & Protect Pipe/Fittings	100.00 lf	0		-		-		1	0.01 /lf	1
10	Layout Pipe & Fitting	100.00 lf	24		-		-		-	0.24 /lf	24
n 80E0	PVC Schd. 80 Pipe, 3.00"	100.00 lf	191		624		-		-	8.15 /lf	815
a010	PVC Joint Primer- Quart	0.11 qrt	-		2		-		-	15.40 /qrt	2
a020	PVC Solvent Cement Low VOC- Quart	0.11 qrt	-		2		-		-	21.90 /qrt	2
	PVC Schd Pipe & Fittings		215		628				1		844
	9.011 Labor hours										
	0.011 Equipment hours										
16000.005	Electrical Allowance										
5	Electrical Allowance - Motorized Plug Valve	0.00 ls	0		0		-		-		
5	Electrical Allowance - Pumps & Flow Meter	0.00 ls	0		0		-		-		
5	Electrical Allowance - Operate Motorized Plug Valve	0.00 ls	0		0		-		-		
	03 Return Activiated Sludge		142,854		484,207		324,188		62,892		1,014,368
	6,306.12 Labor hours										
	804.735 Equipment hours										

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount		Unit Cost	Amount
	Aggregate Base- Roads		85	2,691		432		3,208
	4.80 Labor hours							
	4.80 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving	1,000.00 sy	-	-	8,000	-	8.00 /sy	8,000
	Asphalt Paving - Location				8,000			8,000
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	15,000.00 sy	3,119	32,850	-	1,253	2.482 /sy	37,223
	Lawns & Grasses		3,119	32,850		1,253		37,223
	150.00 Labor hours							
	30.00 Equipment hours							
03000.005	Concrete in Place							
n	110 Concrete: Slab on Grade	60.00 cy	4,343	18,600	-	1,634	409.62 /cy	24,577
n	120 Concrete: Slab on Grade Circular	353.954 cy	29,280	109,726	-	9,637	419.951 /cy	148,643
n	140 Concrete: Wall	290.00 cy	35,985	101,500	-	14,625	524.52 /cy	152,110
	Concrete in Place		69,608	229,826		25,896		325,330
	3,365.82 Labor hours							
	513.54 Equipment hours							
11000.015	Equipment Demolition							
	101 Demo Selective Items-Each - Gravity Thickener	1.00 ea	119	-	-		119.28 /ea	119
	3335 Wash Down/Disinfect Tank -Gravity Thickener	200.00 sf	21	10	-	4	0.18 /sf	35
	Equipment Demolition		141	10		4		155
	6.67 Labor hours							
	1.67 Equipment hours							
11225.100	Gravity Thickener							
	0 Unload & Protect Gravity Thickener	2.00 ea	549	-	-	792	670.52 /ea	1,341
	00 Warehouse & Care of Gravity Thickener	2.00 u/mo	127	-	-	-	63.66 /u/mo	127
n	70 Gravity Thickener 70' Diameter	2.00 ea	134,338	270,000	-	193,546	298,942.14 /ea	597,884
	6091 90 Ton Crane w/1cy Bucket	47.512 cy	29	-	-	367	8.33 /cy	396
F000	Swept-in Grout	47.512 cy	1,447	-	-	-	105.46 /cy	5,011
G100	Test & Check Gravity Thickener	2.00 ea	509	-	-	-	254.64 /ea	509
z900	Gravity Thickener Manufacturers Representative	6.00 day	-	-	4,800	-	950.00 /day	5,700
	Gravity Thickener		137,000	270,000	4,800	194,705		610,968
	6,008.61 Labor hours							
	985.17 Equipment hours							
11310.100	Submersible Sludge Pumps							
	05 Thickened Sludge Pump	2.00 ea	1,984	4,000	-	1,404	3,693.96 /ea	7,388
	Submersible Sludge Pumps		1,984	4,000		1,404		7,388
	98.40 Labor hours							
	16.40 Equipment hours							
13121.000	Pre-Engineered Metal Bldg							
z001	Pre-Engineered Metal Bldg - Sludge Pump Shelter	300.00 sf			22,500		75.00 /sf	22,500
	Pre-Engineered Metal Bldg				22,500			22,500
15111.650	Plug Valve (CI/DI/BBM)							
n 200P	Plug Valve, MJ, 6"	6.00 ea	1,058	2,550	-	-	601.283 /ea	3,608
n 200Q	Plug Valve, MJ, 8"	2.00 ea	450	1,150	-	-	800.04 /ea	1,600
	Plug Valve (CI/DI/BBM)		1,508	3,700				5,208
	47.38 Labor hours							
15114.500	Check Valve (CI/DI/BBM)							
n C20Q	Check Valve, Double Disc, MJ, 8"	2.00 ea	430	600	-	-	514.86 /ea	1,030
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-	-	778.11 /ea	1,556
	Check Valve (CI/DI/BBM)		986	1,600				2,586
	30.98 Labor hours							
15210.010	DIP Totals							
	0 Total Weight (Zero Cost Item)	30,141.00 lbs	-	-	-	-		
	1 Weight of Pipe (Zero Cost Item)	29,331.00 lbs	-	-	-	-		
	2 Weight of Fittings (Zero Cost Item)	810.00 lbs	-	-	-	-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
06 ACTIFLO										
01560.000	Const Equip & Small Tools									
DM31	Crawler Mounted Lattice Boom Crane-Manitowoc 4600-5 317.5MT@334HP	36.00 wk		-	-		690,264	19,174.00 /wk		690,264
	Const Equip & Small Tools						690,264			690,264
	1,440.00 Labor hours									
	1,440.00 Equipment hours									
02000.005	Sitework Allowance									
20	Structural Rehab of Entire Settling Basin	1.00 ls	-	-	2,000,000		-	2,000,000.00 /ls		2,000,000
	Sitework Allowance				2,000,000					2,000,000
02220.030	Selective Site Demolition									
2734	Remove Asphalt Pavement, 5"thk	250.00 sy	388	-	-		783	4.684 /sy		1,171
	Selective Site Demolition		388				783			1,171
	23.75 Labor hours									
	19.00 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	800.00 lf	74		-		-	0.092 /lf		74
n 2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	43.92 cy	82	-	-		158	5.463 /cy		240
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	148.063 cy	150	-	-		422	3.86 /cy		571
n 3090	Trench Bedding-Backhoe/Loader 95HP	41.55 cy	112	-	-		168	6.74 /cy		280
n 3130	Trench Bedding-Excavator- 130 HP	12.78 cy	26	-	-		75	7.90 /cy		101
n 4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	92.48 cy	298	-	-		450	8.09 /cy		748
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	37.784 cy	122	-	-		355	12.641 /cy		478
n 5090	Trench Native Backfill-Backhoe/Loader 95HP	-96.705 cy	(282)	-	-		(515)	8.24 /cy		(797)
n 5130	Trench Native Backfill- Loader C938 3cy	88.33 cy	80	-	-		251	3.751 /cy		331
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	184.59 cy	-	6,497	-		-	35.20 /cy		6,497
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	200.36 cy	133	-	-		256	1.941 /cy		389
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	200.36 cy	196	-	-		327	2.61 /cy		523
n 9616	Trench Shield- 6x16	0.10 u/mo	-	-	-		141	1,410.00 /u/mo		141
A006	Pipe Test	800.00 lf	591	640	-		-	1.54 /lf		1,231
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
C0R0	Concrete Thrust Block, 16"	6.00 ea	573	198	-		-	128.44 /ea		771
	Trenching		2,306	7,385			2,115			11,807
	121.421 Labor hours									
	38.012 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	200.36 cy	-	-	-		-			
45	Trenching Spoils (Summary)	200.36 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	200.36 cy	153	-	-		294	2.231 /cy		447
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	200.36 cy	902	-	-		1,502	12.001 /cy		2,404
	Excavation Spoils		1,055				1,796			2,852
	61.531 Labor hours									
	30.77 Equipment hours									
02720.150	Aggregate Base- Roads									
1118	Aggregate Base	222.00 cy	63	1,991	-		320	10.70 /cy		2,374
	Aggregate Base- Roads		63	1,991			320			2,374
	3.552 Labor hours									
	3.552 Equipment hours									
02740.020	Asphalt Paving - Location									
n 10	Bitum Paving	669.00 sy	-	-	10,570		-	15.80 /sy		10,570
	Asphalt Paving - Location				10,570					10,570
02750.100	Concrete Paving									
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-		38	14.23 /sy		711

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Concrete Paving		102	572		38		711
	5.45 Labor hours							
	0.55 Equipment hours							
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	50.00 sy	10	110	-	4	2.481 /sy	124
	Lawns & Grasses		10	110		4		124
	0.50 Labor hours							
	0.10 Equipment hours							
03000.005	Concrete in Place							
n	110 Concrete: Pad for HRC	180.00 cy	13,029	55,800	-	4,902	409.62 /cy	73,731
n	110 Concrete: Pump Support Slab	1.00 cy	72	310	-	27	409.61 /cy	410
n	140 Concrete	180.00 cy	22,335	63,000	-	9,077	524.52 /cy	94,413
n	140 Concrete: Baffle Wall	45.00 cy	5,584	15,750	-	2,269	524.52 /cy	23,603
n	140 Concrete: Wall	680.00 cy	84,378	476,000	-	34,292	874.52 /cy	594,671
n	140 Concrete: Influent & Effluent Channel	80.00 cy	9,927	80,000	-	4,034	1,174.52 /cy	93,961
n	140 Concrete: Wet Well Top Slab & Wall	90.00 cy	11,168	31,500	-	4,539	524.52 /cy	47,206
n	180 Concrete: Grout Fill	160.00 cy	6,618	16,000	-	807	146.41 /cy	23,425
	Concrete in Place		153,112	738,360		59,948		951,420
	7,403.500 Labor hours							
	1,188.74 Equipment hours							
05510.000	Metal Ladders							
	10 Straight Ladder-Aluminum	500.00 lf	8,884	22,937	-	-	63.642 /lf	31,821
	Metal Ladders		8,884	22,937				31,821
	250.00 Labor hours							
05520.000	Handrail/Railing							
	103 3 Rail-Handrail Alum. w/Toe	500.00 lf	4,442	34,500	-	-	77.884 /lf	38,942
	Handrail/Railing		4,442	34,500				38,942
	125.00 Labor hours							
05530.200	Alum. Grating-Riveted							
6 K	1-1/4x3/16 Riveted Grate-Strnd.	2,300.00 sf	13,895	80,408	-	-	41.001 /sf	94,303
	Alum. Grating-Riveted		13,895	80,408				94,303
	391.00 Labor hours							
05585.205	Hatch, Aluminum, 300psf							
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	307	5,106	-	-	1,353.173 /ea	5,413
	Hatch, Aluminum, 300psf		307	5,106				5,413
	12.80 Labor hours							
11210.000	PUMPS							
----	Pumps (low lift)	5.00 ea	83,499	175,000	-	-	51,699.84 /ea	258,499
	PUMPS		83,499	175,000				258,499
	3,680.00 Labor hours							
11217.100	Submersible Sump Pumps							
	05 Sump Pump	1.00 ea	2,903	6,000	-	2,055	10,957.92 /ea	10,958
	Submersible Sump Pumps		2,903	6,000		2,055		10,958
	144.00 Labor hours							
	24.00 Equipment hours							
11218.400	Chemical Metering Pumps							
	10 Polymer Metering Pump and control panel	2.00 ea	1,718	3,000	-	-	2,358.96 /ea	4,718
	10 Coagulant Metering Pump and control panel	2.00 ea	1,718	3,000	-	-	2,358.96 /ea	4,718
	Chemical Metering Pumps		3,436	6,000				9,436
	144.00 Labor hours							
11225.300	ACTIFLO System							
n	05 Coagulation Mixer	4.00 ea	1,548,160	5,039,000	-	1,096,064	1,920,806.00 /ea	7,683,224
n	05 Maturation Tank Mixer VFD	4.00 ea	29,028	60,000	-	20,551	27,394.80 /ea	109,579
n	05 Settling Tank Scraper VFD	4.00 ea	29,028	60,000	-	20,551	27,394.80 /ea	109,579
	1005 Injection Tank Mixer	0.00 ea	0	-	-	0		
	2005 Maturation Tank Mixer	0.00 ea	0	-	-	0		
D408	Settling	0.00 ea	0	-	-	-		

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Name	Equipment	Total	
				Amount	Amount			Amount	Unit Cost	Amount
11225.300	ACTIFLO System									
D408	Coagulation Feed	0.00	ea	0	-	-		-		
D408	Polymer Feed	0.00	ea	0	-	-		-		
D408	Coagulant Storage	2.00	ea	21,011	42,900	-		-	31,955.60 /ea	63,911
	ACTIFLO System			1,627,227	5,201,900			1,137,166		7,966,294
	80,660.00 Labor hours									
	13,280.000 Equipment hours									
11240.410	Dry Poly Store/Feed Equip									
0	Automatic Dry Polymer Preparation Systems	1.00	ea	4,838	-	-		3,425	8,263.200 /ea	8,263
	Dry Poly Store/Feed Equip			4,838				3,425		8,263
	240.00 Labor hours									
	40.00 Equipment hours									
11282.000	Slide Gates									
6060	60" x 60" Slide Gate	6.00	ea	85,610	180,000	-		-	44,268.28 /ea	265,610
	Slide Gates			85,610	180,000					265,610
	3,588.00 Labor hours									
11330.100	Barscreens									
n A 50	Fine Screenings for 65mgd Influent	1.00	ea	125,026	250,000	-		-	375,026.40 /ea	375,026
B 5	Screen Conveyor	1.00	ea	100,212	200,000	-		-	300,212.00 /ea	300,212
f200	Rolloff Dumpster & Cover (40cy)	1.00	ea	95	3,500	-		-	3,595.44 /ea	3,595
	Barscreens			225,334	453,500					678,834
	9,444.00 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	2.00	ea	771	3,450	-		-	2,110.40 /ea	4,221
	Special Const Allowance			771	3,450					4,221
	20.00 Labor hours									
13121.000	Pre-Engineered Metal Bldg									
z001	Pre-Engineered Metal Bldg	1,000.00	sf			75,000			75.00 /sf	75,000
z001	Pre-Engineered Metal Bldg - barscreen	1,200.00	sf			90,000			75.00 /sf	90,000
	Pre-Engineered Metal Bldg					165,000				165,000
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	26,915.00	lbs	-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	23,905.00	lbs	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	3,010.00	lbs	-	-	-		-		
15210.200	DIP CML Push-On Pipe									
0	Unload Care & Protect Push-on DIP & Fittings	26,915.00	lbs	52	-	-		170	0.01 /lbs	221
1	Weight of Push-on Pipe (Zero Cost Item)	23,905.00	lbs	-	-	-		-		
2	Weight of Push-on Fittings (Zero Cost Item)	3,010.00	lbs	-	-	-		-		
5	Layout Push-on DIP & Fitting	800.00	lf	182	-	-		-	0.23 /lf	182
n 206	DIP CML, Push-On, Class 52, 6"	600.00	lf	3,150	7,430	-		-	17.632 /lf	10,579
n 208	DIP CML, Push-On, Class 52, 8"	50.00	lf	298	847	-		-	22.90 /lf	1,145
n 216	DIP CML, Push-On, Class 52, 16"	150.00	lf	1,253	6,277	-		-	50.20 /lf	7,530
n 2ARR	DIP CML, Push-on, 90 Bend, 16"	4.00	ea	561	4,650	-		-	1,302.80 /ea	5,211
n CARR	DIP CML, Push-on, 22-1/2 Bend, 16"	2.00	ea	267	1,925	-		-	1,096.12 /ea	2,192
	DIP CML Push-On Pipe			5,762	21,128			170		27,060
	242.681 Labor hours									
	2.961 Equipment hours									
15221.120	Fab 304L Stainless Pipe									
0	Unload Care & Protect Pipe/Fittings	575.00	lbs	1	-	-		4	0.01 /lbs	5
1	Weight of Pipe (Zero Cost Item)	575.00	lbs	-	-	-		-		
10	Layout Pipe & Fitting	250.00	lf	60	-	-		-	0.24 /lf	60
107A	Install Fabricated 304L SS Pipe, 1-1/4"	250.00	lf	477	-	-		-	1.91 /lf	477
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	250.00	lf	-	2,330	-		-	9.32 /lf	2,330
	Fab 304L Stainless Pipe			538	2,330			4		2,872
	22.563 Labor hours									
	0.063 Equipment hours									
15241.100	PVC Schd Pipe & Fittings									
0	Unload Care & Protect Pipe/Fittings	400.00	lf	1	-	-		3	0.01 /lf	3

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
15241.100	PVC Schd Pipe & Fittings										
	10 Layout Pipe & Fitting	400.00 lf	95		-		-		-	0.24 /lf	95
n 80G0	PVC Schd. 80 Pipe, 4.00"	200.00 lf	477		1,822		-		-	11.50 /lf	2,299
n 80L0	PVC Schd. 80 Pipe, 8"	200.00 lf	907		5,346		-		-	31.263 /lf	6,253
a010	PVC Joint Primer- Quart	1.943 qrt	-		30		-		-	15.35 /qrt	30
a020	PVC Solvent Cement Low VOC- Quart	1.943 qrt	-		43		-		-	21.90 /qrt	43
	PVC Schd Pipe & Fittings		1,480		7,240				3		8,723
	62.044 Labor hours										
	0.044 Equipment hours										
15500.001	HVAC Equipment										
	155 HVAC Allowance - Chem Feed Bldg	1,000.00 sf	-		-		40,000		-	40.00 /sf	40,000
	HVAC Equipment						40,000				40,000
16000.005	Electrical Allowance										
	5 Electrical Allowance	0.00 ls	0		0		-		-		
06 ACTIFLO			2,225,963		6,947,918		2,215,570		1,898,090		13,287,541
	108,085.792 Labor hours										
	16,067.79 Equipment hours										

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total Amount
07 Chlorination of HRC Effluent									
02220.030	Selective Site Demolition								
2734	Remove Asphalt Pavement	400.00 sy	621	-	-		1,252	4.684 /sy	1,873
	Selective Site Demolition		621				1,252		1,873
	38.00 Labor hours								
	30.40 Equipment hours								
02315.300	Trenching								
0	Survey & Stake Pipeline	1,380.00 lf	127	-	-		-	0.092 /lf	127
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	1,751.04 cy	1,770	-	-		4,988	3.86 /cy	6,758
n 3130	Trench Bedding-Excavator- 130 HP	149.291 cy	302	-	-		878	7.901 /cy	1,180
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	534.172 cy	1,728	-	-		5,025	12.642 /cy	6,753
n 5130	Trench Native Backfill- Loader C938 3cy	447.993 cy	405	-	-		1,275	3.751 /cy	1,680
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	683.463 cy	-	24,058	-		-	35.20 /cy	24,058
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,013.97 cy	1,422	-	-		2,733	4.10 /cy	4,155
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	1,013.97 cy	993	-	-		1,653	2.61 /cy	2,645
n 9616	Trench Shield- 6x16	0.50 u/mo	-	-	-		705	1,410.00 /u/mo	705
A002	Pipe Detectable/Non-Detectable Tape	870.00 lf	80	48	-		-	0.15 /lf	128
A006	Pipe Test	870.00 lf	643	696	-		-	1.54 /lf	1,339
	Trenching		7,471	24,802			17,256		49,528
	477.59 Labor hours								
	298.25 Equipment hours								
02315.500	Excavation Spoils								
0	EXCAVATION SPOILS (Grand Total)	1,013.97 cy	-	-	-		-		
45	Trenching Spoils (Summary)	1,013.97 cy	-	-	-		-		
46	Bore & Jack Spoils Spoils (Summary)	3.782 cy	-	-	-		-		
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,017.750 cy	1,641	-	-		3,154	4.712 /cy	4,795
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.782 cy	17	-	-		28	12.002 /cy	45
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	1,013.97 cy	4,566	-	-		7,602	12.001 /cy	12,168
	Excavation Spoils		6,224				10,785		17,009
	366.13 Labor hours								
	183.063 Equipment hours								
02445.000	Boring & Jack Conduit								
0	Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
100	Excavate Jacking Pit	41.481 cy	75	-	-		204	6.731 /cy	279
105	Excavate Recieving Pit	20.741 cy	38	-	-		102	6.731 /cy	140
200	Shore Jacking/Receiving Pits	644.00 bsf	-	-	9,660		-	15.00 /bsf	9,660
300	Backfill Jacking/Receiving Pits	62.222 cy	305	-	-		636	15.12 /cy	941
400	Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n 5012	Bore & Jack Pipe 12	130.00 lf	-	-	15,600		-	120.00 /lf	15,600
7000	Grout Casing	2.84 cy	12	489	-		14	181.44 /cy	515
	Boring & Jack Conduit		1,008	1,101	30,260		956		33,324
	52.20 Labor hours								
	15.791 Equipment hours								
02720.100	Aggregate Base Course								
1126	Gravel Base	4.00 cy	11	36	-		58	26.22 /cy	105
	Aggregate Base Course		11	36			58		105
	0.64 Labor hours								
	0.64 Equipment hours								
02740.020	Asphalt Paving - Location								
n 10	Bitum Paving	350.00 sy	-	-	5,530		-	15.80 /sy	5,530
	Asphalt Paving - Location				5,530				5,530
02750.100	Concrete Paving								
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-		38	14.23 /sy	711

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Item	Description	Takeoff Qty	Labor		Material	Subcontract		Equipment	Total	
			Amount	Amount		Amount	Name	Amount	Unit Cost	Amount
	Concrete Paving		<u>102</u>	<u>572</u>				<u>38</u>		<u>711</u>
	5.45 Labor hours									
	0.55 Equipment hours									
02920.010	Lawns & Grasses									
n z004	Loam & Seeding w/Imported Material, 4"thk	100.00 sy	<u>21</u>	<u>219</u>	-			<u>8</u>	2.482 /sy	<u>248</u>
	Lawns & Grasses		<u>21</u>	<u>219</u>				<u>8</u>		<u>248</u>
	1.00 Labor hours									
	0.20 Equipment hours									
05600.115	Manifolds									
z001	6T Cylinder Manifold System	1.00 ls	<u>417</u>	<u>1,725</u>	-				2,142.49 /ls	<u>2,142</u>
	Manifolds		<u>417</u>	<u>1,725</u>						<u>2,142</u>
	16.00 Labor hours									
	8.00 Equipment hours									
11240.500	Chlorination Equipment									
A100	Chlorinator	1.00 ea	7,499	15,400	-			5,309	28,207.96 /ea	28,208
B100	Chlorine Evaporator	1.00 ea	9,999	21,600	-			7,079	38,677.97 /ea	38,678
F100	Evaporator Electric-Operated Vacuum Regulator	1.00 ea	2,000	4,300	-			-	6,299.88 /ea	6,300
S004	Electronic 6T Cylinder Scale System	1.00 ea	8,999	18,300	-			6,371	33,669.550 /ea	33,670
S004	Trunnion Scale for 1T Chlorine Cylinders	1.00 ea	750	1,500	-			531	2,780.80 /ea	2,781
I200	Chlor-A-Vac Submersible Chemical Induction Unit	1.00 ea	<u>484</u>	<u>19,256</u>	-			<u>-</u>	19,739.80 /ea	<u>19,740</u>
	Chlorination Equipment		<u>29,730</u>	<u>80,356</u>				<u>19,290</u>		<u>129,376</u>
	1,450.12 Labor hours									
	225.270 Equipment hours									
15119.500	Pressure Red/Reg Valve									
n 300G	Pressure Relief Valve	1.00 ea	<u>150</u>	<u>1,400</u>	-			-	1,550.35 /ea	<u>1,550</u>
	Pressure Red/Reg Valve		<u>150</u>	<u>1,400</u>						<u>1,550</u>
	4.85 Labor hours									
15220.302	A53 CW Pipe PE/GE/T&C/SW									
n 300P	A53 CW Standard Pipe PE, 12"	130.00 lf	<u>1,674</u>	<u>19,328</u>	-			-	161.56 /lf	<u>21,003</u>
	A53 CW Pipe PE/GE/T&C/SW		<u>1,674</u>	<u>19,328</u>						<u>21,003</u>
	70.20 Labor hours									
15220.322	A53 CW Pipe- BW (36.10)									
0	Unload Care & Protect Pipe/Fittings	224.63 lbs	0	-	-			1	0.01 /lbs	2
1	Weight of Pipe (Zero Cost Item)	224.63 lbs	-	-	-			-		
10	Layout Pipe & Fitting	75.00 lf	18	-	-			-	0.24 /lf	18
n 4080	A53 CW Schd. 40 Pipe BW, 1.00"	25.00 lf	66	126	-			-	7.661 /lf	192
n 40C0	A53 CW Schd. 40 Pipe BW, 2.00"	50.00 lf	<u>215</u>	<u>548</u>	-			<u>-</u>	15.254 /lf	<u>763</u>
	A53 CW Pipe- BW (36.10)		<u>299</u>	<u>674</u>				<u>1</u>		<u>974</u>
	12.525 Labor hours									
	0.025 Equipment hours									
15230.400	Prestr Conc Cylind-(PCCP)									
0	Unload Care & Protect PCCP & Fittings	510.00 lf	1	-	-			3	0.01 /lf	4
10	Layout Pipe & Fitting	510.00 lf	122	-	-			-	0.24 /lf	122
325	PCCP Equipment- Cat 325 Excavator	91.80 ch	1,777	-	-			10,165	130.091 /ch	11,942
n B060	Prestressed Concrete Cylinder Pipe (250#) 60	510.00 lf	30,422	107,100	-			-	269.65 /lf	137,522
n K060	PCCP 90 Bend 60	2.00 ea	862	4,200	-			-	2,531.15 /ea	5,062
n L054	PCCP 45 Bend 54	2.00 ea	<u>776</u>	<u>4,000</u>	-			<u>-</u>	2,387.800 /ea	<u>4,776</u>
	Prestr Conc Cylind-(PCCP)		<u>33,959</u>	<u>115,300</u>				<u>10,168</u>		<u>159,428</u>
	1,440.62 Labor hours									
	91.86 Equipment hours									
15241.100	PVC Schd Pipe & Fittings									
0	Unload Care & Protect Pipe/Fittings	870.00 lf	2	-	-			5	0.01 /lf	7
10	Layout Pipe & Fitting	870.00 lf	208	-	-			-	0.24 /lf	208
n 80J0	PVC Schd. 80 Pipe, 6"	870.00 lf	2,906	15,129	-			-	20.73 /lf	18,035
n 8AJ0	PVC Sch 80. 90 Ell , 6"	130.00 ea	2,481	11,268	-			-	105.77 /ea	13,750
a010	PVC Joint Primer- Quart	3.67 qrt	-	56	-			-	15.35 /qrt	56
a020	PVC Solvent Cement Low VOC- Quart	3.67 qrt	-	80	-			-	21.90 /qrt	80

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	PVC Schd Pipe & Fittings		5,597	26,534		5		32,137
	234.60 Labor hours							
	0.10 Equipment hours							
07 Chlorination of HRC Effluent			87,285	272,047	35,790	59,817		454,939
	4,169.91 Labor hours							
	854.140 Equipment hours							

Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
09 I&C								
<hr/>								
13000.005	Special Const Allowance							
5	I&C Allowance	0.00 ls	0	0	-		-	
09 I&C			0	0	0		0	0

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Standard Estimate Report
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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
10 Electrical								
16000.005	Electrical Allowance							
5	Electrical Allowance	0.00 ls	0	0	-		-	
10 Electrical			0	0	0		0	0

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
11 Chemical Feed										
02220.030 Selective Site Demolition										
2510	Demo 12"dia x 40'tall Steel Tank	1.00 ea		-	5,000				5,000.00 /ea	5,000
2734	Remove Asphalt Pavement, 5"thk	189.00 sy	518	-	-		592		5.87 /sy	1,109
3012	Demo Concrete Elevated Slab	22.00 cy	50	-	-		74		5.61 /cy	123
	Selective Site Demolition		567		5,000		665			6,233
	19.692 Labor hours									
	14.943 Equipment hours									
02315.300 Trenching										
0	Survey & Stake Pipeline	480.00 lf	55		-		-		0.12 /lf	55
n 2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	583.87 cy	1,965	-	-		2,098		6.96 /cy	4,063
n 3090	Trench Bedding-Backhoe/Loader 95HP	36.543 cy	179	-	-		148		8.95 /cy	327
n 4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	109.65 cy	645	-	-		533		10.741 /cy	1,178
n 5090	Trench Native Backfill-Backhoe/Loader 95HP	109.65 cy	588	-	-		583		10.681 /cy	1,171
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	146.193 cy	-	5,146	-		-		35.20 /cy	5,146
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	370	-	-		395		5.22 /cy	765
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	146.48 cy	292	-	-		239		3.624 /cy	531
A002	Pipe Detectable/Non-Detectable Tape	480.00 lf	55	26	-		-		0.17 /lf	81
A006	Pipe Test	480.00 lf	461	384	-		-		1.761 /lf	845
	Trenching		4,610	5,556			3,996			14,163
	179.20 Labor hours									
	91.695 Equipment hours									
02315.500 Excavation Spoils										
0	EXCAVATION SPOILS (Grand Total)	146.48 cy	-	-	-		-			
45	Trenching Spoils (Summary)	146.48 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	425	-	-		454		6.002 /cy	879
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	146.48 cy	1,344	-	-		1,098		16.673 /cy	2,442
	Excavation Spoils		1,769				1,552			3,321
	52.694 Labor hours									
	26.35 Equipment hours									
02740.020 Asphalt Paving - Location										
n 10	Bitum Paving	189.00 sy	-	-	2,986		-		15.80 /sy	2,986
	Asphalt Paving - Location				2,986					2,986
03000.005 Concrete in Place										
n 145	Concrete: Elevated Slab - Flow Splitter Box	22.00 cy	3,154	7,920	-		1,109		553.82 /cy	12,184
	Concrete in Place		3,154	7,920			1,109			12,184
	121.000 Labor hours									
	22.00 Equipment hours									
03150.010 Concrete Core & Saw										
c 10	Core Drill 1" to 12" depth - Dewatering Wall	3.00 ea	58	-	-				19.28 /ea	58
c 10	Core Drill 1" to 12" depth - Flow Splitter Wall	3.00 ea	58	-	-				19.28 /ea	58
	Concrete Core & Saw		116							116
	4.80 Labor hours									
05000.001 Metals Allowance										
5	Metals Allowance - Mount Chemical Induction System	1.00 ls			5,000		-		5,000.00 /ls	5,000
	Metals Allowance				5,000					5,000
05585.205 Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL - Chem Induction	1.00 ea	87	1,277	-		-		1,363.09 /ea	1,363
	Hatch, Aluminum, 300psf		87	1,277						1,363
	3.20 Labor hours									
11220.100 Chemical Mixing Units										
02	Polymer Supply Mechanical Mixer	4.00 ea	3,778	6,000	-		-		2,444.40 /ea	9,778

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Estimate Totals

	Description	Amount	Totals	Hours	Rate
	Labor	2,906,907		138,918 hrs	
	Material	8,910,904			
	Subcontract	3,149,569			
	Equipment	2,408,224		21,690 hrs	
	Other	4,690			
Subtotal Direct Cost		17,380,294	17,380,294		
	I&C	1,738,019			10.00 %
	Electrical	2,607,028			15.00 %
		4,345,047	21,725,341		
	Indirect Costs:				
	Building Permits(% total cost)	181,838			0.40 %
	Sales Tax (MEO)				
	Builders Risk Ins % total cost	113,649			0.25 %
	Gen Liability Ins % total cost	909,190			2.00 %
	GC Bonds (% total cost)	454,585			1.00 %
Subtotal Prior to OH&P		1,659,272	23,384,613		
	GC Field General Conditions	2,338,451			10.00 %
	GC Indirects: OH & Profit	2,338,451			10.00 %
Subtotal		4,676,902	28,061,515		
	Construction Contingency	9,821,493			35.00 %
	Total Construction Cost	9,821,493	37,883,008		
	Engineering, Permitting, Bond	7,576,580			20.00 %
	Financial, Legal and Administration				
Total Program Costs		7,576,580	45,459,588		
	Total		45,459,588		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Knoxville, Tennessee
Kuwahee WWTP - Options 6a
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville KWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: Only nominal dewatering is needed. No finishes are included. Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt.</p>
Report format	<p>Sorted by 'Proj Area/Phase'</p> <p>'Detail' summary</p> <p>Allocate add-ons</p> <p>Round unit prices</p> <p>Combine items</p> <p>Paginate</p>

Standard Estimate Report

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 UNOX Bypass										
01010.000	General Conditions									
	5 Assumption of 20% of Excavated Material is Contaminated	3,810.00 cy	-	-	95,250		-	25.00 /cy	95,250	
	General Conditions				95,250					95,250
01590.000	Traffic/Pollution Control									
----	Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000	
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Utilities (6"pw, 4"cw, 16" sludge, duct)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500	
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 48" DIP - 11' deep	70.00 lf	114	-	-		217	4.731 /lf	331	
	2512 Demo Existing Secondary Aeration Influent Structure (86cy concrete)	1.00 ea		-	1,200			1,200.00 /ea	1,200	
	2734 Remove Pavement/Concrete Walk	312.00 sy	485	-	-		977	4.684 /sy	1,461	
	Selective Site Demolition		599		1,200		1,194			2,993
	36.64 Labor hours									
	27.212 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	70.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
	1030 Steel Sheeting,20' x 27psf, pulled & salvage	1,400.00 sf	7,255	9,016	-		9,582	18.47 /sf	25,853	
	1045 Install & Remove Wales/Struts/Connectors	1.89 ton	459	1,739	-		606	1,483.73 /ton	2,804	
n	1050 Rent Steel Sheet Piling and Wales, first month	20.79 ton	-	5,418	-		-	260.59 /ton	5,418	
	Sheet Piling		7,715	16,172	35,000		10,188			69,076
	254.123 Labor hours									
	63.513 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	636.00 cy	536	-	-		1,449	3.121 /cy	1,985	
	Foundation Excavation		536				1,449			1,985
	33.92 Labor hours									
	16.96 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	285.00 lf	26	-	-		-	0.092 /lf	26	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,274.583 cy	644	-	-		2,819	2.72 /cy	3,463	
n	3240 Trench Bedding-Excavator- 240 HP	53.951 cy	82	-	-		272	6.56 /cy	354	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	273.30 cy	663	-	-		2,204	10.492 /cy	2,867	
n	5130 Trench Native Backfill- Loader C938 3cy	681.13 cy	616	-	-		1,939	3.751 /cy	2,555	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	327.25 cy	-	11,519	-		-	35.20 /cy	11,519	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	832	-	-		1,599	4.10 /cy	2,432	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	593.46 cy	581	-	-		967	2.61 /cy	1,548	
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	
	Trenching		3,445	11,519			9,876			24,840
	225.071 Labor hours									
	153.362 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	636.00 cy	-	-	95,400			150.00 /cy	95,400	
	Drilling & Blasting				95,400					95,400
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,229.46 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	636.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	593.46 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	957	-	-		1,839	4.712 /cy	2,796	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	636.00 cy	739	-	-		2,083	4.44 /cy	2,823	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	593.46 cy	2,672	-	-		4,449	12.001 /cy	7,122	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	636.00 cy	398	-	-		919	2.071 /cy	1,317	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
	Excavation Spoils		4,767				9,291			14,058
	278.851 Labor hours									
	139.43 Equipment hours									
02720.100	Aggregate Base Course									
1180	Crushed Rock 1"	242.00 cy	184	2,474	-		929	14.822 /cy		3,587
1230	Granular Fill	690.00 cy	1,966	8,252	-		9,934	29.21 /cy		20,152
	Aggregate Base Course		2,150	10,726			10,863			23,739
	120.73 Labor hours									
	120.73 Equipment hours									
02740.020	Asphalt Paving - Location									
n	10 Bitum Paving	242.00 sy	-	-	3,824		-	15.80 /sy		3,824
	Asphalt Paving - Location				3,824					3,824
02750.100	Concrete Paving									
z015	Concrete Pavement, Walkways	70.00 sy	143	800	-		53	14.23 /sy		996
	Concrete Paving		143	800			53			996
	7.63 Labor hours									
	0.77 Equipment hours									
02920.010	Lawns & Grasses									
n	z004 Loam & Seeding w/Imported Material, 4"thk	303.00 sy	25	664	-		25	2.36 /sy		714
----	Restoration including plants & new trees	303.00 sy			4,545		-	15.00 /sy		4,545
	Lawns & Grasses		25	664	4,545		25			5,259
	1.212 Labor hours									
	0.61 Equipment hours									
03000.005	Concrete in Place									
n	140 Concrete: Secondary Aeration Influent Structure	86.00 cy	10,671	30,100	-		4,337	524.52 /cy		45,108
	Concrete in Place		10,671	30,100			4,337			45,108
	516.000 Labor hours									
	86.00 Equipment hours									
03150.010	Concrete Core & Saw									
e240	Core Drill 66"dia	1.00 ea	1,283	-	-			1,283.36 /ea		1,283
	Concrete Core & Saw		1,283							1,283
	104.000 Labor hours									
04000.015	Masonry Demolition									
	5 Masonry Demolition	320.00 sf	75	-	-		95	0.531 /sf		170
	Masonry Demolition		75				95			170
	4.80 Labor hours									
	4.80 Equipment hours									
04210.000	Clay Masonry Units									
n	8105 Brick Mortar Type S	24.312 cf	32	106	-		-	5.684 /cf		138
	8900 Clean Brick	320.00 sf	102	74	-		-	0.55 /sf		175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-		-	1.19 /ea		2,411
	Clay Masonry Units		1,573	1,152						2,725
	66.002 Labor hours									
05585.205	Hatch, Aluminum, 300psf									
n	JD7 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type JD-AL	1.00 ea	77	1,277	-		-	1,353.17 /ea		1,353
	Hatch, Aluminum, 300psf		77	1,277						1,353
	3.20 Labor hours									
15230.400	Prestr Conc Cylind-(PCCP)									
	0 Unload Care & Protect PCCP & Fittings	285.00 lf	1	-	-		2	0.01 /lf		2
	10 Layout Pipe & Fitting	285.00 lf	68	-	-		-	0.24 /lf		68
	460 PCCP Equipment- RT Crane 60 MT	62.70 ch	1,134	-	-		12,408	215.984 /ch		13,542
n	B072 Prestressed Concrete Cylinder Pipe (250#) 66	285.00 lf	19,924	71,250	-		-	319.910 /lf		91,174
n	K072 PCCP 90 Bend 66	1.00 ea	517	2,500	-		-	3,017.31 /ea		3,017
n	L066 PCCP 45 Bend 66	2.00 ea	948	4,000	-		-	2,474.14 /ea		4,948
n	m066 PCCP-Restrained Joint (weld) 66	6.00 ea	143	480	-		-	103.86 /ea		623

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Standard Estimate Report
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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Prestr Conc Cylind-(PCCP)		22,735	78,230		12,410		113,376
	968.081 Labor hours							
	62.731 Equipment hours							
01 UNOX Bypass			55,794	150,640	247,719	59,782		513,934
	2,620.26 Labor hours							
	676.105 Equipment hours							

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	Amount
			Amount	Amount	Amount		Amount		
02 Primary Redirect									
01590.000	Traffic/Pollution Control								
	5 Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000
	Traffic/Pollution Control				10,000				10,000
02000.005	Sitework Allowance								
	20 Protect Existing Utilities (6"CIP WS, 10"CIP SFPE, 48" RCP San)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500
	20 Connect to Existing Basin	1.00 ls	-	-	5,000		-	5,000.00 /ls	5,000
	Sitework Allowance				7,500				7,500
02220.030	Selective Site Demolition								
	2508 Remove 72" Steel Pipe (21vf)	70.00 lf	114	-	-		217	4.731 /lf	331
	2514 Demo Railroad Lines	70.00 lf	343	-	-		891	17.63 /lf	1,234
	2734 Remove Asphalt Pavement, 5"thk	333.00 sy	517	-	-		1,042	4.684 /sy	1,560
	3006 Demo Concrete Return Sludge Channel	66.00 cy	5,386	-	-		1,261	100.70 /cy	6,646
	Selective Site Demolition		6,360				3,411		9,771
	389.64 Labor hours								
	45.71 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	35.00 lf	3	-	-		-	0.092 /lf	3
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	136.111 cy	69	-	-		301	2.72 /cy	370
	3240 Trench Bedding-Excavator- 240 HP	5.761 cy	9	-	-		29	6.56 /cy	38
	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	26.80 cy	65	-	-		216	10.492 /cy	281
	5130 Trench Native Backfill- Loader C938 3cy	81.38 cy	74	-	-		232	3.75 /cy	305
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	32.56 cy	-	1,146	-		-	35.20 /cy	1,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	54.733 cy	77	-	-		148	4.10 /cy	224
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	54.733 cy	54	-	-		89	2.61 /cy	143
	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76
	Trenching		350	1,146			1,091		2,586
	22.772 Labor hours								
	15.72 Equipment hours								
02315.400	Drilling & Blasting								
	1008 Hydraulic Hoe Ram -Medium	144.00 cy	-	-	21,600			150.00 /cy	21,600
	Drilling & Blasting				21,600				21,600
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	54.733 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	54.733 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	136.14 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	190.87 cy	308	-	-		592	4.712 /cy	899
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	136.14 cy	613	-	-		1,021	12.001 /cy	1,634
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	54.733 cy	246	-	-		410	12.001 /cy	657
	Excavation Spoils		1,167				2,023		3,190
	68.663 Labor hours								
	34.332 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	453.333 cy	824	-	-		2,227	6.731 /cy	3,051
	105 Excavate Recieving Pit	75.56 cy	137	-	-		371	6.731 /cy	509
	200 Shore Jacking/Receiving Pits	2,720.00 bsf	-	-	40,800		-	15.00 /bsf	40,800
	300 Backfill Jacking/Receiving Pits	528.89 cy	2,589	-	-		5,407	15.12 /cy	7,996
	400 Jacking Slab & Reaction Block	11.971 cy	2,602	2,753	-		-	447.373 /cy	5,356
	5072 Bore & Jack Pipe 72	130.00 lf	-	-	120,900		-	930.00 /lf	120,900
	7000 Grout Casing	59.56 cy	244	10,274	-		288	181.434 /cy	10,806
	Boring & Jack Conduit		6,397	13,027	166,700		8,294		194,418
	346.16 Labor hours								
	137.19 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock	222.00 cy	169	2,270	-		852	14.822 /cy	3,291
	1230 Granular Fill	144.00 cy	410	1,722	-		2,073	29.21 /cy	4,206

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		579	3,992			2,925		7,496
	32.512 Labor hours								
	32.512 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	333.00 sy	-	-	5,261		-	15.80 /sy	5,261
	Asphalt Paving - Location				5,261				5,261
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	311.00 sy	26	681	-		26	2.36 /sy	733
	Lawns & Grasses		26	681			26		733
	1.244 Labor hours								
	0.622 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Primary Redirect Junction Chamber	75.00 cy	9,306	26,250	-		3,782	524.52 /cy	39,339
n	140 Concrete: Wet Weather PS Effluent Junction Structure	95.00 cy	11,788	33,250	-		4,791	524.52 /cy	49,829
	Concrete in Place		21,095	59,500			8,573		89,168
	1,020.000 Labor hours								
	170.00 Equipment hours								
04210.000	Clay Masonry Units								
n	8105 Brick Mortar Type S	24,312 cf	32	106	-		-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102	74	-		-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573	1,152					2,725
	66.002 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	2.00 ea	153	2,553	-		-	1,353.17 /ea	2,706
	Hatch, Aluminum, 300psf		153	2,553					2,706
	6.40 Labor hours								
11284.000	Sluice Gates								
	5454 54" x 54" Sluice Gate, MO	2.00 ea	24,995	49,200	-		-	37,097.38 /ea	74,195
	6060 60" x 60" Sluice Gate, MO	1.00 ea	14,997	30,000	-		-	44,996.86 /ea	44,997
	Sluice Gates		39,992	79,200					119,192
	1,676.80 Labor hours								
13000.005	Special Const Allowance								
	5 SCADA Allowance for 3 gates & Knife Gate Valve	1.00 ls			2,000		-	2,000.00 /ls	2,000
	Special Const Allowance				2,000				2,000
15113.450	GV Knife Gate ValveCI/DI								
n	160b Knife Gate Valve, Motor Oper, flg, 48"	1.00 ea	1,452	24,750	-		-	26,201.77 /ea	26,202
	GV Knife Gate ValveCI/DI		1,452	24,750					26,202
	45.61 Labor hours								
15220.302	A53 CW Pipe PE/GE/T&C/SW								
n	300k A53 CW Standard Pipe PE, 72"	130.00 lf	7,919	128,827	-		-	1,051.90 /lf	136,746
n	300p A53 CW Standard Pipe PE, 84"	110.00 lf	7,830	127,269	-		-	1,228.172 /lf	135,099
	A53 CW Pipe PE/GE/T&C/SW		15,749	256,096					271,845
	574.155 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	35.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	35.00 lf	8	-	-		-	0.24 /lf	8
	325 PCCP Equipment- Cat 325 Excavator	6.30 ch	122	-	-		698	130.09 /ch	820
n	B060 Prestressed Concrete Cylinder Pipe (250#) 60	35.00 lf	2,087	7,350	-		-	269.63 /lf	9,437
n	K060 PCCP 90 Bend 60	1.00 ea	431	2,100	-		-	2,531.15 /ea	2,531
	Prestr Conc Cylind-(PCCP)		2,648	9,450			698		12,796
	112.224 Labor hours								
	6.304 Equipment hours								
16000.005	Electrical Allowance								
	5 Electrical Allowance for 3 gates & Knife Gate Valve	0.00 ls	0	0	-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02 Primary Redirect			97,540	451,547	213,061		27,040		789,189
	4,362.17 Labor hours								
	442.38 Equipment hours								

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				Labor	Material	Subcontract		Equipment	Total	
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
03 HRC Sludge										
02000.005 Sitework Allowance										
	20 Protect Existing Utilities (6" CIP WS, 10" CIP SFPE, 48" RCP San)	1.00 ls		-	-	2,500		-	2,500.00 /ls	2,500
	20 Connect to Flow Splitting Structure	1.00 ls		-	-	5,000		-	5,000.00 /ls	5,000
	20 Connect to Existing Secondary Basin	1.00 ls		-	-	5,000		-	5,000.00 /ls	5,000
	Sitework Allowance					12,500				12,500
02220.030 Selective Site Demolition										
	2514 Demo Railroad	30.00 lf		147	-	-		382	17.63 /lf	529
	2720 Demo Concrete Curbs	66.00 lf		162	-	-		420	8.814 /lf	582
	2734 Remove Asphalt Pavement, 5"thk	160.00 sy		249	-	-		501	4.684 /sy	749
	Selective Site Demolition			557				1,303		1,860
	34.10 Labor hours									
	18.46 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	208.00 lf		19		-		-	0.092 /lf	19
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	503.27 cy		254	-	-		1,113	2.72 /cy	1,367
n	3240 Trench Bedding-Excavator- 240 HP	21.314 cy		32	-	-		107	6.56 /cy	140
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	72.74 cy		176	-	-		587	10.492 /cy	763
n	5130 Trench Native Backfill- Loader C938 3cy	381.25 cy		345	-	-		1,085	3.75 /cy	1,430
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	94.052 cy		-	3,311	-		-	35.20 /cy	3,311
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	122.02 cy		171	-	-		329	4.10 /cy	500
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	122.02 cy		119	-	-		199	2.61 /cy	318
n	9616 Trench Shield- 6x16	1.00 u/mo		-	-	-		1,410	1,410.00 /u/mo	1,410
A006	Pipe Test	208.00 lf		154	166	-		-	1.54 /lf	320
C0V0	Concrete Thrust Block, 24"	4.00 ea		429	344	-		-	193.37 /ea	773
	Trenching			1,701	3,821			4,830		10,352
	95.012 Labor hours									
	51.281 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	122.02 cy		-	-	-		-		
	45 Trenching Spoils (Summary)	122.02 cy		-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	43.982 cy		-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	166.002 cy		268	-	-		514	4.712 /cy	782
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	43.982 cy		198	-	-		330	12.001 /cy	528
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	122.02 cy		549	-	-		915	12.001 /cy	1,464
	Excavation Spoils			1,015				1,759		2,774
	59.72 Labor hours									
	29.86 Equipment hours									
02445.000 Boring & Jack Conduit										
	0 Mob/Demob Bore & Jack Equipment	1.00 ea		-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	251.852 cy		458	-	-		1,237	6.731 /cy	1,695
	105 Excavate Recieving Pit	50.370 cy		92	-	-		247	6.731 /cy	339
	200 Shore Jacking/Receiving Pits	2,312.00 bsf		-	-	34,680		-	15.00 /bsf	34,680
	300 Backfill Jacking/Receiving Pits	302.222 cy		1,480	-	-		3,090	15.12 /cy	4,569
	400 Jacking Slab & Reaction Block	6.65 cy		1,446	1,530	-		-	447.373 /cy	2,975
n	5036 Bore & Jack Pipe 36	168.00 lf		-	-	63,840		-	380.00 /lf	63,840
	7000 Grout Casing	24.44 cy		100	4,215	-		118	181.434 /cy	4,433
	Boring & Jack Conduit			3,574	5,745	103,520		4,693		117,532
	193.50 Labor hours									
	77.591 Equipment hours									
02720.100 Aggregate Base Course										
	1180 Crushed Rock 1"	77.00 cy		59	787	-		296	14.822 /cy	1,141
	Aggregate Base Course			59	787			296		1,141
	3.29 Labor hours									
	3.29 Equipment hours									
02740.020 Asphalt Paving - Location										
n	10 Bitum Paving	160.00 sy		-	-	2,528		-	15.80 /sy	2,528

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
04 Actiflo										
01560.000	Const Equip & Small Tools									
DM31	Crawler Mounted Lattice Boom Crane-Manitowoc 4600-5 317.5MT@334HP	36.00 wk		-	-		690,264	19,174.00 /wk		690,264
	Const Equip & Small Tools						690,264			690,264
	1,440.00 Labor hours									
	1,440.00 Equipment hours									
02000.005	Sitework Allowance									
20	Structural Rehabilitation of Entire Settling Basin	1.00 ls	-	-	2,000,000		-	2,000,000.00 /ls		2,000,000
	Sitework Allowance				2,000,000					2,000,000
02220.030	Selective Site Demolition									
2734	Remove Asphalt Pavement, 5"thk	600.00 sy	932	-	-		1,878	4.684 /sy		2,810
	Selective Site Demolition		932				1,878			2,810
	57.00 Labor hours									
	45.60 Equipment hours									
02315.200	Foundation Excavation									
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	43.593 cy	37	-	-		99	3.121 /cy		136
	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	23.41 cy	40	-	-		77	5.012 /cy		117
n A000	IMPORT MATERIAL (Summary)	4.00 CY	-	-	-		-			
n A015	Import Gravel Fill	10.741 cy	-	161	60		-	20.601 /cy		221
	Foundation Excavation		77	161	60		177			475
	5.134 Labor hours									
	3.04 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	1,360.00 lf	126		-		-	0.092 /lf		126
n 2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	47.55 cy	89	-	-		171	5.463 /cy		260
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	448.14 cy	906	-	-		2,553	7.72 /cy		3,459
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	274.083 cy	139	-	-		606	2.72 /cy		745
n 3090	Trench Bedding-Backhoe/Loader 95HP	44.95 cy	121	-	-		182	6.74 /cy		303
n 3130	Trench Bedding-Excavator- 130 HP	38.68 cy	78	-	-		227	7.901 /cy		306
n 3240	Trench Bedding-Excavator- 240 HP	17.04 cy	26	-	-		86	6.56 /cy		112
n 4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	100.60 cy	324	-	-		489	8.09 /cy		813
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	113.153 cy	366	-	-		1,064	12.641 /cy		1,430
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	50.38 cy	122	-	-		406	10.492 /cy		529
n 5090	Trench Native Backfill-Backhoe/Loader 95HP	-105.43 cy	(308)	-	-		(561)	8.24 /cy		(869)
n 5130	Trench Native Backfill- Loader C938 3cy	464.164 cy	420	-	-		1,321	3.751 /cy		1,741
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	364.80 cy	-	12,841	-		-	35.20 /cy		12,841
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	411.03 cy	416	-	-		799	2.954 /cy		1,214
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	411.03 cy	402	-	-		670	2.61 /cy		1,072
n 9616	Trench Shield- 6x16	0.30 u/mo	-	-	-		423	1,410.00 /u/mo		423
A006	Pipe Test	1,360.00 lf	1,005	1,088	-		-	1.54 /lf		2,093
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
C0P0	Concrete Thrust Block, 12"	6.00 ea	544	108	-		-	108.63 /ea		652
C0R0	Concrete Thrust Block, 16"	6.00 ea	573	198	-		-	128.44 /ea		771
	Trenching		5,500	14,285			8,464			28,248
	305.92 Labor hours									
	133.06 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	431.214 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	20.19 cy	-	-	-		-			
45	Trenching Spoils (Summary)	411.03 cy	-	-	-		-			
46	Bore & Jack Spoils Spoils (Summary)	15.13 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	426.16 cy	502	-	-		965	3.443 /cy		1,467
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	20.19 cy	23	-	-		66	4.44 /cy		90
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	15.13 cy	68	-	-		113	12.001 /cy		182
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	411.03 cy	1,851	-	-		3,082	12.001 /cy		4,933
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	20.19 cy	13	-	-		29	2.071 /cy		42

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		2,457				4,256		6,713
	143.91 Labor hours								
	71.953 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	71.111 cy	129	-	-		349	6.731 /cy	479
	105 Excavate Receiving Pit	35.56 cy	65	-	-		175	6.731 /cy	239
	200 Shore Jacking/Receiving Pits	1,104.00 bsf	-	-	16,560		-	15.00 /bsf	16,560
	300 Backfill Jacking/Receiving Pits	106.67 cy	522	-	-		1,091	15.12 /cy	1,613
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
	5024 Bore & Jack Pipe 24	130.00 lf	-	-	31,200		-	240.00 /lf	31,200
	7000 Grout Casing	8.403 cy	34	1,450	-		41	181.434 /cy	1,525
	Boring & Jack Conduit		1,329	2,061	52,760		1,655		57,805
	71.37 Labor hours								
	27.37 Equipment hours								
02639.020	Storm Drainage Manholes								
	0 Unload Care & Protect Manhole	2.00 ea	35	-	-		-	17.51 /ea	35
	4800 Place & Shape Manhole Base & Inverts- 48"	1.00 ea	210	-	-		-	372.04 /ea	372
	4805 Manhole 48" x 5' Deep	1.00 ea	113	1,657	-		-	1,769.79 /ea	1,770
	6000 Place & Shape Manhole Base & Inverts- 60"	1.00 ea	210	-	-		-	436.44 /ea	436
	6007 Manhole 60" x 7' Deep	1.00 ea	274	2,834	-		496	3,604.44 /ea	3,604
	Storm Drainage Manholes		842	4,491			496		6,218
	50.000 Labor hours								
	8.00 Equipment hours								
02720.150	Aggregate Base- Roads								
	1128 Aggregate Base	323.00 cy	920	2,897	-		4,650	26.22 /cy	8,468
	Aggregate Base- Roads		920	2,897			4,650		8,468
	51.68 Labor hours								
	51.68 Equipment hours								
02740.020	Asphalt Paving - Location								
	10 Bitum Paving	969.00 sy	-	-	15,310		-	15.80 /sy	15,310
	Asphalt Paving - Location				15,310				15,310
02750.100	Concrete Paving								
	z015 Concrete Pavement, Walkways	100.00 sy	204	1,143	-		76	14.23 /sy	1,423
	Concrete Paving		204	1,143			76		1,423
	10.90 Labor hours								
	1.10 Equipment hours								
02920.010	Lawns & Grasses								
	n z004 Loam & Seeding w/Imported Material, 4"thk	100.00 sy	8	219	-		8	2.36 /sy	236
	Lawns & Grasses		8	219			8		236
	0.40 Labor hours								
	0.20 Equipment hours								
03000.005	Concrete in Place								
	n 110 Concrete: Pad for HRC	222.00 cy	16,069	68,820	-		6,046	409.62 /cy	90,935
	n 110 Concrete: Pump Support Slab	1.00 cy	72	310	-		27	409.61 /cy	410
	n 110 Concrete: Bottom Slab	9.00 cy	651	2,790	-		245	409.62 /cy	3,687
	n 110 Concrete: Pump Support Slab	1.00 cy	72	310	-		27	409.61 /cy	410
	n 140 Concrete	240.00 cy	29,781	84,000	-		12,103	524.52 /cy	125,884
	n 140 Concrete: Baffle Wall	70.00 cy	8,686	24,500	-		3,530	524.52 /cy	36,716
	n 140 Concrete: Wall	830.00 cy	102,991	581,000	-		41,857	874.52 /cy	725,848
	n 140 Concrete: Influent & Effluent Channel	80.00 cy	9,927	80,000	-		4,034	1,174.52 /cy	93,961
	n 140 Concrete: Wet Well Wall	48.00 cy	5,956	16,800	-		2,421	524.52 /cy	25,177
	n 140 Concrete: Valve Vault Walls	40.00 cy	4,963	14,000	-		2,017	524.52 /cy	20,981
	n 140 Concrete: Wet Well Top Slab & Wall	92.00 cy	11,416	32,200	-		4,640	524.52 /cy	48,255
	n 145 Concrete: Top Slab	9.00 cy	1,024	3,240	-		454	524.18 /cy	4,718
	n 180 Concrete: Grout Fill	160.00 cy	6,618	16,000	-		807	146.41 /cy	23,425

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Name	Equipment	Total	
				Amount	Amount			Amount	Unit Cost	Amount
	Concrete in Place			198,227	923,970			78,208		1,200,405
	9,585.000 Labor hours									
	1,550.820 Equipment hours									
05510.000	Metal Ladders									
	10 Straight Ladder-Aluminum	450.00	If	7,996	20,643	-		-	63.642 /lf	28,639
	Metal Ladders			7,996	20,643					28,639
	225.00 Labor hours									
05520.000	Handrail/Railing									
	103 3 Rail-Handrail Alum. w/Toe	500.00	If	4,442	34,500	-		-	77.884 /lf	38,942
	Handrail/Railing			4,442	34,500					38,942
	125.00 Labor hours									
05530.200	Alum. Grating-Riveted									
	7 K 1-1/2x1/8 Riveted Grate-Stnd.	2,300.00	sf	13,895	74,060	-		-	38.241 /sf	87,955
	8 K 1-1/2x3/16 Riveted Grate-Stnd.	201.00	sf	1,214	12,205	-		-	66.761 /sf	13,419
	Alum. Grating-Riveted			15,109	86,265					101,374
	425.17 Labor hours									
05585.205	Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	14.00	ea	1,073	17,871	-		-	1,353.172 /ea	18,944
	Hatch, Aluminum, 300psf			1,073	17,871					18,944
	44.80 Labor hours									
11210.000	PUMPS									
----	Pumps (low lift)	5.00	ea	125,000	250,000	-		-	75,000.024 /ea	375,000
	PUMPS			125,000	250,000					375,000
	5,509.04 Labor hours									
11212.200	Submersible Well Pumps									
	05 Submersible Pump	3.00	ea	10,500	21,000	-		7,433	12,977.66 /ea	38,933
	Submersible Well Pumps			10,500	21,000			7,433		38,933
	520.88 Labor hours									
	86.813 Equipment hours									
11217.100	Submersible Sump Pumps									
	05 Sump Pump	1.00	ea	3,000	6,000	-		2,124	11,123.76 /ea	11,124
	05 Sump Pump 50gpm	1.00	ea	3,000	6,000	-		2,124	11,123.76 /ea	11,124
	Submersible Sump Pumps			6,000	12,000			4,247		22,248
	297.65 Labor hours									
	49.61 Equipment hours									
11218.400	Chemical Metering Pumps									
	10 Polymer Metering Pump and control panel	8.00	ea	6,001	12,000	-		-	2,250.16 /ea	18,001
	10 Coagulant Metering Pump and control panel	4.00	ea	2,999	6,000	-		-	2,249.85 /ea	8,999
	Chemical Metering Pumps			9,001	18,000					27,001
	377.28 Labor hours									
11225.300	ACTIFLO System									
n	05 Coagulation Mixer	4.00	ea	1,548,160	4,623,000	-		1,096,064	1,816,806.00 /ea	7,267,224
n	05 Maturation Tank VFD	4.00	ea	30,000	60,000	-		21,237	27,809.20 /ea	111,237
n	05 Scraper VFD	4.00	ea	30,000	60,000	-		21,237	27,809.20 /ea	111,237
	1005 Injection Tank Mixer	0.00	ea	0	-	-		0		
	2005 Maturation Tank Mixer	0.00	ea	0	-	-		0		
D408	Settling	0.00	ea	0	-	-		-		
D408	Coagulation Feed	0.00	ea	0	-	-		-		
D408	Polymer Feed	0.00	ea	0	-	-		-		
D408	Coagulant Storage	4.00	ea	40,007	85,800	-		-	31,454.87 /ea	125,819
	ACTIFLO System			1,648,167	4,828,800			1,138,538		7,615,517
	81,642.452 Labor hours									
	13,296.072 Equipment hours									
11240.410	Dry Poly Store/Feed Equip									
	0 Automatic Dry Polymer Preparation Systems	1.00	ea	4,838	-	-		3,425	8,263.200 /ea	8,263

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Name	Equipment	Total	
				Amount	Amount			Amount	Unit Cost	Amount
	Dry Poly Store/Feed Equip			<u>4,838</u>				<u>3,425</u>		<u>8,263</u>
	240.00 Labor hours									
	40.00 Equipment hours									
11282.000	Slide Gates									
6060	60" x 60" Slide Gate, MO	7.00 ea		<u>100,021</u>	<u>210,000</u>	-		-	44,288.71 /ea	<u>310,021</u>
	Slide Gates			<u>100,021</u>	<u>210,000</u>					<u>310,021</u>
	4,191.993 Labor hours									
11330.100	Barscreens									
n A 50	Fine Screenings for 99mgd Influent	2.00 ea		<u>249,948</u>	<u>500,000</u>	-		-	374,973.79 /ea	<u>749,948</u>
B 5	Screen Conveyor	1.00 ea		<u>100,212</u>	<u>200,000</u>	-		-	300,212.00 /ea	<u>300,212</u>
f200	Rolloff Dumpster & Cover (40cy)	1.00 ea		<u>95</u>	<u>3,500</u>	-		-	3,595.44 /ea	<u>3,595</u>
	Barscreens			<u>350,255</u>	<u>703,500</u>					<u>1,053,755</u>
	14,683.983 Labor hours									
13000.005	Special Const Allowance									
5	Level Sensor	1.00 ea		<u>385</u>	<u>1,725</u>	-		-	2,110.40 /ea	<u>2,110</u>
	Special Const Allowance			<u>385</u>	<u>1,725</u>					<u>2,110</u>
	10.00 Labor hours									
13121.000	Brick Bldg									
z001	Pre-Engineered Metal Bldg	1,000.00 sf				75,000			75.00 /sf	<u>75,000</u>
z001	Pre-Engineered Metal Bldg - Barscreens	1,200.00 sf				<u>90,000</u>			75.00 /sf	<u>90,000</u>
	Brick Bldg					<u>165,000</u>				<u>165,000</u>
13400.005	Measurement & Ctrl Instr									
-sub	Pressure Sensor on Pump	2.00 ea		<u>713</u>	<u>3,450</u>			-	2,081.50 /ea	<u>4,163</u>
	Measurement & Ctrl Instr			<u>713</u>	<u>3,450</u>					<u>4,163</u>
	20.00 Labor hours									
13420.000	Instruments									
n e412	12" Magnetic Flow Meter - Flanged	1.00 ea		<u>268</u>	<u>6,900</u>	-		-	7,167.72 /ea	<u>7,168</u>
	Instruments			<u>268</u>	<u>6,900</u>					<u>7,168</u>
	9.76 Labor hours									
15111.650	Plug Valve (CI/DI/BBM)									
n 103S	Plug Valve, Gear & Wheel Operated, flg, 12"	3.00 ea		<u>1,128</u>	<u>7,500</u>	-		-	2,876.113 /ea	<u>8,628</u>
n 200U	Plug Valve, MJ, 16"	2.00 ea		<u>847</u>	<u>6,200</u>	-		-	3,523.34 /ea	<u>7,047</u>
	Plug Valve (CI/DI/BBM)			<u>1,975</u>	<u>13,700</u>					<u>15,675</u>
	62.06 Labor hours									
15114.500	Check Valve (CI/DI/BBM)									
n 310S	Check Valve, Swing, flg, 12"	3.00 ea		<u>876</u>	<u>11,190</u>	-		-	4,021.88 /ea	<u>12,066</u>
n C20U	Check Valve, Double Disc, MJ, 16"	1.00 ea		<u>466</u>	<u>3,800</u>	-		-	4,265.99 /ea	<u>4,266</u>
	Check Valve (CI/DI/BBM)			<u>1,342</u>	<u>14,990</u>					<u>16,332</u>
	42.15 Labor hours									
15119.600	Air/Vacuum Relief Valve									
n 100J	Air Release Valve, 16"	1.00 ea		<u>94</u>	<u>200</u>	-		-	293.93 /ea	<u>294</u>
	Air/Vacuum Relief Valve			<u>94</u>	<u>200</u>					<u>294</u>
	3.03 Labor hours									
15120.300	Bolt & Gaskets Sets									
n 111Q	12-0/0" 150# A307 Steel Bolt Sets	8.50 ea		-	<u>340</u>	-		-	40.00 /ea	<u>340</u>
222Q	12-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	8.50 ea		-	<u>52</u>	-		-	6.15 /ea	<u>52</u>
	Bolt & Gaskets Sets				<u>392</u>					<u>392</u>
15210.010	DIP Totals									
0	Total Weight (Zero Cost Item)	65,645.600 lbs		-	-	-		-		
1	Weight of Pipe (Zero Cost Item)	59,305.60 lbs		-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	6,340.00 lbs		-	-	-		-		
15210.100	DIP CML FL & GV CL53/250									
0	Unload Care & Protect Flanged/PE DIP & Fittings	2,078.60 lbs		4	-	-		13	0.01 /lbs	17
1	Weight of Flanged/PE Pipe (Zero Cost Item)	263.600 lbs		-	-	-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	Amount
			Amount	Amount	Amount		Amount		
05 Gravity Thickener									
02220.030	Selective Site Demolition								
	2734 Remove Asphalt Pavement	1,000.00 sy	1,553	-	-		3,130	4.684 /sy	4,684
	Selective Site Demolition		1,553				3,130		4,684
	95.00 Labor hours								
	76.000 Equipment hours								
02250.250	Sheet Piling								
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000
	100 Survey & Layout Shoring	28.00 lf	0	-	-		-	0.02 /lf	0
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000
	1025 Steel Sheeting,15' x 22psf, pulled & salvage	420.00 sf	2,176	2,083	-		2,875	16.99 /sf	7,134
	1045 Install & Remove Wales/Struts/Connectors	0.462 ton	112	425	-		148	1,483.75 /ton	685
	1050 Rent Steel Sheet Piling and Wales, first month	5.082 ton	-	1,324	-		-	260.58 /ton	1,324
	Sheet Piling		2,289	3,833	35,000		3,023		44,144
	75.404 Labor hours								
	18.844 Equipment hours								
02315.200	Foundation Excavation								
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	4,849.47 cy	3,982	-	-		10,765	3.041 /cy	14,747
	461C Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	1,528.284 cy	2,602	-	-		5,056	5.011 /cy	7,659
	A000 IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-		
	A015 Import Gravel Fill	215.111 cy	-	3,227	1,205		-	20.60 /cy	4,431
	Foundation Excavation		6,584	3,227	1,205		15,822		26,837
	435.37 Labor hours								
	248.25 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	930.00 lf	86	-	-		-	0.092 /lf	86
	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	1,292.870 cy	2,418	-	-		4,646	5.463 /cy	7,063
	3090 Trench Bedding-Backhoe/Loader 95HP	74.76 cy	201	-	-		303	6.74 /cy	504
	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	396.51 cy	1,278	-	-		1,928	8.09 /cy	3,206
	5090 Trench Native Backfill-Backhoe/Loader 95HP	803.70 cy	2,346	-	-		4,276	8.24 /cy	6,622
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	471.262 cy	-	16,588	-		-	35.20 /cy	16,588
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy	686	-	-		1,318	4.10 /cy	2,004
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	489.174 cy	479	-	-		797	2.61 /cy	1,276
	A006 Pipe Test	930.00 lf	687	744	-		-	1.54 /lf	1,431
	A008 Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea	229
	Trenching		8,332	17,382			13,295		39,010
	582.33 Labor hours								
	334.39 Equipment hours								
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	3,310.36 cy	-	-	-		-		
	40 Foundation Excavation Spoils (Summary)	2,821.19 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	489.174 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy	789	-	-		1,516	4.712 /cy	2,305
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	3,321.19 cy	3,425	-	-		9,651	3.94 /cy	13,076
	A0A4 Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	489.174 cy	2,203	-	-		3,668	12.001 /cy	5,870
	A0I7 Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	3,321.19 cy	2,079	-	-		4,800	2.071 /cy	6,879
	Excavation Spoils		8,496				19,634		28,130
	492.29 Labor hours								
	246.143 Equipment hours								
02446.000	Drainage Outflow To Head								
	0 Mob/Demob Directional Drilling Equipment	2.00 ea	-	-	5,000		-	2,500.00 /ea	5,000
	1008 Install 8" Pipe DIP	60.00 lf	-	-	2,700		-	45.00 /lf	2,700
	1010 Install 10" Pipe DIP	120.00 lf	-	-	7,200		-	60.00 /lf	7,200
	Drainage Outflow To Head				14,900				14,900
02720.150	Aggregate Base- Roads								
	1116 Aggregate Base	300.00 cy	85	2,691	-		432	10.70 /cy	3,208

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Aggregate Base- Roads		85	2,691		432		3,208
	4.80 Labor hours							
	4.80 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving	1,000.00 sy	-	-	8,000	-	8.00 /sy	8,000
	Asphalt Paving - Location				8,000			8,000
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	15,000.00 sy	1,248	32,850	-	1,253	2.36 /sy	35,351
	Lawns & Grasses		1,248	32,850		1,253		35,351
	60.00 Labor hours							
	30.00 Equipment hours							
03000.005	Concrete in Place							
n	110 Concrete: Slab on Grade	60.00 cy	4,343	18,600	-	1,634	409.62 /cy	24,577
n	120 Concrete: Slab on Grade Circular	353.954 cy	29,280	109,726	-	9,637	419.951 /cy	148,643
n	140 Concrete: Wall	290.00 cy	35,985	101,500	-	14,625	524.52 /cy	152,110
	Concrete in Place		69,608	229,826		25,896		325,330
	3,365.82 Labor hours							
	513.54 Equipment hours							
11000.015	Equipment Demolition							
	101 Demo Selective Items-Each - Gravity Thickener	1.00 ea	119	-	-		119.28 /ea	119
	3335 Wash Down/Disinfect Tank -Gravity Thickener	200.00 sf	21	10	-	4	0.18 /sf	35
	Equipment Demolition		141	10		4		155
	6.67 Labor hours							
	1.67 Equipment hours							
11225.100	Gravity Thickener							
	0 Unload & Protect Gravity Thickener	2.00 ea	549	-	-	792	670.52 /ea	1,341
	00 Warehouse & Care of Gravity Thickener	2.00 u/mo	127	-	-	-	63.66 /u/mo	127
n	70 Gravity Thickener 70' Diameter	2.00 ea	132,000	270,000	-	190,178	296,088.75 /ea	592,177
	6091 90 Ton Crane w/1cy Bucket	47.512 cy	29	-	-	367	8.33 /cy	396
F000	Swept-in Grout	47.512 cy	1,447	-	-	-	105.46 /cy	5,011
G100	Test & Check Gravity Thickener	2.00 ea	509	-	-	-	254.64 /ea	509
z900	Gravity Thickener Manufacturers Representative	6.00 day	-	-	4,800	-	950.00 /day	5,700
	Gravity Thickener		134,662	270,000	4,800	191,336		605,262
	5,906.48 Labor hours							
	968.15 Equipment hours							
11310.100	Submersible Sludge Pumps							
	05 Thickened Sludge Pump	2.00 ea	2,000	4,000	-	1,416	3,708.01 /ea	7,416
	Submersible Sludge Pumps		2,000	4,000		1,416		7,416
	99.22 Labor hours							
	16.54 Equipment hours							
13121.000	Brick Bldg							
z001	Pre-Engineered Metal Bldg - Sludge Pump Shelter	300.00 sf			22,500		75.00 /sf	22,500
	Brick Bldg				22,500			22,500
15111.650	Plug Valve (CI/DI/BBM)							
n 200P	Plug Valve, MJ, 6"	6.00 ea	1,058	2,550	-	-	601.283 /ea	3,608
n 200Q	Plug Valve, MJ, 8"	2.00 ea	450	1,150	-	-	800.04 /ea	1,600
	Plug Valve (CI/DI/BBM)		1,508	3,700				5,208
	47.38 Labor hours							
15114.500	Check Valve (CI/DI/BBM)							
n C20Q	Check Valve, Double Disc, MJ, 8"	2.00 ea	430	600	-	-	514.86 /ea	1,030
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-	-	778.11 /ea	1,556
	Check Valve (CI/DI/BBM)		986	1,600				2,586
	30.98 Labor hours							
15210.010	DIP Totals							
	0 Total Weight (Zero Cost Item)	30,141.00 lbs	-	-	-	-		
	1 Weight of Pipe (Zero Cost Item)	29,331.00 lbs	-	-	-	-		
	2 Weight of Fittings (Zero Cost Item)	810.00 lbs	-	-	-	-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
06 Headworks										
02000.005	Sitework Allowance									
	20	Demo Allowance of Old Admin Building (1 story)	9,000.00	sf	-	-	45,000	-	5.00 /sf	45,000
	20	Architectural Rehab Allowance for Outer Walls of Bldg Connected to Admin Bldg	1.00	ls	-	-	10,000	-	10,000.00 /ls	10,000
	Sitework Allowance						55,000			55,000
02220.030	Selective Site Demolition									
	2720	Demo Curb & Gutter	80.00	lf	196	-	-	509	8.82 /lf	705
	2734	Remove Asphalt Pavement, 5"thk	641.56	sy	997	-	-	2,008	4.684 /sy	3,005
	Selective Site Demolition						1,192			2,518
		72.95 Labor hours								
		52.76 Equipment hours								
02250.250	Sheet Piling									
	1	Design Shoring System-Minor	1.00	ls	-	-	1,000	-	1,000.00 /ls	1,000
	100	Survey & Layout Shoring	270.00	lf	4	-	-	-	0.02 /lf	4
	105	Mobilize Pile Driving Equipment	1.00	ea	-	-	25,000	-	25,000.00 /ea	25,000
n	1025	Steel Sheetpiling, 15' x 22psf, pulled & salvage	2,700.00	sf	13,992	15,687	-	18,479	17.84 /sf	48,158
	1045	Install & Remove Wales/Struts/Connectors	2.97	ton	721	2,732	-	953	1,483.734 /ton	4,407
n	1050	Rent Steel Sheet Piling and Wales, first month	32.67	ton	-	9,919	-	-	303.600 /ton	9,919
	Sheet Piling						14,717		28,338	26,000
		484.83 Labor hours							19,432	88,487
		121.14 Equipment hours								
02315.200	Foundation Excavation									
	2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	3,314.003	cy	2,793	-	-	7,552	3.121 /cy	10,344
	461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	7,021.45	cy	11,956	-	-	23,231	5.011 /cy	35,187
n	A000	IMPORT MATERIAL (Summary)	10.00	CY	-	-	-	-		
n	A015	Import Gravel Fill	102.52	cy	-	1,538	574	-	20.60 /cy	2,112
	Foundation Excavation						14,749		1,538	574
		1,019.32 Labor hours							30,782	47,643
		650.09 Equipment hours								
02315.300	Trenching									
	0	Survey & Stake Pipeline	555.00	lf	51	-	-	-	0.092 /lf	51
n	2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	599.54	cy	1,212	-	-	3,415	7.72 /cy	4,628
n	2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,488.194	cy	752	-	-	3,291	2.72 /cy	4,043
n	3130	Trench Bedding-Excavator- 130 HP	45.68	cy	92	-	-	269	7.901 /cy	361
n	3240	Trench Bedding-Excavator- 240 HP	26.90	cy	41	-	-	136	6.56 /cy	176
n	4130	Trench Pipe Zone Backfill-Excavator- 130 HP	202.51	cy	655	-	-	1,905	12.642 /cy	2,560
n	4240	Trench Pipe Zone Backfill-Excavator- 240 HP	93.834	cy	228	-	-	757	10.492 /cy	985
n	5130	Trench Native Backfill- Loader C938 3cy	1,528.594	cy	1,382	-	-	4,351	3.75 /cy	5,733
	7804	3/8 Stone Bedding/Zone/Engineered Fill Material	368.92	cy	-	12,986	-	-	35.20 /cy	12,986
	7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	559.14	cy	784	-	-	1,507	4.10 /cy	2,291
	7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	559.14	cy	547	-	-	911	2.61 /cy	1,459
n	8367	Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	3.00	u/mo	-	-	-	228	76.00 /u/mo	228
n	9616	Trench Shield- 6x16	1.00	u/mo	-	-	-	1,410	1,410.00 /u/mo	1,410
	A006	Pipe Test	255.00	lf	188	204	-	-	1.54 /lf	392
	C0V0	Concrete Thrust Block, 24"	5.00	ea	537	430	-	-	193.37 /ea	967
	C0Y0	Concrete Thrust Block, 30"	1.00	ea	119	188	-	-	307.30 /ea	307
	C0c0	Concrete Thrust Block, 48"	7.00	ea	1,670	4,816	-	-	926.60 /ea	6,486
	Trenching						8,260		18,624	18,179
		473.42 Labor hours								45,064
		254.31 Equipment hours								
02315.400	Drilling & Blasting									
	1008	Hydraulic Hoe Ram	346.00	cy	-	-	51,900	-	150.00 /cy	51,900
	1008	Hydraulic Hoe Ram - Knife Gate Vault	16.00	cy	-	-	2,400	-	150.00 /cy	2,400
	1008	Hydraulic Hoe Ram -Medium	5,873.00	cy	-	-	880,950	-	150.00 /cy	880,950
	Drilling & Blasting						935,250			935,250
02315.500	Excavation Spoils									
	0	EXCAVATION SPOILS (Grand Total)	2,992.582	cy	-	-	-	-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
02315.500	Excavation Spoils							
	40 Foundation Excavation Spoils (Summary)	2,433.444 cy	-	-	-	-		
	45 Trenching Spoils (Summary)	559.14 cy	-	-	-	-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	559.14 cy	902	-	-	1,733	4.712 /cy	2,635
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	2,433.444 cy	2,829	-	-	7,971	4.44 /cy	10,800
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	559.14 cy	2,518	-	-	4,192	12.001 /cy	6,710
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	2,433.444 cy	1,523	-	-	3,517	2.071 /cy	5,040
	Excavation Spoils		7,772			17,413		25,185
	451.23 Labor hours							
	225.612 Equipment hours							
02639.020	Storm Drainage Manholes							
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-	-	17.51 /ea	18
C010	Manhole 120" x 10' Deep	1.00 ea	343	7,729	-	496	8,568.58 /ea	8,569
E000	Place & Shape Manhole Base & Inverts- 144"	1.00 ea	245	-	-	-	1,095.22 /ea	1,095
	Storm Drainage Manholes		606	7,729		496		9,681
	35.00 Labor hours							
	4.00 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving Parking Lots	386.00 sy	-	-	3,088	-	8.00 /sy	3,088
	Asphalt Paving - Location				3,088			3,088
02740.110	Asphalt Curbs							
	16 Bituminous Curb & Gutter	80.00 lf	-	-	320	-	4.00 /lf	320
	Asphalt Curbs				320			320
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	255.56 sy	21	560	-	21	2.36 /sy	602
	Lawns & Grasses		21	560		21		602
	1.022 Labor hours							
	0.511 Equipment hours							
03000.005	Concrete in Place							
n	15 Concrete: Grade Beam	83.56 cy	6,048	27,573	-	2,275	429.62 /cy	35,897
n	110 Concrete: Diversion Structure Bottom Slab	33.00 cy	2,389	10,230	-	898	409.61 /cy	13,517
n	110 Concrete: Slab on Grade - Diversion Structure	16.37 cy	1,185	5,075	-	446	409.62 /cy	6,705
n	110 Concrete: Slab on Grade - Knife Gate Vault	1.00 cy	72	310	-	27	409.61 /cy	410
n	110 Concrete: Slab on Grade - Wet Well	86.00 cy	6,225	26,660	-	2,342	409.62 /cy	35,227
n	110 Concrete: Pump Support Pad	4.00 cy	290	1,240	-	109	409.62 /cy	1,638
n	110 Concrete: Slab on Grade - Valve Vault	55.00 cy	3,981	17,050	-	1,497	409.61 /cy	22,529
n	140 Concrete: Diversion Structure Wall	282.00 cy	34,992	98,700	-	14,221	524.52 /cy	147,914
n	140 Concrete: Influent Trough	5.00 cy	620	1,750	-	252	524.52 /cy	2,623
n	140 Concrete: Wall - Knife Gate Vault	18.00 cy	2,234	6,300	-	908	524.52 /cy	9,441
n	140 Concrete: Wall - Wet Well	466.00 cy	57,824	163,100	-	23,500	524.52 /cy	244,424
n	140 Concrete: Wall - Valve Vault	133.00 cy	16,503	46,550	-	6,707	524.52 /cy	69,761
n	145 Concrete: Diversion Structure - Top Slab	33.00 cy	3,754	11,880	-	1,664	524.18 /cy	17,298
n	145 Concrete: Elevated Slab - Diversion Structure	10.97 cy	1,248	3,948	-	553	524.17 /cy	5,749
n	145 Concrete: Elevated Slab - Knife Gate Vault	1.00 cy	114	360	-	50	524.18 /cy	524
n	145 Concrete: Elevated Slab - Wet Well	86.00 cy	9,782	30,960	-	4,337	524.18 /cy	45,079
n	145 Concrete: Elevated Slab - Valve Vault	55.00 cy	6,256	19,800	-	2,774	524.18 /cy	28,830
n	180 Concrete: Grout Fill - avoid Grit Deposits	5.00 cy	207	500	-	25	146.404 /cy	732
n	180 Concrete: Grout Fill - avoid grit deposits	4.00 cy	165	400	-	20	146.41 /cy	586
	Concrete in Place		153,889	472,387		62,608		688,883
	7,441.07 Labor hours							
	1,241.49 Equipment hours							
03150.010	Concrete Core & Saw							
c240	Core Drill 30" to 12" depth	1.00 ea	68	-	-	-	67.87 /ea	68
	Concrete Core & Saw		68					68
	5.50 Labor hours							
04910.000	Unit Masonry Restoration							
n	9010 Repair Brick Facade - Admin Bldg	1,200.00 sf	3,717	624	-	-	3.62 /sf	4,341

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount	Amount	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	Unit Masonry Restoration		<u>3,717</u>	<u>624</u>							<u>4,341</u>
	156.00 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	14.00 ea	<u>1,073</u>	<u>17,871</u>	-				-	1,353.172 /ea	<u>18,944</u>
	Hatch, Aluminum, 300psf		<u>1,073</u>	<u>17,871</u>							<u>18,944</u>
	44.80 Labor hours										
06600.110	FRP Weirs & Baffles										
10	Rectangular Weir	18.00 lf	<u>108</u>	<u>621</u>	-				-	40.52 /lf	<u>729</u>
	FRP Weirs & Baffles		<u>108</u>	<u>621</u>							<u>729</u>
	4.50 Labor hours										
11210.000	PUMPS										
----	90hp pump & vfd	5.00 ea	<u>250,000</u>	<u>500,000</u>	-				-	149,999.974 /ea	<u>750,000</u>
	PUMPS		<u>250,000</u>	<u>500,000</u>							<u>750,000</u>
	11,018.064 Labor hours										
11217.100	Submersible Sump Pumps										
25	Sump Pump - 100gpm	1.00 ea	<u>3,500</u>	<u>7,000</u>	-				<u>2,478</u>	12,978.01 /ea	<u>12,978</u>
	Submersible Sump Pumps		<u>3,500</u>	<u>7,000</u>					<u>2,478</u>		<u>12,978</u>
	173.63 Labor hours										
	28.94 Equipment hours										
13121.000	Brick Bldg										
z001	Brick Bldg - Pump Controls	900.00 sf			225,000					250.00 /sf	225,000
z001	Brick Bldg - Office Building	5,000.00 sf			<u>1,250,000</u>					250.00 /sf	<u>1,250,000</u>
	Brick Bldg				<u>1,475,000</u>						<u>1,475,000</u>
13400.005	Measurement & Ctrl Instr										
----	SCADA allowance for Motorized Valves - Knife Valve	1.00 LS			1,500				-	1,500.00 /LS	1,500
----	Level Sensor	1.00 ea	<u>310</u>	<u>1,500</u>	-				-	1,810.00 /ea	1,810
----	SCADA Allowance for LS	1.00 ls			<u>5,000</u>				-	5,000.00 /ls	<u>5,000</u>
	Measurement & Ctrl Instr		<u>310</u>	<u>1,500</u>	<u>6,500</u>						<u>8,310</u>
	10.00 Labor hours										
13420.200	I&C Instruments										
n 05-FE-m048	48" Magnetic Flow Meter	1.00 ea	<u>1,123</u>	<u>46,000</u>	-				-	47,122.71 /ea	<u>47,123</u>
	I&C Instruments		<u>1,123</u>	<u>46,000</u>							<u>47,123</u>
	40.93 Labor hours										
15111.650	Plug Valve (CI/DI/BBM)										
n 200X	Plug Valve, MJ, 24"	5.00 ea	<u>3,218</u>	<u>23,000</u>	-				-	5,243.602 /ea	<u>26,218</u>
	Plug Valve (CI/DI/BBM)		<u>3,218</u>	<u>23,000</u>							<u>26,218</u>
	101.10 Labor hours										
15113.450	GV Knife Gate ValveCI/DI										
n 160Y	Knife Gate Valve, Motor Oper, 30"	1.00 ea	<u>1,011</u>	<u>11,000</u>	-				-	12,010.92 /ea	<u>12,011</u>
	GV Knife Gate ValveCI/DI		<u>1,011</u>	<u>11,000</u>							<u>12,011</u>
	31.77 Labor hours										
15114.500	Check Valve (CI/DI/BBM)										
n C20X	Check Valve, Double Disc, MJ, 24"	5.00 ea	<u>3,266</u>	<u>40,000</u>	-				-	8,653.152 /ea	<u>43,266</u>
	Check Valve (CI/DI/BBM)		<u>3,266</u>	<u>40,000</u>							<u>43,266</u>
	102.600 Labor hours										
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	38,045.50 lbs	-	-	-				-		
1	Weight of Pipe (Zero Cost Item)	30,970.50 lbs	-	-	-				-		
2	Weight of Fittings (Zero Cost Item)	7,075.00 lbs	-	-	-				-		
15210.200	DIP CML Push-On Pipe										
0	Unload Care & Protect Push-on DIP & Fittings	38,045.50 lbs	73	-	-				240	0.01 /lbs	313
1	Weight of Push-on Pipe (Zero Cost Item)	30,970.50 lbs	-	-	-				-		
2	Weight of Push-on Fittings (Zero Cost Item)	7,075.00 lbs	-	-	-				-		
5	Layout Push-on DIP & Fitting	255.00 lf	58	-	-				-	0.23 /lf	58

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Equipment	Total	
				Amount	Amount	Amount	Amount	Unit Cost	Amount
15210.200	DIP CML Push-On Pipe								
	11 DIP Equipment- Cat 325 Excavator	24.65	ch	477	-	-	2,729	130.081 /ch	3,207
n	224 DIP CML, Push-On, Class 52, 24"	200.00	lf	1,909	13,900	-	-	79.05 /lf	15,809
n	230 DIP CML, Push-On, Class 52, 30"	50.00	lf	525	4,898	-	-	108.453 /lf	5,423
n	236 DIP CML, Push-On, Class 52, 36"	5.00	lf	60	670	-	-	145.98 /lf	730
n 2AUU	DIP CML, Push-on, 90 Bend, 24"	5.00	ea	1,084	13,313	-	-	2,879.39 /ea	14,397
n 2AVV	DIP CML, Push-on, 90 Bend, 30"	1.00	ea	255	5,250	-	-	5,505.06 /ea	5,505
	DIP CML Push-On Pipe			4,441	38,031		2,969		45,441
	192.03 Labor hours								
	28.84 Equipment hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	300.00	lf	1	-	-	2	0.01 /lf	2
	10 Layout Pipe & Fitting	300.00	lf	72	-	-	-	0.24 /lf	72
	325 PCCP Equipment- Cat 325 Excavator	48.00	ch	929	-	-	5,315	130.091 /ch	6,244
n B048	Prestressed Concrete Cylinder Pipe (250#) 48	300.00	lf	13,457	51,000	-	-	214.86 /lf	64,457
n K054	PCCP 90 Bend 54	1.00	ea	388	2,000	-	-	2,387.800 /ea	2,388
n L048	PCCP 45 Bend 48	6.00	ea	2,070	10,200	-	-	2,045.02 /ea	12,270
n Q048	PCCP Wye 48	1.00	ea	478	1,700	-	-	2,177.68 /ea	2,178
n U048	PCCP Reducer 48	1.00	ea	258	1,700	-	-	1,957.58 /ea	1,958
	Prestr Conc Cylind-(PCCP)			17,652	66,600		5,317		89,569
	748.873 Labor hours								
	48.033 Equipment hours								
15241.100	PVC Schd Pipe & Fittings								
	0 Unload Care & Protect Pipe/Fittings	100.00	lf	0	-	-	1	0.01 /lf	1
	10 Layout Pipe & Fitting	100.00	lf	24	-	-	-	0.24 /lf	24
n 80E0	PVC Schd. 80 Pipe, 3.00"	100.00	lf	191	624	-	-	8.15 /lf	815
a010	PVC Joint Primer- Quart	0.11	qrt	-	2	-	-	15.40 /qrt	2
a020	PVC Solvent Cement Low VOC- Quart	0.11	qrt	-	2	-	-	21.90 /qrt	2
	PVC Schd Pipe & Fittings			215	628		1		844
	9.011 Labor hours								
	0.011 Equipment hours								
15500.001	HVAC Equipment								
155	HVAC Allowance - Pump Control Bldg	900.00	sf	-	-	36,000	-	40.00 /sf	36,000
155	HVAC Allowance - Office	5,000.00	sf	-	-	200,000	-	40.00 /sf	200,000
	HVAC Equipment					236,000			236,000
16000.005	Electrical Allowance								
	5 Electrical Allowance for LS	0.00	ls	0	0	-	-		
	5 Electrical Allowance - Pump Control Bldg	0.00	sf	0	0	-	-		
	5 Electrical Allowance - Office	0.00	sf	0	0	-	-		
----	Electrical Allowance for Motorized Valve	0.00	LS	0	0	-	-		
06 Headworks				490,908	1,282,050	2,737,732	162,215		4,673,755
	22,617.63 Labor hours								
	2,655.73 Equipment hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
07 New Chlorination Facilities										
02220.030 Selective Site Demolition										
	2734 Remove Asphalt Pavement	400.00 sy	621	-	-		1,252		4,684 /sy	1,873
	3006 Demo Concrete Baffle Walls	10.00 cy	24	-	-		64		8.82 /cy	88
	Selective Site Demolition		646				1,316			1,962
	39.50 Labor hours									
	30.90 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	780.00 lf	72	-	-		-		0.092 /lf	72
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	1,478.50 cy	2,990	-	-		8,422		7.72 /cy	11,412
n	3130 Trench Bedding-Excavator- 130 HP	60.68 cy	123	-	-		357		7.901 /cy	479
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	295.90 cy	957	-	-		2,783		12.641 /cy	3,741
n	5130 Trench Native Backfill- Loader C938 3cy	295.90 cy	268	-	-		842		3.75 /cy	1,110
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	356.58 cy	-	12,551	-		-		35.20 /cy	12,551
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	366.27 cy	514	-	-		987		4.10 /cy	1,501
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	366.27 cy	359	-	-		597		2.61 /cy	956
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14		1,410.00 /u/mo	14
A002	Pipe Detectable/Non-Detectable Tape	780.00 lf	72	43	-		-		0.15 /lf	115
A006	Pipe Test	780.00 lf	576	624	-		-		1.54 /lf	1,200
	Trenching		5,930	13,218			14,003			33,151
	374.754 Labor hours									
	214.782 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	366.27 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	366.27 cy	-	-	-		-			
	46 Bore & Jack Spoils Spoils (Summary)	3.782 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	370.05 cy	597	-	-		1,147		4.712 /cy	1,744
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.782 cy	17	-	-		28		12.002 /cy	45
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	366.27 cy	1,649	-	-		2,746		12.001 /cy	4,395
	Excavation Spoils		2,263				3,921			6,184
	133.121 Labor hours									
	66.560 Equipment hours									
02445.000 Boring & Jack Conduit										
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-		5,000.00 /ea	5,000
	100 Excavate Jacking Pit	41.481 cy	75	-	-		204		6.731 /cy	279
	105 Excavate Recieving Pit	20.741 cy	38	-	-		102		6.73 /cy	140
	200 Shore Jacking/Receiving Pits	644.00 bsf	-	-	9,660		-		15.00 /bsf	9,660
	300 Backfill Jacking/Receiving Pits	62.222 cy	305	-	-		636		15.12 /cy	941
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-		447.372 /cy	1,190
n	5012 Bore & Jack Pipe 12	130.00 lf	-	-	15,600		-		120.00 /lf	15,600
	7000 Grout Casing	2.84 cy	12	489	-		14		181.43 /cy	515
	Boring & Jack Conduit		1,008	1,101	30,260		956			33,324
	52.20 Labor hours									
	15.791 Equipment hours									
02740.020 Asphalt Paving - Location										
n	10 Bitum Paving	350.00 sy	-	-	5,530		-		15.80 /sy	5,530
	Asphalt Paving - Location				5,530					5,530
02750.100 Concrete Paving										
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-		38		14.23 /sy	711
	Concrete Paving		102	572			38			711
	5.45 Labor hours									
	0.55 Equipment hours									
02920.010 Lawns & Grasses										
n	z004 Loam & Seeding w/Imported Material, 4"thk	100.00 sy	21	219	-		8		2.482 /sy	248

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount			Amount	Unit Cost	Amount
	Lawns & Grasses		21	219			8		248
	1.00 Labor hours								
	0.20 Equipment hours								
03000.005	Concrete in Place								
n 140	Concrete: Chlorination/Dechlorination Contact Basin	1,300.00 cy	161,312	455,000	-		65,559	524.52 /cy	681,871
	Concrete in Place		161,312	455,000			65,559		681,871
	7,800.000 Labor hours								
	1,300.00 Equipment hours								
05600.115	Manifolds								
z001	6T Cylinder Manifold System	2.00 ls	835	3,450	-			2,142.50 /ls	4,285
	Manifolds		835	3,450					4,285
	32.00 Labor hours								
	16.00 Equipment hours								
06220.000	Millwork								
z013	Diffuser Support Brackets	2.00 ea	186	369	-		-	277.46 /ea	555
	Millwork		186	369					555
	8.00 Labor hours								
11240.500	Chlorination Equipment								
	0 Chlorine Residual Analyzer (Severn Trent CL 500)	1.00 ls	3,000	6,190	-		2,124	11,313.76 /ls	11,314
A100	Chlorinator	2.00 ea	15,000	30,800	-		10,618	28,209.20 /ea	56,418
B100	Chlorine Evaporator	2.00 ea	20,000	43,200	-		14,160	38,679.83 /ea	77,360
F100	Evaporator Electric-Operated Vacuum Regulator	2.00 ea	4,000	8,600	-		-	6,300.00 /ea	12,600
S004	Electronic 6T Cylinder Scale System	2.00 ea	18,000	36,600	-		12,742	33,671.08 /ea	67,342
S004	Trunnion Scale for 1T Chlorine Cylinders	2.00 ea	1,500	3,000	-		1,062	2,780.94 /ea	5,562
f200	Chlor-A-Vac Submersible Chemical Induction Unit	3.00 ea	26,000	57,768	-		-	27,922.793 /ea	83,768
	Chlorination Equipment		87,500	186,158			40,706		314,364
	4,291.241 Labor hours								
	475.404 Equipment hours								
11284.000	Sluice Gates								
8484	84" x 84" Sluice Gate	1.00 ea	14,003	27,000	-		-	41,002.93 /ea	41,003
9696	96" x 96" Sluice Gate	1.00 ea	15,997	33,000	-		-	48,996.65 /ea	48,997
	Sluice Gates		30,000	60,000					90,000
	1,257.60 Labor hours								
13202.000	Fiberglass Tanks								
GC00	Sodium Bisulfite System	1.00 ls	3,292	32,200	-		-	40,666.60 /ls	40,667
	Fiberglass Tanks		3,292	32,200					40,667
	120.000 Labor hours								
15112.810	Butterfly Valve PVC								
n 111P	Butterfly Valve, PVC, EPDM, Gear Operated, 6"	1.00 ea	118	312	-		-	430.49 /ea	430
	Butterfly Valve PVC		118	312					430
	3.72 Labor hours								
15117.810	Ball Valve PVC								
n 300G	Ball Valve, PVC, True Union, 2.00"	1.00 ea	30	33	-		-	63.37 /ea	63
	Ball Valve PVC		30	33					63
	0.95 Labor hours								
15119.500	Pressure Red/Reg Valve								
n 300G	Pressure Relief Valve	2.00 ea	301	2,800	-		-	1,550.35 /ea	3,101
	Pressure Red/Reg Valve		301	2,800					3,101
	9.70 Labor hours								
15210.010	DIP Totals								
0	Total Weight (Zero Cost Item)	340.00 lbs	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	340.00 lbs	-	-	-		-		
15210.200	DIP CML Push-On Pipe								
0	Unload Care & Protect Push-on DIP & Fittings	340.00 lbs	1	-	-		2	0.01 /lbs	3
2	Weight of Push-on Fittings (Zero Cost Item)	340.00 lbs	-	-	-		-		
n 2APP	DIP CML, Push-on, 90 Bend, 12"	2.00 ea	220	680	-		-	450.19 /ea	900

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
08 Retrofit of Existing Effluent Outfall										
02000.005	Sitework Allowance									
	20 Protect Existing Utilities (6" PW)	1.00 ls	-	-	2,500		-	2,500.00 /ls		2,500
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 84" RCP	230.00 lf	375	-	-		713	4,731 /lf		1,088
	2508 Remove 48" PCCP	50.00 lf	82	-	-		155	4,731 /lf		237
	2508 Remove 42" DIP	600.00 lf	979	-	-		1,860	4,731 /lf		2,839
	2508 Remove 36" DIP	180.00 lf	294	-	-		558	4,731 /lf		852
	Selective Site Demolition		1,730				3,285			5,015
	106.00 Labor hours									
	53.00 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	600.00 lf	55	-	-		-	0.092 /lf		55
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	4,170.833 cy	2,108	-	-		9,224	2.72 /cy		11,332
n	3240 Trench Bedding-Excavator- 240 HP	122.222 cy	185	-	-		616	6.56 /cy		801
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	647.762 cy	1,572	-	-		5,225	10.492 /cy		6,796
n	5130 Trench Native Backfill- Loader C938 3cy	2,717.75 cy	2,458	-	-		7,735	3.75 /cy		10,193
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	769.984 cy	-	27,103	-		-	35.20 /cy		27,103
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,453.09 cy	2,038	-	-		3,916	4.10 /cy		5,954
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	1,453.09 cy	1,423	-	-		2,368	2.61 /cy		3,791
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	2.00 u/mo	-	-	-		152	76.00 /u/mo		152
C0j0	Concrete Thrust Block, 72"	1.00 ea	716	2,322	-		-	3,037.80 /ea		3,038
	Trenching		10,554	29,425			29,237			69,216
	663.644 Labor hours									
	441.10 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,453.09 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	1,453.09 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,453.09 cy	2,343	-	-		4,503	4.712 /cy		6,847
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	1,453.09 cy	6,544	-	-		10,894	12.001 /cy		17,438
	Excavation Spoils		8,887				15,398			24,285
	522.734 Labor hours									
	261.37 Equipment hours									
02920.010	Lawns & Grasses									
n	z004 Loam & Seeding w/Imported Material, 4"thk	3,000.00 sy	250	6,570	-		251	2.36 /sy		7,070
	Lawns & Grasses		250	6,570			251			7,070
	12.00 Labor hours									
	6.00 Equipment hours									
03000.005	Concrete in Place									
n	140 Concrete: Effluent Outfall Structure	21.00 cy	2,606	7,350	-		1,059	524.52 /cy		11,015
n	140 Concrete: Effluent Maintenance Structure	50.00 cy	6,204	17,500	-		2,522	524.52 /cy		26,226
	Concrete in Place		8,810	24,850			3,581			37,241
	426.000 Labor hours									
	71.00 Equipment hours									
05585.205	Hatch, Aluminum, 300psf									
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	2.00 ea	153	2,553	-		-	1,353.17 /ea		2,706
	Hatch, Aluminum, 300psf		153	2,553						2,706
	6.40 Labor hours									
15230.400	Prestr Conc Cylind-(PCCP)									
	0 Unload Care & Protect PCCP & Fittings	600.00 lf	1	-	-		4	0.01 /lf		5
	10 Layout Pipe & Fitting	600.00 lf	143	-	-		-	0.24 /lf		143
	325 PCCP Equipment- Cat 325 Excavator	133.00 ch	2,575	-	-		14,727	130.091 /ch		17,302
n	B074 Prestressed Concrete Cylinder Pipe (250#) 54	550.00 lf	27,558	104,500	-		-	240.11 /lf		132,058
n	B084 Prestressed Concrete Cylinder Pipe (250#) 84	50.00 lf	4,080	15,500	-		-	391.601 /lf		19,580
n	K078 PCCP 90 Bend 78	1.00 ea	560	2,800	-		-	3,360.24 /ea		3,360

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Prestr Conc Cylind-(PCCP)		34,918	122,800		14,731		172,449
	1,488.56 Labor hours							
	133.07 Equipment hours							
	08 Retrofit of Existing Effluent Outfall		65,302	186,198	2,500	66,482		320,482
	3,225.334 Labor hours							
	965.530 Equipment hours							

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Standard Estimate Report
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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
09 I&C								
13000.005	Special Const Allowance							
5	I&C Allowance	0.00	ls	0	0	-		-
09 I&C			0	0	0		0	0

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total			
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount		
10 Electrical											
16000.005	Electrical Allowance										
5	Electrical Allowance	0.00 ls	0	0	-			-			
10 Electrical			0	0	0		0			0	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
11 Chemical Feed									
02220.030 Selective Site Demolition									
	2510 Demo 12"dia x 40'tall Steel Tank	1.00 ea		-	5,000			5,000.00 /ea	5,000
	2734 Remove Asphalt Pavement, 5"thk	189.00 sy	518	-	-		592	5.87 /sy	1,109
	3012 Demo Concrete Elevated Slab	22.00 cy	50	-	-		74	5.61 /cy	123
	Selective Site Demolition		567		5,000		665		6,233
	19.692 Labor hours								
	14.943 Equipment hours								
02315.300 Trenching									
	0 Survey & Stake Pipeline	480.00 lf	55	-	-		-	0.12 /lf	55
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	583.87 cy	1,965	-	-		2,098	6.96 /cy	4,063
n	3090 Trench Bedding-Backhoe/Loader 95HP	36.543 cy	179	-	-		148	8.95 /cy	327
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	109.65 cy	645	-	-		533	10.741 /cy	1,178
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	109.65 cy	588	-	-		583	10.681 /cy	1,171
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	146.193 cy	-	5,146	-		-	35.20 /cy	5,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	370	-	-		395	5.22 /cy	765
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	146.48 cy	292	-	-		239	3.624 /cy	531
A002	Pipe Detectable/Non-Detectable Tape	480.00 lf	55	26	-		-	0.17 /lf	81
A006	Pipe Test	480.00 lf	461	384	-		-	1.761 /lf	845
	Trenching		4,610	5,556			3,996		14,163
	179.20 Labor hours								
	91.695 Equipment hours								
02315.500 Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	146.48 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	146.48 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	425	-	-		454	6.002 /cy	879
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	146.48 cy	1,344	-	-		1,098	16.673 /cy	2,442
	Excavation Spoils		1,769				1,552		3,321
	52.694 Labor hours								
	26.35 Equipment hours								
02740.020 Asphalt Paving - Location									
n	10 Bitum Paving	189.00 sy	-	-	2,986		-	15.80 /sy	2,986
	Asphalt Paving - Location				2,986				2,986
03000.005 Concrete in Place									
n	145 Concrete: Elevated Slab - Flow Splitter Box	22.00 cy	3,154	7,920	-		1,109	553.82 /cy	12,184
	Concrete in Place		3,154	7,920			1,109		12,184
	121.000 Labor hours								
	22.00 Equipment hours								
03150.010 Concrete Core & Saw									
c 10	Core Drill 1" to 12" depth - Dewatering Wall	3.00 ea	58	-	-			19.28 /ea	58
c 10	Core Drill 1" to 12" depth - Flow Splitter Wall	3.00 ea	58	-	-			19.28 /ea	58
	Concrete Core & Saw		116						116
	4.80 Labor hours								
05000.001 Metals Allowance									
	5 Metals Allowance - Mount Chemical Induction System	1.00 ls			5,000		-	5,000.00 /ls	5,000
	Metals Allowance				5,000				5,000
05585.205 Hatch, Aluminum, 300psf									
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL - Chem Induction	1.00 ea	87	1,277	-		-	1,363.12 /ea	1,363
	Hatch, Aluminum, 300psf		87	1,277					1,363
	3.20 Labor hours								
11220.100 Chemical Mixing Units									
	02 Polymer Supply Mechanical Mixer	4.00 ea	3,778	6,000	-		-	2,444.40 /ea	9,778

			Labor	Material	Subcontract			Equipment	Total	
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	
Chemical Mixing Units			3,778	6,000					9,778	
120.000 Labor hours										
11240.400	Polymer Store/Feed Equip									
0	Metering Pump/Poly Blend and Feed Pump	3.00 ea	21,182	42,000	-		10,276	24,486.00 /ea	73,458	
0	First Fill of Polymer	3.00 day	2,118	4,500	-		1,028	2,548.60 /day	7,646	
Polymer Store/Feed Equip			23,301	46,500			11,303		81,104	
792.00 Labor hours										
132.00 Equipment hours										
11240.420	Storage Tanks									
r110	Submerged Chemical Induction System	1.00 ls	23,536	40,000	-		-	63,536.00 /ls	63,536	
Storage Tanks			23,536	40,000					63,536	
800.000 Labor hours										
13000.005	Special Const Allowance									
5	SCADA Allowance	1.00 ls			5,000		-	5,000.00 /ls	5,000	
5	Polymer Tote Containment	4.00 ea	433	3,680	-		-	1,028.20 /ea	4,113	
Special Const Allowance			433	3,680	5,000				9,113	
16.00 Labor hours										
15115.810	Diaphragm Valve PVC									
n 130I	PVC Diaphragm Valve, flg, 1"	9.00 ea	615	8,640	-		-	1,028.313 /ea	9,255	
n 130K	PVC Diaphragm Valve, flg, 2"	6.00 ea	800	9,060	-		-	1,643.34 /ea	9,860	
Diaphragm Valve PVC			1,415	17,700					19,115	
38.73 Labor hours										
15241.100	PVC Schd Pipe & Fittings									
0	Unload Care & Protect Pipe/Fittings	680.00 lf	2	-	-		4	0.01 /lf	7	
10	Layout Pipe & Fitting	680.00 lf	214	-	-		-	0.32 /lf	214	
n 8080	PVC Schd. 80 Pipe, 1.00"	600.00 lf	944	792	-		-	2.894 /lf	1,736	
n 80C0	PVC Schd. 80 Pipe, 2.00"	80.00 lf	176	245	-		-	5.264 /lf	421	
n 8A80	PVC Sch 80. 90 Ell, 1.00"	18.00 ea	96	79	-		-	9.752 /ea	176	
n 8AC0	PVC Sch 80. 90 Ell, 2.00"	11.00 ea	93	84	-		-	16.12 /ea	177	
n 8F88	PVC Sch 80. Tee, 1.00"	12.00 ea	87	95	-		-	15.13 /ea	182	
n 8FCC	PVC Sch 80. Tee, 2.00"	7.00 ea	82	190	-		-	38.754 /ea	271	
a010	PVC Joint Primer- Quart	1.21 qrt	-	19	-		-	15.35 /qrt	19	
a020	PVC Solvent Cement Low VOC- Quart	1.21 qrt	-	26	-		-	21.90 /qrt	26	
PVC Schd Pipe & Fittings			1,695	1,529			4		3,229	
53.855 Labor hours										
0.075 Equipment hours										
15400.005	Plumbing Allowance									
5	Plumbing Allowance - Hook Plant Water to Poly System	1.00 ls			5,000		-	5,000.00 /ls	5,000	
Plumbing Allowance					5,000				5,000	
16000.005	Electrical Allowance									
5	Electrical Allowance - Wire Chemical Induction to Controls	1.00 ls			25,000		-	25,000.00 /ls	25,000	
Electrical Allowance					25,000				25,000	
0.000 Labor hours										
11 Chemical Feed			64,460	130,162	47,986		18,631		261,239	
2,201.171 Labor hours										
287.06 Equipment hours										

Standard Estimate Report

TN, Knoxville KWWTP

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Estimate Totals

Description	Amount	Totals	Hours	Rate
Labor	3,847,263		182,455 hrs	
Material	10,958,701			
Subcontract	5,774,191			
Equipment	2,693,382		26,606 hrs	
Other	10,889			
Subtotal Direct Cost	23,284,426	23,284,426		
I&C	2,328,442			10.00 %
Electrical	3,492,663			15.00 %
	5,821,105	29,105,531		
Indirect Costs:				
Building Permits(% total cost)	243,610			0.40 %
Sales Tax (MEO)				
Builders Risk Ins % total cost	152,256			0.25 %
Gen Liability Ins % total cost	1,218,051			2.00 %
GC Bonds (% total cost)	609,025			1.00 %
Subtotal Prior to OH&P	2,222,942	31,328,473		
GC Field General Conditions	3,132,847			10.00 %
GC Indirects, OH & Profit	3,132,847			10.00 %
Subtotal	6,265,694	37,594,167		
Construction Contingency	13,157,958			35.00 %
Total Construction Cost	13,157,958	50,752,125		
Engineering, Permitting, Bond	10,150,424			20.00 %
Financial, Legal and Administration				
Total Program Cost	10,150,424	60,902,549		
Total		60,902,549		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.

Standard Estimate Report

TN, Knoxville KWWTP

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Knoxville, Tennessee
Kuwahee WWTP - Options 7a
Opinion of Probable Construction Cost, Prelim Design, March 2007

Project name	TN, Knoxville KWWTP
Estimator	MacIsaac
Labor rate table	TN07 Knoxville
Equipment rate table	00 071H Equip Rental
database version:	V6.0 TES 9.4.22.0
ENR 20 City CCI	March 2007: 7856
Notes	<p>This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated above. CDM has no control over the cost of labor, materials, equipment, or services furnished, over schedules, over contractor's methods of determining prices, competitive bidding, market or negotiating conditions. CDM does not guarantee that this opinion will not vary from actual cost, or contractor's bids. There are not any costs provided for: Change Orders, Construction Oversight, Land Acquisition or temporary/permanent Easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.</p> <p>The total cost shown is valid to only two significant figures</p> <p>Assumptions: Only nominal dewatering is needed. No finishes are included. Based on a 40 hour work week with no overtime.</p> <p>This job is sales tax exempt.</p>
Report format	<p>Sorted by 'Proj Area/Phase' 'Detail' summary Allocate add-ons Round unit prices Combine items Paginate</p>

Standard Estimate Report

TN, Knoxville KWWTP

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
01 UNOX Bypass										
01010.000	General Conditions									
	5 Assumption of 20% of Excavated Material is Contaminated	4,175.00 cy	-	-	104,375		-	25.00 /cy	104,375	
	General Conditions				104,375					104,375
01590.000	Traffic/Pollution Control									
----	Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000	
	Traffic/Pollution Control				10,000					10,000
02000.005	Sitework Allowance									
	20 Protect Utilities (6"pw, 4"cw, 16" sludge, duct)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500	
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 48" DIP - 11' deep	70.00 lf	114	-	-		217	4.731 /lf	331	
	2512 Demo Existing Secondary Aeration Influent Structure (86cy concrete)	1.00 ea		-	1,200			1,200.00 /ea	1,200	
	2734 Remove Pavement/Concrete Walk	312.00 sy	485	-	-		977	4.684 /sy	1,461	
	Selective Site Demolition		599		1,200		1,194			2,993
	36.64 Labor hours									
	27.212 Equipment hours									
02250.250	Sheet Piling									
	2 Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
	100 Survey & Layout Shoring	70.00 lf	1	-	-		-	0.02 /lf	1	
	105 Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000	
	1030 Steel Sheeting, 20' x 27psf, pulled & salvage	1,400.00 sf	7,255	9,016	-		9,582	18.47 /sf	25,853	
	1045 Install & Remove Wales/Struts/Connectors	1.89 ton	459	1,739	-		606	1,483.73 /ton	2,804	
n	1050 Rent Steel Sheet Piling and Wales, first month	20.79 ton	-	5,418	-		-	260.59 /ton	5,418	
	Sheet Piling		7,715	16,172	35,000		10,188			69,076
	254.123 Labor hours									
	63.513 Equipment hours									
02315.200	Foundation Excavation									
	2314 Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	636.00 cy	536	-	-		1,449	3.121 /cy	1,985	
	Foundation Excavation		536				1,449			1,985
	33.92 Labor hours									
	16.96 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	285.00 lf	26	-	-		-	0.092 /lf	26	
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,274.583 cy	644	-	-		2,819	2.72 /cy	3,463	
n	3240 Trench Bedding-Excavator- 240 HP	53.951 cy	82	-	-		272	6.56 /cy	354	
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	273.30 cy	663	-	-		2,204	10.492 /cy	2,867	
n	5130 Trench Native Backfill- Loader C938 3cy	681.13 cy	616	-	-		1,939	3.751 /cy	2,555	
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	327.25 cy	-	11,519	-		-	35.20 /cy	11,519	
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	832	-	-		1,599	4.10 /cy	2,432	
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	593.46 cy	581	-	-		967	2.61 /cy	1,548	
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	
	Trenching		3,445	11,519			9,876			24,840
	225.071 Labor hours									
	153.362 Equipment hours									
02315.400	Drilling & Blasting									
	1008 Hydraulic Hoe Ram -Medium	636.00 cy	-	-	95,400			150.00 /cy	95,400	
	Drilling & Blasting				95,400					95,400
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,229.46 cy	-	-	-		-			
	40 Foundation Excavation Spoils (Summary)	636.00 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	593.46 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	593.46 cy	957	-	-		1,839	4.712 /cy	2,796	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	636.00 cy	739	-	-		2,083	4.44 /cy	2,823	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	593.46 cy	2,672	-	-		4,449	12.001 /cy	7,122	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	636.00 cy	398	-	-		919	2.071 /cy	1,317	

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Excavation Spoils		4,767				9,291		14,058
	278.851 Labor hours								
	139.43 Equipment hours								
02720.100	Aggregate Base Course								
1180	Crushed Rock 1"	242.00 cy	184	2,474	-		929	14.822 /cy	3,587
1230	Granular Fill	690.00 cy	197	8,252	-		993	13.69 /cy	9,442
	Aggregate Base Course		380	10,726			1,922		13,029
	21.37 Labor hours								
	21.37 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	242.00 sy	-	-	3,824		-	15.80 /sy	3,824
	Asphalt Paving - Location				3,824				3,824
02750.100	Concrete Paving								
z015	Concrete Pavement, Walkways	70.00 sy	143	800	-		53	14.23 /sy	996
	Concrete Paving		143	800			53		996
	7.63 Labor hours								
	0.77 Equipment hours								
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	303.00 sy	25	664	-		25	2.36 /sy	714
----	Restoration including plants & new trees	303.00 sy			4,545		-	15.00 /sy	4,545
	Lawns & Grasses		25	664	4,545		25		5,259
	1.212 Labor hours								
	0.61 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Secondary Aeration Influent Structure	86.00 cy	10,671	30,100	-		4,337	524.52 /cy	45,108
	Concrete in Place		10,671	30,100			4,337		45,108
	516.000 Labor hours								
	86.00 Equipment hours								
03150.010	Concrete Core & Saw								
e240	Core Drill 66"dia	1.00 ea	1,283	-	-			1,283.36 /ea	1,283
	Concrete Core & Saw		1,283						1,283
	104.000 Labor hours								
04000.015	Masonry Demolition								
	5 Masonry Demolition	320.00 sf	75	-	-		95	0.531 /sf	170
	Masonry Demolition		75				95		170
	4.80 Labor hours								
	4.80 Equipment hours								
04210.000	Clay Masonry Units								
n	8105 Brick Mortar Type S	24.312 cf	32	106	-		-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102	74	-		-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573	1,152					2,725
	66.002 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n	JD7 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type JD-AL	1.00 ea	77	1,277	-		-	1,353.20 /ea	1,353
	Hatch, Aluminum, 300psf		77	1,277					1,353
	3.20 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	285.00 lf	1	-	-		2	0.01 /lf	2
	10 Layout Pipe & Fitting	285.00 lf	68	-	-		-	0.24 /lf	68
	460 PCCP Equipment- RT Crane 60 MT	62.70 ch	1,134	-	-		12,408	215.984 /ch	13,542
n	B072 Prestressed Concrete Cylinder Pipe (250#) 66	285.00 lf	19,924	71,250	-		-	319.910 /lf	91,174
n	K072 PCCP 90 Bend 66	1.00 ea	517	2,500	-		-	3,017.31 /ea	3,017
n	L066 PCCP 45 Bend 66	2.00 ea	948	4,000	-		-	2,474.14 /ea	4,948
n	m066 PCCP-Restrained Joint (weld) 66	6.00 ea	143	480	-		-	103.86 /ea	623

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Prestr Conc Cylind-(PCCP)		22,735	78,230		12,410		113,376
	968.081 Labor hours							
	62.731 Equipment hours							
01 UNOX Bypass			54,024	150,640	256,844	50,841		512,350
	2,520.90 Labor hours							
	576.745 Equipment hours							

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	Amount
			Amount	Amount	Amount		Amount		
02 Primary Redirect									
01590.000	Traffic/Pollution Control								
	5 Traffic Control	1.00 ls			10,000		-	10,000.00 /ls	10,000
	Traffic/Pollution Control				10,000				10,000
02000.005	Sitework Allowance								
	20 Protect Existing Utilities (6"CIP WS, 10"CIP SFPE, 48" RCP San)	1.00 ls	-	-	2,500		-	2,500.00 /ls	2,500
	20 Connect to Existing Basin	1.00 ls	-	-	5,000		-	5,000.00 /ls	5,000
	Sitework Allowance				7,500				7,500
02220.030	Selective Site Demolition								
	2508 Remove 72" Steel Pipe (21vf)	70.00 lf	114	-	-		217	4.731 /lf	331
	2514 Demo Railroad Lines	70.00 lf	343	-	-		891	17.63 /lf	1,234
	2734 Remove Asphalt Pavement, 5"thk	333.00 sy	517	-	-		1,042	4.684 /sy	1,560
	3006 Demo Concrete Return Sludge Channel	66.00 cy	5,386	-	-		1,261	100.70 /cy	6,646
	Selective Site Demolition		6,360				3,411		9,771
	389.64 Labor hours								
	45.71 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	35.00 lf	3	-	-		-	0.092 /lf	3
	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	136.111 cy	69	-	-		301	2.72 /cy	370
	3240 Trench Bedding-Excavator- 240 HP	5.761 cy	9	-	-		29	6.56 /cy	38
	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	26.80 cy	65	-	-		216	10.492 /cy	281
	5130 Trench Native Backfill- Loader C938 3cy	81.38 cy	74	-	-		232	3.75 /cy	305
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	32.56 cy	-	1,146	-		-	35.20 /cy	1,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	54.733 cy	77	-	-		148	4.10 /cy	224
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	54.733 cy	54	-	-		89	2.61 /cy	143
	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76
	Trenching		350	1,146			1,091		2,586
	22.772 Labor hours								
	15.72 Equipment hours								
02315.400	Drilling & Blasting								
	1008 Hydraulic Hoe Ram -Medium	144.00 cy	-	-	21,600			150.00 /cy	21,600
	Drilling & Blasting				21,600				21,600
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	54.733 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	54.733 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	136.14 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	190.87 cy	308	-	-		592	4.712 /cy	899
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	136.14 cy	613	-	-		1,021	12.001 /cy	1,634
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	54.733 cy	246	-	-		410	12.001 /cy	657
	Excavation Spoils		1,167				2,023		3,190
	68.663 Labor hours								
	34.332 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	453.333 cy	824	-	-		2,227	6.731 /cy	3,051
	105 Excavate Recieving Pit	75.56 cy	137	-	-		371	6.731 /cy	509
	200 Shore Jacking/Receiving Pits	2,720.00 bsf	-	-	40,800		-	15.00 /bsf	40,800
	300 Backfill Jacking/Receiving Pits	528.89 cy	2,589	-	-		5,407	15.12 /cy	7,996
	400 Jacking Slab & Reaction Block	11.971 cy	2,602	2,753	-		-	447.373 /cy	5,356
	5072 Bore & Jack Pipe 72	130.00 lf	-	-	120,900		-	930.00 /lf	120,900
	7000 Grout Casing	59.56 cy	244	10,274	-		288	181.434 /cy	10,806
	Boring & Jack Conduit		6,397	13,027	166,700		8,294		194,418
	346.16 Labor hours								
	137.19 Equipment hours								
02720.100	Aggregate Base Course								
	1180 Crushed Rock	222.00 cy	169	2,270	-		852	14.822 /cy	3,291
	1230 Granular Fill	144.00 cy	41	1,722	-		207	13.69 /cy	1,971

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Aggregate Base Course		210	3,992			1,060		5,261
	11.78 Labor hours								
	11.78 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	333.00 sy	-	-	5,261		-	15.80 /sy	5,261
	Asphalt Paving - Location				5,261				5,261
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	311.00 sy	26	681	-		26	2.36 /sy	733
	Lawns & Grasses		26	681			26		733
	1.244 Labor hours								
	0.622 Equipment hours								
03000.005	Concrete in Place								
n	140 Concrete: Primary Redirect Junction Chamber	75.00 cy	9,306	26,250	-		3,782	524.52 /cy	39,339
n	140 Concrete: Wet Weather PS Effluent Junction Structure	95.00 cy	11,788	33,250	-		4,791	524.52 /cy	49,829
	Concrete in Place		21,095	59,500			8,573		89,168
	1,020.000 Labor hours								
	170.00 Equipment hours								
04210.000	Clay Masonry Units								
n	8105 Brick Mortar Type S	24,312 cf	32	106	-		-	5.684 /cf	138
	8900 Clean Brick	320.00 sf	102	74	-		-	0.55 /sf	175
n	018A Standard Face Brick - Common Bond	2,026.00 ea	1,439	972	-		-	1.19 /ea	2,411
	Clay Masonry Units		1,573	1,152					2,725
	66.002 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	2.00 ea	153	2,553	-		-	1,353.17 /ea	2,706
	Hatch, Aluminum, 300psf		153	2,553					2,706
	6.40 Labor hours								
11284.000	Sluice Gates								
	5454 54" x 54" Sluice Gate, MO	2.00 ea	25,005	49,200	-		-	37,102.64 /ea	74,205
	6060 60" x 60" Sluice Gate, MO	1.00 ea	15,008	30,000	-		-	45,007.94 /ea	45,008
	Sluice Gates		40,013	79,200					119,213
	1,677.00 Labor hours								
13000.005	Special Const Allowance								
	5 SCADA Allowance for 3 gates & knife gate valve	0.00 ls	0	0	-		-		
15113.450	GV Knife Gate ValveCI/DI								
n	160b Knife Gate Valve, Motor Oper, flg, 48"	1.00 ea	1,452	24,750	-		-	26,201.77 /ea	26,202
	GV Knife Gate ValveCI/DI		1,452	24,750					26,202
	45.61 Labor hours								
15220.302	A53 CW Pipe PE/GE/T&C/SW								
n	300k A53 CW Standard Pipe PE, 72"	130.00 lf	7,919	128,827	-		-	1,051.90 /lf	136,746
n	300p A53 CW Standard Pipe PE, 84"	110.00 lf	7,830	127,269	-		-	1,228.172 /lf	135,099
	A53 CW Pipe PE/GE/T&C/SW		15,749	256,096					271,845
	574.155 Labor hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	35.00 lf	0	-	-		0	0.01 /lf	0
	10 Layout Pipe & Fitting	35.00 lf	8	-	-		-	0.24 /lf	8
	325 PCCP Equipment- Cat 325 Excavator	6.30 ch	122	-	-		698	130.09 /ch	820
n	B060 Prestressed Concrete Cylinder Pipe (250#) 60	35.00 lf	2,087	7,350	-		-	269.63 /lf	9,437
n	K060 PCCP 90 Bend 60	1.00 ea	431	2,100	-		-	2,531.15 /ea	2,531
	Prestr Conc Cylind-(PCCP)		2,648	9,450			698		12,796
	112.224 Labor hours								
	6.304 Equipment hours								
16000.005	Electrical Allowance								
	5 Electrical Allowance for 3 gates & knife gate valve	0.00 ls	0	0	-		-		

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Item	Description	Takeoff Qty	Labor	Material	Subcontract		Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
02 Primary Redirect			97,192	451,547	211,061		25,174		784,976
	4,341.64 Labor hours								
	421.642 Equipment hours								

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
03 Return Activiated Sludge										
02000.005	Sitework Allowance									
20	Allowance to repair retaining wall after direction drilling	1.00 ls	-	-	1,500		-	1,500.00 /ls	1,500	
	Sitework Allowance				1,500					1,500
02220.030	Selective Site Demolition									
101	Structural Allowance for Misc. Demo to access RAS Pipe Gallery	1.00 ls	0	-	5,000		0	5,000.00 /ls	5,000	
	Selective Site Demolition				5,000					5,000
02250.250	Sheet Piling									
1	Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls	1,000	
2	Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000	
100	Survey & Layout Shoring	288.00 lf	4	-	-		-	0.02 /lf	4	
105	Mobilize Pile Driving Equipment	2.00 ea	-	-	50,000		-	25,000.00 /ea	50,000	
n 1025	Steel Sheeting, 15' x 22psf, pulled & salvage	3,420.00 sf	17,723	19,870	-		23,407	17.84 /sf	61,000	
1045	Install & Remove Wales/Struts/Connectors	3.762 ton	914	3,461	-		1,207	1,483.73 /ton	5,582	
n 1050	Rent Steel Sheet Piling and Wales, first month	41.382 ton	-	12,564	-		-	303.60 /ton	12,564	
	Sheet Piling		18,641	35,895	61,000		24,614		140,150	
	614.064 Labor hours									
	153.444 Equipment hours									
02315.200	Foundation Excavation									
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	464.45 cy	391	-	-		1,058	3.121 /cy	1,450	
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	175.41 cy	299	-	-		580	5.011 /cy	879	
n A000	IMPORT MATERIAL (Summary)	12.00 CY	-	-	-		-			
n A015	Import Gravel Fill	52.222 cy	-	783	292		-	20.60 /cy	1,076	
	Foundation Excavation		690	783	292		1,639		3,405	
	45.82 Labor hours									
	26.42 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	700.00 lf	65	-	-		-	0.092 /lf	65	
n 2131	Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	403.09 cy	408	-	-		1,148	3.86 /cy	1,556	
n 2241	Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	162.60 cy	164	-	-		719	5.434 /cy	884	
n 2242	Trenching Excavator- 240 HP (45 cy/hr-360cy/day) Difficult Exc.	959.852 cy	647	-	-		2,830	3.623 /cy	3,477	
n 3130	Trench Bedding-Excavator- 130 HP	30.741 cy	62	-	-		181	7.901 /cy	243	
n 3240	Trench Bedding-Excavator- 240 HP	36.67 cy	56	-	-		185	6.56 /cy	240	
n 4130	Trench Pipe Zone Backfill-Excavator- 130 HP	104.911 cy	339	-	-		987	12.641 /cy	1,326	
n 4240	Trench Pipe Zone Backfill-Excavator- 240 HP	115.14 cy	279	-	-		929	10.492 /cy	1,208	
n 5130	Trench Native Backfill- Loader C938 3cy	1,163.351 cy	1,052	-	-		3,311	3.751 /cy	4,363	
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	287.46 cy	-	10,119	-		-	35.20 /cy	10,119	
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	362.19 cy	508	-	-		976	4.10 /cy	1,484	
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	362.19 cy	355	-	-		590	2.61 /cy	945	
n 8367	Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	1.00 u/mo	-	-	-		76	76.00 /u/mo	76	
n 9616	Trench Shield- 6x16	0.35 u/mo	-	-	-		494	1,410.00 /u/mo	494	
A006	Pipe Test	700.00 lf	517	560	-		-	1.54 /lf	1,077	
A008	Pipe Locates (Pot Hole)	3.00 ea	456	150	-		81	228.96 /ea	687	
C0R0	Concrete Thrust Block, 16"	3.00 ea	286	99	-		-	128.44 /ea	385	
C0T0	Concrete Thrust Block, 20"	4.00 ea	429	224	-		-	163.37 /ea	653	
C0V0	Concrete Thrust Block, 24"	8.00 ea	859	688	-		-	193.37 /ea	1,547	
	Trenching		6,483	11,840			12,507		30,829	
	361.45 Labor hours									
	178.292 Equipment hours									
02315.400	Drilling & Blasting									
1008	Hydraulic Hoe Ram	476.00 cy	1,328	-	71,400			152.79 /cy	72,728	
	Drilling & Blasting		1,328		71,400				72,728	
	76.16 Labor hours									
	38.08 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	651.222 cy	-	-	-		-			
40	Foundation Excavation Spoils (Summary)	289.04 cy	-	-	-		-			
45	Trenching Spoils (Summary)	362.19 cy	-	-	-		-			

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment		Total	
			Amount	Amount	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount	Amount
02315.500	Excavation Spoils											
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	362.19 cy	584	-	-				1,123	4,712 /cy	1,707	
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	289.04 cy	336	-	-				947	4.44 /cy	1,283	
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	362.19 cy	1,631	-	-				2,715	12.001 /cy	4,346	
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	289.04 cy	181	-	-				418	2.071 /cy	599	
	Excavation Spoils		2,732						5,202		7,934	
	160.00 Labor hours											
	80.00 Equipment hours											
02446.000	Drainage Outflow To Head											
n	0 Mob/Demob Directional Drilling Equipment	1.00 ea	-	-	2,500				-	2,500.00 /ea	2,500	
n	1024 Install 24" Pipe N.O.C.	900.00 lf	-	-	180,000				-	200.00 /lf	180,000	
	Drainage Outflow To Head				182,500						182,500	
02639.020	Storm Drainage Manholes											
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-				-	17.52 /ea	18	
	6000 Place & Shape Manhole Base & Inverts- 60"	1.00 ea	210	-	-				-	436.44 /ea	436	
	6010 Manhole 60" x 10' Deep	1.00 ea	274	4,048	-				496	4,818.80 /ea	4,819	
	Storm Drainage Manholes		502	4,048					496		5,273	
	29.00 Labor hours											
	4.00 Equipment hours											
02740.020	Asphalt Paving - Location											
	20 Bitum Paving Parking Lots	312.00 sy	-	-	2,496				-	8.00 /sy	2,496	
	Asphalt Paving - Location				2,496						2,496	
03000.005	Concrete in Place											
n	110 Concrete: Slab on Grade - Wet Well	24.00 cy	1,737	7,440	-				654	409.62 /cy	9,831	
n	110 Concrete: Pump Support Pad - Wet Well	1.00 cy	72	310	-				27	409.61 /cy	410	
n	110 Concrete: Slab on Grade - Valve Vault	13.00 cy	941	4,030	-				354	409.611 /cy	5,325	
n	140 Concrete: Wall - Wet Well	142.00 cy	17,620	49,700	-				7,161	524.52 /cy	74,481	
n	140 Concrete: Wall - Valve Vault	71.00 cy	8,810	24,850	-				3,581	524.52 /cy	37,241	
n	145 Concrete: Elevated Slab - Wet Well	24.00 cy	2,730	8,640	-				1,210	524.18 /cy	12,580	
n	145 Concrete: Elevated Slab - Valve Vault	13.00 cy	1,479	4,680	-				656	524.18 /cy	6,814	
n	180 Concrete: Grout Fill - to avoid grit deposits	10.00 cy	414	1,000	-				50	146.41 /cy	1,464	
	Concrete in Place		33,803	100,650					13,693		148,146	
	1,634.500 Labor hours											
	271.52 Equipment hours											
03150.010	Concrete Core & Saw											
c240	Core Drill 24" to 12" depth	1.00 ea	68	-	-					67.87 /ea	68	
	Concrete Core & Saw		68								68	
	5.50 Labor hours											
05585.205	Hatch, Aluminum, 300psf											
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	8.00 ea	613	10,212	-				-	1,353.173 /ea	10,825	
	Hatch, Aluminum, 300psf		613	10,212							10,825	
	25.60 Labor hours											
11210.000	PUMPS											
----	25HP Pump & VFD	3.00 ea	47,921	96,501	-				-	48,140.76 /ea	144,422	
	PUMPS		47,921	96,501							144,422	
	2,112.00 Labor hours											
11217.100	Submersible Sump Pumps											
50	Sump Pump 50 HP	1.00 ea	2,903	6,000	-				2,055	10,957.92 /ea	10,958	
	Submersible Sump Pumps		2,903	6,000					2,055		10,958	
	144.00 Labor hours											
	24.00 Equipment hours											
13000.005	Special Const Allowance											
5	SCADA Allowance to Operate Motorized Plug Valve	0.00 ls	0	0	0				-			
5	SCADA Allowance for Pumps and Flow meter	0.00 ls	0	0	0				-			
5	SCADA Allowance to Operate Motorized Plug Valve	0.00 ls	0	0	0				-			

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Item	Description	Takeoff Qty	Labor		Material	Amount	Subcontract		Equipment	Total	
			Amount	Amount			Amount	Name		Unit Cost	Amount
13420.000	Instruments										
c116	Level Sensor	1.00 ea	274	1,725	-	-	-	-	-	1,999.30 /ea	1,999
n e424	24" Magnetic Flow Meter - Flanged	1.00 ea	597	13,800	-	-	-	-	-	14,397.15 /ea	14,397
	Instruments		871	15,525							16,396
	31.77 Labor hours										
15111.650	Plug Valve (C/DI/BBM)										
n 103U	Plug Valve, Gear & Wheel Operated, fig, 16"	3.00 ea	1,443	12,810	-	-	-	-	-	4,750.95 /ea	14,253
n 200W	Plug Valve, MJ, 20"	1.00 ea	581	3,600	-	-	-	-	-	4,180.58 /ea	4,181
n 200X	Plug Valve, MJ, 24"	1.00 ea	643	4,600	-	-	-	-	-	5,243.40 /ea	5,243
	Plug Valve (C/DI/BBM)		2,667	21,010							23,677
	83.79 Labor hours										
15114.500	Check Valve (C/DI/BBM)										
n 310U	Check Valve, Swing, fig, 16"	3.00 ea	1,311	19,470	-	-	-	-	-	6,926.89 /ea	20,781
	Check Valve (C/DI/BBM)		1,311	19,470							20,781
	41.19 Labor hours										
15119.600	Air/Vacuum Relief Valve										
n 100J	Air Release Valve, 24"	1.00 ea	94	200	-	-	-	-	-	293.93 /ea	294
	Air/Vacuum Relief Valve		94	200							294
	3.03 Labor hours										
15120.300	Bolt & Gaskets Sets										
n 111S	16-0/0" 150# A307 Steel Bolt Sets	3.00 ea	-	225	-	-	-	-	-	75.00 /ea	225
n 111V	24-0/0" 150# A307 Steel Bolt Sets	4.50 ea	-	833	-	-	-	-	-	185.00 /ea	833
222S	16-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	3.00 ea	-	32	-	-	-	-	-	10.74 /ea	32
222V	24-0/0" Full Faced Red Rubber (SBR) Gasket 1/8"	4.50 ea	-	77	-	-	-	-	-	17.22 /ea	77
	Bolt & Gaskets Sets			1,167							1,167
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	88,835.00 lbs	-	-	-	-	-	-	-	-	-
1	Weight of Pipe (Zero Cost Item)	67,340.00 lbs	-	-	-	-	-	-	-	-	-
2	Weight of Fittings (Zero Cost Item)	21,495.00 lbs	-	-	-	-	-	-	-	-	-
15210.100	DIP CML FL & GV CL53/250										
0	Unload Care & Protect Flanged/PE DIP & Fittings	6,255.00 lbs	12	-	-	-	-	-	39	0.01 /lbs	51
2	Weight of Flanged Fittings (Zero Cost Item)	6,255.00 lbs	-	-	-	-	-	-	-	-	-
10	Layout Flanged/PE DIP & Fitting	26.49 lf	6	-	-	-	-	-	-	0.23 /lf	6
1CU0	DI, CML, 45 Bend, FL, 16"	3.00 ea	646	2,100	-	-	-	-	-	915.22 /ea	2,746
1HXU	DI, CML, 45 Wye Lateral, FL, 24"x 16"	3.00 ea	1,457	13,538	-	-	-	-	-	4,998.09 /ea	14,994
	DIP CML FL & GV CL53/250		2,120	15,638					39		17,797
	89.093 Labor hours										
	0.69 Equipment hours										
15210.200	DIP CML Push-On Pipe										
0	Unload Care & Protect Push-on DIP & Fittings	82,580.00 lbs	159	-	-	-	-	-	520	0.01 /lbs	679
1	Weight of Push-on Pipe (Zero Cost Item)	67,340.00 lbs	-	-	-	-	-	-	-	-	-
2	Weight of Push-on Fittings (Zero Cost Item)	15,240.00 lbs	-	-	-	-	-	-	-	-	-
5	Layout Push-on DIP & Fitting	700.00 lf	159	-	-	-	-	-	-	0.23 /lf	159
11	DIP Equipment- Cat 325 Excavator	19.20 ch	372	-	-	-	-	-	2,126	130.091 /ch	2,498
n 216	DIP CML, Push-On, Class 52, 16"	100.00 lf	835	4,185	-	-	-	-	-	50.20 /lf	5,020
n 220	DIP CML, Push-On, Class 52, 20"	300.00 lf	2,720	16,379	-	-	-	-	-	63.662 /lf	19,099
n 224	DIP CML, Push-On, Class 52, 24"	1,200.00 lf	11,453	83,402	-	-	-	-	-	79.05 /lf	94,855
n 2ATT	DIP CML, Push-on, 90 Bend, 20"	2.00 ea	367	3,400	-	-	-	-	-	1,883.72 /ea	3,767
n 2AUU	DIP CML, Push-on, 90 Bend, 24"	2.00 ea	434	5,325	-	-	-	-	-	2,879.30 /ea	5,759
n AARR	DIP CML, Push-on, 45 Bend, 16"	3.00 ea	401	2,850	-	-	-	-	-	1,083.56 /ea	3,251
n AAUU	DIP CML, Push-on, 45 Bend, 24"	2.00 ea	426	4,000	-	-	-	-	-	2,213.11 /ea	4,426
n DATT	DIP CML, Push-on, 11-1/4 Bend, 20"	3.00 ea	542	4,050	-	-	-	-	-	1,530.523 /ea	4,592
n DAUU	DIP CML, Push-on, 11-1/4 Bend, 24"	4.00 ea	852	8,100	-	-	-	-	-	2,238.11 /ea	8,952
n FAWW	DIP CML, Push-on, Tee BxB, 20"x 20"	1.00 ea	236	2,638	-	-	-	-	-	2,873.24 /ea	2,873
n FAXX	DIP CML, Push-on, Tee BxB, 24"x 24"	2.00 ea	550	8,250	-	-	-	-	-	4,400.23 /ea	8,800
n KAUC	DIP, CML, Push-on, Reducer BxB, 16"x 8"	3.00 ea	386	2,063	-	-	-	-	-	816.29 /ea	2,449

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment		Total	
			Amount		Amount		Amount		Amount		Unit Cost	Amount
	DIP CML Push-On Pipe		19,892		144,641				2,646			167,179
	840.144 Labor hours											
	28.284 Equipment hours											
15241.100	PVC Schd Pipe & Fittings											
	0 Unload Care & Protect Pipe/Fittings	100.00 lf	0		-		-		1		0.01 /lf	1
	10 Layout Pipe & Fitting	100.00 lf	24		-		-		-		0.24 /lf	24
n 80E0	PVC Schd. 80 Pipe, 3.00"	100.00 lf	191		624		-		-		8.15 /lf	815
a010	PVC Joint Primer- Quart	0.11 qrt	-		2		-		-		15.40 /qrt	2
a020	PVC Solvent Cement Low VOC- Quart	0.11 qrt	-		2		-		-		21.90 /qrt	2
	PVC Schd Pipe & Fittings		215		628				1			844
	9.011 Labor hours											
	0.011 Equipment hours											
16000.005	Electrical Allowance											
	5 Electrical Allowance - Motorized Plug Valve	0.00 ls	0		0		0		-			
	5 Electrical Allowance - Pumps & Flow Meter	0.00 ls	0		0		0		-			
	5 Electrical Allowance - Operate Motorized Plug Valve	0.00 ls	0		0		0		-			
	03 Return Activiated Sludge		142,854		484,207		324,188		62,892			1,014,368
	6,306.12 Labor hours											
	804.735 Equipment hours											

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			Labor	Material	Subcontract	Equipment	Total		
Item	Description	Takeoff Qty	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
04 Gravity Thickener									
02220.030	Selective Site Demolition								
2734	Remove Asphalt Pavement	1,000.00 sy	1,553	-	-		3,130	4.684 /sy	4,684
	Selective Site Demolition		1,553				3,130		4,684
	95.00 Labor hours								
	76.000 Equipment hours								
02250.250	Sheet Piling								
2	Design Shoring System-Average	1.00 ls	-	-	10,000		-	10,000.00 /ls	10,000
100	Survey & Layout Shoring	28.00 lf	0	-	-		-	0.02 /lf	0
105	Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea	25,000
1025	Steel Sheeting,15' x 22psf, pulled & salvage	420.00 sf	2,176	2,083	-		2,875	16.99 /sf	7,134
1045	Install & Remove Wales/Struts/Connectors	0.462 ton	112	425	-		148	1,483.77 /ton	686
1050	Rent Steel Sheet Piling and Wales, first month	5.082 ton	-	1,324	-		-	260.58 /ton	1,324
	Sheet Piling		2,289	3,833	35,000		3,023		44,144
	75.404 Labor hours								
	18.844 Equipment hours								
02315.200	Foundation Excavation								
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	4,849.47 cy	3,982	-	-		10,765	3.041 /cy	14,747
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	1,528.284 cy	2,602	-	-		5,056	5.011 /cy	7,659
A000	IMPORT MATERIAL (Summary)	2.00 CY	-	-	-		-		
A015	Import Gravel Fill	215.111 cy	-	3,227	1,205		-	20.60 /cy	4,431
	Foundation Excavation		6,584	3,227	1,205		15,822		26,837
	435.37 Labor hours								
	248.25 Equipment hours								
02315.300	Trenching								
0	Survey & Stake Pipeline	930.00 lf	86	-	-		-	0.092 /lf	86
2090	Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	1,292.870 cy	2,418	-	-		4,646	5.463 /cy	7,063
3090	Trench Bedding-Backhoe/Loader 95HP	74.76 cy	201	-	-		303	6.74 /cy	504
4090	Trench Pipe Zone Backfill-Backhoe/Loader 95HP	396.51 cy	1,278	-	-		1,928	8.09 /cy	3,206
5090	Trench Native Backfill-Backhoe/Loader 95HP	803.70 cy	2,346	-	-		4,276	8.24 /cy	6,622
7804	3/8 Stone Bedding/Zone/Engineered Fill Material	471.262 cy	-	16,588	-		-	35.20 /cy	16,588
7905	Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy	686	-	-		1,318	4.10 /cy	2,004
7910	Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	489.174 cy	479	-	-		797	2.61 /cy	1,276
A006	Pipe Test	930.00 lf	687	744	-		-	1.54 /lf	1,431
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea	229
	Trenching		8,332	17,382			13,295		39,010
	582.33 Labor hours								
	334.39 Equipment hours								
02315.500	Excavation Spoils								
0	EXCAVATION SPOILS (Grand Total)	3,310.36 cy	-	-	-		-		
40	Foundation Excavation Spoils (Summary)	2,821.19 cy	-	-	-		-		
45	Trenching Spoils (Summary)	489.174 cy	-	-	-		-		
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	489.174 cy	789	-	-		1,516	4.712 /cy	2,305
1120	Load Spoils Cat 320 Excavator 140hp (120cy/ch)	3,321.19 cy	3,425	-	-		9,651	3.94 /cy	13,076
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	489.174 cy	2,203	-	-		3,668	12.001 /cy	5,870
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	3,321.19 cy	2,079	-	-		4,800	2.071 /cy	6,879
	Excavation Spoils		8,496				19,634		28,130
	492.29 Labor hours								
	246.143 Equipment hours								
02446.000	Drainage Outflow To Head								
0	Mob/Demob Directional Drilling Equipment	2.00 ea	-	-	5,000		-	2,500.00 /ea	5,000
1008	Install 8" Pipe DIP	60.00 lf	-	-	2,700		-	45.00 /lf	2,700
1010	Install 10" Pipe DIP	120.00 lf	-	-	7,200		-	60.00 /lf	7,200
	Drainage Outflow To Head				14,900				14,900
02720.150	Aggregate Base- Roads								
1116	Aggregate Base	300.00 cy	85	2,691	-		432	10.70 /cy	3,208

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Aggregate Base- Roads		85	2,691		432		3,208
	4.80 Labor hours							
	4.80 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving	1,000.00 sy	-	-	8,000	-	8.00 /sy	8,000
	Asphalt Paving - Location				8,000			8,000
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	15,000.00 sy	1,248	32,850	-	1,253	2.36 /sy	35,351
	Lawns & Grasses		1,248	32,850		1,253		35,351
	60.00 Labor hours							
	30.00 Equipment hours							
03000.005	Concrete in Place							
n	110 Concrete: Slab on Grade	60.00 cy	4,343	18,600	-	1,634	409.62 /cy	24,577
n	120 Concrete: Slab on Grade Circular	353.954 cy	29,280	109,726	-	9,637	419.951 /cy	148,643
n	140 Concrete: Wall	290.00 cy	35,985	101,500	-	14,625	524.52 /cy	152,110
	Concrete in Place		69,608	229,826		25,896		325,330
	3,365.82 Labor hours							
	513.54 Equipment hours							
11000.015	Equipment Demolition							
	101 Demo Selective Items-Each - Gravity Thickener	1.00 ea	119	-	-		119.28 /ea	119
	3335 Wash Down/Disinfect Tank -Gravity Thickener	200.00 sf	21	10	-	4	0.18 /sf	35
	Equipment Demolition		141	10		4		155
	6.67 Labor hours							
	1.67 Equipment hours							
11225.100	Gravity Thickener							
	0 Unload & Protect Gravity Thickener	2.00 ea	549	-	-	792	670.52 /ea	1,341
	00 Warehouse & Care of Gravity Thickener	2.00 u/mo	127	-	-	-	63.66 /u/mo	127
n	70 Gravity Thickener 70' Diameter	2.00 ea	136,811	270,000	-	197,108	301,959.48 /ea	603,919
	6091 90 Ton Crane w/1cy Bucket	47.512 cy	29	-	-	367	8.33 /cy	396
F000	Swept-in Grout	47.512 cy	1,447	-	-	-	105.46 /cy	5,011
G100	Test & Check Gravity Thickener	2.00 ea	509	-	-	-	254.64 /ea	509
z900	Gravity Thickener Manufacturers Representative	6.00 day	-	-	4,800	-	950.00 /day	5,700
	Gravity Thickener		139,472	270,000	4,800	198,267		617,003
	6,116.61 Labor hours							
	1,003.17 Equipment hours							
11310.100	Submersible Sludge Pumps							
	05 Thickened Sludge Pump	2.00 ea	1,935	4,000	-	1,370	3,652.64 /ea	7,305
	Submersible Sludge Pumps		1,935	4,000		1,370		7,305
	96.00 Labor hours							
	16.00 Equipment hours							
13121.000	Pre-Engineered Metal Bldg							
z001	Pre-Engineered Metal Bldg - Sludge Pump Shelter	300.00 sf			22,500		75.00 /sf	22,500
	Pre-Engineered Metal Bldg				22,500			22,500
15111.650	Plug Valve (CI/DI/BBM)							
n 200P	Plug Valve, MJ, 6"	6.00 ea	1,058	2,550	-	-	601.283 /ea	3,608
n 200Q	Plug Valve, MJ, 8"	2.00 ea	450	1,150	-	-	800.04 /ea	1,600
	Plug Valve (CI/DI/BBM)		1,508	3,700				5,208
	47.38 Labor hours							
15114.500	Check Valve (CI/DI/BBM)							
n C20Q	Check Valve, Double Disc, MJ, 8"	2.00 ea	430	600	-	-	514.86 /ea	1,030
n C20R	Check Valve, Double Disc, MJ, 10"	2.00 ea	556	1,000	-	-	778.11 /ea	1,556
	Check Valve (CI/DI/BBM)		986	1,600				2,586
	30.98 Labor hours							
15210.010	DIP Totals							
	0 Total Weight (Zero Cost Item)	30,141.00 lbs	-	-	-	-		
	1 Weight of Pipe (Zero Cost Item)	29,331.00 lbs	-	-	-	-		
	2 Weight of Fittings (Zero Cost Item)	810.00 lbs	-	-	-	-		

				Labor	Material	Subcontract	Equipment	Total		
Item	Description	Takeoff Qty		Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
15210.200										
	DIP CML Push-On Pipe									
	0	Unload Care & Protect Push-on DIP & Fittings	30,141.00	lbs	58	-	-	190	0.01 /lbs	248
	1	Weight of Push-on Pipe (Zero Cost Item)	29,331.00	lbs	-	-	-	-		
	2	Weight of Push-on Fittings (Zero Cost Item)	810.00	lbs	-	-	-	-		
	5	Layout Push-on DIP & Fitting	930.00	lf	211	-	-	-	0.23 /lf	211
n	208	DIP CML, Push-On, Class 52, 8"	630.00	lf	3,756	10,668	-	-	22.90 /lf	14,424
n	210	DIP CML, Push-On, Class 52, 10"	300.00	lf	2,004	6,638	-	-	28.81 /lf	8,642
n	FAQQ	DIP CML, Push-on, Wye BxB, 8"x 8"	2.00	ea	199	540	-	-	369.46 /ea	739
n	FAQQ	DIP CML, Push-on, Tee BxB, 8"x 8"	4.00	ea	398	1,080	-	-	369.46 /ea	1,478
		DIP CML Push-On Pipe			6,626	18,925		190		25,742
		279.14 Labor hours								
		3.32 Equipment hours								
16000.005										
	Electrical Allowance									
	5	Electrical Allowance	0.00	ls	0	0	0	-		
04 Gravity Thickener					248,864	588,044	86,405	282,316		1,210,092
		11,687.77 Labor hours								
		2,496.11 Equipment hours								

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
05 Headworks										
02000.005	Sitework Allowance									
20	Demo Allowance of Old Admin Building (1 story)	9,000.00 sf	-	-	45,000		-	5.00 /sf		45,000
20	Architectural Rehab Allowance for Outer Walls of Bldg Connected to Admin Bldg	1.00 ls	-	-	10,000		-	10,000.00 /ls		10,000
	Sitework Allowance				55,000					55,000
02220.030	Selective Site Demolition									
2720	Demo Curb & Gutter	80.00 lf	196	-	-		509	8.82 /lf		705
2734	Remove Asphalt Pavement, 5"thk	641.56 sy	997	-	-		2,008	4.684 /sy		3,005
	Selective Site Demolition		1,192				2,518			3,710
	72.95 Labor hours									
	52.76 Equipment hours									
02250.250	Sheet Piling									
1	Design Shoring System-Minor	1.00 ls	-	-	1,000		-	1,000.00 /ls		1,000
100	Survey & Layout Shoring	270.00 lf	4	-	-		-	0.02 /lf		4
105	Mobilize Pile Driving Equipment	1.00 ea	-	-	25,000		-	25,000.00 /ea		25,000
n	1025 Steel Sheetpiling, 15' x 22psf, pulled & salvage	2,700.00 sf	13,992	15,687	-		18,479	17.84 /sf		48,158
	1045 Install & Remove Wales/Struts/Connectors	2.97 ton	721	2,732	-		953	1,483.734 /ton		4,407
n	1050 Rent Steel Sheet Piling and Wales, first month	32.67 ton	-	9,919	-		-	303.600 /ton		9,919
	Sheet Piling		14,717	28,338	26,000		19,432			88,487
	484.83 Labor hours									
	121.14 Equipment hours									
02315.200	Foundation Excavation									
2314	Excavate- Excavator 138HP/1.25cy (50.00cy/ch-400cy/Day)	3,314.003 cy	2,793	-	-		7,552	3.121 /cy		10,344
461C	Backfill- Loader 2cy/Trench Compactor (25.00cy/ch-200cy/Day)	7,021.45 cy	11,956	-	-		23,231	5.011 /cy		35,187
n	A000 IMPORT MATERIAL (Summary)	10.00 CY	-	-	-		-			
n	A015 Import Gravel Fill	102.52 cy	-	1,538	574		-	20.60 /cy		2,112
	Foundation Excavation		14,749	1,538	574		30,782			47,643
	1,019.32 Labor hours									
	650.09 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	555.00 lf	51	-	-		-	0.092 /lf		51
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	599.54 cy	1,212	-	-		3,415	7.72 /cy		4,628
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	1,488.194 cy	752	-	-		3,291	2.72 /cy		4,043
n	3130 Trench Bedding-Excavator- 130 HP	45.68 cy	92	-	-		269	7.901 /cy		361
n	3240 Trench Bedding-Excavator- 240 HP	26.90 cy	41	-	-		136	6.56 /cy		176
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	202.51 cy	655	-	-		1,905	12.642 /cy		2,560
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	93.834 cy	228	-	-		757	10.492 /cy		985
n	5130 Trench Native Backfill- Loader C938 3cy	1,528.594 cy	1,382	-	-		4,351	3.75 /cy		5,733
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	368.92 cy	-	12,986	-		-	35.20 /cy		12,986
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	559.14 cy	784	-	-		1,507	4.10 /cy		2,291
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	559.14 cy	547	-	-		911	2.61 /cy		1,459
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	3.00 u/mo	-	-	-		228	76.00 /u/mo		228
n	9616 Trench Shield- 6x16	1.00 u/mo	-	-	-		1,410	1,410.00 /u/mo		1,410
A006	Pipe Test	255.00 lf	188	204	-		-	1.54 /lf		392
C0V0	Concrete Thrust Block, 24"	5.00 ea	537	430	-		-	193.37 /ea		967
C0Y0	Concrete Thrust Block, 30"	1.00 ea	119	188	-		-	307.30 /ea		307
C0c0	Concrete Thrust Block, 48"	7.00 ea	1,670	4,816	-		-	926.60 /ea		6,486
	Trenching		8,260	18,624			18,179			45,064
	473.42 Labor hours									
	254.31 Equipment hours									
02315.400	Drilling & Blasting									
1008	Hydraulic Hoe Ram	346.00 cy	-	-	51,900		-	150.00 /cy		51,900
1008	Hydraulic Hoe Ram - Knife Gate Vault	16.00 cy	-	-	2,400		-	150.00 /cy		2,400
1008	Hydraulic Hoe Ram -Medium	6,152.00 cy	-	-	922,800		-	150.00 /cy		922,800
	Drilling & Blasting				977,100					977,100
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	2,992.582 cy	-	-	-		-			

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
02315.500	Excavation Spoils							
	40 Foundation Excavation Spoils (Summary)	2,433.444 cy	-	-	-	-		
	45 Trenching Spoils (Summary)	559.14 cy	-	-	-	-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	559.14 cy	902	-	-	1,733	4.712 /cy	2,635
	1120 Load Spoils Cat 320 Excavator 140hp (120cy/ch)	2,433.444 cy	2,829	-	-	7,971	4.44 /cy	10,800
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	559.14 cy	2,518	-	-	4,192	12.001 /cy	6,710
A0I7	Haul Spoils/Off Site 18cy Rear Dump 4 Load/Hour	2,433.444 cy	1,523	-	-	3,517	2.071 /cy	5,040
	Excavation Spoils		7,772			17,413		25,185
	451.23 Labor hours							
	225.612 Equipment hours							
02639.020	Storm Drainage Manholes							
	0 Unload Care & Protect Manhole	1.00 ea	18	-	-	-	17.51 /ea	18
C010	Manhole 120" x 10' Deep	1.00 ea	343	7,729	-	496	8,568.58 /ea	8,569
E000	Place & Shape Manhole Base & Inverts- 144"	1.00 ea	245	-	-	-	1,095.22 /ea	1,095
	Storm Drainage Manholes		606	7,729		496		9,681
	35.00 Labor hours							
	4.00 Equipment hours							
02740.020	Asphalt Paving - Location							
	20 Bitum Paving Parking Lots	386.00 sy	-	-	3,088	-	8.00 /sy	3,088
	Asphalt Paving - Location				3,088			3,088
02740.110	Asphalt Curbs							
	16 Bituminous Curb & Gutter	80.00 lf	-	-	320	-	4.00 /lf	320
	Asphalt Curbs				320			320
02920.010	Lawns & Grasses							
n z004	Loam & Seeding w/Imported Material, 4"thk	255.56 sy	21	560	-	21	2.36 /sy	602
	Lawns & Grasses		21	560		21		602
	1.022 Labor hours							
	0.511 Equipment hours							
03000.005	Concrete in Place							
n	15 Concrete: Grade Beam	83.56 cy	6,048	27,573	-	2,275	429.62 /cy	35,897
n	110 Concrete: Diversion Structure Bottom Slab	33.00 cy	2,389	10,230	-	898	409.61 /cy	13,517
n	110 Concrete: Slab on Grade - Diversion Structure	16.37 cy	1,185	5,075	-	446	409.62 /cy	6,705
n	110 Concrete: Slab on Grade - Knife Gate Vault	1.00 cy	72	310	-	27	409.61 /cy	410
n	110 Concrete: Slab on Grade - Wet Well	86.00 cy	6,225	26,660	-	2,342	409.62 /cy	35,227
n	110 Concrete: Pump Support Pad	4.00 cy	290	1,240	-	109	409.62 /cy	1,638
n	110 Concrete: Slab on Grade - Valve Vault	55.00 cy	3,981	17,050	-	1,497	409.61 /cy	22,529
n	140 Concrete: Diversion Structure Wall	282.00 cy	34,992	98,700	-	14,221	524.52 /cy	147,914
n	140 Concrete: Influent Trough	5.00 cy	620	1,750	-	252	524.52 /cy	2,623
n	140 Concrete: Wall - Knife Gate Vault	18.00 cy	2,234	6,300	-	908	524.52 /cy	9,441
n	140 Concrete: Wall - Wet Well	466.00 cy	57,824	163,100	-	23,500	524.52 /cy	244,424
n	140 Concrete: Wall - Valve Vault	133.00 cy	16,503	46,550	-	6,707	524.52 /cy	69,761
n	145 Concrete: Diversion Structure - Top Slab	33.00 cy	3,754	11,880	-	1,664	524.18 /cy	17,298
n	145 Concrete: Elevated Slab - Diversion Structure	10.97 cy	1,248	3,948	-	553	524.17 /cy	5,749
n	145 Concrete: Elevated Slab - Knife Gate Vault	1.00 cy	114	360	-	50	524.18 /cy	524
n	145 Concrete: Elevated Slab - Wet Well	86.00 cy	9,782	30,960	-	4,337	524.18 /cy	45,079
n	145 Concrete: Elevated Slab - Valve Vault	55.00 cy	6,256	19,800	-	2,774	524.18 /cy	28,830
n	180 Concrete: Grout Fill - avoid Grit Deposits	5.00 cy	207	500	-	25	146.404 /cy	732
n	180 Concrete: Grout Fill - avoid grit deposits	4.00 cy	165	400	-	20	146.41 /cy	586
	Concrete in Place		153,889	472,387		62,608		688,883
	7,441.07 Labor hours							
	1,241.49 Equipment hours							
03150.010	Concrete Core & Saw							
c240	Core Drill 30" to 12" depth	1.00 ea	68	-	-	-	67.87 /ea	68
	Concrete Core & Saw		68					68
	5.50 Labor hours							
04910.000	Unit Masonry Restoration							
n	9010 Repair Brick Facade - Admin Bldg	1,200.00 sf	3,717	624	-	-	3.62 /sf	4,341

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount	Amount	Amount	Amount	Amount	Name	Amount	Unit Cost	Amount
	Unit Masonry Restoration		<u>3,717</u>	<u>624</u>							<u>4,341</u>
	156.00 Labor hours										
05585.205	Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	14.00 ea	<u>1,073</u>	<u>17,871</u>	-				-	1,353.172 /ea	<u>18,944</u>
	Hatch, Aluminum, 300psf		<u>1,073</u>	<u>17,871</u>							<u>18,944</u>
	44.80 Labor hours										
06600.110	FRP Weirs & Baffles										
10	Rectangular Weir	18.00 lf	<u>108</u>	<u>621</u>	-				-	40.52 /lf	<u>729</u>
	FRP Weirs & Baffles		<u>108</u>	<u>621</u>							<u>729</u>
	4.50 Labor hours										
11210.000	PUMPS										
----	90hp pump & vfd	5.00 ea	<u>250,498</u>	<u>500,000</u>	-				-	150,099.52 /ea	<u>750,498</u>
	PUMPS		<u>250,498</u>	<u>500,000</u>							<u>750,498</u>
	11,040.00 Labor hours										
11217.100	Submersible Sump Pumps										
25	Sump Pump - 100gpm	1.00 ea	<u>3,387</u>	<u>7,000</u>	-				<u>2,398</u>	12,784.24 /ea	<u>12,784</u>
	Submersible Sump Pumps		<u>3,387</u>	<u>7,000</u>					<u>2,398</u>		<u>12,784</u>
	168.00 Labor hours										
	28.00 Equipment hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Brick Bldg - Pump Controls	900.00 sf			225,000					250.00 /sf	225,000
z001	Brick Bldg - Office Building	5,000.00 sf			<u>1,250,000</u>					250.00 /sf	<u>1,250,000</u>
	Pre-Engineered Metal Bldg				<u>1,475,000</u>						<u>1,475,000</u>
13400.005	Measurement & Ctrl Instr										
----	SCADA allowance for Motorized Valves - Knife Valve	1.00 LS			1,500				-	1,500.00 /LS	1,500
----	Level Sensor	1.00 ea	<u>310</u>	<u>1,500</u>	-				-	1,810.00 /ea	1,810
----	SCADA Allowance for LS	1.00 ls			<u>5,000</u>				-	5,000.00 /ls	<u>5,000</u>
	Measurement & Ctrl Instr		<u>310</u>	<u>1,500</u>	<u>6,500</u>						<u>8,310</u>
	10.00 Labor hours										
13420.200	I&C Instruments										
n 05-FE-m048	48" Magnetic Flow Meter	1.00 ea	<u>1,123</u>	<u>46,000</u>	-				-	47,122.71 /ea	<u>47,123</u>
	I&C Instruments		<u>1,123</u>	<u>46,000</u>							<u>47,123</u>
	40.93 Labor hours										
15111.650	Plug Valve (CI/DI/BBM)										
n 200X	Plug Valve, MJ, 24"	5.00 ea	<u>3,218</u>	<u>23,000</u>	-				-	5,243.602 /ea	<u>26,218</u>
	Plug Valve (CI/DI/BBM)		<u>3,218</u>	<u>23,000</u>							<u>26,218</u>
	101.10 Labor hours										
15113.450	GV Knife Gate ValveCI/DI										
n 160Y	Knife Gate Valve, Motor Oper, 30"	1.00 ea	<u>1,011</u>	<u>11,000</u>	-				-	12,010.92 /ea	<u>12,011</u>
	GV Knife Gate ValveCI/DI		<u>1,011</u>	<u>11,000</u>							<u>12,011</u>
	31.77 Labor hours										
15114.500	Check Valve (CI/DI/BBM)										
n C20X	Check Valve, Double Disc, MJ, 24"	5.00 ea	<u>3,266</u>	<u>40,000</u>	-				-	8,653.152 /ea	<u>43,266</u>
	Check Valve (CI/DI/BBM)		<u>3,266</u>	<u>40,000</u>							<u>43,266</u>
	102.600 Labor hours										
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	38,045.50 lbs	-	-	-				-		
1	Weight of Pipe (Zero Cost Item)	30,970.50 lbs	-	-	-				-		
2	Weight of Fittings (Zero Cost Item)	7,075.00 lbs	-	-	-				-		
15210.200	DIP CML Push-On Pipe										
0	Unload Care & Protect Push-on DIP & Fittings	38,045.50 lbs	73	-	-				240	0.01 /lbs	313
1	Weight of Push-on Pipe (Zero Cost Item)	30,970.50 lbs	-	-	-				-		
2	Weight of Push-on Fittings (Zero Cost Item)	7,075.00 lbs	-	-	-				-		
5	Layout Push-on DIP & Fitting	255.00 lf	58	-	-				-	0.23 /lf	58

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Item	Description	Takeoff Qty		Labor	Material	Subcontract	Equipment	Total	
				Amount	Amount	Amount	Amount	Unit Cost	Amount
15210.200	DIP CML Push-On Pipe								
	11 DIP Equipment- Cat 325 Excavator	24.65	ch	477	-	-	2,729	130.081 /ch	3,207
n	224 DIP CML, Push-On, Class 52, 24"	200.00	lf	1,909	13,900	-	-	79.05 /lf	15,809
n	230 DIP CML, Push-On, Class 52, 30"	50.00	lf	525	4,898	-	-	108.453 /lf	5,423
n	236 DIP CML, Push-On, Class 52, 36"	5.00	lf	60	670	-	-	145.98 /lf	730
n 2AUU	DIP CML, Push-on, 90 Bend, 24"	5.00	ea	1,084	13,313	-	-	2,879.39 /ea	14,397
n 2AVV	DIP CML, Push-on, 90 Bend, 30"	1.00	ea	255	5,250	-	-	5,505.06 /ea	5,505
	DIP CML Push-On Pipe			4,441	38,031		2,969		45,441
	192.03 Labor hours								
	28.84 Equipment hours								
15230.400	Prestr Conc Cylind-(PCCP)								
	0 Unload Care & Protect PCCP & Fittings	300.00	lf	1	-	-	2	0.01 /lf	2
	10 Layout Pipe & Fitting	300.00	lf	72	-	-	-	0.24 /lf	72
	325 PCCP Equipment- Cat 325 Excavator	48.00	ch	929	-	-	5,315	130.091 /ch	6,244
n B048	Prestressed Concrete Cylinder Pipe (250#) 48	300.00	lf	13,457	51,000	-	-	214.86 /lf	64,457
n K054	PCCP 90 Bend 54	1.00	ea	388	2,000	-	-	2,387.800 /ea	2,388
n L048	PCCP 45 Bend 48	6.00	ea	2,070	10,200	-	-	2,045.02 /ea	12,270
n Q048	PCCP Wye 48	1.00	ea	478	1,700	-	-	2,177.68 /ea	2,178
n U048	PCCP Reducer 48	1.00	ea	258	1,700	-	-	1,957.58 /ea	1,958
	Prestr Conc Cylind-(PCCP)			17,652	66,600		5,317		89,569
	748.873 Labor hours								
	48.033 Equipment hours								
15241.100	PVC Schd Pipe & Fittings								
	0 Unload Care & Protect Pipe/Fittings	100.00	lf	0	-	-	1	0.01 /lf	1
	10 Layout Pipe & Fitting	100.00	lf	24	-	-	-	0.24 /lf	24
n 80E0	PVC Schd. 80 Pipe, 3.00"	100.00	lf	191	624	-	-	8.15 /lf	815
a010	PVC Joint Primer- Quart	0.11	qrt	-	2	-	-	15.40 /qrt	2
a020	PVC Solvent Cement Low VOC- Quart	0.11	qrt	-	2	-	-	21.90 /qrt	2
	PVC Schd Pipe & Fittings			215	628		1		844
	9.011 Labor hours								
	0.011 Equipment hours								
15500.001	HVAC Equipment								
155	HVAC Allowance - Pump Control Bldg	900.00	sf	-	-	36,000	-	40.00 /sf	36,000
155	HVAC Allowance - Office	5,000.00	sf	-	-	200,000	-	40.00 /sf	200,000
	HVAC Equipment					236,000			236,000
16000.005	Electrical Allowance								
5	Electrical Allowance for LS	1.00	ls			0	-		
5	Electrical Allowance - Pump Control Bldg	0.00	sf	0	0	0	-		
5	Electrical Upgrade - Office	5,000.00	sf			118,000	-	23.60 /sf	118,000
----	Electrical Allowance for Motorized Valve	0.00	LS	0	0	-	-		
	Electrical Allowance					118,000			118,000
	0.000 Labor hours								
05 Headworks				491,293	1,282,050	2,897,582	162,134		4,833,909
	22,633.94 Labor hours								
	2,654.79 Equipment hours								

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Item	Description	Takeoff Qty	Labor Amount	Material Amount	Subcontract Amount	Name	Equipment Amount	Unit Cost	Total	Amount
06 Actiflo										
01560.000	Const Equip & Small Tools									
DM31	Crawler Mounted Lattice Boom Crane-Manitowoc 4600-5 317.5MT@334HP	36.00 wk		-	-		690,264	19,174.00 /wk		690,264
	Const Equip & Small Tools						690,264			690,264
	1,440.00 Labor hours									
	1,440.00 Equipment hours									
02000.005	Sitework Allowance									
20	Structural Rehab Allowance	1.00 ls	-	-	2,000,000		-	2,000,000.00 /ls		2,000,000
	Sitework Allowance				2,000,000					2,000,000
02220.030	Selective Site Demolition									
2734	Remove Asphalt Pavement, 5"thk	1,000.00 sy	1,553	-	-		3,130	4.684 /sy		4,684
2842	Remove Baffle Walls	60.00 sy	131	16	-		205	5.86 /sy		351
	Selective Site Demolition		1,684	16			3,335			5,035
	103.04 Labor hours									
	79.30 Equipment hours									
02315.300	Trenching									
0	Survey & Stake Pipeline	1,380.00 lf	127		-		-	0.092 /lf		127
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	61.512 cy	115	-	-		221	5.463 /cy		336
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	246.771 cy	499	-	-		1,406	7.72 /cy		1,905
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	684.151 cy	346	-	-		1,513	2.72 /cy		1,859
n	3090 Trench Bedding-Backhoe/Loader 95HP	58.11 cy	156	-	-		235	6.74 /cy		391
n	3130 Trench Bedding-Excavator- 130 HP	21.30 cy	43	-	-		125	7.901 /cy		168
n	3240 Trench Bedding-Excavator- 240 HP	42.43 cy	64	-	-		214	6.56 /cy		278
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	130.902 cy	422	-	-		637	8.09 /cy		1,058
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	62.974 cy	204	-	-		592	12.642 /cy		796
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	215.613 cy	523	-	-		1,739	10.492 /cy		2,262
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	-137.545 cy	(401)	-	-		(732)	8.24 /cy		(1,133)
n	5130 Trench Native Backfill- Loader C938 3cy	358.27 cy	324	-	-		1,020	3.75 /cy		1,344
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	531.32 cy	-	18,702	-		-	35.20 /cy		18,702
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	771.714 cy	873	-	-		1,677	3.31 /cy		2,550
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	771.714 cy	755	-	-		1,258	2.61 /cy		2,013
n	9616 Trench Shield- 6x16	0.30 u/mo	-	-	-		423	1,410.00 /u/mo		423
A006	Pipe Test	1,150.00 lf	850	920	-		-	1.54 /lf		1,770
A008	Pipe Locates (Pot Hole)	1.00 ea	152	50	-		27	228.96 /ea		229
C0R0	Concrete Thrust Block, 16"	6.00 ea	573	198	-		-	128.44 /ea		771
	Trenching		5,625	19,870			10,355			35,851
	335.061 Labor hours									
	167.33 Equipment hours									
02315.500	Excavation Spoils									
0	EXCAVATION SPOILS (Grand Total)	771.714 cy	-	-	-		-			
45	Trenching Spoils (Summary)	771.714 cy	-	-	-		-			
1080	Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	771.714 cy	1,004	-	-		1,929	3.80 /cy		2,933
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	771.714 cy	3,475	-	-		5,786	12.001 /cy		9,261
	Excavation Spoils		4,479				7,715			12,194
	262.69 Labor hours									
	131.344 Equipment hours									
02720.150	Aggregate Base- Roads									
1118	Aggregate Base	453.00 cy	129	4,063	-		652	10.70 /cy		4,845
	Aggregate Base- Roads		129	4,063			652			4,845
	7.25 Labor hours									
	7.25 Equipment hours									
02740.020	Asphalt Paving - Location									
n	10 Bitum Paving	1,369.00 sy	-	-	21,630		-	15.80 /sy		21,630
	Asphalt Paving - Location				21,630					21,630
02750.100	Concrete Paving									
z015	Concrete Pavement, Walkways	100.00 sy	204	1,143	-		76	14.23 /sy		1,423

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Concrete Paving		204	1,143			76		1,423
	10.90 Labor hours								
	1.10 Equipment hours								
02920.010	Lawns & Grasses								
n z004	Loam & Seeding w/Imported Material, 4"thk	100.00 sy	8	219	-		8	2.36 /sy	236
	Lawns & Grasses		8	219			8		236
	0.40 Labor hours								
	0.20 Equipment hours								
03000.005	Concrete in Place								
n	110 Concrete: Pad for HRC	306.00 cy	22,149	94,860	-		8,333	409.62 /cy	125,342
n	110 Concrete: Pump Support Slab	1.00 cy	72	310	-		27	409.61 /cy	410
n	140 Concrete: Wall	1,320.00 cy	163,794	462,000	-		66,568	524.52 /cy	692,361
n	140 Concrete: Wall	1,020.00 cy	126,568	714,000	-		51,439	874.52 /cy	892,006
n	140 Concrete: Influent & Effluent Channel	120.00 cy	14,890	120,000	-		6,052	1,174.52 /cy	140,942
n	140 Concrete: Wet Well Top Slab & Wall	90.00 cy	11,168	31,500	-		4,539	524.52 /cy	47,206
n	180 Concrete: Grout Fill	280.00 cy	11,581	28,000	-		1,412	146.41 /cy	40,993
	Concrete in Place		350,222	1,450,670			138,369		1,939,261
	16,934.500 Labor hours								
	2,743.78 Equipment hours								
05510.000	Metal Ladders								
	10 Straight Ladder-Aluminum	700.00 lf	12,438	32,112	-		-	63.642 /lf	44,550
	Metal Ladders		12,438	32,112					44,550
	350.00 Labor hours								
05520.000	Handrail/Railing								
	103 3 Rail-Handrail Alum. w/Toe	800.00 lf	7,107	55,200	-		-	77.884 /lf	62,307
	Handrail/Railing		7,107	55,200					62,307
	200.00 Labor hours								
05530.200	Alum. Grating-Riveted								
6 K	1-1/4x3/16 Riveted Grate-Strnd.	3,500.00 sf	21,145	122,360	-		-	41.001 /sf	143,505
	Alum. Grating-Riveted		21,145	122,360					143,505
	595.00 Labor hours								
05585.205	Hatch, Aluminum, 300psf								
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	4.00 ea	307	5,106	-		-	1,353.173 /ea	5,413
	Hatch, Aluminum, 300psf		307	5,106					5,413
	12.80 Labor hours								
11210.000	PUMPS								
----	Pumps (low lift)	5.00 ea	130,694	250,000	-		-	76,138.88 /ea	380,694
	PUMPS		130,694	250,000					380,694
	5,760.00 Labor hours								
11217.100	Submersible Sump Pumps								
	05 Sump Pump	1.00 ea	2,903	6,000	-		2,055	10,957.92 /ea	10,958
	Submersible Sump Pumps		2,903	6,000			2,055		10,958
	144.00 Labor hours								
	24.00 Equipment hours								
11218.400	Chemical Metering Pumps								
	10 Polymer Metering Pump and control panel	12.00 ea	10,308	18,000	-		-	2,358.96 /ea	28,308
	10 Coagulant Metering Pump and control panel	4.00 ea	3,436	6,000	-		-	2,358.96 /ea	9,436
	Chemical Metering Pumps		13,743	24,000					37,743
	576.00 Labor hours								
11225.300	ACTIFLO System								
n	05 Coagulation Mixer	6.00 ea	2,322,240	7,596,000	-		1,644,096	1,927,056.00 /ea	11,562,336
n	05 Maturation Tank VFD	6.00 ea	43,542	90,000	-		30,827	27,394.80 /ea	164,369
n	05 Scraper VFD	6.00 ea	43,542	90,000	-		30,827	27,394.80 /ea	164,369
	1005 Injection Tank Mixer	0.00 ea	0	-	-		0		
	2005 Maturation Tank Mixer	0.00 ea	0	-	-		0		
D408	Settling	0.00 ea	0	-	-		-		
D408	Coagulation Feed	0.00 ea	0	-	-		-		

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
11225.300	ACTIFLO System										
D408	Polymer Feed	0.00 ea	0		-		-		-		
D408	Coagulant Storage	4.00 ea	42,022		85,800		-		-	31,958.60 /ea	127,834
	ACTIFLO System		2,451,346		7,861,800				1,705,750		12,018,908
	121,480.00 Labor hours										
	19,920.000 Equipment hours										
11240.410	Dry Poly Store/Feed Equip										
0	Automatic Dry Polymer Preparation Systems	1.00 ea	968		-		-		685	1,652.64 /ea	1,653
	Dry Poly Store/Feed Equip		968						685		1,653
	48.00 Labor hours										
	8.00 Equipment hours										
11282.000	Slide Gates										
3636	36" x 36" Slide Gate, MO	3.00 ea	16,320		32,400		-		-	16,240.08 /ea	48,720
6060	60" x 60" Slide Gate, MO	13.00 ea	185,488		390,000		-		-	44,268.28 /ea	575,488
	Slide Gates		201,808		422,400						624,208
	8,458.00 Labor hours										
11330.100	Barscreens										
n A 50	Fine Screenings for 65mgd Influent	2.00 ea	260,265		500,000		-		-	380,132.44 /ea	760,265
B 5	Screen Conveyor	1.00 ea	100,212		200,000		-		-	300,212.00 /ea	300,212
f200	Rolloff Dumpster & Cover (40cy)	1.00 ea	95		3,500		-		-	3,595.44 /ea	3,595
	Barscreens		360,572		703,500						1,064,072
	15,112.00 Labor hours										
11375.300	Fine Bubble Aeration Sys										
n 0	Pre-Aeration Equipment	1.00 ls	9,676		-		-		6,850	16,526.400 /ls	16,526
	Fine Bubble Aeration Sys		9,676						6,850		16,526
	480.00 Labor hours										
	80.00 Equipment hours										
13121.000	Pre-Engineered Metal Bldg										
z001	Pre-Engineered Metal Bldg - Chemical	1,000.00 sf					75,000			75.00 /sf	75,000
z001	Pre-Engineered Metal Bldg - Barscreens	1,200.00 sf					90,000			75.00 /sf	90,000
	Pre-Engineered Metal Bldg						165,000				165,000
13400.005	Measurement & Ctrl Instr										
-sub	Pressure Sensor on Pump	2.00 ea	274		3,450		-		-	1,861.90 /ea	3,724
	Measurement & Ctrl Instr		274		3,450						3,724
	20.00 Labor hours										
15210.010	DIP Totals										
0	Total Weight (Zero Cost Item)	40,110.00 lbs	-		-		-		-		
1	Weight of Pipe (Zero Cost Item)	37,100.00 lbs	-		-		-		-		
2	Weight of Fittings (Zero Cost Item)	3,010.00 lbs	-		-		-		-		
15210.200	DIP CML Push-On Pipe										
0	Unload Care & Protect Push-on DIP & Fittings	40,110.00 lbs	77		-		-		253	0.01 /lbs	330
1	Weight of Push-on Pipe (Zero Cost Item)	37,100.00 lbs	-		-		-		-		
2	Weight of Push-on Fittings (Zero Cost Item)	3,010.00 lbs	-		-		-		-		
5	Layout Push-on DIP & Fitting	1,150.00 lf	261		-		-		-	0.23 /lf	261
n 206	DIP CML, Push-On, Class 52, 6"	700.00 lf	3,674		8,668		-		-	17.632 /lf	12,343
n 208	DIP CML, Push-On, Class 52, 8"	200.00 lf	1,193		3,387		-		-	22.90 /lf	4,580
n 216	DIP CML, Push-On, Class 52, 16"	250.00 lf	2,087		10,462		-		-	50.194 /lf	12,548
n 2ARR	DIP CML, Push-on, 90 Bend, 16"	4.00 ea	561		4,650		-		-	1,302.80 /ea	5,211
n CARR	DIP CML, Push-on, 22-1/2 Bend, 16"	2.00 ea	267		1,925		-		-	1,096.12 /ea	2,192
	DIP CML Push-On Pipe		8,121		29,091				253		37,465
	342.132 Labor hours										
	4.412 Equipment hours										
15221.120	Fab 304L Stainless Pipe										
0	Unload Care & Protect Pipe/Fittings	920.00 lbs	2		-		-		6	0.01 /lbs	8
1	Weight of Pipe (Zero Cost Item)	920.00 lbs	-		-		-		-		
10	Layout Pipe & Fitting	400.00 lf	95		-		-		-	0.24 /lf	95
107A	Install Fabricated 304L SS Pipe, 1-1/4"	400.00 lf	764		-		-		-	1.91 /lf	764
n 50A0	304L Sch 40s Stainless Pipe, 1.25"	400.00 lf	-		3,728		-		-	9.32 /lf	3,728

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
07 New Chlorination Facilities									
02220.030	Selective Site Demolition								
	2734 Remove Asphalt Pavement	400.00 sy	621	-	-		1,252	4,684 /sy	1,873
	3006 Demo Concrete Baffle Walls	10.00 cy	816	-	-		191	100.70 /cy	1,007
	Selective Site Demolition		1,437				1,443		2,880
	88.00 Labor hours								
	31.90 Equipment hours								
02315.300	Trenching								
	0 Survey & Stake Pipeline	780.00 lf	72	-	-		-	0.092 /lf	72
n	2131 Trenching Excavator- 130 HP (40 cy/hr-320cy/day) Average Exc.	1,478.50 cy	2,990	-	-		8,422	7.72 /cy	11,412
n	3130 Trench Bedding-Excavator- 130 HP	60.68 cy	123	-	-		357	7.901 /cy	479
n	4130 Trench Pipe Zone Backfill-Excavator- 130 HP	295.90 cy	957	-	-		2,783	12.641 /cy	3,741
n	5130 Trench Native Backfill- Loader C938 3cy	295.90 cy	268	-	-		842	3.75 /cy	1,110
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	356.58 cy	-	12,551	-		-	35.20 /cy	12,551
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	366.27 cy	514	-	-		987	4.10 /cy	1,501
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	366.27 cy	359	-	-		597	2.61 /cy	956
n	9616 Trench Shield- 6x16	0.01 u/mo	-	-	-		14	1,410.00 /u/mo	14
A002	Pipe Detectable/Non-Detectable Tape	780.00 lf	72	43	-		-	0.15 /lf	115
A006	Pipe Test	780.00 lf	576	624	-		-	1.54 /lf	1,200
	Trenching		5,930	13,218			14,003		33,151
	374.754 Labor hours								
	214.782 Equipment hours								
02315.500	Excavation Spoils								
	0 EXCAVATION SPOILS (Grand Total)	366.27 cy	-	-	-		-		
	45 Trenching Spoils (Summary)	366.27 cy	-	-	-		-		
	46 Bore & Jack Spoils Spoils (Summary)	3.782 cy	-	-	-		-		
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	370.05 cy	597	-	-		1,147	4.712 /cy	1,744
A0A0	Haul Spoils/Off Site 10cy Rear Dump 4.00 Hour/Load	3.782 cy	17	-	-		28	12.002 /cy	45
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	366.27 cy	1,649	-	-		2,746	12.001 /cy	4,395
	Excavation Spoils		2,263				3,921		6,184
	133.121 Labor hours								
	66.560 Equipment hours								
02445.000	Boring & Jack Conduit								
	0 Mob/Demob Bore & Jack Equipment	1.00 ea	-	-	5,000		-	5,000.00 /ea	5,000
	100 Excavate Jacking Pit	41.481 cy	75	-	-		204	6.731 /cy	279
	105 Excavate Recieving Pit	20.741 cy	38	-	-		102	6.73 /cy	140
	200 Shore Jacking/Receiving Pits	644.00 bsf	-	-	9,660		-	15.00 /bsf	9,660
	300 Backfill Jacking/Receiving Pits	62.222 cy	305	-	-		636	15.12 /cy	941
	400 Jacking Slab & Reaction Block	2.66 cy	578	612	-		-	447.372 /cy	1,190
n	5012 Bore & Jack Pipe 12	130.00 lf	-	-	15,600		-	120.00 /lf	15,600
	7000 Grout Casing	2.84 cy	12	489	-		14	181.43 /cy	515
	Boring & Jack Conduit		1,008	1,101	30,260		956		33,324
	52.20 Labor hours								
	15.791 Equipment hours								
02740.020	Asphalt Paving - Location								
n	10 Bitum Paving	350.00 sy	-	-	5,530		-	15.80 /sy	5,530
	Asphalt Paving - Location				5,530				5,530
02750.100	Concrete Paving								
z015	Concrete Pavement, Walkways	50.00 sy	102	572	-		38	14.23 /sy	711
	Concrete Paving		102	572			38		711
	5.45 Labor hours								
	0.55 Equipment hours								
02920.010	Lawns & Grasses								
n	z004 Loam & Seeding w/Imported Material, 4"thk	100.00 sy	21	219	-		8	2.482 /sy	248

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Total	
			Amount	Amount	Amount		Amount	Unit Cost	Amount
	Lawns & Grasses		21	219			8		248
	1.00 Labor hours								
	0.20 Equipment hours								
03000.005	Concrete in Place								
n 140	Concrete: Chlorination/Dechlorination Contact Basin	1,300.00 cy	161,312	455,000	-		65,559	524.52 /cy	681,871
	Concrete in Place		161,312	455,000			65,559		681,871
	7,800.000 Labor hours								
	1,300.00 Equipment hours								
05600.115	Manifolds								
z001	6T Cylinder Manifold System	2.00 ls	835	3,450	-			2,142.50 /ls	4,285
	Manifolds		835	3,450					4,285
	32.00 Labor hours								
	16.00 Equipment hours								
06220.000	Millwork								
z013	Diffuser Support Brackets	2.00 ea	372	369	-		-	370.34 /ea	741
	Millwork		372	369					741
	16.00 Labor hours								
11240.500	Chlorination Equipment								
	0 Chlorine Residual Analyzer (Severn Trent CL 500)	1.00 ls	3,000	6,190	-		2,124	11,313.18 /ls	11,313
A100	Chlorinator	2.00 ea	14,998	30,800	-		10,618	28,207.96 /ea	56,416
B100	Chlorine Evaporator	2.00 ea	19,998	43,200	-		14,158	38,677.96 /ea	77,356
F100	Evaporator Electric-Operated Vacuum Regulator	2.00 ea	4,000	8,600	-		-	6,299.88 /ea	12,600
S004	Electronic 6T Cylinder Scale System	2.00 ea	17,997	36,600	-		12,742	33,669.550 /ea	67,339
S004	Trunnion Scale for 1T Chlorine Cylinders	2.00 ea	1,500	3,000	-		1,062	2,780.80 /ea	5,562
f200	Chlor-A-Vac Submersible Chemical Induction Unit	3.00 ea	1,451	57,768	-		-	19,739.80 /ea	59,219
	Chlorination Equipment		62,944	186,158			40,703		289,805
	3,073.04 Labor hours								
	475.34 Equipment hours								
11284.000	Sluice Gates								
8484	84" x 84" Sluice Gate	1.00 ea	14,006	27,000	-		-	41,005.82 /ea	41,006
9696	96" x 96" Sluice Gate	1.00 ea	16,010	33,000	-		-	49,010.06 /ea	49,010
	Sluice Gates		30,016	60,000					90,016
	1,258.00 Labor hours								
13202.000	Fiberglass Tanks								
GC00	Sodium Bisulfite System	1.00 ls	3,292	32,200	-		-	40,666.60 /ls	40,667
	Fiberglass Tanks		3,292	32,200					40,667
	120.000 Labor hours								
15112.810	Butterfly Valve PVC								
n 111P	Butterfly Valve, PVC, EPDM, Gear Operated, 6"	1.00 ea	118	312	-		-	430.49 /ea	430
	Butterfly Valve PVC		118	312					430
	3.72 Labor hours								
15117.810	Ball Valve PVC								
n 300G	Ball Valve, PVC, True Union, 2.00"	1.00 ea	30	33	-		-	63.37 /ea	63
	Ball Valve PVC		30	33					63
	0.95 Labor hours								
15119.500	Pressure Red/Reg Valve								
n 300G	Pressure Relief Valve	2.00 ea	301	2,800	-		-	1,550.35 /ea	3,101
	Pressure Red/Reg Valve		301	2,800					3,101
	9.70 Labor hours								
15210.010	DIP Totals								
0	Total Weight (Zero Cost Item)	340.00 lbs	-	-	-		-		
2	Weight of Fittings (Zero Cost Item)	340.00 lbs	-	-	-		-		
15210.200	DIP CML Push-On Pipe								
0	Unload Care & Protect Push-on DIP & Fittings	340.00 lbs	1	-	-		2	0.01 /lbs	3
2	Weight of Push-on Fittings (Zero Cost Item)	340.00 lbs	-	-	-		-		
n 2APP	DIP CML, Push-on, 90 Bend, 12"	2.00 ea	220	680	-		-	450.19 /ea	900

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Item	Description	Takeoff Qty	Labor		Material		Subcontract		Equipment	Total	
			Amount		Amount		Amount		Amount	Unit Cost	Amount
	DIP CML Push-On Pipe		221		680				2		903
	9.28 Labor hours										
	0.04 Equipment hours										
15220.302	A53 CW Pipe PE/GE/T&C/SW										
	0 Unload Care & Protect Pipe/Fittings	224.63 lbs	0		-		-		1	0.01 /lbs	2
	1 Weight of Pipe (Zero Cost Item)	224.63 lbs	-		-		-		-		
	10 Layout Pipe & Fitting	75.00 lf	18		-		-		-	0.24 /lf	18
n	4009 A53 CW Sch 40 Pipe PE, 1.00"	25.00 lf	48		126		-		-	6.95 /lf	174
n	300P A53 CW Standard Pipe PE, 12"	130.00 lf	1,674		19,328		-		-	161.56 /lf	21,003
n	400C A53 CW Sch 40 Pipe PE, 2.00"	50.00 lf	131		549		-		-	13.604 /lf	680
	A53 CW Pipe PE/GE/T&C/SW		1,871		20,003				1		21,876
	78.475 Labor hours										
	0.025 Equipment hours										
15241.100	PVC Schd Pipe & Fittings										
	0 Unload Care & Protect Pipe/Fittings	780.00 lf	2		-		-		5	0.01 /lf	6
	10 Layout Pipe & Fitting	780.00 lf	186		-		-		-	0.24 /lf	186
n	40J0 PVC Schd. 40 Pipe, 6"	130.00 lf	372		1,455		-		-	14.053 /lf	1,827
n	80E0 PVC Schd. 80 Pipe, 3.00"	50.00 lf	95		312		-		-	8.15 /lf	407
n	80J0 PVC Schd. 80 Pipe, 6"	730.00 lf	2,437		12,695		-		-	20.73 /lf	15,132
	a010 PVC Joint Primer- Quart	3.15 qrt	-		48		-		-	15.35 /qrt	48
	a020 PVC Solvent Cement Low VOC- Quart	3.15 qrt	-		69		-		-	21.90 /qrt	69
	PVC Schd Pipe & Fittings		3,093		14,579				5		17,676
	129.69 Labor hours										
	0.09 Equipment hours										
15500.001	HVAC Equipment										
	155 Heating Equipment for FRP Storage Tank	1.00 ls	-		4,840				-	4,840.00 /ls	4,840
	HVAC Equipment				4,840						4,840
07 New Chlorination Facilities			275,164		795,534		35,790		126,640		1,238,304
	13,185.371 Labor hours										
	2,121.272 Equipment hours										

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
08 Retrofit of Existing Effluent Outfall										
02000.005	Sitework Allowance									
	20 Protect Existing Utilities (6" PW)	1.00 ls	-	-	2,500		-	2,500.00 /ls		2,500
	Sitework Allowance				2,500					2,500
02220.030	Selective Site Demolition									
	2508 Remove 84" RCP	230.00 lf	375	-	-		713	4,731 /lf		1,088
	2508 Remove 48" PCCP	50.00 lf	82	-	-		155	4,731 /lf		237
	2508 Remove 42" DIP	600.00 lf	979	-	-		1,860	4,731 /lf		2,839
	2508 Remove 36" DIP	180.00 lf	294	-	-		558	4,731 /lf		852
	Selective Site Demolition		1,730				3,285			5,015
	106.00 Labor hours									
	53.00 Equipment hours									
02315.300	Trenching									
	0 Survey & Stake Pipeline	600.00 lf	55	-	-		-	0.092 /lf		55
n	2241 Trenching Excavator- 240 HP (60 cy/hr-480cy/day) Average Exc.	4,170.833 cy	2,108	-	-		9,224	2.72 /cy		11,332
n	3240 Trench Bedding-Excavator- 240 HP	122.222 cy	185	-	-		616	6.56 /cy		801
n	4240 Trench Pipe Zone Backfill-Excavator- 240 HP	647.762 cy	1,572	-	-		5,225	10.492 /cy		6,796
n	5130 Trench Native Backfill- Loader C938 3cy	2,717.75 cy	2,458	-	-		7,735	3.75 /cy		10,193
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	769.984 cy	-	27,103	-		-	35.20 /cy		27,103
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,453.09 cy	2,038	-	-		3,916	4.10 /cy		5,954
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	1,453.09 cy	1,423	-	-		2,368	2.61 /cy		3,791
n	8367 Trench Shores- Aluminum Hydraulic 36" width x 7' Rail	2.00 u/mo	-	-	-		152	76.00 /u/mo		152
C0j0	Concrete Thrust Block, 72"	1.00 ea	716	2,322	-		-	3,037.80 /ea		3,038
	Trenching		10,554	29,425			29,237			69,216
	663.644 Labor hours									
	441.10 Equipment hours									
02315.500	Excavation Spoils									
	0 EXCAVATION SPOILS (Grand Total)	1,453.09 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	1,453.09 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	1,453.09 cy	2,343	-	-		4,503	4.712 /cy		6,847
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	1,453.09 cy	6,544	-	-		10,894	12.001 /cy		17,438
	Excavation Spoils		8,887				15,398			24,285
	522.734 Labor hours									
	261.37 Equipment hours									
02920.010	Lawns & Grasses									
n	z004 Loam & Seeding w/Imported Material, 4"thk	3,000.00 sy	250	6,570	-		251	2.36 /sy		7,070
	Lawns & Grasses		250	6,570			251			7,070
	12.00 Labor hours									
	6.00 Equipment hours									
03000.005	Concrete in Place									
n	140 Concrete: Effluent Outfall Structure	21.00 cy	2,606	7,350	-		1,059	524.52 /cy		11,015
n	140 Concrete: Effluent Maintenance Structure	50.00 cy	6,204	17,500	-		2,522	524.52 /cy		26,226
	Concrete in Place		8,810	24,850			3,581			37,241
	426.000 Labor hours									
	71.00 Equipment hours									
05585.205	Hatch, Aluminum, 300psf									
n	J07 48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL	2.00 ea	153	2,553	-		-	1,353.17 /ea		2,706
	Hatch, Aluminum, 300psf		153	2,553						2,706
	6.40 Labor hours									
15230.400	Prestr Conc Cylind-(PCCP)									
	0 Unload Care & Protect PCCP & Fittings	600.00 lf	1	-	-		4	0.01 /lf		5
	10 Layout Pipe & Fitting	600.00 lf	143	-	-		-	0.24 /lf		143
	325 PCCP Equipment- Cat 325 Excavator	133.00 ch	2,575	-	-		14,727	130.091 /ch		17,302
n	B074 Prestressed Concrete Cylinder Pipe (250#) 54	550.00 lf	27,558	104,500	-		-	240.11 /lf		132,058
n	B084 Prestressed Concrete Cylinder Pipe (250#) 84	50.00 lf	4,080	15,500	-		-	391.601 /lf		19,580
n	K078 PCCP 90 Bend 78	1.00 ea	560	2,800	-		-	3,360.24 /ea		3,360

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Amount	Unit Cost	Amount
	Prestr Conc Cylind-(PCCP)		34,918	122,800		14,731		172,449
	1,488.56 Labor hours							
	133.07 Equipment hours							
	08 Retrofit of Existing Effluent Outfall		65,302	186,198	2,500	66,482		320,482
	3,225.334 Labor hours							
	965.530 Equipment hours							

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
09 I&C								
13000.005	Special Const Allowance							
5	I&C Allowance	0.00	ls	0	0	-		-
09 I&C								
				0	0	0		0

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Equipment	Total	
			Amount	Amount	Amount	Name	Amount	Unit Cost
10 Electrical								
16000.005	Electrical Allowance							
5	Electrical Allowance	0.00 ls	0	0	-		-	
10 Electrical			0	0	0		0	0

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Item	Description	Takeoff Qty	Labor	Material	Subcontract	Name	Equipment	Unit Cost	Total	Amount
			Amount	Amount	Amount		Amount		Amount	
11 Chemical Feed										
02220.030 Selective Site Demolition										
	2510 Demo 12'dia x 40'tall Steel Tank	1.00 ea		-	5,000				5,000.00 /ea	5,000
	2734 Remove Asphalt Pavement, 5"thk	189.00 sy	518	-	-		592		5.87 /sy	1,109
	3012 Demo Concrete Elevated Slab	22.00 cy	50	-	-		74		5.61 /cy	123
	Selective Site Demolition		567		5,000		665			6,233
	19.692 Labor hours									
	14.943 Equipment hours									
02315.300 Trenching										
	0 Survey & Stake Pipeline	480.00 lf	55		-		-		0.12 /lf	55
n	2090 Trenching- Backhoe/Loader 95HP (15 cy/hr-120cy/day) Average Exc.	583.87 cy	1,965	-	-		2,098		6.96 /cy	4,063
n	3090 Trench Bedding-Backhoe/Loader 95HP	36.543 cy	179	-	-		148		8.95 /cy	327
n	4090 Trench Pipe Zone Backfill-Backhoe/Loader 95HP	109.65 cy	645	-	-		533		10.741 /cy	1,178
n	5090 Trench Native Backfill-Backhoe/Loader 95HP	109.65 cy	588	-	-		583		10.681 /cy	1,171
	7804 3/8 Stone Bedding/Zone/Engineered Fill Material	146.193 cy	-	5,146	-		-		35.20 /cy	5,146
	7905 Load Trench Spoils/Stockpile Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	370	-	-		395		5.22 /cy	765
	7910 Haul Trench Spoils/Stockpile- 10cy Rear Dump 4 Load/Hour	146.48 cy	292	-	-		239		3.624 /cy	531
A002	Pipe Detectable/Non-Detectable Tape	480.00 lf	55	26	-		-		0.17 /lf	81
A006	Pipe Test	480.00 lf	461	384	-		-		1.761 /lf	845
	Trenching		4,610	5,556			3,996			14,163
	179.20 Labor hours									
	91.695 Equipment hours									
02315.500 Excavation Spoils										
	0 EXCAVATION SPOILS (Grand Total)	146.48 cy	-	-	-		-			
	45 Trenching Spoils (Summary)	146.48 cy	-	-	-		-			
	1080 Load Spoils Cat 466 Loader/Backhoe 95hp (80cy/ch)	146.48 cy	425	-	-		454		6.002 /cy	879
A0A4	Haul Spoils/Off Site 10cy Rear Dump 1 Load/Hour	146.48 cy	1,344	-	-		1,098		16.673 /cy	2,442
	Excavation Spoils		1,769				1,552			3,321
	52.694 Labor hours									
	26.35 Equipment hours									
02740.020 Asphalt Paving - Location										
n	10 Bitum Paving	189.00 sy	-	-	2,986		-		15.80 /sy	2,986
	Asphalt Paving - Location				2,986					2,986
03000.005 Concrete in Place										
n	145 Concrete: Elevated Slab - Flow Splitter Box	22.00 cy	3,154	7,920	-		1,109		553.82 /cy	12,184
	Concrete in Place		3,154	7,920			1,109			12,184
	121.000 Labor hours									
	22.00 Equipment hours									
03150.010 Concrete Core & Saw										
c 10	Core Drill 1" to 12" depth - Dewatering Wall	3.00 ea	58	-	-				19.28 /ea	58
c 10	Core Drill 1" to 12" depth - Flow Splitter Wall	3.00 ea	58	-	-				19.28 /ea	58
	Concrete Core & Saw		116							116
	4.80 Labor hours									
05000.001 Metals Allowance										
	5 Metals Allowance - Mount Chemical Induction System	1.00 ls			5,000		-		5,000.00 /ls	5,000
	Metals Allowance				5,000					5,000
05585.205 Hatch, Aluminum, 300psf										
n J07	48"x 48" Aluminum Bilco Floor Hatch, 300psf, Type J-AL - Chem Induction	1.00 ea	87	1,277	-		-		1,363.09 /ea	1,363
	Hatch, Aluminum, 300psf		87	1,277						1,363
	3.20 Labor hours									
11220.100 Chemical Mixing Units										
	02 Polymer Supply Mechanical Mixer	4.00 ea	3,778	6,000	-		-		2,444.40 /ea	9,778

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Estimate Totals

	Description	Amount	Totals	Hours	Rate
	Labor	5,049,436		239,907 hrs	
	Material	15,181,699			
	Subcontract	6,088,987			
	Equipment	3,366,468		34,980 hrs	
	Other	10,727			
Subtotal Direct Cost		29,697,317	29,697,317		
	I&C	2,969,707			10.00 %
	Electrical	4,454,561			15.00 %
		7,424,268	37,121,585		
	Indirect Costs:				
	Building Permits(% total cost)	310,702			0.40 %
	Sales Tax (MEO)				
	Builders Risk Ins % total cost	194,189			0.25 %
	Gen Liability Ins % total cost	1,553,508			2.00 %
	GC Bonds (% total cost)	776,754			1.00 %
Subtotal Prior to OH&P		2,835,153	39,956,738		
	GC Field General Conditions	3,995,649			10.00 %
	GC Indirects: OH & Profit	3,995,649			10.00 %
Subtotal		7,991,298	47,948,036		
	Construction Contingency	16,781,727			35.00 %
	Total Construction Cost	16,781,727	64,729,763		
	Engineering, Permitting, Bond	12,945,904			20.00 %
	Financing, Legal and Administration				
Total Program Cost		12,945,904	77,675,667		
	Total		77,675,667		

This is an Opinion of Probable Construction Cost only, as defined by the documents provided at the level of design indicated on the front sheet of this estimate.

There are not any costs provided for: Change Orders, Construction Oversight, land acquisition or temporary/permanent easements, Operations, or any other costs associated with this project that are not specifically part of the bidding contractor's proposed scope.

The total cost shown is valid to only two significant figures.